



Automotive Acrylic *Plus* Attachment Tape

Part Number 06397 (Black)

Technical Data Sheet

September 2004

Supersedes Technical Data Sheet dated December 2003

General Description

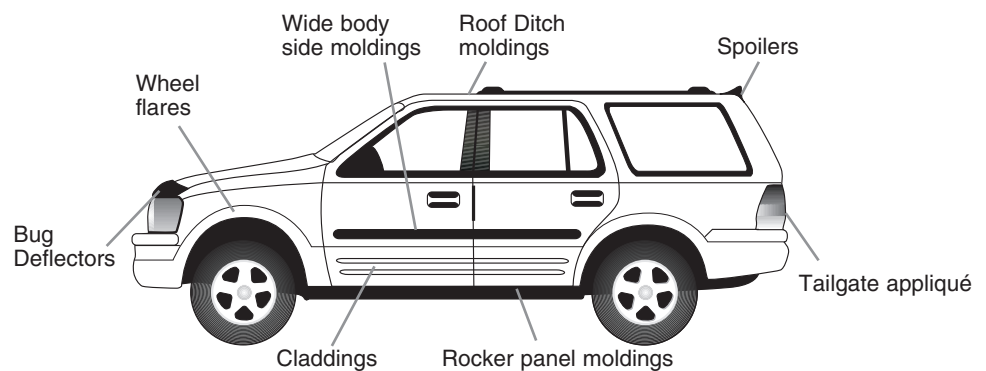
3M™ Automotive Acrylic *Plus* Attachment Tape Part No. 06397 is a 0.060-inch-thick, black, high-performance, double-coated acrylic foam tape. Part No. 06397 is a thicker 3M Acrylic *Plus* Tape for use where higher performance is necessary or there is greater mismatch between the trim part and substrate.

3M Automotive Acrylic *Plus* Attachment Tape is OEM approved, utilizing breakthrough technology developed by 3M. With its unique, new high-performance adhesives on both sides, it offers improved adhesion over a variety of conditions, leading to reduced rework and warranty issues, and offering the following key performance features:

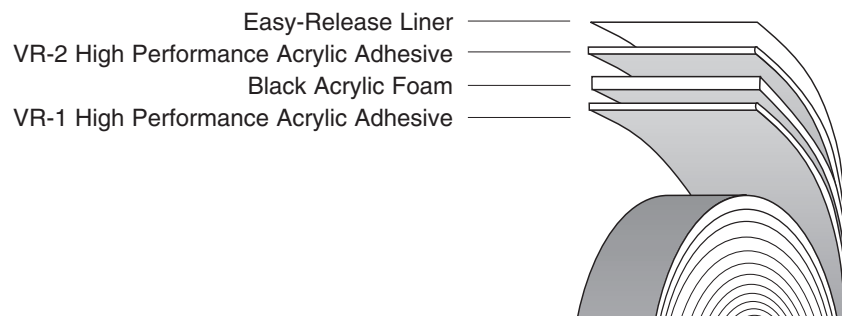
- Superior adhesion build rate to automotive substrates.
- More conformable core for excellent wet-out (tape contact to substrate).
- Black, high-strength core resulting in improved bond-line quality.
- High adhesion performance with excellent stress distribution.
- Easy liner release.

3M™ Automotive Adhesion Promoter 06396 is recommended for use on all plastic parts, such as RIM, TPO, PPO, PP, PC, PC+ABS, etc., for tape-to-part adhesion when used with 3M tape 06397.

Typical Applications



Product Construction



Technical Data Sheet 06397

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Physical Properties

Foam	Black acrylic
Liner color	Red
Thickness	0.060 in. (1,52 mm)
Package	Clam shell

Ordering Information

Part Number	Color	Size	Rolls Per Box	Boxes Per Case
06397	Black	1/2" x 10 yds (12,7 mm x 9,1 m)	1	12

Other Trim Attachment And Repair Products

Please see your 3M catalog or consult your 3M representative for information about our complete line of automotive attachment tapes and adhesion promoter. Or you may visit us at www.3M.com/automotive, then click on "Product Catalog," then "3M™ Tapes and Scotch® Tapes," and then "3M™ Automotive Attachment Tapes."

3M™ Automotive Adhesion Promoter 06396 is recommended for tape bonding to all plastic substrates. Please contact your 3M sales representative with application or performance questions.

Note: All statements, technical information and recommendations herein are based on tests 3M believes are reliable. 3M does not warrant or guarantee the accuracy or completeness of this information.

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