

# Master the Art of Unmistakable Texture



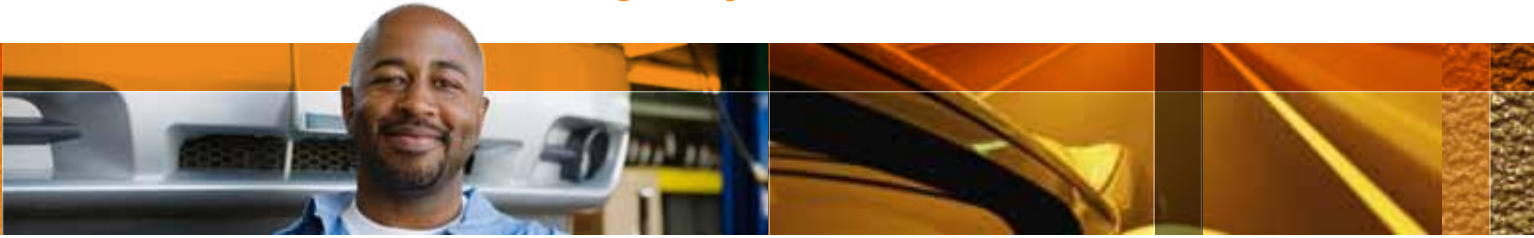
## 3M Rocker Panel Coating - Grey

3M™ Rocker Panel Coating produces a textured finish which resists chipping, abrasion, rusting and weathering. Specifically developed to match OEM medium to coarse textures and produces a resilient under-the-paint coating to protect your vehicle year after year. Ideal for rocker panels, front and rear outer panels and any other areas that require stone chip protection. 3M™ Rocker Panel Coating is fast drying, paintable, and offers excellent sound deadening properties. VOC Compliant in all 50 states.

## Features and Benefits

- VOC Compliant in all 50 states
- Medium to coarse texture
- Paintable
- Formulated to match OEM coating
- Color - Grey

# 3M Rocker Panel Coating Grey



## Direction for Use



### Surface Preparation

Prime all bare metal surfaces with urethane or epoxy primer. Sand the primer using grade P320 - P500, clean the surface and mask accordingly.

NOTE 1: When repairing into factory applied chip guard coatings prime the sanded factory coating with epoxy primer to prevent "lifting" or "blistering".

NOTE 2: Apply only to surfaces primed with a 2K urethane, 2K epoxy primer, or clean, sanded paint. Acid etch primers should never be in direct contact with the coating.



### Application And Sanding

Use at temperatures above 65°F (19°C), shake until agitator ball moves freely in the can.

Apply a light even coat to the surface from a distance of 10 - 12 inches (25 - 30 cm). Allow 5 minutes dry time before applying additional coats.

Apply additional coats to match desired texture, allowing adequate dry time between coats to avoid solvent bubbling. Texture can be varied by adjusting application speed, distance, and coating thickness. For best results, invert the can and spray to clear the actuator between coats and after use.



### Finishing

Allow 1 hour dry time when 2 coats are applied (more dry time is needed if additional coats have been applied) prior to painting. Lightly scuff sand using grade P500 - P600 abrasive and apply top coats or primer/sealer (refer to paint manufacturers guidelines for paint application information).

## VOC Information

VOC Compliant in all 50 states.

Please consult state and local regulations. CARB Category: Automotive Bumper and Trim Product. VOC Limit = 1.75 g O3/g product. This product: 1.63 g O3/g product.

## Related Products

Part No	Name/Description	Size	Case Qty
05910	3M™ Rocker Panel Spray - Tan	18 oz	12
05911	3M™ Rocker Panel Spray - Clear	18 oz	12
08964	3M™ No Cleanup High Coverage Body Schutz™	22 fl oz	6
08949	3M™ No Cleanup Rocker Gard™ Coating	22 fl oz	6
08804	3M™ No Cleanup Waterbased Undercoating	18.5 fl oz	6



### 3M Automotive Aftermarket Division

3M Center Bldg 223-6N-01  
St. Paul, MN 55144-1000

U.S.A.  
1-877-MMM-CARS (666-2277) or  
3MCollision.com

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