



3M Marine offers a complete system for surface finishing.

Don't just buy products, invest in finishing systems for efficiency and quality. Invest in 3M's preferred gelcoat finishing system. 3M Marine preferred gelcoat finishing products are designed to work together as a system to provide a high quality finish in a limited amount of time.

Featuring:

- 3M™ Imperial™ Abrasives
- 3M™ Imperial™ Mold and Tooling Compound
- 3M™ Superbuff™ Pads
- 3M™ Finesse-It™ II Finishing Material

### **3M Marine**

Your First Choice for Service, Solutions and Satisfaction

877-3M-Marine  
(877-366-2746)

# 3 Marine & Specialty Vehicle Application Profile

## Tooling Gelcoat Finishing



### **Product Description**

3M™ Imperial™ Discs are a fast cutting, long lasting abrasive for removing gelcoat imperfections and refining sand scratches. P1000 scratches can be easily removed with 3M™ Premium Mold & Tooling Compound and 3M™ Superbuff™ Compounding Pads. 3M™ Finesse-It™ II Finishing Material and 3M™ Superbuff™ Polishing Pads will produce a high gloss finish.

### **Key Attributes**

3M Abrasives are:

- Fast Cutting
- Long Lasting
- Available in Stikit™ Disc Roll or Hookit™ Disc Attachment Systems

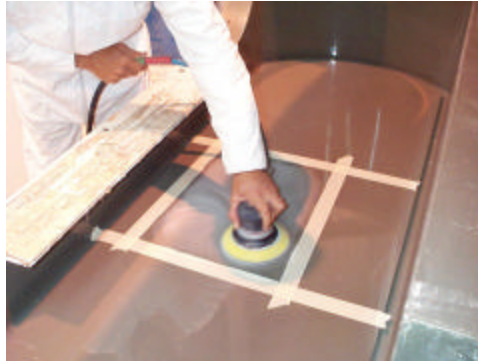
3M Preferred Compound System

- Aggressive Cutting
- Long Work Time

3M Preferred Polishing System

- Provides High Gloss Finish
- Removes Swirl Marks

# Tooling Gelcoat Finishing



## Preferred Tooling Gelcoat Finishing System

Surface Conditioning	Tooling Gelcoat
Sand spray patch/remove heavy scratches	3M™ Imperial™ 360L Discs P220 with Standard Disc Pad
Remove medium scratches	3M™ Imperial™ 360L Discs P500 with Standard Disc Pad
Refine / remove fine scratches	3M™ Imperial™ 360L Discs P800 with Standard Disc Pad & Soft Interface Pad
Refine / remove P1000 (optional)	3M™ Imperial™ 360L Discs P1000 with Standard Disc Pad
Remove P800 or P1000 sand scratches	3M™ Premium Mold & Tooling Compound with any 3M™ Superbuff™ Compound Pad
Increase gloss	3M™ Finesse-It™ II Finishing Material with any 3M™ Superbuff™ Polishing Pad

<u>Part #</u>	<u>Description</u>	<u>Quantity/Case</u>
	3M™ Imperial™ Stikit™ 360L Disc Rolls – P220-P1000	
	3M™ Imperial™ Hookit™ 360L Disc – P220-P1000	
06027	3M™ Marine Premium Mold and Tooling Compound – Gal.	4
09048	3M™ Finesse-It™ II Finishing Material – Pint	6
05928	3M™ Finesse-It™ II Finishing Material – Quart	12
05929	3M™ Finesse-It™ II Finishing Material – Gallon	4
05703	3M™ Superbuff™ III Buffing Pad	6
05705	3M™ Superbuff™ Polishing Pad	24
05710	3M™ Superbuff™ Adaptor	10
05713	3M™ 3M™ Hookit™ SBS™ System – Polishing Pad	24
05717	3M™ 3M™ Hookit™ SBS™ System – Backup Pad	1
05719	3M™ Perfect-It™ III Compound Pad	24
67408	3M™ Marine High Performance Cleaning Cloth	12

**For Additional Information:** To request additional product information or to arrange for sales assistance, please call 1-877-366-2746 (1-877-3M MARINE). Address correspondence to: 3M Marine, 3M Center Bldg. 223-6S-06, St. Paul, MN 55144-1000. To send a fax, please call 651-737-9658.

**Warranty and Limited Remedy:** 3M warrants this product will be free from defects in materials and manufacture for 12 months from the purchase date. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. If the product is proved to be defective within the warranty period, your exclusive remedy and 3M's and seller's sole obligation will be, at 3M's option, to replace the product or refund the purchase price.

**Limitation of Liability:** 3M and seller will not be liable for any loss or damage arising from this 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, of contract, negligence or strict liability.

The foregoing Warranty and Limited Remedy and Limitation of Liability language may be changed only by a written agreement signed by authorized officers of 3M and seller.