

PRODUCT: Rage® Gold Premium Lightweight Filler

PART NUMBER:	100112	Gallon	4 units/case
	100113	3-Gallon	1 each
	100114	5- Gallon Air Pail	1 each

DESCRIPTION: RAGE® GOLD has unsurpassed sanding qualities. RAGE® GOLD formulated for improved adhesion to galvanized steel and aluminum. Can be used for cosmetic fiberglass and composite repairs. Stain resistant for use with basecoat/clearcoat paints. Part of the METALWORKS® System. Blue cream hardener included.

APPROVED SUBSTRATES:



- Steel
- Aluminum
- Fiberglass
- Galvanized Steel
- SMC

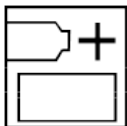
NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Keep the repair area small. Use 80 grit to remove the paint and featheredge.

MIXING:



- Stir the filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.
- Approximate setting time is 3-5 minutes @ 72°F (22°C)

APPLICATION:



- Apply in layers with even firm pressure.
- Do not apply all at once.

FINISH:



- Sand body filler with 80 grit sandpaper.
- Finish sand body filler with 180 grit. Sand bare metal and featheredge with 180 grit to remove 80 grit scratches.

For best results, apply a premium Evercoat polyester putty to provide a smoother finish and reduce the amount of primer surfacer needed for a quality finish.

TECHNICAL SPECIFICATIONS:

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|--------------------------------------|---|
| ▪ Appearance | Smooth golden paste |
| ▪ VOC | Refer to Section 9 of the Safety Data Sheet |
| ▪ Relative Density | Refer to Section 9 of the Safety Data Sheet |
| ▪ Sand Time | 20 min. |
| ▪ Max Recommended Thickness (sanded) | 1/4 inch (6mm) |

NOTE: Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY!