

Buffing Your Car



Tape off mouldings to prevent marring of trim or burning of paint.

To remove nibs, runs, or sags.

Sand with a DA. 3M Hookit II pad up to P1500 grade discs, start with lower grades if needed. Either 6" or 3" where needed.

Use painters pad only when removing orange peel with lower grits. And Hookit Interface pad with P1200 3M PN 00868 or P1500 3M PN 00850 discs.

Scratch refinement on clear coats.

Using a spray bottle, apply enough water to dampen the Trizact disc.

Sand damp with P3000 disc 3M PN 02075 and interface pad until the P1500 scratches are removed.

Surface should appear semi-polished.



**STEP
2**

Compounding

Fresh (soft) Clear Coats

Buff to remove sand scratches completely.

3M Perfect-It 3000 Rubbing Compound PN 05973

Perfect-It Foam Compounding Pad 8" PN 05723

Set buffer to 1400-2000 RPM and medium pressure

Cured (hard) Clear Coats

Buff to remove san scratches completely

3M Perfect-It 3000 Extra Cut Rubbing Compound PN 06060

3M Super Buff III Wool Pad PN 05711

Set buffer to 1400-2000 RPM and medium pressure



3M™ Perfect-It™ II Rubbing Compound, 05973, 1 Quart



3M™ Perfect-It™ #06060 Extra Cut Rubbing Compound Qt.



3M™ Foam Compounding Pad



3M™ Wool Compounding Pad



3M Microfiber Detail Cloth Clip Strip (39016) 12 in x 14 in; 1/p



3M Microfiber Detail Cloth Clip Strip (39016) 12 in x 14 in; 1/p



To remove swirl marks

Apply medium pressure with
3M Perfect-It 3000 Swirl Mark Remover PN
06064

3M Perfect-It Foam Polishing Pad PN 05738

Set buffer to 1400-1800 RPM

To Polish

Apply light pressure

3M Perfect-It 3000 Swirl Mark Remover PN
06064

3M Perfect-It Foam Polishing Pad PN 05738

Set buffer to 1400-1800 RPM



3M™ Perfect-It™
Machine Polish,
06064



3M™ Perfect-It™
Machine Polish,
06064



3M™ Perfect-
It™ Foam
Polishing Pad



3M™ Perfect-
It™ Foam
Polishing Pad



3M Microfiber
Detail Cloth Clip
Strip (39016) 12
in x 14 in; 1/p



3M Microfiber
Detail Cloth Clip
Strip (39016) 12
in x 14 in; 1/p

**STEP
4**



Swirl Elimination

To eliminate swirls

Needed on black and dark colors

Apply medium pressure

3M Perfect-It 3000 Ultrafina SE PN 06068

3M Perfect-It 3000 Ultrafina Foam Polishing Pad PN 05733

To Polish

Apply light pressure

3M Perfect-It 3000 Ultrafina SE PN 06068

3M Perfect-It 3000 Ultrafina Foam Pad PN 05733

Wipe clean immediately with

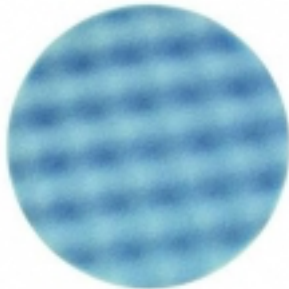
3M Perfect-It Detail Cloth PN 39015



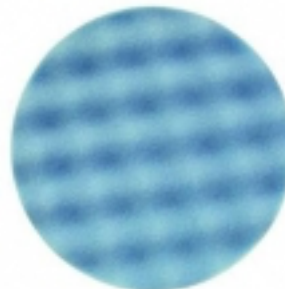
3M™ Perfect-It™
#06068 Ultrafine
Machine Polish



3M™ Perfect-It™
#06068 Ultrafine
Machine Polish



3M™ Perfect-It™
Ultrafine Foam
Polishing Pad



3M™ Perfect-It™
Ultrafine Foam
Polishing Pad



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Show Car
Detailing Cloth



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Show Car
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