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**SprayMax®**  
**2K High Speed Clear**  
**321 g NET WT. 11.3 oz**  
**Art. Nr. 3680069**



## Product

### Description / Purpose

2K clear coat with very short drying time and very high chemical, gasoline and weathering resistance for high quality and longterm sealing of repair paint jobs and new paint jobs on cars and motorcycles.

### Properties

- Dries very quickly
- Very smooth flow
- Lasting high gloss
- Maximum resistance to abrasion and scratching
- No colour deviation
- Outstanding painting surface
- Very good polish ability
- Suitable even at lower ambient temperatures
- Ideally suited for small surfaces

### Material base

Two-component acrylic resins  
Activator: aliphatic isocyanates

### Colour

Transparent

### Gloss level

gloss  
90 gloss units at 20° measuring angle

### Solid content

approx. 34 % by weight relating to the diluted paint

**EPA Coating Category**

CCP Clear Coatings Product

PWR Limit 1.50

**CARB Aerosol Rule Coating Category  
(01/2017)**

TCC Two Component Coating

PWR Limit 1.20

**Substrate**

Solvent and waterborne base coat systems, old paint coats dried according to manufacturer's instructions (cleaned and sanded).

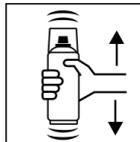
**Processing**

**Protection measures**



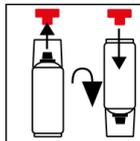
Wear personal protection equipment.  
(respiratory mask / gloves / goggles)  
For more information, see safety data sheet.

**Shake**



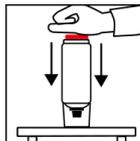
Before activating, shake can thoroughly for 2 minutes from when the mixing balls are heard.

**Place red button**



Remove the red button from the cap. Turn the can by 180° and fit the button onto the pin.

**Press red button**



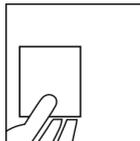
Turn the can upside down and place on a firm surface. Press the red button with the palm of your hand until it clicks into place.

**Shake**



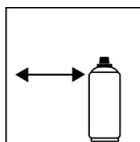
After activating, shake can again thoroughly for 2 minutes, again from when the mixing balls are heard.

**Spray to test**



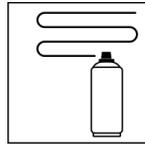
After shaking the can, test spray and check compatibility with the surface and the colour.

**Spraying distance**



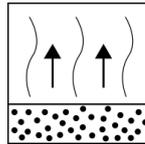
6 - 8 inches / 15 - 20 cm

**Spray passes**



Dry film thickness 1.6 -2.3 mil (40 - 60 µm)  
(approx. 1,5 spray coats without flash off time  
or 2 spray coats with flash off time)

**Flash-off time**



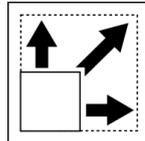
Flash time: approx. 3 min between each spray coat

**Processing conditions**



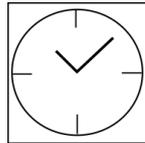
Optimum application at 64° F - 77° F (18° C - 25° C)  
and a relative humidity from 40 - 50 %.

**Coverage**



approx. 3.2 - 5.8 sq ft (0,3 - 0,5 m<sup>2</sup>) / aerosol at  
approx.1.2 - 2.0 mil (30 - 50 µm) dry film thickness

**Drying**



dust dry: 10 - 15 min

dry to touch: 2 - 3 h

Ready for polishing: over night

The stated values refer to the above mentioned  
processing conditions. The level of dryness is  
determined pursuant to DIN 53150.



IR-drying possible, Observe equipment description  
10 - 15 min flash off at room temperature, afterwards

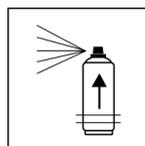
IR drying:

approx. 10 - 20 min at 60° C object temperature

approx. 30 - 45 min at 40° C object temperature

Ready for polishing: after cooling down and curing

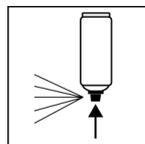
**Pot life**



Approx. 8 h at 68° F (20° C) room temperature and  
a relative humidity of approx. 40 - 50 %.

The processing time depends on the ambient  
temperature. Higher temperatures reduce the pot life,  
lower temperatures will prolong it.

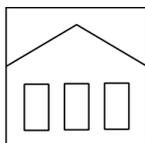
**Finish**



After painting, turn the can upside down and spray  
the valve until empty.

## **Additional Information**

### **Shelf Life**



36 months (not activated)

The usage period refers to an unused can that is stored correctly at a temperature of 68° F / 20° C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

### **Disposal**



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

### **Note**

For professional use only.

Identification, see safety data sheet.

The contents in this technical data sheet were created with great care and reflect our current state of knowledge. They provide the user with application-specific information and do not promise certain properties. The information is non-binding and we accept no liability for its integrity, accuracy and completeness. They do not relieve the user of their duty to check the suitability of our product for the intended purpose. The warnings printed on our labels must be respected. Our brands and patents are protected by copyright. All rights reserved. We reserve the right to update, amend or supplement the content of the information without prior notice.