Science. Applied to Life.™ 3M Automotive Aftermarket Division.

# Product Catalogue

3M, as an innovation company, continually strives for solutions to the increasing demands of modern paint systems and repair techniques. Innovations such as Cubitron™, Trizact™ and the revolutionary 3M™ PPS™ Paint **Preparation System endorse** 3M's drive to introduce productive solutions in every phase of refinishing.

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## Introduction

## **3M**

Founded in 1902 in St Paul, Minnesota, USA, 3M are present today in more than 60 countries, with a turnover in excess of \$20 billion.

3M employ 75,000 people worldwide to deliver more than 55,000 products to customers in 200 countries. These products touch nearly every aspect of modern life, serving markets as diverse as consumer and office, personal and traffic safety, electronics and energy, security and protection services, healthcare, and industrial and transportation.

## 3M UK and Ireland

The UK and Ireland is one of the largest 3M subsidiaries outside the US, employing more than 3,500 people across 15 locations including 10 manufacturing sites. Products manufactured in the UK include coated abrasives, respirators and adhesive tapes.

## 3M Automotive Aftermarket

From its earliest days, when it invented the first practical sanding abrasives, 3M have pioneered a succession of techniques which enable the professional repairer to undertake every aspect of refinishing with the complete trust and confidence that is synonymous with 3M brands.

Today, 3M brands such as Hookit<sup>™</sup>, Cubitron<sup>™</sup>, Scotch<sup>®</sup>, Scotch-Brite<sup>™</sup>, Roloc<sup>™</sup>, PPS<sup>™</sup> and Perfect-it<sup>™</sup> are trusted by thousands of bodyshops to work faster, last longer and eliminate re-working.

3M's extensive aftermarket range, over 600 items in all, is backed by support, advice and award-winning training from a technical team and a competent salesforce, along with productivity and profitability training and safety advice.



## The Automotive Refinish Centre showcases 3M's range of automotive bodyshop products and even functions as a repair centre.

#### **Facilities**

With a workshop for vehicle repairs, the centre has its own paint mixing room and spray booth, along with a range of meeting and breakout rooms. It's perfect for training sessions and you can host your meetings here too.

## **Product support**

From distributors to bodyshop groups, all are welcome to get hands on and learn how to get the most from 3M products, and receive support from our technical experts.

## **Training**

The experience and technical capability of the educators in the ARC, in all forms of collision repair and paint rectification processes, can help bodyshops reach nationally accredited standards, boosting their efficiency and competitiveness.

#### Location

3M Atherstone
3M United Kingdom PLC
Ratcliffe Road
Atherstone
Warwickshire
CV9 1PJ



To register your interest, please contact your local 3M Sales Representative.

## Panel repair



Inspect the damaged area and degrease in accordance with paint company recommendations.



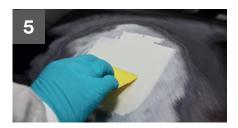
Remove paint from the damaged area using a dual action sander combined with the relevant 3M abrasive, ranging from P80 to P120 grade.



Mix and apply body filler to damaged area, avoiding surrounding paintwork. Reshape panel as required.



Apply 3M<sup>™</sup> Dry Guide Coat and hand or machine sand the filler to the desired shape.



Assess the filled area and apply additional fillers or  $3M^{\mathsf{TM}}$  Premium Glaze as required.



Apply 3M Dry Guide Coat and hand sand the filler or glaze to the required shape and finish using using a P180 abrasive.



Feather around the repair area ensuring that any deep scratches are removed using a finer grade abrasive.

## Health and safety

Bodyshop repair processes can produce respiratory, hearing and eye hazards. Control measures (such as PPE) should be considered to protect against such hazards.\*

Suggested PPE includes:

- ➤ 3M<sup>™</sup> Respirators
- ► 3M<sup>™</sup> Hearing Protection
- ► 3M<sup>™</sup> Eye Protection

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## **Primer preparation**



Further key around the repair area using  $3M^{\text{M}}$  abrasive discs, grade P320 and P500.



Apply the appropriate 3M masking products to suit the repair area and move vehicle into the booth.



Blow and wipe down with a 3M™ Tack Cloth.



Apply etch primer on any bare metal areas using 3M Accuspray™ Gun and 1.4mm nozzle.



Apply high build primer to repair area using 3M Accuspray™ Gun and 1.8mm nozzle.

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## **Masking options**



Use 3M™ Interior Protection products, including seats, steering wheels and floor coverings, to protect the car interior throughout the repair process.



For shallower apertures, use 3M<sup>™</sup> Soft Edge Masking Foam Tape PLUS.



Use 3M™ Soft Edge Masking Foam tapes for standard aperture masking requirements. Foam tape can also be used to fill voids where trim had been previously attached.



Use 3M™ Masking Film to protect those large areas of the car not to be sprayed during the repair.



Use 3M<sup>™</sup> Scotch® Performance Masking Tape for critical areas and for general masking.



Use appropriately sized  $3M^{\mathbb{N}}$  Pre-taped Masking Film to speed up masking operations and for SMART repairs.



Use 3M™ Trim Lifting Cord or Trim Masking Tape under rubber mouldings to prevent hard paint edges.



Use 3M™ Trim Masking Tape on windscreens and components to provide complete protection from overspray.



Use 3M<sup>™</sup> Smooth Transition Tape for the prevention of hard edges.



Use 3M<sup>™</sup> Fine Line Masking Tape 471 for accurate masking and detailing.

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## **Primer sanding**



Apply 3M<sup>™</sup> Dry Guide Coat to primed surface.



Hand block or machine sand the repair area using 3M™ Hookit™ Abrasive Sheet P320.t



Hand sand awkward primed areas and panel edges using 3M™ Hookit™ Flexible Abrasive Hand Sheet or 3M alternative.



Reapply 3M<sup>™</sup> Dry Guide Coat to the panel. Machine sand using fine grade abrasives, either P400 or P500.



Check repair, blow and wipe all surfaces with 3M™ Professional Panel Wipes in preparation for topcoat.

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#### **Topcoat preparation**



Mix a small amount of paint and generate a spray out card. Check the colour match against the vehicle.



Mix colour in  $3M^{\mathbb{T}}$  PPS<sup>TM</sup> Liner, selecting the appropriate size for repair area.



Check all masking and tack repair area in preparation for topcoat.



Apply paint and bake as per paint company recommendations.

### Select the correct size for the repair.



3M™ PPS™ Kit Mini Size 180 ml full diameter 200 micron filters 125 micron filters



3M™ PPS™ Kit Midi Size 400 ml full diameter 200 micron filters 400 ml full diameter 125 micron filters



3M™ PPS™ Kit

Standard Size 650 ml, 200 micron filters 650 ml full diameter 125 micron filters



3M™ PPS™ Kit Large Size 850 ml, 200 micron filters 850 ml full diameter 125 micron filters

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### Paint rectification and compounding process



Remove paint imperfections using 3M<sup>™</sup> Hookit<sup>™</sup> Purple Finishing Film Discs 260L grades P1200 – P2000 with an interface pad on an appropriate sized sander.



Alternatively, to remove paint imperfections, use 3M™ Paint Defect Removal Hand System, selecting appropriate block size and grade.



Refine the scratches caused by removing paint imperfections using 3M™ Trizact 3000 Disc wet.



To refine scratches further and to achieve a higher quality finish, use 3M™ Trizact™ 6000 Disc wet.



Compound the panel using 3M™ Perfect-it™ III Fast Cut PLUS Compound and Green Compounding Pad. Wipe off the excess compound using a green high performance cloth.



Polish panel using 3M<sup>™</sup> Perfect-it<sup>™</sup> III Extra Fine PLUS Compound and Yellow Polishing Pad to give a deeper level of shine. Wipe off excess compound using a yellow ultra soft cloth.



Remove holograms and swirl marks by using 3M™ Perfect-it™ III Ultrafina SE Polish on a Blue High Gloss Pad. Wipe off excess compound using a blue ultra soft cloth.

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### Plastic repair - tab rebuild



Using 3M™ Adhesive Cleaner and 3M™ Professional Panel Wipe, clean the area, removing any oil or grease from surface.



Prepare area with a 3M<sup>™</sup> Roloc<sup>™</sup> Disc P80 reducing the thickness of the plastic.



Drill several holes of 3 – 6mm in diameter in the remaining part of the tab to increase the strength of the repair.



Clean the area with 3M<sup>™</sup> VHB<sup>™</sup> Surface Cleaner Cleaner and apply 3M<sup>™</sup> Polyolefin Adhesion Promoter to bare plastic area and leave to dry for 10 minutes.



Cut the 3M™ Contour Sheet to about 3 times the size of the tab to be repaired. Equalise and extrude the 3M™ Superfast Plastic Adhesive onto the 3M™ Contour Sheet.



Place 3M™ Superfast Plastic Adhesive onto damaged area and immediately fold 3M™ Contour Sheet over to cover both sides of the repair. Hold in place for 1 minute. Remove film once cured.



Allow to cure for 5 minutes and shape tab using a 3M™ Cubitron™ II Fibre Roloc™ Disc P80 grade. Drill hole if required to create a new fixing point.



Prepare and paint as required.

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### Plastic repair - edge repair



Using 3M<sup>™</sup> Adhesive Cleaner and 3M<sup>™</sup> Professional Panel Wipe, clean the area removing any oil or grease from surface.



Drill a hole of 4–6mm in diameter at the base of the tear in order to release stress and prevent extension of damage.



Prepare the area around the tear with a 3M™ Hookit™ Abrasive Disc P180. Avoid overheating and melting the plastic.



Wipe away dust and debris and apply 3M<sup>™</sup> Polyolefin Adhesion Promoter to both sides of the repair area. Allow 10 minutes to dry.



To achieve maximum strength apply 3M™ Crack Seal Tape and 3M™ Flexible Parts Repair Material to the back side of the repair area.



Once rear side is cured, apply 3M™ Flexible Parts Repair Material to front side of repair rea.



Spread and smooth  $3M^{\mathbb{N}}$  Flexible Parts Repair Material into the tear and allow to dry for 20 minutes.



Sand over the repaired area using 3M<sup>™</sup> Hookit Abrasive Disc P80 – P180.

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#### Plastic repair - centre repair



Using  $3M^{\infty}$  Adhesive Cleaner and  $3M^{\infty}$  Professional Panel Wipe, clean the area removing any oil or grease from surface.



Prepare the area around the damage using a 3M™ Hookit™ Abrasive Disc P180. Avoid overheating and melting the plastic.



Remove excess dust and clean the surface area using 3M™ Professional Panel Wipe and Surface Cleaner.



Spray 3M™ Polyolefin Adhesion Promoter on the front side of the bumper around the damaged area. Allow 10 minutes to dry.



Prior to the application of 3M™ Instant Plastic Repair Patch, wipe area with supplied adhesion promoter and allow 5 minutes to dry.



Apply the pre-shaped  $3M^{\mathbb{N}}$  Instant Plastic Repair Patch to rear side and place firmly over the damaged area.



Using 3M Applicator, apply 3M<sup>™</sup> Flexible Plastic Repair Materials to the damaged area. Spread and smooth and allow to dry for 20 minutes.



Sand the repaired area using  $3M^{\sim}$  Hookit Abrasive Disc P80 – 180 and prepare for paint application.

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For more information visit the HSE website www.hse.gov.uk/mvr/bodyshop

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#### Paint preparation system



Place the 3M<sup>™</sup> PPS<sup>™</sup> Liner inside a 3M<sup>™</sup> PPS<sup>™</sup> Cup on paint mixing scales



Measure out paint accordingly for the job.



Use a 3M™ PPS™ Mixing Stick to stir the paint thoroughly.



Snap a  $3M^{\infty}$  PPS $^{\infty}$  Lid (with built-in filter) onto the  $3M^{\infty}$  PPS $^{\infty}$  Cup/Liner. Secure the Lid with the locking  $3M^{\infty}$  PPS $^{\infty}$  collar.



Attach 3M™ PPS™ to gun by aligning the 3M™ PPS™ Lid Legs with the PPS™ adapter and then twist to lock.



Upon completion of spraying, invert the gun and pull the trigger to return paint to  $3M^{\infty}$  PPS $^{\infty}$  before disconnecting. Dispose of the  $3M^{\infty}$  PPS $^{\infty}$  Lid/Liner and clean the gun and adapter.



To store colours for future use, insert a sealing cap in the top of the  $3M^{T}$  PPS<sup>TL</sup> Lid.

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## **Panel bonding**



Remove all paint, rust and contamination from surfaces to be bonded using 3M™ Roloc™ Bristle or Clean and Strip Discs. Straighten all metal, clamp the part in place and check for fit alignment.



Clean all areas to be bonded with 3M™ General Purpose Adhesive Cleaner (08984).



Place duo pack cartridge with adhesive in applicator. Unscrew adhesive cap and dispense enough to equalise the adhesive. Attach and lock the mixing nozzle to the duo pack cartridge.



Apply adhesive bead on all areas to be bonded (all bare metal surfaces).



Apply primer according to paint company recommendations to repairs, keeping spray area to a minimum and avoiding hard edges. Dry to paint company recommendation.



Apply additional adhesive bead to either the replacement panel or the inner structure.



Spray 3M™ Weld Thru II Coating (50410) to all areas to be welded. Clamp the panel in its proper position.



Tool out any 'squeezed out' adhesive to seal the outside of the seam all along the bonded edge of the panel.



Weld appropriate areas. You may weld as soon as panel is fixed with clamps.

## **Panel bonding**



Spray the inside quarter panel and weld the seams with 3M<sup>™</sup> Inner Cavity Wax, Amber (08901) or Transparent (08909).



Clamps can be removed after 4 hours at 23°C and/or if there is any tension, part needs to remain clamped longer. Curing time may be accelerated by applying heat with applicator or IR lamps (do not exceed 120°C for 45 minutes). Allow 24 hours curing before returning the vehicle to service.

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- ► 3M™ Hearing Protection
- ► 3M<sup>™</sup> Eye Protection

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## **Abrasives**

From preparation to finish, abrasives play a key role in all bodyshop processes. 3M have developed a full range of abrasives to suit every type of application, incorporating innovative technologies for superior performance, anti-loading and a consistent finish. From small awkward areas to tough e-coat removal, our abrasives are available in a wide variety of sizes and grades to secure the perfect finish.

### Hookit<sup>™</sup> Cubitron<sup>™</sup> II Abrasive Discs



#### 3M™ Cubitron™ II Hookit™ Abrasive Discs 737U

Triangular shaped ceramic grain is electrostatically oriented to form sharp peaks that act like individual cutting tools to slice through paint and body filler, wear evenly and provide long life and consistency.

Applications include paint removal, body filler rough shaping and feather edging.

Part number	Item	Grade	Dimensions	Units per pack	Units per case
51369		80+			
51370		120+			
51421		150+	150mm		5
51422		180+			
51423		220+			
31366		80+			
31367		120+			
31368		150+	125mm		4
31369		180+			
31471	Abrasive Disc	220+		50	
51610	737U	80+			
51611		120+			
51612		150+	90mm		10
51613		180+			
51614		220+			
31361		80+			
31362		120+			
31363		150+	75mm		4
31364		180+			
31461		220+			

## **Hookit™ Purple+ Abrasive Discs**

Premium 3M abrasive minerals deliver rapid cut rate. Purple+ discs' unique anti-loading construction allows discs to carry on cutting for longer - improving productivity, increasing profitably.



#### 3M<sup>™</sup> Hookit<sup>™</sup> Purple+ Abrasive Discs 734U

Coarser grades produce coarser dust particles. The unique 51 hole design captures larger particles through larger holes, optimising extraction whilst increasing cut and improving aggression where you need it most. Used for paint removal and filler sanding.

Part number	Item	Grade		Units per case
50524		P80		
50525	Abrasive Disc 734U	P120	50	5
50527		P180		



#### 3M™ Hookit™ Purple+ Abrasive Discs 334U

Finer grades produce finer dust particles. The unique 177 hole design provides the ultimate in dust extraction for fine particles giving you a cleaner, safer working environment, reducing the need for rework. Used for paint removal and primer sanding with the best anti-loading and life seen in fine grades.

Part number	Item	Grade	Dimensions	Units per pack	Units per case
50529		P240	150mm	50	5
50531		P320			
50532	Abrasive Disc	P360			
50533	334U	P400			
50534		P500			
50913		P600			

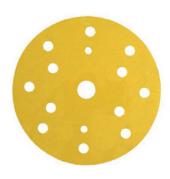


#### 3M™ Hookit™ Blue Abrasive Discs 325U

Fast cut and long life are coupled with spiral multihole technology for superior dust extraction when used with our range of universal Back-up Pads.

Part number	Item	Grade	Dimension	Units per pack	Units per case
51371		P80			
51373		P120			
51374		P150		100	5
51375		P180	150mm		
51376	T	P220			
51377	Abrasive Disc	P240			
51378	− Multihole − 325U	P280			
51379	3230	P320			
51380		P360			
51381		P400			
51382		P500			
51383		P600			

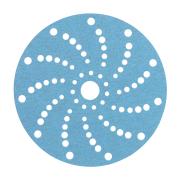
### Hookit<sup>™</sup> Abrasive Discs



#### 3M™ Hookit™ Abrasive Discs 255P+ 15 Hole

255P+ 15 hole discs and pads achieve better cut, less loading and a reduction in airborne dust. In particular, there are anti-loading benefits, especially with fine grades on difficult to sand top coats and primers. Available in a range of grades from P80 to P600. Applications include paint removal, filler flattening and primer sanding. Available in 17 Hole for Festool, ask your local distributor or sales representative for more information.

Part number	Item	Grade	Dimension	Units per pack	Units per case
50443		P80			
50445		P120			
50446		P150	150mm	110	5
50447		P180			
50448		P220			
50449	Abrasive Disc	P240			
50450	255P+	P280			
50451		P320			
50452		P360			
50453		P400			
50454		P500			
50455		P600			





Part number	Item	Grade	Dimension	Units per pack	Units per case
51638		P80			
51639		P120		50	
51640		P150	10mm x		
51641		P180			
51642	Abrasive	P220			
51643	Sheet 325U	P240	50mm		5
51644	7	P320	]		
51645		P400	]		
51646		P500			
51647		P600			



#### 3M™ Hookit™ Abrasive Discs 245

These anti-loading discs are available in a wide variety of hole configurations and grades. Coated in aluminium oxide with resin bonding to prevent premature burning, this tough disc is durable for a consistent finish. Applications include paint removal, shaping and sanding plastic filler, removal of coarser scratches in body filler and scratch refinement of bare metal.

Part number	Item	Grade	Dimension	Units per pack	Units per case
01649		P40			_ 5
01648	Ī., .	P60	150mm	50	
01647	Abrasive Disc 245	P80			
00700	P40 P80	P40	000	0.5	
00698		P80	203mm	25	



#### 3M<sup>™</sup> Hookit<sup>™</sup> Abrasive Discs 7 Hole 245

Part number	Item	Grade	Dimension	Units per pack	Units per case
80350		P40			
80351		P60	150mm	50	5
80352		P80	150mm		
80354	Abrasive Disc	P120			
00696	245	P40		25	5
00695		P60	000		
00694		P80	203mm		
00692		P120			



#### 3M<sup>™</sup> Hookit<sup>™</sup> Abrasive Discs 9 Hole 245

Part number	Item	Grade		Units per case
00317		P40		
00315	Abrasive Disc 245	P80	50	5
00313		P120		

#### Hookit™ E-Coat Abrasive Disc

Automotive E-Coats are electro coated primers providing high protection to new OEM panels. Hookit E-Coat Abrasive Discs are designed to solve the problem of sanding these extremely tough ceramic coatings.





#### 3M™ Hookit™ Abrasive Disc 337U

Finish equivalent to P320. No need to use coarser grades. Consistent matte finish. Unique construction.

Part number	Item	Grade	Dimension	Units per pack	Units per case
50535	Abrasive Disc 337U	P320 equivalent	150mm	25	4

#### 3M™ Hookit™ Hard Clear Coat Disc

Specially designed to prepare hard, scratch-resistant paints.

- ► Uniform finish for enhanced keying.
- ▶ Use damp for less dust and loading.
- ► Extended life for increased efficiency and profitability.
- ▶ Premium crystal abrasive used in the disc packs a powerful cutting performance.
- ► It can be used with or without an interface pad, depending upon the colours of the panel and the amount of pressure required.

Part number	Item	Grade	Dimension	Units per pack	Units per case
50744	Hard Clear Coat Disc	1000	150mm	10	5

## **Hookit<sup>™</sup> Abrasive Back-up Pads**

The innovative design of the 3M™ Hookit™ Multihole Back-up Pad range makes them suitable for all 3M™ 150mm dust extraction disc ranges; 6 to 15 holes as well as the spiral configuration of multihole discs. The unique multihole configuration allows the disc to be fitted to the pad without concern for the hole alignment.



#### 3M<sup>™</sup> Hookit<sup>™</sup> Multihole Abrasive Disc Accessories

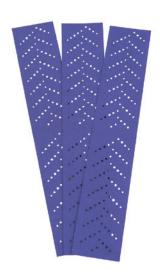
Available in 5/16" and M8 options, both standard and soft, the Back-up Pad Range offers optimum dust removal.

Part number	Item	Configuration	Dimension	Units per pack	Units per case
51122		5/16" Standard			
51123	Back-up Pad	M8 Standard			5
51124		5/16" Soft	150mm		
51125		M8 Soft		1	
28729	Clean Sand Back-up Pad	5/16" LP			10
51126	Multihole Soft		5mm		10
51127	Interface Pad		10mm		

## **Hookit<sup>™</sup> Cubitron<sup>™</sup> II Abrasive Sheets**

Our innovative sheet range, with chevron mulithole extraction, combines with a matching accessory range to offer the very best solution for maximum dust extraction and efficient filler sanding.





Hookit™ Cubitron™ II Abrasive Sheets Multihole 737U

Part number	Item	Grade	Dimension	Units per pack	Units per case
51386		P80+			
51387		P120+	70		
51388		P150+	70mm × 127mm		
51389		P180+	127111111		
51390		P220+			
51399		P80+			
51400		P120+	445		
51401		P150+	115mm × 225mm		
51402		P180+	22311111		
51403		P220+			
51411		P80+		50	
51412		P120+	70		
51413	Abrasive Sheet 737U	P150+	70mm × 396mm		6
51414	Sileet 7370	P180+	39011111		
51415		P220+			
51588		P80+			
51589		P120+			
51590		P150+	80mm × —— 133mm		
51591		P180+	13311111		
51592		P220+			
51599		P80+			
51600		P120+			
51601		P150+	80mm × 400mm		
51602		P180+	400mm		
51603		P220+			

## **Hookit™ Purple+ Abrasive Sheets**

Innovative abrasive construction with chevron multihole extraction combines superior lasting cut and performance with efficient dust extraction. The 396mm sheet uses Kiss-cut underscore technology, which enables the sheet to be easily converted to two 198mm sheets, removing the need for two stock numbers and thus reducing stock holding.



3M™ Hookit™ Purple+ Abrasive Sheets Multihole 334U

Part number	Item	Grade	Dimension	Units per pack	Units per case
30643		P240			
30641		P320	70mm ×		
30640		P400	127mm		
30639		P500			
30630		P240	445		
30628		P320	115mm x 225mm		
30627		P400	22311111		
30617	Abrasive	P240	70	50	6
30615	Sheet 334U	P320	70mm x 	30	
30614		P400	39011111		
51596		P240	00		
51597		P320	80mm x - 133mm		
51598		P400	13311111		
51607		P240	00		
51608		P320	80mm x 400mm		
51609		P400	40011111		

## **Hookit™ Purple+ Multihole Accessories**

The range of accessories has been ergonomically designed to offer the most comfortable lightweight solution for every application.







#### **3M<sup>™</sup> Hookit<sup>™</sup> Purple+ Multihole Handblocks**

Part number	Item	Dimension	Units per pack	Units per case
05170		70mm × 127mm		
05171	Handblock	70mm × 198mm		1
05172		70mm × 396mm	4	
05173		115mm × 225mm	1	
50728	Command Adamstan Cat	70mm × 127mm		
50729	Curved Adapter Set	70mm × 198mm		

#### 3M<sup>™</sup> Accessories

Part number	Item	Dimension	Units per pack	Units per case
09316	Hose and Adapter	3m		
50772	Multihole Handblock Adjustable	70mm × 396mm	1	
50773	Multihole Handblock Fle×ible	39011111		
50774	Multihole Baseplate Rupes RE21AL	70mm × 198mm	2	
50775	Multihole Baseplate Rupes SL42A	70mm × 396mm		
50776	Multihole Baseplate Rupes	115mm × 225mm		
50777	Multihole Baseplate Rupes SL41A			1
50778	Multihole Baseplate Hutchins 800VADF	70mm × 396mm		
50779	Multihole Baseplate Hutchins 2000VADF			
50780	Multihole Baseplate Festo			
50781	Multihole Baseplate Festo S1C RS100C	115mm ×	1	
50782	Multihole Baseplate Festo LRB-1AS2	ZZOMM		
05174	Block Hose	6m		
05175	Multihole Soft Interface	70mm × 198mm		5
50742	Pad 10mm	70mm × 127mm		3
50727	Blockboard			1
09920	Replacement Hose	3m		'

## **Dry Sanding**

3M™ Production abrasive paper uses an aluminium oxide mineral with a heavy paper backing. Sold in sheets for hand use and in rolls for cutting and attaching to machines.









#### 3M™ Abrasive Rolls 255P

Part number	Item	Grade	Dimension	Units per pack	Units per case
04494		P40			2
04493		P60	115mm × 50m		
04400	Abrasive	P80		1	
04399	Roll 255P	P100			
04398		P120			

#### 3M<sup>™</sup> Abrasive Sheets 255P

Part number	Item	Grade	Dimension	Units per pack	Units per case
05292		P40	115mm ×	50	10
05290		P80	280mm	50	20
05283		P40		25	
05282	Abrasive Sheet 255P	P60			10
05281	Sileet 255F	P80	230mm × 280mm	50	
05280		P100	20011111	50	
05279		P120			

#### 3M™ Abrasive Sheets 10 Hole 255P

Plain dust extraction sheets for half sheet type machines in grade range P40-P400.

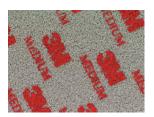
Part number	Item	Grade	Dimension	Units per pack	Units per case
05209		P40			10
05300		P60			
05299		P80		50	20
05298	1	P100			
05297	Abrasive	P120	115mm ×		
05296	Sheet 255P	P150	280mm		
05295		P180			
05294		P220		100	10
05293		P240			
02210		P280			

#### **3M™ Hookit™ Flexible Abrasive Sheets**

For use wet or dry, Flexible Abrasive Sheets have the cut and feel of conventional abrasives, with the added benefit of high flexibility in order to access those hard to reach areas such as bumpers, door shuts and panel edges.

Part number	Item	Grade	Dimension	Units per pack	Units per case
34337		P400			5
34339	T	P600			
34340	Flexible	P800	139mm ×		
34341	Abrasive Sheet	P1000	172mm		
34342	Jileet	P1200			
34343		P1500			10







#### 3M™ Hookit™ Flexible Abrasive Sheet Accessories

Part number	Item		Units per case
05742	Handblock	1	1
34352	Flexible Abrasive Foam Pad	2	10

#### **3M™ Softback Sanding Sponges**

For awkward areas, shaping and feather edging. Ideal for hand sanding applications, for critical areas and for final finish before topcoat application. Ultrafine/microfine for critical colours; superfine for finishing primers; medium and fine for sanding before primer applications.

Part number	Item	Grade	Dimension	Units per pack	Units per case
03808		Medium			
03809	Softback	Fine	445	20	10
03810	Sanding	Superfine	115mm × 140mm		
02601	Sponge	Ultrafine	140111111		6
02600		Microfine			6

#### 3M™ Soft Hand Rolls Perforated 216U

Part number	Item	Colour	Grade	Dimension	Selling unit	Units per pack	Units per case
50331			P180				
50333			P240				
50335	0 (111 1		P320	114mm × 25m	Roll	1	4
50337	Soft Hand Roll 216U	Gold	P400				
50338	Koli Zioo		P500				
50339			P600				
50340			P800				

#### **Plain Sheets**

3M<sup>™</sup> Fre-Cut<sup>™</sup> Tri-M-ite<sup>™</sup> abrasive paper is intended to be used by hand, often as a dry sanding alternative to Wetordry<sup>™</sup> abrasive paper.



#### 3M™ Fre-Cut™ Tri-M-ite™ Abrasive Sheets 618

Sheets designed for durable sanding of polyester filler in a repair; with Hookit $^{\text{\tiny M}}$  attachment, which can be used on a  $3M^{\text{\tiny M}}$  block.

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
02631		P80			
02565		P100			
02564		P120			
02563		P150			
02562	<b>—</b>	P180			10
02561	Abrasive Sheet 618	P220	230mm × 280mm	50	
02560	Sileet 616	P240	20011111		
02559		P280			
02558		P320			
02556		P400			
02636		P500			

### **Wet Sanding**

Coated in sharp abrasive mineral silicon carbon for long product life and good surface quality, 3M™ Wetordry™ can be used for both wet or dry applications. The lightweight, water resistant backing provides flexibility and conformability with a wide range of grades to enable an ultrafine finish to be achieved.



#### 3M<sup>™</sup> Wetordry<sup>™</sup> Abrasive Papers 734

 $3M^{\mbox{\tiny M}}$  Wetordry  $^{\mbox{\tiny M}}$  734 abrasive paper utilises silicon carbide mineral which gives a particularly sharp cut.

Part number	Item	Grade	Dimension	Units per pack	Units per case
01989		P60			
01988	,	P80			
01987		P100			
01986		P120			
01982		P150			
01981		P180			
01980		P220			
01979	Ī., .	P240			10
01978	Abrasive Paper 734	P280	230mm × 280mm	25	
01977	raper 734	P320	200111111		
01976		P360			
01975		P400			
01974		P500			
01973		P600			
01972		P800			
01971		P1000	]		
01970		P1200			



#### 3M™ Perfect-it™ III Microfine Abrasive Paper 314

3M<sup>™</sup> 314 production abrasive paper utilises aluminium oxide mineral for a superior finish. Areas affected by paint imperfections are removed using our highest quality Perfect-it<sup>™</sup> Microfine Wetordry<sup>™</sup> abrasive paper.

Part number	Item	Grade	Dimension	Units per pack	Units per case
01967	Microfine Abrasive Paper 314	P1200	138mm × 230mm	50	10



#### 3M™ Perfect-it™ III Microfine Abrasives

Abrasive denib and blemish removal. Improvements in paint technology and the demand for ever higher levels of finish quality achieved by the painter has led to superfine Wetordry™ abrasive papers such as Perfect-it™ Microfine Abrasive.

Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case
02048	Microfine	P2000	138mm ×	401Q WOD	50	10
02049	Abrasive	P1500	230mm	401Q WOD	30	10





#### 3M™ Rubber Rubbing Block

Flexible block which holds abrasive sheets securely during wet or dry sanding operations.

Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case
02048	Microfine	P2000	138mm ×	4010 WOD	F0	10
02049	Abrasive	P1500	230mm	401Q WOD	50	10



#### 3M™ Rubber Squeegee

Flexible rubber pad for removing slush created when wet sanding.

Part number	Item	Dimension		Units per case
05517	Rubber Squeegee	21/4" × 41/4"	50	1

### Cubitron™ II

3M™ Cubitron™ II Panel Shop products feature triangular shaped ceramic grain which is electrostatically oriented to form sharp peaks that:

- ▶ Cut 30% faster than other premium abrasives.
- ► Last up to twice as long.
- ▶ Deliver more consistent and uniform finish.
- ▶ Require less pressure, helps reduce operator fatigue.
- ▶ Remain cooler to reduce metal deformation.



#### 3M™ Cubitron™ II Abrasive Fibre Discs - Slotted

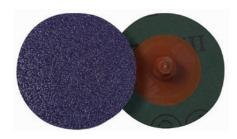
Designed for cutting off welds and door skin removal. When used for stripping paint its unique construction resists loading whilst generating less heat.

Part number	Item	Grade	Dimension	Units per pack	Units per case
33407		36+	445		5
33409		60+	115mm × 22mm		
33410		80+		5	
33419	Abrasive	36+	405		
33421	Fibre Disc –	60+	125mm × 22mm		
33422	Slotted	80+	22111111		
33431		36+	400		
33433		60+	180mm × 22mm		
33434		80+	22111111		



#### 3M™ Cubitron™ II Abrasive Fibre Discs - Standard

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
33395	Abrasive	36+	100		
33397	Fibre Disc –	60+	100mm x 16mm	5	5
33398	Standard	80+	IOIIIIII		



#### **3M<sup>™</sup> Cubitron<sup>™</sup> II Roloc<sup>™</sup> Fibre Discs**

Designed for heavy duty metalworking applications such as weld grinding and clean up. Features a rigid fibre backing for increased cut performance.

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
33377		36+			
33379		60+	50mm		
33380	Fibre Disc	80+		15	6
33389	Fibre Disc	36+		15	6
33391		60+	75mm		
33392		80+			





#### 3M™ Cubitron™ II File Belts

A great alternative to spot weld drilling, giving more control and ease of use. Ideal for hard to reach areas.

Part number	Item	Grade	Dimension	Units per pack	Units per case
33437		36+	40		
33439		60+	10mm x 330ml@0mm x	16 mm	
33440		80+	33011110101111111	10 111111	
33443		36+	40.7	10	
33445	File Belt	60+	12.7mm x 457.2mm		5
33446		80+	457.211111		
33449		36+	00		
33451		60+	20mm x 520mm		
33452		80+	32011111		





#### 3M™ Cubitron™ II Cut-Off Wheels

Used for cutting autobody sheet metal, chassis leg, exhaust pipes, clamps and rusted bolts. **Must not be used without guards.** 

Part number	Item	Centre Hole	Dimension	Units per pack	Units per case
33456		9.53mm	75mm x 1mm		
33455	Cut-Off Wheel	9.53mm	75mm x 1.6mm	5	6
33467		22.23mm	115mm x 1mm	1	

#### 3M™ Cubitron™ II Flap Disc

Part number	Item	Grade	Dimension	Units per pack	Units per case
33470		40+			6
33471	Cubitron II Flap disc T29	60+	115mm x 22mm	- 5	
33472		80+			
33476		40+			
33477	Cubitron II Flap disc T27	60+	100mm x 16 mm		
33478		80+			

#### Scotch-Brite™

Scotch-Brite is a 3-dimensional nylon web, resistant to tearing and loading. It is impregnated with an aluminium oxide mineral, attached with resin. Used for cleaning and preparation work, including scuffing before applying paint or primer.









#### 3M™ Scotch-Brite™ Pre-Cut Rolls

Pre-perforated, ready to use 3M™ Scotch-Brite™ Hand Pads, in a choice of three grades, using super sharp 3M abrasives for more aggressive cut without increased coarseness.

- ► Extra Fine Copper pads for water based and critical colours.
- ► Longer lasting, more economical.
- ► Faster, easier scuffing.
- ► Improved abrasive, ultimate finish.
- ▶ Choice of three grades for all scuffing applications.

Part number	Item	Colour	Grade	Dimencion	Units per pack	Units per case
07903		Purple '	Very Fine	445		
07904	Pre-Cut Roll	Grey	Ultra Fine	115mm x - 150mm	35	4
07905		Copper	Extra Fine	13011111		

#### 3M™ Scotch-Brite™ Multi-Flex Rolls

Super flexible 3M™ Scotch-Brite™ sheets, supplied on a centre pull roll with easy-tear perforations. Multi-Flex sheets are ideal for scuffing contours and difficult to reach areas. Also, for scuffing up to mouldings and lock cylinders and for blending in, especially basecoat and clear finishes.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case	
07521	NA 11. E1	Purple	Very fine	100mm × 200mm	100		
07522	Multi-Flex Roll	Grey	Ultra fine		60	4	
07906	KOII	Copper	Extra fine				

#### **3M<sup>™</sup> Scotch-Brite<sup>™</sup> PRO Handpads**

Ideal for every day uses like blend panel preparation, keying new panels for wet on wet primer and general scuffing and prepping of flat or contoured surfaces. Centre perforated for convenience and available in two grades, these pads are flexible enough to get to hard to reach areas and give a more consistent scratch. Specially coated to resist loading.

Part number	Item	Colour	Grade	Dimension		Units per case
64926	DDO Hamalmad	Red	Very fine	100mm ×	20	3
64935	PRO Handpad	Grey	Ultra fine	200mm		

#### 3M™ Scotch-Brite™ Rolls

Rolls of  $3M^{\mathsf{m}}$  Scotch-Brite $^{\mathsf{m}}$  are 10 metres long in grey or red construction which can be torn to the required length.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07612	Dall	Red	Very fine	100		4
07611	Roll	Grey	Ultra fine	100mm × 10m		4







#### **3M<sup>™</sup> Scotch-Brite<sup>™</sup> Abrasive Discs**

Disc version for machine application.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07614	Abrasius Disa	Red	Very fine	150	10	_
07613	Abrasive Disc	Grey	Ultra fine	150mm	10	4

#### **3M<sup>™</sup> Scotch-Brite<sup>™</sup> Scuff Sponges**

Sponge Pad laminated with outer layer of 3M™ Scotch-Brite™.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07615		Red	Very fine	108mm x 128mm		
07616	Scuff Sponge	Grey	Ultra fine		6	6
07619		Copper	Extra fine			

#### 3M™ Scotch-Brite™ Multi-Flex Dispenser

Part	ltem	Units	Units
number		per pack	per case
07912	Multi-Flex Dispenser	1	1

## **Surface Conditioning**

Reinforced 3-dimensional non-woven synthetic material that provides a consistent finish. Ideal for cleaning light oxidation and to reduce sanding scratches on aluminium, steel, or stainless steel. (NB: Medium grade is recommended for use on aluminium). Also, for cleaning of spot welding and gasketing residue. Can be used with electric mini-grinders, attached using a 3M™ M14 115mm Back-up Pad.





#### **3M™** Roloc™ Surface Conditioning Discs

Roloc<sup>™</sup> Surface Conditioning Discs for smaller areas with the quick Roloc<sup>™</sup> attachment system. Ideal for plastic repair and E-Coat removal. Suitable for fast, safe gasket removal and general cleaning applications.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07480		Brown	Coarse		25	4
07481		Red	Medium	50mm		
07515	Surface	Blue	Very fine	5011111		
07516	Conditioning	Grey	Super fine			
07485	Disc	Brown	Coarse			
07486		Red	Medium	76mm		
07513		Blue	Very fine	<u> </u>		

#### 3M<sup>™</sup> Roloc<sup>™</sup> Holder No 3

Part number	Item	Dimension			Units per case
09987	Holder No 3	50mm	Each	1	5

#### **Bristle Discs**

Abrasive impregnated plastic made as a 3-dimensional bristle disc brush, to be used on a high speed tool to remove paint, sealer and rust. It wears down as it works, continually exposing new abrasive, and doesn't load.



#### **3M™ Roloc™ Bristle Discs**

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07526		0	Coarse	75mm	5	4
07524		Green		50mm	10	4
07536	D.i.al. Di.	Purple		5011111	4	6
07527	Bristle Disc	V-II	N.A. aliana	75mm	5	
07525		Yellow	Medium	F.O	10	4
07528		White	Fine	50mm		



#### 3M™ Roloc™ Bristle Disc Holders

Part number	Item	Dimension	Configuration	Units per pack	Units per case
45101	50n	25mm	With 6.4mm shaft		5
05539		50mm			
05540	Bristle Disc Holder	75mm		1	
85000	Holder	75	M10		
84998		75mm Holder	M14		

## Scotch-Brite<sup>™</sup> Clean & Strip Discs

Abrasive impregnated and virtually non-loading, open web, providing a paintable metal surface. Perfect alternative to wire brushes for tough removal of rust, paints, sealers and body coatings. Gives a finer finish and is easily controlled. Flexible for awkward areas. It is non-clogging and fast. Clean and Strip discs are suitable for air or electric machines (3,500 to 4,500 rev/min). Clean and Strip discs are available for use on a mandrel, with a shaft, or on Roloc™+.

The Clean and Strip Purple Disc is a long life and high-edge resistance product. The tough construction gives the ultimate performance.





#### 3M™ Clean and Strip XT Purple Disc Mandrels

Clean and Strip discs which attach by way of a mandrel (07947/07948) to an air or electric tool.

Part number	Item	Colour	Dimension		Units per case
07933	Purple Disc	Describe	100mm x 13mm	0	15
07934	Mandrel	Purple	150mm x 13mm	4	10

#### 3M<sup>™</sup> Clean and Strip XT Purple Disc Roloc<sup>™</sup>+

Clean and Strip™ disc with a pre-attached Roloc™+ fastening which, using a Roloc™+ holder (09884), allows it to be attached to an air or electric tool. This then allows easy attachment and removal of the disc by the Roloc™+ quick release twist.

Part number	Item	Dimension	Units per pack	Units per case
05814	Purple Disc Roloc™+	100mm x 13mm x R+	1	10













#### 3M™ Clean and Strip XT Purple Discs Fibre

Part number	Item	Dimension	Units per pack	Units per case
05816	Fibre Disc	115mm x 22mm		10
05817	Fibre Disc	178mm x 22mm		

#### 3M™ Clean and Strip GP Blue Disc Mandrel

A highly flexible disc alternative to wire brushes for tough removal of rust, paint, sealers, body coatings and other general purpose applications. Immediately identifiable by its blue colour, its greatly improved flexibility is achieved without sacrificing any of Clean and Strip's renowned performance characteristics. The operator can access difficult areas with ease, delivering 'best-in-class' cleaning and stripping performance, creating a smooth and consistent finish.

Part number	er	Item	Colour	Dimension	Units per pack	Units per case
57013		GP Blue Disc Mandrel	Blue	100mm	2	15

#### 3M™ Clean and Strip GP Blue Disc Roloc™+

Clean and Strip discs with a pre-attached Roloc™+ fastening which, using a Roloc™+ holder (09884), allows it to be attached to an air or electric tool. This then allows easy attachment and removal of the disc by the Roloc™+ quick release twist.

Part number	Item	Colour	Dimension	Units per pack	Units per case
57018	GP Blue Disc Roloc™+	Blue	100mm	1	10

#### 3M<sup>™</sup> Clean and Strip High Performance Discs

Discs designed for removing decals, striping tape and double sidefoam tapes. To be used on machines with speed of 500-4000 rpm.

Part number	Item	Dimension		Units per case
07499	Stripe Off Wheel	100mm x 16mm		
07501	Stripe Removal Disc	100mm	1	5
07498	Stripe Off Wheel	100mm x 16mm		

#### 3M™ Clean and Strip Mandrels

Mandrel for use with (07933/4) and (57013).

Part number	Item	Dimension	Units per pack	Units per case	
07947	Mandual	100mm – 6mm shaft	4	_	
07948	Mandrel	150mm – 8mm shaft		5	

#### 3M<sup>™</sup> Clean and Strip Holder No 1 for Roloc<sup>™</sup>

Part number	Item		Units per case
09884	Holder No 1 for Roloc <sup>™</sup>	1	5

## **Fine Grade Finishing Films**

Fine grade film backed discs with aluminium oxide mineral. Long lasting and anti-loading. Applications P600 for primer sanding, P800/P1000 for blending and P1200/P1500 for removing orange peel and denibbing.

Technically advanced abrasives for paint rectification applications. Used with a Soft Interface Pad (50396 or 50397 – see Hookit™ abrasive accessories), these products offer excellent conformability to the curved surfaces of the automobiles of today.





Part number	Item	Grade	Dimension	Units per pack	Units per case
51156		P600	150mm	50	4
51155		P800			
51157	Finishing Film	P1000			
51158	Disc	P1200			
51154		P1500			
51304		P2000			



#### 3M™ Hookit™ Abrasive Discs 15 Hole 260L

Part number	Item	Grade	Dimension	Units per pack	Units per case
51057		P600	150mm	50	5
51099		P800			
51055	Abrasive Disc 260L	P1000			
51054	200L	P1200			
51053		P1500			



#### 3M™ Hookit™ Soft Interface Pads

For use with 260L Hookit abrasives for outstanding finish and conformability.

Part number	Item	Colour	Dimension	Configuration	Units per pack	Units per case
50396	Soft Interface Pad 10mm	Purple		15 hole		
50397	Soft Interface Pad 5mm	ruipie	150mm	15 fiole	1	10
50544	Soft Interface Pad 10mm	Grev	150mm	Multihole		10
50545	Soft Interface Pad 5mm	Grey				

#### **Trizact<sup>™</sup> Discs**

Discs made with a pyramid structure which contains multiple layers of fine grade abrasive mineral particles. New mineral is continuously exposed, resulting in long life with a consistent finish.



#### **3M™ Trizact™ Blending Discs**

Part Number	Item	Grade	Dimension		Units Per Case
50341	Blending Disc	1000	150mm	15	4
50413			75mm	lo lo	



#### **3M™ Trizact™ Fine Finishing Discs**

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
51131		6000	75mm		4
51130			150mm	15	
50415	Fine Finishing Disc	3000	75mm	15	
50414	DISC		150mm		
50079			32mm	100	10

#### **3M™ Trizact™ Hand Pads**

Part number	Item	Dimension		Units per case
05791	Hand Pad	150	1	20
05792	Half Hand Pad	150mm		



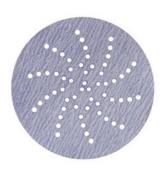
#### 3M™ Hookit™ Trizact™ Clear Coat Sanding Discs

The Trizact™ P1500 abrasive disc is designed to be used as a first step in the denibbing process. After using the Trizact™ P1500, we recommend the current finishing process, with Trizact™ 3000+ and the colour coded polishing system.

Part number	Item	Grade	Dimension	Units per pack	Units per case
05600	Clear Coat	P1500	150mm	25	4
05601	Sanding Disc		75mm		

## **SMART Repair Products**

Available in 75mm and 90mm, these discs are designed to enable a fast and effective SMART repair, minimising wastage. Constructed of a high performance aluminium oxide mineral that resists loading, a consistent finish can be achieved. For use with a 3M™ Elite Central-Vacuum-Ready Random Orbital Sander (28505) or a 3M™ Hookit™ Hand Pad (01908). Applications include small to medium area paint removal, filler flatting and primer sanding.



3M™ Hookit™ Purple+ Abrasive Discs 334U

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
51025	Abrasive Disc 334U	P240	75mm	50	10
51023		P320			
51021		P400			
51020		P500			
51610		P80+	90mm		
51611		P120+			
51612		P180+			

# **Abrasives**







## 3M<sup>™</sup> Hookit<sup>™</sup> Abrasive Discs 255P+ Plain

Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case
60354		P80				
60356		P120	50mm	Plain	25	10
60357		P150				
60358	Abrasive Disc	P180				
60360	255P+	P240				
60362		P320				
60364		P400				
60365		P500				

## 3M<sup>™</sup> Hookit<sup>™</sup> Abrasive Discs 255P+ 3 Hole

Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case
50726		P80		3 Hole	50	10
50725		P120	75mm			
50724		P150				
50723	Abrasive Disc	P180				
50721	255P+	P240				
50719		P320				
50717		P400				
50716		P500				

## 3M<sup>™</sup> Hookit<sup>™</sup> Finishing Film Disc 260L

Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case	
30367		P1500					
30368		P1200					
30369		P1000		Plain			
30370		P800					
30371		P600	75				
51267		P1500	50				
51266	Finishing	P1200					
51265	Film Disc	P1000			50	4	
51264	260L	P800					
51263		P600					
51587		P1500		3 Hole			
51586		P1200					
51585		P1000	90mm				
51584		P800					
51583	1	P600	1				



#### 3M™ Accessories

Part number	Item	Dimension	Units per pack	Units per case
01908	Hand Pad	76	1	10
05726	High Gloss Polishing Pad	76mm	10	4
05771	Soft Interface Pad	75		10
02700	Disc Pad	75mm	1	5
20427	Universal Back-up Pad	76mm		

## **Paint Preparation Pads**



#### **3M<sup>™</sup> Paint Preparation Pads**

Applications:

## Grade 1000

- ▶ Preparing panels for blending basecoat prior to the application of clear coat.
- ► For keying alloy wheel prior to refinishing.
- ► For keying bumpers prior to refinishing.

#### Grade 2000

► For denibbing water-based base coat whilst in the spray booth.

Part number	Item	Grade	Dimension		Units per case
50591	Paint Preparation Pad	1000	150mm	20	10
50590	Faint Freparation Fad	2000	13011111	20	10



#### 3M<sup>™</sup> Hookit<sup>™</sup> Flexible Foam Abrasive Disc

Flexible foam backed abrasive which conforms to irregular surfaces. Universal product can be used wet or dry and by hand or machine for blending applications. Excellent dust and water control to ensure a clean sanding environment.

Part number	Item	Grade	Dimension	Units per pack	Units per case
33540		P800			4
33541		P1000			
33542		P1200	150mm		
33543		P1500			
33544		P2000			
33545		P800			
33546		P1000			
33547	Abrasive Disc	P1200	125mm	20	
33548		P1500			
33549		P2000			
33550		P800			
33551		P1000			
33552		P1200	77mm		
33553		P1500			
33554		P2000			

Masking Tape is used in all types of applications, some very demanding and some not so critical. 3M are one of the world's largest manufacturers of tapes. Through intensive research and development in laboratories throughout the world, we have created a range of innovative products that provide fast and effective solutions for every masking situation. From fine line painting and detailing to general protection, 3M Masking Systems are able to meet all demands.

## **Masking Tapes**

Designed to protect large areas like the rest of the car, wheels and windows from paint overspray, if these areas are adjacent to painted parts. Static attracts dust too, preventing the dust from going onto the fresh paint causing contamination.



#### 3M™ Scotch® High Performance Masking Tapes 3434

High performance tape designed to meet the most demanding of paint masking situations. Excellent solvent and water resistance, suits both modern 2-pack and water-based paint products.

- ► Water and solvent resistant.
- ► Superior holding power even through repeat bake cycles.
- ► Excellent paint line.
- ► Conformable.
- ► Colour enables easy identification.

Part number	Item	Colour	Dimension	Units per pack	Units per case
07895		Blue	18mm x 50m	48	
07897	Masking Tape		24mm x 50m	36	
07898	3434		36mm x 50m	24	
07899			48mm x 50m	20	1



#### 3M™ Scotch® Premium Auto Refinish Masking Tape 3030

- ► Excellent solvent and water resistance.
- ► Good conformability with easy hand tear and controlled unwind.
- ► Surface smoothness promotes good clean paint line and prevents paint bleed-through.
- ► Improved paint flaking and wetting performance.
- ▶ Good instant adhesion and superior holding power.
- Excellent adhesive transfer and removability performance.

Part number	Item	Colour	Dimension	Units per pack	Units per case
50977			18mm x 50m	48	
50978			24mm x 50m	36	
50980	Premium Auto Refinish	Green	36mm x 50m	24	1
50981	Masking Tape 3030		48mm x 50m	24	
50982			72mm x 50m	16	
50983			100mm x 50m	12	

# **Masking Systems**





Secure grip, clean removal and excellent edge definition. Available in all popular widths from 18mm to 72mm.

- ► Secure adhesion.
- ► Clean 'lift off' without adhesive residue.
- Good conformability.
- ► High edge tear resistance.

Part number	Item	Colour	Dimension	Units per pack	Units per case
06304			18mm x 50m	48	
06309		Beige	24mm x 50m	36	
06311	Masking Tape 2328		36mm x 50m	24	1
51286	2328		48mm x 50m	20	
51287			72mm x 50m	16	



#### 3M<sup>™</sup> Scotch® Masking Papers

Part number	Item	Dimension	Units per pack	Units per case
06516		305mm		4
06517	Maskin - Panar (1000)	457mm	1	2
06518	Masking Paper (1000')	915mm		4
06519		1218mm		



#### 3M™ Welding And Spark Deflection Paper and Dispenser

Part number	Item	Units per pack	Units per case
05916	3M™ Welding and Spark Deflection Paper	1	2
05912	3M <sup>™</sup> Welding and Spark Deflection Paper Dispenser	1	1

#### **Vehicle Protection**



#### 3M™ High Performance Welding Drape

The High Performance Welding Drape will provide protection to the exterior and interior of vehicles during welding, torching and grinding. It is constructed using a carbon fibre material, which means it is lighter and more heat resistant than conventional welding blankets. Will protect surfaces up to 1000°C.

Part number	Item			Units per case
05919	High Performance Welding Drape	1.5m x 2m	1	1

## **Specialist Masking**

Flexible and narrow masking tapes for masking difficult contours and areas more accurately, giving a clean masking edge.



#### 3M™ Precision Masking Tape

Part number	Item	Colour	Dimension	Units per pack	Units per case
06525	Precision	Green -	6mm x 55m	1	12
06529	Masking Tape		19mm x 55m		

#### **3M™ Smooth Transition Tape**

Designed to be used in conjunction with SEMFT+ for single step masking on primer repairs across any aperture or wherever a feather edge is required.

- ► Very fine flip edge.
- ► Great for SMART repairs.
- ► Suitable for style lines.
- ▶ No residue.
- ► Plastic dispenser.

Part Number	Item	Dimension		Units Per Case
06800	Smooth Transition Tape	0.25" x 30'	5	12

## **Soft Edge Masking Foam Tapes**

An effective solution to time-consuming masking of vehicles prior to painting. The tape is used to mask vehicle apertures such as door, bonnet, and filler cap. As well as achieving the required 'soft edge', this tape ensures that the interior of the vehicle is kept free of paint and dust.



#### 3M™ Soft Edge Masking Foam Tapes

- ► Rapid and efficient masking of car apertures.
- ► Eliminates unwanted definite paint edges.
- ▶ Impermeable to paint and dust, eliminating need to protect interior door trim.
- ► Reduces rework to a minimum.
- ▶ Prevents moisture imprinting and ghosting on painted vehicle surfaces.

Part number	Item	Dimension	Units per pack	Units per case
09678	Soft Edge	10 x 13mm strips x 5m		
09973	Masking Foam Tape	7 x 19mm strips x 5m	1	1



#### 3M™ Soft Edge Foam Masking Tape PLUS

3M Soft Edge Foam Masking Tape PLUS achieves significant improvements in meeting today's aperture masking requirements, meaning you now have a solution to mask the widest range of vehicle closures, including the narrower gaps found in many of today's modern car designs.

- ► For use on the moving part.
- ► Fits broadest range of modern aperture widths.
- ► Great for use on A-post gaps.
- ► Can be fitted to the moving part.

The tubular design will deform to expand or compress to fill the majority of apertures whilst the offset adhesive bead allows the product to be placed away from the paint edge to optimise the soft edge.

Part number	Item	Dimension	Units per pack	Units per case
50421	Soft Edge Masking Foam Tape PLUS	7 x 21mm strips x 7m	1	1

## **Specialist Masking Films**







The translucent material makes the repair area highly visible for simple trim guidance and because the film is easy to cut, the required area can be removed with maximum speed and accuracy, and finished efficiently with narrow masking tape. The static cling properties of both the 4 and 5 metre versions, allow a rapid one-person application.

- ► Easy to reposition and easy to cut.
- ▶ Premium PLUS film clings to the vehicle.
- ► Can be used with IR dryers up to 120°C.
- ► Avoids moisture staining and resulting rework.
- ► Masking Tape easily removed and repositioned on the film.
- ▶ Prevents moisture imprinting and ghosting on painted vehicle surfaces.

Part number	Item	Dimension	Units per pack	Units per case
50988	Dunnia Duamium DI IIC Class Maskins Film	4m x 150m	4	1
50989	Purple Premium PLUS Clear Masking Film	5m x 120m	]'	
50293	93 Premium Cutter		25	]



#### 3M™ Clear Masking Films

A high density, clear polyethylene sheeting designed to protect the vehicle from paint overspray. Vehicles must be dry to prevent the risk of rework on clear and economy films.

- ► No paint or primer flaking.
- ► Static cling ensures complete masking.
- ► Simple one-person application.
- ► Easy to cut.

Part number	Item	Dimension	Units per pack	Units per case
07838		4m x 150m		
80110	Clear Masking Film	5m x 120m	1	4
51061		6m x 100m		
07813	Cutter		25	



#### 3M™ Economy Clear Masking Films

Part number	Item	Dimension	Units per pack	Units per case
50676	Mankin v Film	Am x 150m		4
51018	Masking Film	5m x 120m	] '	



#### 3M<sup>™</sup> Mobile Dispenser

For use with all sizes of 3M film: (50988), (50989), (07838) and (80110).

Part	Item	Units	Units
number		per pack	per case
50872	Mobile Dispenser	1	1







Part number	Item	Dimension	Units per pack	Units per case
05967	Taped Masking Film	40cm x 25m	1	30
05968		60cm x 25m		24
05969		90cm x 25m		
05970		110cm x 25m		
05971		180cm x 25m		22



A water-based liquid designed to temporarily protect the interior of spray booths and rooms from paint and primer overspray.

- ► Non tacky.
- ► Excellent solvent resistance.
- ► Easy application.
- ▶ Dries to a clear film.
- ► Fast, convenient removal.

Part number	Item	Dimension	Units per pack	Units per case
06839	Booth Coating	1 US Gal/3.78 litres	1	4



#### 3M™ Overspray Masking Liquids

An overspray masking liquid that is an alternative to plastic sheeting. Protects vehicle surfaces throughout the repair process, from paint overspray, light scratches, and even weld splatter. Applied by spray applicator, dries to the touch trapping dust under the film even in areas such as wheel arches. After use, simply wash away.

- ► Totally protects bodywork from overspray and eliminates rectification.
- ► Protects vehicles from most minor damage e.g. welding sparks.
- ► One coat saves labour time.
- ► Traps dirt and dust stops contamination.
- ► Easy disposal just washes off.

Part number	Item	Dimension	Units per pack	Units per case
06847		1 US Gal/3.78 litres		4
06851	Overspray Masking Liquid	5 US Gal/8.92 litres	1	4
06856		15 US Gal/56.78 litres		I

## **Dirt Trap Protection System**

3M has taken the simple concept of surface protection and revolutionised it to enhance your painting process. Not only is the 3M™ Dirt Trap Protection System great for surface protection, but a closer look reveals a breakthrough innovation in the protection material that actually traps dust, dirt and overspray in a unique non-woven construction.

- ► Reduce paint booth maintenance.
- ► Protect your investment.



#### 3M™ Dirt Trap Protection Material

- ► This is a 28" (70cm) x 300ft (91m) roll wall/floor protection material.
- ► Protects paint booth walls and floors reducing paint nibs.
- ► Traps dust, dirt and overspray.
- ► Brightens work areas.

Part number	Item	Dimension	Units per pack	Units per case
36852	Dirt Trap Protection Material	70cm x 91m	1	1



#### 3M™ Dirt Trap Protection Film - Clear

18" (45cm) x 100ft (30m) roll window and light protection film.

Part number	Item	Dimension	Units per pack	Units per case
36856	Dirt Trap Protection Film – Clear	45cm x 30m	1	1



#### **3M<sup>™</sup> Dirt Trap Protection Film Dispenser**

Magnetic metal dispenser for Dirt Trap Protection Film.

Part	Item	Units	Units
number		per pack	per case
36863	Dirt Trap Protection Film Dispenser	1	1



#### 3M™ Dirt Trap Protection Material Floor Applicator

Versatile floor applicator for protection material.

Part number	ltem	Units per pack	Units per case
36865	Dirt Trap Protection Material Floor Applicator	1	1



#### 3M™ Dirt Trap Protection Material Wall Applicator

Extendable wall applicator for protection material.

Part	Item	Units	Units
number		per pack	per case
36866	Dirt Trap Protection Material Wall Applicator	1	1

## **Specialist Detail Masking Tapes**





A highly flexible fine detail masking tape with excellent adhesion to plastic and rubber mouldings.

- ► No adhesion transfer.
- ► Excellent flexibility around curves.

Part number	Item	Colour	Dimension	Units per pack	Units per case
06404		In dia a	3mm x 33m	1	48
06405	Finalina Maakina Tana 471		6mm x 33m		36
06408	Fine Line Masking Tape 471+	Indigo	12mm x 33m		24
06409			19mm x 33m		24

#### 3M<sup>™</sup> Fine Line Masking Tapes 218

A more specialised tape, for applications requiring fine two-tone or paint striping work.

- ► Sharp paint lines.
- ► Less edge build-up.
- ► Excellent curvability without edge tear or wrinkling.
- ► Virtual elimination of imprint even on fresh paint surface, due to low tack adhesive.

Part number	Item	Colour	Dimension	Units per pack	Units per case
06520			3mm x 55m	1	48
06521	Finalina Maakina Tana 010	Daima	6mm x 55m		24
06522	Fine Line Masking Tape 218	Beige	12mm x 55m		12
06523			19mm x 55m		8

## **Scotch® Fine Line Striping Tape**

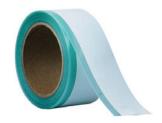
A more specialised tape, for applications requiring fine two-tone or paint striping work.

- ► Sharp paint lines.
- ► Less edge build-up.
- ► Consists of 8 × 1.5mm pullouts for creating a combination of stripes.
- ► Virtual elimination of imprint even on fresh paint surface, due to low tack adhesive.

Part number	Item	Colour	Dimension	Units per pack	Units per case
06314	Fine Line Striping Tape	25.4mm x 13.9m	8 x 1.6mm strips	1	12

## Windscreen Masking

Preventing overspray on trim around bonded screens, side glasses and mouldings – eliminating glass and trim removal while allowing better vehicle masking.



#### 3M™ Trim Masking Tapes

Developed for masking the rubber trim on bonded screens and sealed windows. A small plastic strip is pushed behind the rubber and a 38mm self-adhesive tape is folded back and stuck to the window to hold the rubber clear of the paintwork.

- ► Protects rubber from overspray.
- ► Easy to mask around corners.
- ► Excellent temperature performance.
- ► Available in 4 widths from 5mm-15mm to cover all different types of rubber trim.

Part number	Item	Dimension	Configuration	Units per pack	Units per case
06345			5mm strips		
06347	Trine Mareline True	50.010	7mm strips	_	
06349	Trim Masking Tape	50.8mm x 10m	10mm strips	1 1	6
06348	1		15mm strips		



#### 3M™ Trim Lifting Cord

Eases the problems when painting up to a rubber moulding such as around a windscreen. A flexible 6mm diameter foam cord is slid under the moulding using a clever applicator tool. Quick to apply, the cord ensures no edge build up and no visible evidence of repair work, thus eliminating the need to remove the glass. Applicator tool is supplied free with each box.

- ► Speeds vehicle painting.
- ► Eliminates need to remove glass.
- ► No visible evidence of repair.

Part number	Item	Dimension	Units per pack	Units per case
09529	Trim Lifting Cord	6mm x 40m	1	1



#### **Interior Protection Products**

This range of premium quality products is designed to protect the interior of your vehicles throughout the duration of a repair. Our one-size-fits-all seat covers, floor mats and steering wheel covers don't move or tear, with the intention of eliminating the cost of interior valeting. A wall mountable plastic dispenser is available to neatly and cleanly store the whole system.









#### 3M™ Interior Seat Cover

Protects vehicle interior during repairs.

- ► High friction underside 'grips' the seat.
- ► Slippery top surface allows user to slide from seat.
- ► One size cover fits all vehicles.
- ► Seat Covers resist water, oil and grease.
- ► Also ideal during final detailing and valeting.

Part number	Item	Colour	Units per pack	Units per case
50588	Interior Seat Cover	Purple	250	1

#### 3M™ Interior Floor Mat

- ► Protects vehicle interior during repairs.
- ► High friction underside 'grips' the floor.
- ▶ One size mat fits all the vehicles.
- ▶ Mats resist water, oil and grease.
- ► Also ideal during final detailing and valeting.

Part	ltem	Units	Units
number		per pack	per case
80308	Interior Floor Mat	250	1

#### 3M™ Steering Wheel Cover

Part number	Item	Colour	Units per pack	Units per case
50595	Steering Wheel Cover	Clear	100	1

#### **3M<sup>™</sup> Interior Protection System Dispenser**

Part number	ber Item		Units per case
50592	Interior Protection System Dispenser	1	1

The high quality resin in our filler range gives you a better quality of repair and can be used on multiple substrates.

## **Body Filler Range**

#### 3M™ General Purpose Body Filler

A general purpose filler that allows easy sanding and shaping for all automotive repairs.

#### 3M™ Heavy General Purpose Body Filler

A heavier weight filler that allows easier filling of deep panel damage and can be used prior to finishing with a light filler such as 3M™ General Purpose Body Filler.







#### **Cartridge System**

Part number	Item	Format	Dimension	Units per pack	Units per case
51078	General Purpose Body Filler – Heavy	Cartridge	1.65 litre		_
51079	General Purpose Body Filler	Cartridge	1.65 litre	]_	6
51080	Hardener	Cartridge	55g	] '	12
51081	Wall Dispenser	Dispenser			1

#### Tins

Part number	Item	Format	Dimension	Units per pack	Units per case
51072	General Purpose Body Filler – Heavy	Can	3 litre	1	4
51073	General Purpose Body Filler	Can	3 litre	1	4
51074	Hardener	Tube	100g	1	12
51075	General Purpose Body Filler – Heavy	Can	1 litre	1	0
51076	General Purpose Body Filler	Can	1 litre	1	6

#### **3M™ Dynamic Mixing System**

Our 3M™ Dynamic Mixing Applicator works as part of a system to dispense fillers, in a convenient and controlled manner that eliminates messy mixing and significantly reduces waste. Its precise delivery helps you use the correct amount of product, saving both time and materials.

- ► Reduce rework through virtual elimination of pinholes.
- ► Reduce waste levels through 'filler on demand' system.
- ► Increase productivity using the 3M advanced nozzle to mix as-you-go.

Part number	Item	Format	Dimension	Units per pack	Units per case
51002	DMS General Purpose Body Filler				
51003	DMS Heavy General Purpose Body Filler	Cartridge	276ml	1	6
51004	DMS Fine General Purpose Body Filler			I	
50600	DMS Applicator				1
50601	DMS Nozzle			50	6

# **Body Filler**



#### 3M™ Premium Glaze

Provides the perfect finish, leaving a smooth and level surface ideal for sanding and primer application.

Part number	Item	Format		Units per pack	Units per case
51212	Premium Glaze	Bottle	910ml	1	8

# **Dry Guide Coats**

3M™ Dry Guide Coat is a revolutionary method for applying a guide coat to a repair area. This system offers considerable advantages over current working practices. In particular, ease of use and achieving a better quality job every time.

- ► Contains no solvents.
- ► Requires no masking.
- ► Gives total coverage of surface.
- ► Applicator requires no cleaning.
- ▶ Ideal for both wet and dry sanding systems.







#### 3M™ Dry Guide Coats

Part number	Item	Colour	Dimension	Units per pack	Units per case
09560	Dry Guide Coat	Black	50g	1	10
50416	Dry Guide Coat	Orange	50g		
09561	Dry Guide Coat Applicator				5
51362	Dry Guide Coat - Black Kit (2 cartridges & applicator)	Black			6

#### 3M™ Acryl Putty - Green

An auto body repair putty designed with very easy sanding and fast drying characteristics for use in filling pinholes and scratches, with red available for those that are larger

Part number	Item	Colour	Dimension		Units per case
05096	Acryl Putty	Green	409g	1	12
05098	Acryl Putty	Red	409g	1	12

# **Accuspray**<sup>™</sup> Spray

This revolutionary product allows you to have a brand new spray gun on demand. The innovative technology was designed from the inside out for the efficient and economical application of material. These atomising heads deliver a large usable pattern, with very low overspray and exceptional atomisation.

## Accuspray<sup>™</sup> Spray Gun HG14



#### 3M™ Accuspray™ Spray Gun HG14

The HG14 has been designed for the application of coatings that require a 1.4mm atomising head. This HVLP system provides exceptional results through excellent atomisation resulting in high transfer efficiency with low overspray.

Used with 3M™ PPS™ Paint Preparation System, the Accuspray™ System minimises clean up time and disposal costs whilst gaining maximum productivity and profitability improvements.

Part number	Item	Units per pack	Units per case
16577	HG14 Spray Gun with 1.4mm Atomising Heads	1	1

## Accuspray™ Pressurised HGP Spray Gun



#### 3M™ Accuspray™ Pressurised HGP Spray Gun

The new Accuspray<sup>™</sup> Pressurised HGP Spray Gun and PPS<sup>™</sup> Pressure Cups are designed for high viscosity coatings. The HGP spray gun quickly achieves many textured finishes within the automotive repair market. The gun setting allows multiple textures to be achieved in minimal time and efficiently.

Part number	Item	Units per pack	Units per case
16587	Pressurised HGP Spray Gun with 2 x 2.0mm and 2 x 1.8mm Atomising Heads and an Air Control Valve	1	1
16124	Large Pressure Cup 28 oz	1	2
16121	Mini Pressure Cup 6 oz	1	4







#### 3M™ Accuspray™ Atomising Heads

Replacement atomising heads for use with HG14.

Part number	Item	Colour	Dimension	Units per pack	Units per case
16612		Orange	1.4mm		
16611	Atomising Heads	Clear	1.8mm	4	6
16609		Red	2.0mm		

# **Accuspray**<sup>™</sup> **Spray**

## **Accuspray**<sup>™</sup> Spray Atomising Head Dispenser



#### 3M™ Accuspray™ Storage System

Contains atomising head/applicator rack and 8 atomising heads.

Part number	Item	Units per pack	Units per case
16610	Accuspray <sup>™</sup> Storage System	1	1

# Accuspray<sup>™</sup> head for 3M<sup>™</sup> PPS<sup>™</sup> Series 2.0







## Accuspray<sup>™</sup> head for 3M<sup>™</sup> PPS<sup>™</sup> Series 2.0

Replacement atomising heads for use with HG14 and  $3M^{\scriptscriptstyle{\top\!\!\!/}}$  PPS  $^{\scriptscriptstyle{\top\!\!\!\!/}}$  Series 2.0

Part number	Item	Colour	Dimension	Units per pack	Units per case	
26614	Atomising	Orange	1.4mm			
26618	head refill	Clear	1.8mm	4	6	
26620	pack	Red	2.0mm			

3M<sup>™</sup> PPS<sup>™</sup> has the ability to meet all of the painter's requirements for the mixing, preparation and application of primers, basecoats and clearcoats in both large and small applications. This disposable mixing system eliminates the need for traditional spray applicator mixing pots and paper filters, saving time and increasing efficiency. The liners and lids with built in filters form a closed system allowing the spray applicator to function at any angle. When used in conjunction with our recommended process, a safe and high quality result is guaranteed.

## **Large Size**

Large size Paint Preparation System.

- ► For 650ml to 850ml.
- ► For the larger job.
- ► Saves refilling the pot.





#### 3M™ PPS™ Lids & Liners

Each unit contains 25 lids and liners and 12 sealing caps.

Part number	Item	Configuration	Units per pack	Units per case
16024	Lids & Liners	200 micron filter	25	1
16740	Lius & Liliers	125 micron filter	25	'

#### 3M™ PPS™ Mixing Cups & Collars

Part Number	Item	Dimension	Units Per Pack	Units Per Case
16023	Mixing Cup & Collar	Large	1	4

#### **Standard Size**





#### 3M™ PPS™ Lids & Liners

Standard  $PPS^{\mathbb{T}}$  – for up to 650ml. The original size  $PPS^{\mathbb{T}}$  solution. Suits most applications. Each unit contains 50 lids and liners and 24 sealing caps.

Part Number	Item	Configuration	Units Per Pack	Units Per Case
16000	Lids & Liners	200 micron filter	50	1
16026	Lias & Liners	125 micron filter	50	

#### 3M™ PPS™ Extra Lid Kit

Extra lids may be required for re-use of paint after storage. Each unit contains 75 lids, 50 liners and 36 sealing caps.

Part Number	Item	Continuration		Units Per Case
16758	Extra Lid Kit	125 micron filter	75	1







#### 3M™ PPS™ Mixing Cups & Collars

Each unit contains 2 mixing cups and collars.

Part number	Item	Dimension	Units per pack	Units per case
16001	Mixing Cups & Collars	Standard	2	4

#### 3M™ Midi PPS™

Midi size is 400ml. Each kit contains 50 Lids and Liners (with pre-welded filters) for Paint: mixing, filtering and spraying of coatings (Primer, Sealer, Base-Coat, and Clear-Coat along with other coatings). It also comes with a free re-useable Midi size Cup and Collar.

Part number	Item	Configuration	Dimension	Units per pack	Units per case
16112	Lids & Liners	200 micron	400ml	50	1
16312	Lids & Liners	125 micron	4001111	30	
16122	Mixing Cups & Collars			2	4
16155	Mix Ratio Inserts				
16154	Dispenser Adaptor Flange Insert			10	10

#### Mini Size

Offering all the features and advantages of the standard PPS™ Paint Preparation System, mini cups are ideal when less material is required.

- ► For spraying up to 170ml of material.
- ▶ Ideal for all small and SMART repairs.
- ▶ Ideal for accessing awkward areas.



#### 3M™ Mini PPS™ Lids & Liners

Each unit contains 50 lids and liners and 24 sealing caps.

Part number	Item	Continuiration	Units per pack	Units per case
16114	Mini Lids & Liners	200 micron filter	50	1
16752	Willi Lids & Lillers	125 micron filter	30	

#### 3M™ Mini PPS™ Mixing Cups & Collars

2 Mixing cups and collars per unit.

Part number	Item	Dimension	Units per pack	Units per case
16115	Mixing Cups & Collars	Mini	2	4

## 3M™ PPS™ Type H/O Pressure Cups

The 3M™ PPS™ Pressure Cups are designed to be used with the Accuspray™ Pressurised HGP Spray Gun. The HGP spray gun quickly achieves many textured finishes. The gun setting allows multiple textures to be achieved in minimal time and efficiently.

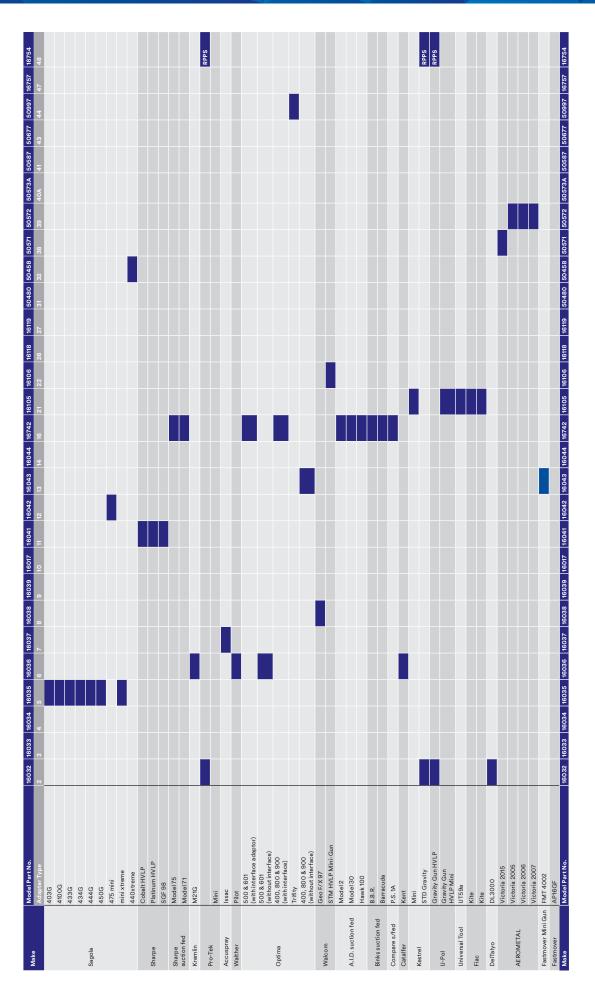
Part number	Item		Units per case
16124	Large 828ml Cup & Collar	4	2
16121	Mini 177ml Cup & Collar	I	4



RPPS RPPS 16034 16034 16035 16036 16037 16038 16039 16017 16043 16043 16044 16742 16105 16105 16106 16118 16119 50480 50488 50571 50572 505734 50587 50677 50997 16757 COMPACT ITW finishing BH119LH and HVLP 3000 QCC pernova LS & WS-400 ata Jet 5000 B HBLP AZ4 Serial 75 (Primer) et B NR95 HVLP stajet 100BFRP AZ4 HTE AZ3,AZ30 HTE Model Part No. atajet 100B

3M"PPS" Paint Preparation System Adapter No. Reference Chart for Spray Applicators

3M"PPS" Paint Preparation System Adapter No. Reference Chart for Spray Applicators



#### **Accessories**

A full range of accessories to facilitate the use of the 3M™ Paint Preparation System™.









#### 3M™ PPS™ Colour Check Light II

Designed to make the colour matching and refinishing process faster and easier. The 3M<sup>™</sup> PPS<sup>™</sup> Colour Check Light Kit II is used by painters to reproduce the day light.

- ► Hand-held light source that replicates natural sunlight.
- Reduces the chance of costly re-work or comebacks related to colour mismatch, lack of coverage, uneven metallic layout, and prepaint and post paint imperfections due to inadequate shop lighting.
- ▶ Can reduce the time it takes cars to get through the paint process; increasing cycle times.

Part number	Item	Units per pack	Units per case
16550	Kit		1
16551	Bulb	1	4
16552	Diffuser		4
16553	Bezel kit	2	4
16555	Battery pack		4
16556	Battery charger	I	'

#### 3M™ PPS™ 6-Cup Carrier

A sturdy, lightweight construction which allows multiple materials to be taken into booths.

Part number	Item	Units per pack	Units per case
16010	6-Cup Carrier	1	1

#### 3M™ PPS™ Lid & Liner Dispensers

3M™ PPS™ Dispenser is a wall-mountable unit that makes supplies such as lids and liners for the 3M™ Paint Preparation System (PPS™) readily available. This storage accessory conveniently dispenses supplies one at a time, while keeping the remaining supply clean and safe from contamination. For Large, Standard, Midi and Mini.

Part number	Item	Dimension	Units per pack	Units per case
16299	Lid Dispenser	Std, Midi & Large		1
16219	Liner Dispenser	Std, Midi & Large	1	
16298	Lid & Liner Dispenser	Mini only		

#### 3M™ PPS™ Mixing Sticks

Specially 'sculpted' edges scrape all paint from liner wall to ensure accurate colour mix.

Part number	Item		Units per case
16022	Mixing Stick	25	10
16755	Mini Mixing Stick	25	





## **3M<sup>™</sup> PPS<sup>™</sup> Spray Applicator Holder**

Holds applicator with or without  $PPS^{\mathsf{TM}}$  cup attached.

Part number	Item		Units per case
16025	Spray Applicator Holder	1	12

#### **3M<sup>™</sup> PPS<sup>™</sup> Wash Bottle**

The neck of the applicator is simply flushed through with the cleaning fluid.

Part	ltem	Units	Units
number		per pack	per case
16012	Wash Bottle	5	4



Whether it's simple denibbing or a more serious defect, 3M offer a wide range of rectification products designed to help bodyshops achieve a perfect finish quickly and efficiently. With award-winning colour coded compounds and polishes, virtually all paint defect rectification work can be undertaken with ease and confidence.

## **Panel Preparation**



#### 3M™ Prep and Blend Liquid

Prep and Blend Liquid is a combination scuffing and cleaning liquid to prepare original or refinished paint surfaces for blending base coat or clear coat. Recommended to be used with 3M™ Scotch-Brite™ Ultrafine (Grey), or Extra Fine (Copper) products.

- ▶ Fast
- ▶ Uniform matt finish.
- ► Cleaning agent removes grease, waxes, resins, silicones, etc.

Part number	Item	Dimension		Units per case
09308	Prep and Blend Liquid	500g	1	12



#### 3M™ Scuff-it™ Matt Gel

An advanced scuffing and cleaning gel which uses a unique combination of minerals and speciality treated abrasive micro crystals to abrade original or refinish paint surfaces in the final stage of preparation prior to paint spraying.

- ▶ Degreases, cleans and scuffs in a single process.
- ► Water-based formula.
- ► Complete abrasion for optimum paint adhesion.
- ► More aggressive than Prep and Blend Liquid (09308).

Part number	Item	Dimension		Units per case
50018	Matt Gel	700g	1	12



## 3M™ Perfect-it™ III Cleaner Clay

Part number	Item	Dimension		Units per case
38070	Cleaner Clay	200g	1	6



#### 3M™ Tack Cloth Aqua

A tack cloth with light adhesive, ideal for use in the spray booth prior to final coat application. Removal of lighter dust from fine sanding, light overspray from basecoats and final cleaning of air dried water-based coats prior to clearcoat application.

Part Number	Item	Dimension		Units Per Case
50401	Tack Cloth Aqua	43cm x 30cm	10	18

# Perfect-it™ III Abrasives

The acclaimed Perfect-it™ III Paint Rectification and Polishing System provides the complete solution for removal of imperfections in vehicle topcoat refinish. Defects and blemishes are removed rapidly without the need for reworking or repainting. The Perfect-it™ III System provides a rectification answer for every likely requirement – fresh or aged paints, small to large areas. See individual listings for detailed product descriptions.



#### 3M™ Perfect-it™ III Microfine Abrasives

Abrasive denib and blemish removal. Improvements in paint technology and the demand for ever higher levels of finish quality achieved by the painter has led to superfine Wetordry™ abrasive papers such as Perfect-it™ Microfine Abrasive.

Part number	Item	Grade	Dimension	Configuration		Units per case
02048	Microfine	P2000	138mm x 230mm	401Q WOD	50	10
02049	Abrasive	P1500	13811111 X 23011111	401Q WOD	30	10





#### 3M™ Hookit™ Finishing Film Disc 260L

Abrasive denib and blemish removal. Technically advanced abrasives for machine paint rectification applications. Use with a soft interface pad (05771) to add conformability.

Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case
30367		P1500				
30368		P1200				
30369		P1000		Plain		
30370		P800				
30371		P600	75			
51267		P1500	75mm			
51266		P1200				
51265	Finishing Film Disc 260L	P1000			50	4
51264	DISC 200L	P800				
51263		P600		0.11-1-		
51587		P1500		3 Hole		
51586		P1200				
51585		P1000	90mm			
51584		P800				
51583		P600				



#### 3M™ Trizact™ Discs

Discs made with a pyramid structure which contains multiple layers of fine grade abrasive mineral particles. New mineral is continuously exposed resulting in long life with a consistent finish.

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
50413	Diametina Diam	1000	75mm		
50341	Blending Disc	1000		45	4
50414	Fine Finishing Dise	2000	1.00	15	
50415	Fine Finishing Disc	3000	75mm		



#### **3M™ Trizact™ Accessories**

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05791	Hand Pad	150mm	00	1
05792	Half Hand Pad		20	1

## 3M™ Paint Defect Removal System

The 3M™ Paint Defect Removal System is simple and easy to use to remove defects before buffing, reduce scratches and produce an overall finer finish. Wet or dry, you'll get better results on the smallest and hardest to reach defects. The process is fully aligned to SMART processes.



#### 3M™ Paint Defect Removal Hand System

Part	Item	Unit	Units
number		per pack	per case
33888	Paint Defect Removal Hand System	1	6

#### 3M™ Paint Defect Removal Abrasives

Part number	Item	Grit	Unit per pack	Units per case
33891		1000+		
33894		1500+		
33897	Paint Defect Removal Abrasive Card	2000+	15	
33900	Abrasive Card	2500+		
33903		3000+		
33889	1000+			
33892		1500+		10
33895	Paint Defect Removal Abrasive Circle Sheet	2000+		
33898	Adrasive Circle Sileet	2500+		
33901		3000+	10	
33890		1000+	10	
33893		1500+		
33896	Paint Defect Removal	2000+		
33899	Abrasive Rectangle Sheet	2500+		
33902		3000+		

#### 3M™ Paint Defect Removal Hand Sanding

Part number	Item	Unit per pack	Units per case
33909	Paint Defect Removal Hand Sanding Cylinder		
33911	Paint Defect Removal Hand Sanding Foam Pad		20
33910	Paint Defect Removal Hand Sanding Block		
33912	Paint Defect Removal Hand Sanding Rubber Pad		

## Perfect-it™ III Quick Connect System

A new range of double sided Buffing Pads that, when used with new Quick Connect Adaptor technology and with 3M<sup>™</sup> compounds and polishes, offers an unparalleled refinish rectification system.



#### 3M™ Perfect-it™ III Quick Connect System

- ► Long lasting, double sided buffs.
- ► Easy, fast changeover.
- ► One connector fits all.
- ► Perfect balance.

Part number	Item	Colour	Dimensions	Units per pack	Units per case
50874	Double Sided Convoluted Foam Compounding Pad	C ** 2 2 2 2	216mm		
50878	Double Sided Flat Foam Compounding Pad	Green	Green 150mm		
50875	Double Sided Convoluted Foam Polishing Pad	Yellow	216mm	1	6
50879	Double Sided Convoluted Foam Polishing Pad	reliow	150mm		
50708	Double Sided High Gloss Convoluted Foam Polishing Pad	Dive	216mm		
50880	Double Sided High Gloss Convoluted Foam Polishing Pad	Blue	150mm		
33279	Double Sided Low Linting Wool Compounding Pad	White	229mm		
33271	Adaptor		M14	1	10

## **Colour Coded Polishing System**

The comprehensive range of 3M™ Perfect-it™ III products enables virtually all paint defect rectification work to be undertaken with ease and confidence.

- ▶ Colour code co-ordination to ease product selection.
- ► For all paint including hard and scratch resistant.
- ► Optimum high gloss and hologram removal.



#### 3M™ Perfect-it™ III Fast Cut XL Compound

New formulation compound with benefits including greater coverage, reduced dusting, easier clean up.

Part number	Item	Dimension		Units per case
51052	Fast Cut XL Compound	1 kg	1	12









#### 3M™ Perfect-it™ III Fast Cut PLUS Compound

A fast acting liquid abrasive that removes sanding scratches from refinished or original paintwork and helps achieve a superior high gloss finish.

- ► Fast cut-rate performance.
- ► Superior high gloss finish.
- Quick and easy clean up.

Part number	Item	Colour		Units per pack	Units per case
50417	Fast Cut PLUS Compound		1 litre	1	12
50487	Compounding Rod	Croon	150mm	2	10
50499	Compounding Pad	Green	75mm	4	20

## 3M™ Perfect-it™ III Extra Fine PLUS Compound

Extra Fine Plus is an integral part of the 3M<sup>™</sup> Perfect-it<sup>™</sup> III colour coded system. Especially designed to help achieve a perfect finish on modern clear coats, it gives a high gloss finish on all refinish paints after compounding.

Part number	Item	Colour	Dimension	Units per pack	Units per case
80349	Extra Fine PLUS Compound		1 litre	1	12
50488	Extra Fine Compounding Pad		150mm	2	_
50536	Polishing Pad	Yellow	75mm	4	5
50400	Ultra Soft Cloth			1	20

#### 3M™ Perfect-it™ III Ultrafina SE Polish

Polish for rotary swirl and hologram elimination.

- ► Ultimate high gloss finish.
- ► Quick and easy clean up.
- ► Minimal sling.

Part number	Item	Colour	Dimension	Units per pack	Units per case
50383	Ultrafina SE Polish		1 litre	1	12
50388	Ultrafina High Gloss Pad		150mm	2	5
50457	High Gloss pad	Blue	75mm	4	5
50486	Ultrafina Soft Polishing Cloth			1	20

#### 3M<sup>™</sup> Polish Rosa

Fast final wax protection coating.

- ► Easy to apply by hand or machine and very durable.
- ▶ Does not stain automotive plastics or rubber.
- ► Contains non-volatile silicones for high gloss and easy clean up.

Part number	Item	Colour	Dimension	Units per pack	Units per case
80345	Polish Rosa	Pink	1 litre	4	12
50489	Ultra Soft Polishing Cloth	PINK		] 1	20



#### 3M™ Perfect-it™ III Finishing Glaze

Apply by hand or using the D/A Glazing Pad (05729).

- ► Ultimate 'showroom' gloss.
- ► Cost-effective new improved.
- ► Low VOC.
- ► Improved easy clean up.
- ► Non-silicone content product produces a lustrous 'showroom' finish and deeper, longer gloss.

Part number	Item	Dimension		Units per case
05729	D/A Glazing Pad	170mm	2	12
09377	Finishing Glaze	1 litre	1	14



#### 3M™ Perfect-it™ III Fast Cut Compound

A fast acting, coarse grade compound for rapid removal of fine sanding scratches. Effective in achieving a high gloss finish on both fresh and aged paint systems.

- ► Fast, effective action.
- ► Fine, high gloss finish.

Part number	Item	Dimension	Units per pack	Units per case
09374	Fast Cut Compound	1 kg	1	12

## Perfect-it™ III Additional Accessories



#### 3M™ Perfect-it™ III High Performance Cloths

Advanced 3M materials technology achieves high standards of surface cleaning and polishing efficiency.

- ► Non scratching, low linting.
- ► Durable resistant to chemicals.
- ▶ Re-usable washable up to 95°C.
- ► Two colours for job differentiation.
- ► High cleaning power with or without solvent.

Part number	Item	Colour	Units per pack	Units per case
60668	Himb Douglawasanaa Clath	Mixed	3	10
60670	High Performance Cloth	Blue	1	10

## **Headlight Lens Restoration System**

A new, innovative system for refinishing weathered and scratched plastic lenses. It removes scratches and haziness from plastic headlights used on the majority of modern cars that are often caused by minor damage in collisions, general wear and tear, sunlight discolouration and cleaning mishaps.



#### 3M™ Headlight Lens Restoration System

A complete Headlight Lens Restoration System kit including the following items:

- ► 3M<sup>™</sup> Hookit<sup>™</sup> Abrasive Disc 255P Gold P500 (50080).
- ► 3M<sup>™</sup> 260L Abrasive Disc 76mm P800 (00910).
- ► 3M<sup>™</sup> Trizact<sup>™</sup> Fine Finishing Disc 75mm P1000 (50413).
- ► 3M<sup>™</sup> Trizact<sup>™</sup> Fine Finishing Disc 75mm 3000+ (50415).
- ► 3M<sup>™</sup> Perfect-it<sup>™</sup> III Fast Cut PLUS Compounding Pad (50499).
- ► 3M<sup>™</sup> Perfect-it<sup>™</sup> III Extra Fine PLUS Polishing Pad (50536).
- ► Sander 75mm (28353).
- ▶ Polisher 75mm (28354).

Part	ltem	Units	Units
number		per pack	per case
50663	Headlight Lens Restoration System	1	1

#### 3M™ Compound

Part number	Item	Dimension	Units per pack	Units per case
59015	Plastic Restorer	F001	4	12
59016	Plastic Polish	500ml	1	

## Perfect-it<sup>™</sup> Denib System

It's time to revolutionise your paint shop productivity with the Perfect-it™ Denib System. Unlike anything else available in the industry, it's designed to remove dirt nibs faster and easier, resulting in a better finish. Pinpoint micro-sanding saves time by allowing you to sand dirt nibs away while minimising flat spots. Pinpoint micro-polishing allows you to quickly deliver a high gloss finish while reducing time-consuming clean up. Faster denibbing and faster clean up lets you do more in less time.



## 3M™ Perfect-it™ Denib System Kit

System kit includes Denib Tool, Charging Station, Abrasive Stems, Polisher, Foam Pads and Cloth (polish ordered separately).

Part number	Item	Dimension	Units per pack	Units per case
50666	Denib System Kit		1	1
07652	Polishing Back-up Pad	75mm	1	5



#### 3M<sup>™</sup> Perfect-it<sup>™</sup> Denib Polish

Denib Polish Bottle.

Part number	Item	Dimension	Units per pack	Units per case
50665	Denib Polish	500ml	1	12



#### 3M™ Perfect-it™ Denib Abrasive

1000 and 1500 Grade Trizact™ Abrasive Stem, 20 stems per inner pack.

Part number	Item	Grade	Units per pack	Units per case
02047	Denib Abrasive	1000	20	4
02080		1500		4











#### 3M™ Perfect-it™ III Polishing Wipes

Ideal for 3M<sup>™</sup> Perfect-it<sup>™</sup> polishes.

- ► Soft and supple.
- ► Good absorbency.
- ► Low linting.
- ► Static-free wiping.

Part number	Item	Dimension	Units per pack	Units per case
34568	Polishing Wipes	37cm x 38cm	275	1

#### 3M™ Professional Panel Wipes

- ► Excellent absorbency.
- ► Super strength when wet or dry.

Part number	Item	Dimension	Units per pack	Units per case
34567	Panel Wipes	37cm x 29cm	400	1

#### 3M™ General Purpose Sponge

Part	Item	Units	Units
number		per pack	per case
C31	Large Commercial Sponge	1	24

#### **3M™ Perfect-it™ III Superbuff Adaptors**

A double sided buffing pad with a unique flexing action: this reduces swirl marks and minimises the risk of burn on working surfaces.

- ► Adaptors available in Imperial or Metric sizes.
- ► Extremely durable.
- ► Easily cleaned by raking or washing.
- ▶ Dual purpose pad for compounding and polishing.
- ► Soft, protected edge which offers conformability for contour polishing.
- ► Balanced, double-sided construction with quick change fixing.

Part number	Item	Dimension	Units per pack	Units per case	Units Per case
05704	Buffing Pad	203mm dia	Adaptor	4	1
05710	Superbuff Adaptor	5/8"	Adaptor	<b>]</b>	10

#### 3M™ Perfect-it™ III Additional Accessories

Part number	Item	Dimension	Units per pack	Units per case
09550	Compounding Pad	150	2	
09378	High Gloss Polishing Pad	150mm	2	
09552	Daliahing Book up Bod	125mm M14	- 1	5
09553	Polishing Back-up Pad	125mm 5/8"	] '	
01927	Wool Buffing Pad	133mm	2	
05729	D/A Glazing Pad	170mm	2	12
M05717		203mm 5/8"		1
05717M	Polishing Back-up Pad	203mm M14	_	
		attachment	1	
05711	SBS Plus (Wool) Compounding Pad			24
09637	Compounding Spange Red	14mm		10
09638	Compounding Sponge Pad	5/8"		

The Finesse-it™ system is recommended for rectifying paint defects, e.g. dust nibs, on small areas. Ideal on fresh or aged refinish paint.





#### 3M™ Finesse-it™ Finishing Material Easy Clean Up

Designed for use on both fresh or aged refinish paint to remove minor imperfections such as dust nibs. Machine-applied, the compound rapidly achieves high gloss and for best results should be applied using a 1500 – 2500 rev/min polisher fitted with the appropriate Finesse-it\* accessory.

- ► Easy application.
- ► Deep gloss.

Part number	Item	Dimension	Units per pack	Units per case
09639	Finishing Material Easy Clean Up	1 litre	1	12

#### 3M™ Finesse-it™ System Accessories

The Finesse-it<sup>™</sup> system is quick and easy to use. Best results are achieved by using the following recommended accessories depending on the type of machine being used.

Part Number	Item	Dimension	Configuration	Units Per Pack	Units Per Case	
14736	Finishing Pad			1	10	
09996	Sponge Mop	75mm	75mm		1	5
50016	Buffing Pad			5	10	
09552	Pools up Pod	125mm	14mm thread		5	
09553	Back-up Pad		5/8" Thread	_		
13441	Hand Sanding Pad	75mm		] !	10	
09988	Holder No 4				5	

3M products are trusted by the professionals. Now you can restore and protect that showroom finish with the range of 3M<sup>™</sup> Car Care Products.

From a quick clean with 3M™ Car Wash Soap through to the ultimate treatment of 3M™ Performance Finish, each of our products does a superbly professional job. But they can of course be used independently to suit your needs and the time available.

## Car Wash Soap



#### 3M™ Car Wash Soap

A concentrated formula producing long lasting, natural suds and a pleasant cherry aroma. Tough on dirt and grime, yet gentle on paintwork and wax finishes.

Part number	Item	Dimension	Units per pack	Units per case
39000	Car Wash Soap	473ml	1	6



#### 3M™ Performance Finish

For the ultimate long-lasting, high gloss finish, with synthetic polymers providing maximum paint protection. Easy on, easy off formulation.

Part number	Item	Dimension	Units per pack	Units per case
39030	Performance Finish	473ml	1	4

#### **Quick Wax**



#### 3M™ Quick Wax

Treat your car to a professional high gloss finish in a matter of minutes with the added bonus of Carnauba wax protection. Ideal to top up shine and protection in between using 3M™ Performance Finish.

Part number	Item	Dimension	Units per pack	Units per case
39034	Quick Wax	473ml	1	6

#### Microfibre Detail Cloth



#### 3M™ Microfibre Detail Cloth

The super-soft, non-linting microtexture is ideal for all surfaces. Easily removes wax and polish residue and fingermarks, and is ideal for use with 3M<sup>™</sup> Glass Cleaner.

Part number	Item	Dimension	Units per pack	Units per case
39016	Microfibre Detail Cloth	1	12	6

## **Wheel & Tyre Cleaner**



#### 3M™ Wheel & Tyre Cleaner

Remove brake dust, tar, grease and grime in one easy step; cleaning sidewall scuffs and giving wheels a brilliant shine. The water-based citrus degreaser is tough on dirt yet gentle on wheels.

Part number	Item	Dimension		Units per case
39036	Wheel & Tyre Cleaner	473ml	1	6

## **Tyre Restorer**



#### **3M<sup>™</sup> Tyre Restorer**

The perfect finishing touch to your car eregime,  $3M^{\infty}$  Tyre Restorer brings back a natural, long-lasting satin sheen for a new tyre look.

Part number	Item	Dimension		Units per case
39042	Tyre Restorer	473ml	1	6

## **Leather & Vinyl Restorer**



#### 3M™ Leather & Vinyl Restorer

Treat your car's interior. Removes dirt and grime from leather, vinyl, rubber and plastic without leaving a residue. Restore a natural satin finish and protect in one simple step.

Part number	Item	Dimension		Units per case
39040	Leather & Vinyl Restorer	473ml	1	6

3M provide innovative solutions for automotive and plastic repair with a range of adhesives. Used in conjunction with our applicators and recommended repair processes, structures can be rebuilt, repaired or bonded to recreate the original finish.

## **Double Sided Adhesive Tapes**



#### 3M™ Acrylic Plus Tapes PT1100

Offering high adhesive strength, these high density acrylic foam tapes with acrylic adhesive on both sides are ideally suited to critical fixing applications such as body side mouldings, badges and bumper trims.

- ► High performance.
- ► Used by vehicle manufacturers.
- ► Suitable on OEM and refinish paint.
- ► Good conformability.

Part number	Item	Colour	Dimension	Units per pack	Units per case
80318		Black	6mm x 20m	2	
80319			9mm x 20m	- 1	
80320	Acrylic Plus Tape PT1100		12mm x 20m		12
80322	Tape Filloo		19mm x 20m		
80323			25mm x 20m		

#### **Transfer Adhesives**

Double sided, lightweight tape for bonding plastic and trim in automotive applications. Apply to one surface, remove liner then join surfaces together.



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#### 3M™ Refix Tape 950

A double sided tape wound on a roll so that the adhesive can be applied by hand.

- ► Sticks instantly, will not lift.
- ► No mess or waste.

Part number	Item	Dimension	Units per pack	Units per case
06506	Refix Tape 950	12mm x 10m	4	12

#### 3M™ Press In Place Emblem Adhesive

Part number	Item	Dimension	Units per pack	Units per case
08069	Emblem Adhesive	2" x 12" Strip	10	6

#### **Contact Adhesive**

Aerosol adhesives for bonding lightweight internal trim, e.g. headlinings and plastics.



#### 3M™ Aerosol Adhesive

High performance neoprene contact adhesive with exceptional plasticiser resistance. The aerosol features high strength performance normally associated with bulk sprayable or brushable contact adhesives. Suitable for bonding rubbers, non-supported vinyls, metal, some plastics and flexible foams to themselves or to other substrates.

Aerosol has controlled, lace-like spray pattern which minimises overspray. Quick drying – bonds can be made after 4 and up to 30 minutes. Clog-resistant nozzle. Useful where high heat resistance is required.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08090	Spray 80 Aerosol Adhesive	Amber	500ml	1	12

## **General Purpose Adhesive**



#### 3M™ Aerosol Adhesive

A specially designed, general purpose aerosol adhesive for bonding trim fabrics, headings, floor carpets and cloth-backed vinyls. Also for bonding upholstery foam to metal, wood and other surfaces.

- ▶ No wastage of dried up adhesive through lids being left off.
- ▶ Non-clog aerosol head will adjust to give wide or narrow lace spray pattern.
- ► Large areas covered quickly, compared to hand application e.g. headlinings.
- ► Fast drying.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08080	Aerosol Adhesive	Clear	500ml	1	12

## **Panel Bonding Adhesives**

Designed to provide an alternative method of attaching panels to welding. Offering time savings, a quality repair and a safe method.



#### 3M™ Panel Bonding Adhesive

An innovative and cost-effective two-part cartridge system for bonding replacement body panels. Seals and bonds steel, aluminium and SMC securely in a single operation. Reduces welding time, protects against corrosion and gives excellent adhesion to a variety of substrates. Recommended for application with 3M<sup>™</sup> manual applicator (08117) or 3M<sup>™</sup> pneumatic applicator (09930).

- ► Enables easy accessibility in awkward to reach areas.
- ► Maintains integrity of substrate.
- ► Cures on demand.
- ▶ Bonds steel, aluminium, SMC.
- ► Not for use on structural components.

Part number	Item	Dimension	Units per pack	Units per case
08115	Panel Bonding Adhesive	200ml	1	6
08193	Nozzle		6	0





#### 3M™ Structural Adhesive

A two-component epoxy, 3M<sup>™</sup> Structural Adhesive (08122) offers some 8 times the shear strength of its polyurethane-based rivals, for bonding of panels and doorskins. This product is packed in a 50ml twin cartridge. Apply using 3M<sup>™</sup> Manual Applicator (08190) with 2-1 Plunger.

- ► Fast drying.
- ► Consistent mixing ratio from twin cartridge.
- ► Efficient mixing nozzle gives controlled flow with no air bubbles.
- ▶ Resealable cartridge means minimal adhesive waste.
- ► Lightweight, maintenance-free Applicator.

Part number	Item	Dimension	Units per pack	Units per case
08122	Structural Adhesive	50ml	1	10
08197	Nozzle		6	12

#### 3M™ Impact Resistant Structural Adhesive

Formulated for true automotive OEM-specified structural bonding applications, excellent for collision absorption in steel structures and advanced lightweight aluminum alloys. This two-part epoxy adhesive delivers extended worktimes – up to 1 hour – and can be rapidly heat-cured. The adhesive changes from silver to purple as the adhesive cures.

- ► Room temperature curing can be rapidly cured with heat (30 min at 80°C)
- ► Adheres to all properly prepared steel, aluminium and carbon fiber substrates
- ► Can be weld-bonded or rivet-bonded immediately after application
- ► Corrosion inhibiting formula with lifetime corrosion protection
- Better positioning due to glass bubble technology, aids in avoiding 'squeeze out' of adhesive

Part Number	Item	Dimension	Units per pack	Units per case	
07333	Impact Resistant Structural Adhesive	200ml	1	3	
08193	Nozzle	200mi	6		

## **Plastic Repair**

A method for repairing cosmetic defects (scratches and dents) and structural repairs (tears, cracks and holes) in plastic bumpers.



#### 3M™ Instant Plastic Repair Patch

Fast solution to repair cracks and holes in plastic bumpers without the need for replacing the original part. Prepare the area, mount patch onto the backside of the crack and reshape the front side easily with FPRM or Flexible Plastic Filler.

Part number	Item	Dimension	Units per pack	Units per case
05888	Instant Plastic Repair Patch	101mm x 203mm	3	6
06396	Adhesion Promoter Sachet		25	4

#### 3M™ Polyolefin Adhesion Promoter

3M<sup>™</sup> Polyolefin Adhesion Promoter is specially designed to be used in conjunction with 3M<sup>™</sup> Adhesives for the repair of polypropylene and ethylene propylene interior and exterior parts, usually designated by the initials PP, EP, TPO, or EPDM.

Part number	Item	Dimension		Units per case
05917	Polyolefin Adhesion Promoter	200ml	1	12















### 3M™ Flexible Plastic Filler

Flexible plastic filler and front repair material, it is fast drying (15 mins) two component repair material for front side bumper repair. Can also be used for scuffs and light damage for flexible plastic parts.

Part number	Item	Dimension	Units per pack	Units per case
05887	Flexible Plastic Filler	200ml	1	6
08193	Nozzle		6	0

### **3M™ Flexible Parts Repair Material**

3M<sup>™</sup> Flexible Parts Repair Material is a two-part epoxy filler used to repair most of the plastic parts on today's vehicles. It is flexible and easy to sand. Available in two tubes (A and B), allowing for easy measuring and mixing.

- ► Easy to use.
- ► Excellent feather edging.
- ► Excellent sag resistance.

3M<sup>™</sup> Flexible Parts Repair Material is also available in a duopack cartridge. For easy and safe application with 3M<sup>™</sup> manual applicator (08190). Each box includes four duopack cartridges and eight mixing nozzles.

Part number	Item	Colour	Dimension	Units per pack	Units per case
05900	Florible Borte Boneir Meterial	Crov	150ml	1	6
05901	Flexible Parts Repair Material	Grey	2 x 150ml	4	3
08198	Nozzle			5	12

### **3M™ Superfast Plastic Adhesives**

3M<sup>™</sup> Superfast Plastic Adhesive is a two-part urethane adhesive suitable to repair, rebuild, reshape and bond all kinds of plastic. Fast to cure, it can be sanded and overpainted. Work with Contour Sheet (04904) to shape.

Part number	Item	Colour	Dimension	Units per pack	Units per case
55045	Superfast Plastic Adhesive	Clear	50ml	- 1	12
04748	Superfast Adhesive	Black			
04904	Contour Sheet with reinforcement tape		127mm x 3.6m		
04908	Adhesive Nozzle			50	1

### 3M™ Structural Plastic Adhesive

Two part urethane adhesive in a 200ml cartridge, designed for bonding, back side reinforcing and some cosmetic filling of many plastic parts. Bonds to plastic, fiberglass, ceramic, metal and most substrates. This adhesive gives a longer working time and longer drying time than 3M™ Superfast Adhesive to give more flexibility for users needing extra time.

Part number	Item	Dimension		Units per case
55047	Structural Plastic Adhesive	200ml	1	6

### 3M™ Crack Seal Tape

3M Crack Seal Tape is a self-adhesive glass fibre tape to reinforce any repair.

Part number	Item	Colour	Dimension	Units per pack	Units per case
03020	Crack Seal Tape	White	50mm x 5m	1	6

## **Adhesives**





### **3M™ Plastic Filler**

A polyester-based filler specifically designed for plastic repairs. A smooth, flexible product which is easy to spread and has good sandability.

Part number	Item	Format	Dimension	Units per pack	Units per case
51009	Plastic Filler	Can	500g	1	6

### **3M™ Plastic Repair Kit**

Use 3M™ Plastic Repair Kit to quickly repair plastic parts such as bumper cracks or scratches. Our introductory kit is a part of our plastic repair range and includes all the materials you need to carry out a professional grade repair to most defects, to many plastic car parts.

	irt umber	Item	Colour	Units Per Pack	Units Per Case
50	)537	Plastic Repair Kit	Black	1	1

## **Surface Cleaning**



### 3M™ Adhesive Cleaner

Part number	Item	Dimension	Units per pack	Units per case
08984	Adhesive Cleaner	1 litre	1	12

## **Glass Bonding & Sealing**

### **Bonded Windscreens**







### 3M<sup>™</sup> Primers

Part number	Item	Colour	Dimension	Units per pack	Units per case
58012	Single Step Primer	Black	201		6
08617	Clear Primer		30ml	'	12

### 3M™ PU Windscreen Adhesive

A one-part moisture-curing PU adhesive for windscreen and rear window bonding. Available in cartridge and sachet.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08603	Adhesive Cartridge	⊟ Black ⊢	310ml	1	12
08616	Windscreen Adhesive		415ml		9

### 3M™ Glass Cleaner

To clean windscreens, rear and side windows, and mirrors. Also automotive vinyl, interior plastic trim and clear plastic. Will not affect painted surfaces.

Part number	Item	Dimension	Units per pack	Units per case
08631	Glass Cleaner	500ml	1	12

## **Direct Glaze**



### 3M™ Direct Glaze

To clean windscreens, rear and side windows, and mirrors. Also automotive vinyl, interior plastic trim and clear plastic. Will not affect painted surfaces.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08610			6mm x 4.5m	12	1
08611	Direct Glaze Adhesive Strip	Black	8mm x 4.5m		
08612			10mm x 4.5m		

### **Rubber Gasket**



### 3M™ Windscreen Sealer

Non-hardening non-shrinking sealer for the installation of rubber gasket windscreens. Excellent water and weather resistance. Remains flexible permanently. Can be applied in wet weather. Easy clean up with dry rag. Non-damaging plastic nozzle. Apply using either 3M™ Manual Applicator (08013) or 3M™ Pneumatic Applicator (08012).

Part number	Item	Colour	Dimension	Units per pack	Units per case
08509	Windscreen Sealer	Black	310ml	1	12

## **Anti-Chip**

Anti-chip coatings are used to protect vulnerable, painted parts of the vehicle such as sills, wings, wheel arches and valances.

Most body corrosion results from stone chips to susceptible exposed paintwork. Stone chips can penetrate the paint and underlying protective coatings to allow corrosion to eat into the substrate from the surface. 3M supply rubberised anti-chip coatings with a wide range of finishes. All are overpaintable, flexible, fast drying and weather, stone chip and corrosion resistant.



### 3M™ Body Gard Textured Coatings

This rubber-based coating was developed to enable most manufacturers' stone chip finishes to be reproduced in the bodyshop. Black, white and grey coatings are available for application to any part of the car requiring stone chip protection. Medium to heavy textures can be obtained depending on the application method used.

- ► Excellent stone chip resistance.
- ► High solids.
- Can be used with the 3M<sup>™</sup> Accuspray<sup>™</sup> Pressurised HGP Spray Gun (16587) to replicate OEM finishes.
- ► Coating becomes tack free in 10 15 minutes. Can be painted with air drying and low bake paints after two hours at normal temperatures. The application of a primer is recommended.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08868		Black	1 kg	1	12
08878	Textured Coating	White			
08879		Grey			
08881	Water Based Coatings	Black	1kg	1	12
08882		Grey			



### 3M™ Body Gard Flat Coatings

Featuring the same benefits as Spray Schutz coating, the Body Gard Aerosol has the added benefit of reproducing the flat finish that is so popular.

- ► Excellent stone chip resistance.
- Quick drying
- ➤ Coating becomes tack free in 10–15 minutes. Can be painted with air drying and low bake paints after two hours drying at normal temperatures. The application of a primer is recommended.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08158	Flat Coating Aerosol	Black	- 500ml	1	6
08159		Grey			

## **Inner Cavity Wax**





### 3M™ Inner Cavity Wax - Amber

Designed to give a protective coating to the inside of vehicle body panels. The product will seep, by capillary action, into gaps and along welded joints to give long lasting rust-proofing.

- ► Remains flexible when dry.
- ▶ Water repellent can be applied to damp surfaces.
- ► Excellent rust-proofing against road salt.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08901	Inner Cavity	Amber	500ml	4	10
08911	Wax		1 litre		12

### 3M™ Inner Cavity Wax - Transparent

Inner cavity protection for the small repair or difficult to reach areas is made quicker and easier.

- ► Easy to use.
- ► Quick.
- ► Convenient.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08909	Inner Cavity Wax	Transparent	500ml	1	12
08919			1 litre		
08929			10 litre		1

## 3M™ Cavity Wax Plus and Applicator Wand Kit





### 3M™ Applicator Wand Kit

- ► Protect hard-to-reach places.
- ▶ 24" and 34" wands provide a uniform 360 degree spray pattern to ensure that you are maximising coverage with each application.
- 8" tube delivers a powerful stream of material to flood joints and seal them from corrosive elements.

Part number	Item	Size
08851	Cavity Wax Plus Applicator Wand Kit	8", 24" and 34" tube

### 3M™ Cavity Wax Plus

Non-hardening corrosion protection for internal cavities in a convenient aerosol can.

- $\,\blacktriangleright\,$  Corrosion protection for inner body panels, frame rails and structural enclosures.
- ► Eliminates the need for using antiquated and messy bulk spray technology to apply corrosion protection to a vehicle.
- ► Provides access to inner body structures with tight tolerance.

Part number	Item	Dimension	Units per case
08852	Cavity Wax Plus	538ml aerosol	4

## **Underbody Protection**









**Weld Coating** 





**Sound Deadening** 



### 3M™ Body Schutz

A thick, asphalt-based product ideal for vehicle underbody coating to give both rust-proofing and sound-deadening properties.

- ► Flexible when dry.
- ► Excellent one-coat coverage.
- ► Touch dry in 1 hour.
- ► Does not sag.

- ► Not overpaintable.
- ▶ Various textures can be achieved by altering spray technique.
- Units Units Part Colour **Dimension** number per pack per case 08861 Body Coating Black 1 litre 12

### 3M™ Aerosol Spray Schutz

Fast drying, rubberised protective coating, which dries to a textured finish, suitable for quick repairs to wheel arches and underbody.

- ▶ Rubberised for extra toughness and flexibility.
- ► Fast drying.
- ▶ Non-clog valve for even spray pattern.
- ► Weather resistant.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08877	Aerosol Spray	Black	500ml	1	12

### 3M™ Weld Thru II Spray

Weld Thru II is a zinc-rich weldable primer for MIG and Spot Welds.

- ► Easy and consistent sprayability.
- ► Superior coverage.
- ► Fast drying.

- ► Easy to weld through.
- ► Minimal weld spatter.
- ► Excellent corrosion protection.

Part number	Item	Colour	Dimension	Units per pack	Units per case
50410	Weld Thru II Coating	Grey	377ml	1	6

### 3M™ Sound Deadening Pad

Easily shaped to offer noise suppression on many parts of the vehicle, such as doors, wings and boots/floor plans.

- ► Self-adhesive.
- ► Easy to apply.
- ► Paintable.

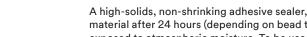
Part Number	Item	Dimension	Units Per Pack	Units Per Case
08840	Sound Deadening Pad	500mm x 500mm	1	10

### 3M™ Abrasion Resistant Film

Part Number	Item	Dimension	Units Per Pack	Units Per Case
08219	Abrasion Resistant Film	19mm x 11m	6	
08210		100mm x 2.5m		'

## Polyurethane Sealer Range Extruded Sealers





A high-solids, non-shrinking adhesive sealer, which cures to a tough, permanently flexible material after 24 hours (depending on bead thickness and environmental conditions), when exposed to atmospheric moisture. To be used with a  $3\mbox{M}^{\mbox{\tiny M}}$  Pneumatic Applicator (08012). Ideal for medium/wide seam sealing.

- ► Excellent adhesion.
- ▶ Paintable with commonly used paint systems.

3M™ Polyurethane Sealer in Cartridges

- ► Non-shrinking, non-flow.
- ► Excellent weathering properties.
- ► Water, oil and petrol resistant.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08694	D 1 11	Black			12
08684	Polyurethane Sealer	Grey	310ml	1	
08689	Sealer	White			
08705	Nozzle			50	1



### 3M™ Polyurethane Sealer in Sachets

General purpose polyurethane seam sealer in collapsible aluminium foil sachets. Available in black, white or grey. To be used with the 3M™ Pneumatic Applicator (08007) or (08006 - 310ml only).

- ► Easy extrusion with no bubbles.
- ► Easy disposal of squashed sachet.
- ▶ Over-paintable in less than 30 mins.
- ► Lightweight, well-balanced applicators.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08789		Black	310ml	12	
08787		White			
08782		Grey			
08793	Polyurethane Sealer	Black			
08788		White			
08783		Grey			
08704	Sachet Sealer Nozzle				

## **Sprayable Sealers**



### **3M™ Two Part Sprayable Sealers**

A unique 2-pack polyurethane-based product packaged in an aluminium sachet, allowing reproduction of the original appearance of body joint seals. Pre-measured protection from the toxic emission of isocyanate. Avoids the necessity of applicator cleaning, by a divided Unipack bag fitted with a disposable nozzle. Can be used for restoring stone chip coatings.

- ► Simple, quick and clean.
- ► Rippled appearance achieved by changing angle of spray.
- ► No direct contact during mixing.
- ► Paintable in 30 minutes.
- ► Application of heat speeds curing.
- ► No shrinkage.
- ► No applicator cleaning.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08801	Pneumatic Applicator				1
08800	Two Part Sprayable Sealer	Grey	250ml	11	6

## **Multi-Purpose Sealer Range**



### **3M<sup>™</sup> Multi-Purpose Sealer**

- ► Creates a variety of seam sealing finishes including sprayed, extruded and brushed seams.
- Can be used as a stonechip coating to match a variety of finishes found on today's vehicles.
- Overpaint almost immediately with water based paint systems\*.
- Efficient process time and productivity gains.
- ► Isocyanate-free.

Part number	Item	Colour	Dimension	Units per pack	Units per case
50740	MS One Part Sprayable Sealer	Beige	310ml	1	12





One part MS moisture-curing high solid sprayable sealer in a cartridge. Provides a permanent firm and flexible seal. Restores original spray finish in engine compartment, on all overlap joints, floor pans. Use with applicator (08992).

- ► May be painted over immediately.
- ► Cures to provide hard surface.
- ► Can also be extruded and brushed.
- ► Flexible as anti-chip coating.
- ► No shrinkage.
- ► Isocyanate free.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08851	MS One Part Sprayable Sealer	Grey	290ml	1	12

### 3M™ MS Caulkable Sealer

Designed to seal interior and exterior automotive body joints. Restores original finish of door hemming flange, overlapped floor panels, etc.

- ► To be applied with 3M<sup>™</sup> Pneumatic Applicator (08012) or 3M<sup>™</sup> Manual Applicator (08013).
- ► Can paint over immediately with water-based paints.
- ▶ Needs to be painted over within 2 hours.
- ► Highest final hardness.
- ► Fast tack-free time.
- ► Excellent brushability.
- ► No shrinkage.
- ► Isocyanate free.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08855	MS Caulkable Sealer	White	290ml	1	12

## **Body Caulking**

### 3M™ Body Caulking

A pre-formed thumbing compound, for sealing all large openings and cracks in the car. Easily smoothed and tooled.

- Good adhesion.
- Non-staining.
- Water resistant.
- Remains flexible.
- Can be over-painted immediately.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08568	Body Caulking	6mm x 300mm	Round (Cords)	60	12



### **Brushable Sealer**



### 3M™ Super Seam Sealer

A brushable sealer which recreates original appearance on all overlap joints: e.g. inside boots, around wheel arches and shock absorber mountings, on bulkheads and floor pans around tailgates.

- ► Easily applied by brush.
- ► Dries to leave visible brush marks.
- ► Does not snag.
- ► Quick drying.
- ► Petrol, oil and water resistant.

Part number	Item	Dimension		Units per case
08537	Super Seam Sealer	1 kg	1	6



### 3M™ Super Seam Application Brush

Part number	Item	Dimension	Units per pack	Units per case
08540	Nylon Brush	1	30	6

### **Narrow Joint Sealers**



### 3M™ Drip-Check Body Sealers

For narrow vertical seams or cracks of 2mm – 3mm wide, to give a firm but flexible seal which will not harden, shrink or crack. Self-levelling and self-seeking, but will not slump on vertical surfaces. Can be smoothed with a wet finger, and painted.

- ► Easy to apply.
- ► Quick drying.
- ► Remains flexible but firm.
- ► Petrol, oil and water resistant.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08401	Drip-Check Body Sealer	Clear	150ml	1	12



### 3M™ Drip-Check Seam Sealer Tapes

Part number	Item	Colour	Dimension	Units per pack	Units per case
08475	Drin Chaok Soolar Tana	Green/Grev	9.5mm x 9.1m	1	12
08476	Orip-Check Sealer Tape		22.5mm x 9.1m		



### 3M<sup>™</sup> Polyolefin Adhesion Promoter

Part number	Item	Dimension		Units per case
05917	Adhesion Promoter	200ml	1	12

## **Manual Applicators**





Designed for hand application of sealer from 310ml cartridge or sachet where an air-line is not available.

Part number	Item		Units per case
08013	Manual Applicator	1	1



### 3M™ Manual Applicator for 2-Part Adhesive

50ml twin cartridge applicator for super fast plastic adhesive, 2-part structural adhesive and flexible parts repair material.

Part number	Item	Units per pack	Units per case
08190	Manual Applicator	1	10



### 3M™ Manual Applicator for 200ml Duopack Cartridge

Part number	Item		Units per case
08117	Manual Applicator	1	1

## **Pneumatic Applicators (Extrudable Sealer)**



## **3M<sup>™</sup> Pneumatic Applicator for Sachets**

Lightweight, well-balanced pneumatic applicator, fitted with an air-flow regulator 'dump valve' which instantly exhausts the air when the trigger is released. Designed to extrude 310ml, 415ml and 600ml collapsible aluminium foil sachets.

Part number	Item	Dimension		Units per case
08006	Droumatic Applicator	310ml and 415ml	1	1
08007	Pneumatic Applicator	310ml and 600ml		1



### **3M™ Pneumatic Applicators for Cartridges**

Lightweight pneumatic applicator fitted with an air-flow regulator 'dump valve' which instantly exhausts the air when the trigger is released.

Part number	ltem	Units per pack	Units per case
08012	Pneumatic Applicator	1	1



### 3M™ Pneumatic Applicators for 200ml Duopack Cartridge

Part number	Item	Dimension	Units per pack	Units per case
09930	Pneumatic Applicator	200ml	1	1



## 3M™ Pneumatic No-Clean-Up Applicator

This cast-aluminium hand applicator is designed to accept the disposable nozzle fitted to Sprayable Sealer Sachets or 1 kg can. When the sachet and nozzle are disposed of, the applicator remains clean and ready for the next job.

Part	Item	Units	Units
number		per pack	per case
08801	Pneumatic Applicator	1	1

## Pneumatic Applicators for Anti-Chip and Underbody Coating



### **3M<sup>™</sup> Air-Line Fed Applicator**

Air-line fed applicator for applying 1 litre or 1 kg Schutz and stone chip coatings.

Part	Item	Units	Units
number		per pack	per case
08996	Air-Line Fed Applicator	1	1



### 3M™ Pressurised Air-Line Fed Applicator

Pressurised air-line fed applicator for 1 kg coatings, offering a very fine flat finish according to the pressure adjustment.

Part number	Item		Units per case
08991	Pressurised Air-Line Fed Applicator	1	1



### 3M<sup>™</sup> Accuspray<sup>™</sup> Pressurised HGP Spray Gun

The new Accuspray<sup>™</sup> Pressurised HGP Spray Gun and PPS<sup>™</sup> Pressure Cups are designed for high viscosity coatings.

The HGP spray gun quickly achieves many textured finishes within the automotive repair market. The gun setting allows multiple textures to be achieved in minimal time and efficiently.

Part number	Item	Units per pack	Units per case
16587	Pressurised HGP Spray Gun with $2 \times 2.0$ mm and $2 \times 1.8$ mm Atomising Heads and an Air Control Valve	1	1
16124	Large Pressure Cup 28 oz	1	2
16121	Mini Pressure Cup 6 oz	1	4

## **Pneumatic Applicator for Inner Cavity Waxes**



### 3M™ Air-Powered Applicator

For use with 1 litre or 1 kg cans of 3M<sup>™</sup> Inner Cavity Wax coating. This special air-powered Applicator allows deeper penetration of product in inaccessible areas.

Part number	Item	Units per pack	Units per case
08997	Air-Powered Applicator	4	4
08998	Refill Applicator	ľ	1

## Pneumatic Applicator for Sprayable and Extrudable Sealer



### 3M™ Universal Applicator

This new system allows the extrusion of all kinds of single-component sealants. By using the different nozzles supplied and easily adjusting the two regulators, it sprays the product in various finishes and creates ridges of various widths. Cartridges and sachets are used with the standard nozzles supplied with the products.

Part	ltem	Units	Units
number		per pack	per case
08993	Universal Applicator	1	1

## **Pneumatic Applicator for Sprayable Sealer**



### 3M™ Lightweight Applicator

Lightweight, easy to use pneumatic applicator for one-part sprayable sealer in a cartridge. By easily adjusting the air and product regulator, it allows various spray and coating finishes from very fine to textured. Ready to use, it does not require an additional nozzle.

Part number	Item		Units per case
08992	Lightweight Applicator	1	1

## **Air Pressure Regulator**



### 3M<sup>™</sup> Valve

An air pressure regulator valve that can be fitted to any 3M pneumatic applicator to allow pre-selection of air pressure as required.

Part number	Item	Units per pack	Units per case
08804	Valve	1	6

## **3M<sup>™</sup> Power Tools for Body Repair**

Powerful, lightweight tools, designed to improve comfort and maximise efficiency.



### 3M™ Pistol Grip Disc Sander

The 3M<sup>™</sup> Pistol Grip Disc Sander is a light-weight tool with the power to grind welds and the size to access small and hard-to-reach areas. Perfect for grinding and sanding applications with our 3M<sup>™</sup> Cubitron<sup>™</sup> II Fibre Roloc<sup>™</sup> Discs.

Part number	Item	Diameter (mm)	Tr/mn	Power motor CV (W)	Weight (kg)	Length (mm)
33577	Pistol Grip Disc Sander	50 and 75	18,000	0.45 (336)	0.56	189



### 3M™ Cut-Off Wheel Tool

The 3M<sup>™</sup> Cut-Off Wheel Tools deliver the performance you need when working with tough automotive substrates. When paired with 3M<sup>™</sup> Cubitron<sup>™</sup> II Cut-Off Wheels, technicians can slice through even high-strength steel and aluminium with clean, straight lines and minimal effort.

Part number	Item	Diameter (mm)	Tr/mn	Power motor CV (W)	Weight (kg)	Length (mm)
33579	Cut-off Wheel Tool	75	20,000	0.70 (522)	0.87	196



### 3M™ Mini File Belt Sander and File Belt Sander

The 3M™ File Belt Sanders allow technicians to access hard-to-reach areas and are great for spot weld removal, deburring, cleaning, and finishing.

Part number	Item	Diameter (mm)	Tr/mn	Power motor CV (W)	Weight (kg)	Length (mm)
33573	1. Mini File Belt Sander	10×330	17.000	7,000 0.65 (485)	0.84	320
33575	2. File Belt Sander	13×457	17,000		0.98	385

## 3M and Festool

## From specialist to universal expert.

There is nearly an endless product range to meet even the highest demands. A high-quality comprehensive product portfolio – it spans from solutions in sets to 3M™ abrasives and paint finishing products.

## From advantage to profit.

Our standardised workflows are the accelerator for any body shop. They simplify processes in surface treatment and bring any repair efficiently to an end considerably faster. Simple processes, reproducible results – large impact.

### Service all-inclusive.

If you register your products within 30 days of purchase, you will profit from a comprehensive service package that saves you time, costs and nerves. Every tool is not only a good investment, but it is also a safe one.



To find out more, visit: www.3M.co.uk/tass or contact your local sales representative.

At 3M we don't take safety for granted. The health and welfare of your workforce depends on it. So by working in association with skilled safety practitioners, partners and customers, our people are committed to ensuring that we help you create an environment that protects your workforce – effectively, efficiently and economically. 3M offer respiratory, eye, hearing and skin protection- numerous, innovative products that not only offer optimal protection but excel in comfort too.

## **Disposable Respirators**

# Filter protection factors for disposable respirators

- ► FFP1 Up to 4 x WEL Particulates.
- ► FFP2 Up to 10 x WEL Particulates.
- ► FFP3 Up to 20 x WEL Particulates.

### **Terminology**

- ► FFP = Filtering Face Piece.
- ► WEL = Workplace Exposure Limit.



### **3M<sup>™</sup> Cup Shaped Respirators**

- ▶ Protection: Provides effective protection from fine dusts/mists
- ► Features: Lightweight, cup-shaped design with nose foam and adjustable nose clip.
- ► Typical applications: Hand and machine sanding operations.
- ► Approvals: Meets EN149:2001. CE Marked.

Part number	Item	Туре	Classification	Units per pack	Units per case
06983	Cup Shaped Particulate	Harrahrad	FFP1	15	6
06988	Respirator	Unvalved	FFP2	15	6



### 3M™ Cup Shaped Valved Respirator

- ► **Protection:** Provides effective protection from fine dusts/mists.
- ► Features: Lightweight, collapse-resistant design with unique high efficiency exhalation valve, nose foam and adjustable nose clip.
- ► Typical applications: Hand and machine sanding and grinding operations, especially for hot or humid conditions.
- ► Approvals: Meets EN149:2001. CE Marked.

Part number	Item	Туре	Classification	Units per pack	Units per case
06922	Cup Shaped Valved Respirator	Valved	FFP2	10	12



### **3M™ Aura™ Particulate Respirators**

- ► **Protection:** Provides effective protection from fine dusts/mists.
- ► Features: Three panel design providing optimal soft and secure feel on face, designed for excellent compatibility with 3M eyewear, well balanced pressure of head straps, soft nose foam and adjustable nose clip. The valved version has an exhalation valve which helps provide added comfort and heat reduction for hot and humid work environments.
- Typical applications: Hand and machine sanding and grinding operations. Valved versions
  especially in hot or humid conditions.
- ► Approvals: Meets EN149:2001. CE Marked.

Part number	Item	Туре	Classification	Units per pack	Units per case
06910+		Unvalved	FFP1	20	
06923+	Flat Fold Particulate Respirator	Valued	FFP2	10	6
06933+	Fai liculate Respirator	v Valved	FFP3	10	

## **Reusable Respirators**

Filter protection factors for reusable respirators.

- ▶ P1 Up to 4 x WEL Particulates.
- ► P2 Up to 10 x WEL Particulates.
- ▶ P3 Up to 20 x WEL Particulates.
- ► A1 Up to 10 x WEL or 1000 ppm (whichever is lower) organic vapours with good warning properties and boiling point greater than 65 degrees Celsius.
- ► A2 Up to 10 x WEL or 5000 ppm (whichever is lower) organic vapours with good warning properties and boiling point greater than 65 degrees Celsius.



### 3M™ Maintenance Free Half Mask 4000 Series

- ► Protection: Against organic vapours and particulates.
- ► Features: Maintenance free, low profile, comfortable design integrated filters and high efficiency exhalation valve. Face Seal Cleaner (105) available for hygiene.
- ► Typical applications: Paint mixing, degreasing, application of coatings, adhesives and sealers.
- ► Overspray guard (400) available to help prolong use life.
- ► Approvals: Meets EN405 2001. CE Marked.

Part number	Item	Туре	Classification	Units per pack	Units per case
06941	Maintenance Free	FFA1P2 R D	A1 P2	10	4
06942	Half Mask Respirator	FFA2P3 R D	A2 P3	10	4



### 3M™ Low Maintenance Half Mask 6000 Series

- ▶ Protection: Against organic vapours and particulates (when used with appropriate filters).
- ► Features: Lightweight, low maintenance and comfortable to wear.
- Typical applications: Paint mixing, degreasing, application of coatings, adhesives and sealers, when worn with applicable filters.
- ► Approvals: Meets EN140. CE Marked. Selection of filters available.

Part number	Item	Size	Units per pack	Units per case
06962	Law Maintenance Half Maak	Medium	4	8
06963	Low Maintenance Half Mask	Large	I	





- ▶ Protection: Against organic vapours and particulates (when used with appropriate filters).
- ► Features: Soft, hypo-allergenic elastomeric face piece. Extremely lightweight (400 grams), designed for high comfort (excludes filters). Broad field of vision. Polycarbonate lens, scratch and impact resistant.
- ► Typical applications: Paint mixing, degreasing, application of coatings, adhesives and sealaers, when worn with applicable filters.
- ► Approvals: Meets EN166:B. Selection of filters available.

Part number	Item	Colour	Size	Units per pack	Units per case
6700	Full Face Mask	Light grey	Small		4
6800		Grey	Medium	1	
6900		Dark grey	Large		

### 3M™ Full Face Mask spare parts

Part	Item	Units	Units
number		per pack	per case
6885	Lens Cover Peel Offs	25	4

### 3M™ Paintshop Respirator Kit

- ► Protection: Against organic vapours and particulates.
- ► Features: Premium quality, durable paint spray respirator with bayonet filter attachment system. Spare parts available for maintenance. Face Seal Cleaner (105) available for hygiene.
- ► Typical applications: Paint mixing, degreasing, application of coatings, adhesives and sealers, when worn with applicable filters.
- ► Approvals: Meets EN140. CE Marked. Not suitable for isocyanate based paints.
- ► Starter pack contains: 1 Face Piece; 2 x each Organic Vapour Cartridges (06915); 2 x each Particulate Filters P2 (06925); 2 x each Filter Retainers (501) and 10 x Face Seal Cleaners (06775).

Part number	Item	Size	Classification	Units per pack	Units per case
06782	Paintshop	Medium			
06783	Respirator Kit	Large	A2P2	1	4



## **Replacement Filters and Accessories**



### 3M<sup>™</sup> Filters

The reliable Bayonet Filter Fixing System allows for filters to be clicked into place quickly and securely. Depending on the filter you select, your respirator can protect you against particulates, gases and vapours or a combination of both. If combination of Organic Vapour and Particulate filters is required the 501 filter retainer will be required.

Part number	Item		Units per pack	Units per case
06911	Organic Vapour Filter A1	A1	8	8
06915	Organic Vapour Filter A2	A2	4	
5911	Particulate Filter P1	P1	30	4
06925	Particulate Filter P2	P2	20	
501	Filter Retainer		2	10



### 3M<sup>™</sup> Accessories

Overspray Guard (400) is for use with  $3M^{\mbox{\tiny M}}$  Maintenance Free Half Mask 4000 Series Respirators (06941 and 06942) only.

Part number	Item	Туре	Units per pack	Units per case
400	Overspray Guard	Particulate pre filter	10	50
105	Face Seal Cleaner		40	10



### 3M™ Fit Testing

Fit test kits can be used with disposable and half face reusable respirators (particulate filters must be used), to conduct a respirator fit test.

Part number	Item	Volume	Units per pack	Units per case
FT10	Fit Test Kit Sweet (Complete)			1
FT11	Spare Sensitivity Solution (Sweet)	55l		
FT12	Spare Fit Test Solution (Sweet)	55ml		6
FT30	Fit Test Kit Bitter (Complete)		1	1
FT31	Spare Sensitivity Solution (Bitter)	55ml		6
FT32	Spare Fit Test Solution (Bitter)	SSIIII		0

## **Supplied Air System**



### 3M™ Supplied Air System

Protection against respiratory hazards during paint spray applications. Compatible and approved for use with a range of 3M™ half and full face masks to suit your application. Dual-mode facility provides optional filter protection when air supply is disconnected.

- ► Meets EN14594.
- ► A low maintenance design.
- ► CE marked.
- ▶ Eye protection should be additionally worn with half masks.

To order the complete kit use part number (06972).

Contains: Belt (C-326), Regulator (06778), Breathing Tube (06779), Overflow Valves (C-340) and Spray Applicator Hose Kit (06781).

Compatible with 6000 Series Half Mask, Full Face Mask and 7500 Series Half Mask.

Part number	Item	Units per pack	Units per case
06972	Supplied Air System	1	1

## **Storage System**

Paintshop respirators should always be stored safely and hygienically when not in use.



### 3M™ Respirator Storage System

3M supplies single and double clear fronted storage cases plus filters and accessories for both 6000 and 7000 respirators.

- ► Wall mounted.
- ► Personal hygiene.
- ► Sealed storage system.
- ► 'Hours-of-use' counter.

Part number	Item	Configuration	Units per pack	Units per case
06966	Storage System	For 6000 and	1	1
06950		7500 Series	1	

## **Paint Shop Coveralls**



### 3M™ Protective Coverall

Disposable paintshop coverall, suitable for consideration for protection from paintspray, solvents, dusts etc. Breathable back panel, elasticated waist, low linting, covered 2-way zip and knitted cuffs. Not washable. Certified to CE category III to Type 5/6 standards.

Part number	Item	Size	Units per pack	Units per case
50198M		Medium		
50198L	Paintshop	Large	4	25
50198XL	Coverall	Extra Large	I	
50198XXL		Extra Extra Large		







### 3M™ Protective Coverall 4532+

Made from highly breathable and lightweight material, providing the wearer with CE category III Type 5/6 protection, these coveralls have been specially treated, providing antistatic protection and enhanced liquid repellency against certain oils and alcohols.

Part number	Item	Size	Units per pack	Units per case
4532WM		Medium		
4532WL	Protective Coverall	Large	1	20
4532WXL		Extra Large		
4532W2XL		Extra Extra Large		

### 3M™ Protective Coverall 4535

Made from high quality laminated material with a large breathable back panel to improve air ventilation and reduce heat build up, these coveralls provide barrier protection against light liquid splashes and hazardous dust. Certified to CE category III to Type 5/6 standards.

Part number	Item	Size	Units per pack	Units per case
4535WM		Medium		
4535WL	Protective Coverall	Large	1	20
4535WXL		Extra large		
4535WXXL		Extra extra large		

### 3M™ Reusable Coveralls

Very comfortable, lightweight breathable coverall for general workshop tasks, requiring non-hazardous protection. Washable, low linting, knitted cuffs, knee pads for comfortable kneeling with a 2 and 3 pocket design.

Part number	Item	Siza	Units per pack	Units per case
50425M		Medium		
50425L	Reusable	Large	1	10
50425XL	Coverall	Extra large		10
50425XXL		Extra extra large		

## **Ear Plugs**

Hearing protection must be right for you and your working environment. For safety, productivity and comfort, it must reduce noise by the right amount, not too little, not too much. 3M can provide solutions for different individuals and applications, with products ranging from disposable ear plugs to ear muffs.



### **3M™ Disposable Foam Ear Plugs**

- ▶ **Protection:** Against harmful noise, but especially where noise levels are a continuous problem.
- ► Features: These disposable ear plugs are made from a soft non-allergenic foam, giving a comfortable and effective fit. The tapered shape is specifically designed to self-adjust to most ear canals, which provides greater worker convenience and comfort.
- ► Applications: Particularly convenient when safety glasses/goggles are also being worn.
- ► Approvals: Complies with European Standard EN 352-2:2002 SNR = 37dB. CE Marked.

Part	Item	Units	Units
number		per pack	per case
1100	Disposable Foam Ear Plugs	200	5









### 3M<sup>™</sup> Disposable E-A-R<sup>™</sup> Classic<sup>™</sup> Ear Plugs

Made from expandable slow-recovery foam providing the best combination of comfort and protection for most users. Once in the ear the foam expands to provide a snug and secure fit.

► Approvals: Complies with European Standard EN 352-2:2002 SNR = 28dB. CE Marked.

Part number	Item	Container		Units per case
PP-01-002	Ear Plugs	1 pair in pillow pack	250	4

### 3M™ Reusable Ear Plugs with Storage Case

- ▶ Protection: Against harmful noise, but especially where noise levels are a continuous problem.
- ► Features: 3-flange design helps to ensure good fit, improving wearer comfort and assured protection. Soft formulation for added comfort. New finger grip design improves ease of insertion making the plug more convenient. Storage case with belt clip helps keep plug convenient, clean and protected in between use, saving time and reducing cost. Washable to allow for re-use.
- ► Applications: Particularly convenient when glasses/goggles are being worn.
- ► Approvals: Complies with European Standard EN 352-2:1993 SNR = 25dB. CE Marked.

Part	ltem	Units	Units
number		per pack	per case
1261	Reusable Ear Plugs with Storage Case	50	5

### **3M™ E-A-R™ Ultrafit™ Earplugs**

► Approvals: Complies with European Standard EN 352-2:2002 SNR = 32dB. CE Marked.

Part	Item	Units	Units
number		per pack	per case
UF-01-000	Ear Plugs	50	10

### 3M™ Banded Ear Plugs

- ► Protection: Against harmful noise, especially in hot/humid conditions.
- ▶ Features: Innovative flexible band concept, designed to provide optimum fit and greater comfort. Easy to put on, can be worn under the chin or behind the head for increased convenience. The plugs, which can be reordered with 3M part number (1311), are made from soft non-allergenic material. The band is designed to adjust to head and jaw movement.
- ► Applications: When frequently entering/exiting noisy areas, or intermittent noise is present.
- Approvals: Complies with European Standard EN 352-2:1993 SNR = 26dB. CE Marked.

Part number	Item	Units per pack	Units per case
1310	Banded Ear Plugs	10	F
1311	Replacement Plugs	20	5

### **Passive Ear Muffs**

Ear muffs consist of rigid cups with soft cushions that seal around the ears to reduce noise. They are a popular choice in hearing protection due to their ease of use and comfortable fit. These products may be available in headband, neckband, helmet mounted and foldable version to meet the needs of most common applications – check individual product specifications for details.



### 3M™ PELTOR™ Optime™ I Ear Muffs

The 3M™ PELTOR™ Optime™ I Ear Muffs offer versatile protection that is very lightweight providing high wearer comfort. The product features a low profile design which minimises obtrusiveness, thus making it more compatible when used with other PPE.

Part number	Item	Attenuation rating	Туре	Ear protection style
H510A	Ear Muffs	SNR = 27dB	Passive Ear Muff	Standard Headband Ear Muffs



### **3M™ PELTOR™ Optime™ II Ear Muffs**

The 3M™ PELTOR™ Optime™ II Ear Muffs have been developed for demanding noisy environments, particularly suited for noise levels dominated by low to medium frequencies. The sealing rings are filled with a unique combination of liquid and foam. The result is an optimum seal with low contact pressure, which provides agreeable comfort even during long-term use.

Part number	Item	Attenuation rating	Туре	Ear protection style
H520A	Ear Muffs	SNR = 31dB	Passive Ear Muff	Standard Headband Ear Muffs



### 3M™ PELTOR™ X Series Ear Defenders

Lightweight and slimline design makes these ear defenders comfortable to wear. Offering protection against most industrial noise and colour coded to identify the different levels of protection.

Part number	Item	Colour	Snr	Units per pack	Units per case
X1A		Green	27dB		
X2A		Yellow	31dB		
ХЗА	Ear Defenders	Red	33dB	1	10
X4A		Bright green	33dB		
X5A		Black	37dB		



### 3M™ G500 Headgear

Provides a versatile and comfortable solution for wearers who require both face and hearing protection. The G500V5FH combines a PELTOR™ Optime™ I Ear Muff with a clear PC faceshield for B rated impact protection (EN166) with a wide field of view.

Part number	Item	Colour	Snr	Units per pack	Units per case
G500V5FH	Combination Headgear	Hi-Viz Yellow	27dB	1	10

## **Safety Spectacles and Goggles**

3M™ Safety Spectacles and Safety Goggles provide quality eye protection that offers an optimal balance of comfort, protection and design. All safety spectacles and safety goggles by 3M offer reliable UV protection and are all approved to EN166 and are CE marked.



### 3M<sup>™</sup> SecureFit<sup>™</sup> SF200 Series Protective Eyewear

Featuring 3M™ Pressure Diffusion Technology; the spectacle temples naturally adjust to individuals' head shapes and sizes without increasing pressure on the face, giving noticeably improved levels of comfort and security of fit.

Approvals: EN 166:2001. CE Marked.

Part number	Item	Lens colour	Units per pack	Units per case
SF201AF		Clear		
SF202AF	Protective Spectacles	Grey	20	1
SF203AF		Amber		



### 3M™ SecureFit™ SF400 Series Protective Eyewear

Featuring the 3M Pressure Diffusion Temple Technology which provides superior levels of comfort and security of fit. In addition, the SF400 series includes a number of design features which further increase comfort and allow for a more personalised fit. Weighing just 19g, this is one of the lightest models of protective eyewear available.

Approvals: EN 166:2001. CE Marked



Part number	Item	Lane colour	Units per pack	Units per case
SF401AF-EU		Clear		
SF402AF-EU	Protective Spectacles	Grey	20	20
SF403AF-EU		Amber		



### 3M™ SecureFit™ SF600 Series Protective Eyewear

The 3M SecureFit 600 Series incorporates a variety of special features to ensure premium comfort and reliable protection. Now featuring 3M<sup>™</sup> Scotchgard<sup>™</sup> Anti-Fog coating providing N rated anti-fog performance as well as K rated anti-scratch performance.

Approvals: EN 166:2001. CE Marked



Part number	Item	Lens colour	Units per pack	Units per case
SF601SGAF-EU		Clear		
SF602SGAF-EU	Protective Spectacles	Grey	20	20
SF603SGAF-EU		Amber		



### **3M™ Classic Line Safety Spectacles**

Protection: For high speed particles at low energy (F rated).

Features: Polycarbonate lens, lightweight, comfortable with a modern design.

Approvals: EN 166:2001. CE Marked.

- ► Anti-fog coating improves vision.
- ► Anti-scratch coating.

Part number	Item	Lens colour	Units per pack	Units per case
2720S	Classic Line Safety Spectacles	Clear	1	20



### 3M™ Classic Line Overspectacles

Lightweight overspectacles designed to fit over most prescription spectacles with minimal interference.

Approvals: 2001, F Rated. CE Marked.

Part	ltem	Units	Units
number		per pack	per case
2800S	Classic Line Overspectacles	1	20

## **Safety Goggles**

With superior comfort, fit, field of view and a modern ergonomic design, these goggles offer a high level of protection, making them ideal for use in extreme conditions against a range of hazards.



### 3M<sup>™</sup> GoggleGear<sup>™</sup> 500 Series Goggle

The 3M GoggleGear™ 501 has a low profile design, an adjustable headband and optional prescription insert. The goggle features 3M™ Scotchgard™ Anti-Fog Coating which resists fogging for longer than traditional anti-fog coatings (K and N rated).

Part number	Item	Units per pack	Units per case
GG501S	GoggleGear <sup>™</sup> 500 clear PC Scotchgard AF coated lens (B rated, EN 166)	10	10
GG500PI	GoggleGear™ 500 prescription insert		



### **3M™ Comfort Safety Goggles**

The Comfort Safety Goggles feature a modern, slim design and are available with two different lens options using either an acetate or polycarbonate lens. They are suitable for a number of different applications where a versatile, comfortable goggle is required.

Part number	Item	Units per pack	Units per case
28908	Polycarbonate Goggles often considered for grinding and sanding (B rated, EN 166)	1	10
2890SA	Acetate Goggles often considered for paint mixing and spraying (F rated, EN 166)	- I	10

## **Skin Care System**



### 3M™ Paintshop Handwipes

Handwipes for the paint and bodyshop, impregnated with moisturiser and designed for paint and oil removal.

- ► Removes most wet and dry paints, oils, sealants and adhesives.
- ► Contains skin conditioner.
- Double layered, textured material creates gentle scrubbing effect and excellent absorbency.
- ► Come in a handy, easy to close container.

Part	Item	Units	Units
number		per pack	per case
80347	Paintshop Handwipes	1	4

## Terms and Conditions of Sale of Goods and Services.

### 1. Application

- 1.1 These conditions apply to all contracts between the Seller and the Buyer referred to in the order and override all conditions stipulated by the Buyer (even if submitted in a later document); any other agreements between the parties relating to the subject matter of this order are terminated (except an agreement into which these conditions are incorporated).
- 1.2 No variation of these conditions is permitted unless agreed in writing by a director of the Seller.

### 2. Price

- 2.1 The price to be paid for the goods or the services will be the Seller's price at the date when the goods are despatched or the services are provided.
- 2.2 The price of goods includes the cost of Seller's standard packaging and delivery within the UK and Ireland by Seller's normal transportation; the price does not include VAT.

### 3. Payment

- 3.1 Payment for the goods or services must be made within thirty days of the date of the invoice, unless otherwise specified on the invoice.
- 3.2 The Seller reserves the right to charge interest on overdue sums at the rate of 4% per annum above the Base Rate for the time being of Lloyds Bank plc calculated on a daily basis from the due date of payment in Clause 3.1 until the date upon which payment is made.
- 3.3 The Seller may at any time require the Buyer to make payment in advance of delivery or require security for payment.
- 3.4 If the Buyer fails to make payment by the due date or when required, the Seller may (without prejudice to any other remedy which it may have) cancel this contract and/or any other contract between the Buyer and the Seller and/ or suspend delivery under this or any other contract until payment is made.
- 3.5 The Buyer will have no statutory or other right of set off.

### 4. Delivery

4.1 Delivery dates are approximate only and the Seller shall not be responsible for any loss or damage arising from any delay in delivering all or part of any goods ordered or delay in the provision of any services.

- 4.2 Without prejudice to Clause 4.1, the Seller will not be liable for any delay in delivery or nondelivery of goods or services or any other breach of these conditions caused by any circumstances beyond the Seller's control including without limitation, any Act of God, explosion, fire, flood, war, hostilities, accident, delay in delivery or nondelivery by the Seller's suppliers, breakdowns or accidents to machinery, labour strike or dispute, order or decree of any court or action of any governmental authority, or any other causes or any circumstances beyond the Seller's control; on the occurrence of any of the above events the Seller reserves the right to cancel or suspend the whole or part of any delivery.
- 4.3 In the case of any order for goods of a type or description not normally held in stock by the Seller, and therefore specially made ordered or imported by the Seller to meet such order, the Buyer will accept goods 10% more or 10% less than ordered, the total price of the order being correspondingly adjusted.

### 5. Risk

5.1 Risk in all goods supplied to the Buyer will pass to the Buyer on delivery.

### 6. Inspection

- 6.1 If the goods or any of them are damaged or lost while in the custody of a carrier, the Seller will (at its option) either replace such goods or refund to the Buyer the cost or price of them, but the Seller's liability in connection with any such goods will not exceed the cost of replacement of them or the price paid by the Buyer for them.
- 6.2 The Seller will not be under any liability under 6.1 above unless the following conditions are strictly complied with:
- 6.2:1 In the event of nondelivery of a whole consignment of goods the Buyer must inform the Seller in writing within ten days of the date of the invoice.
- 6.2:2 In the case of damage to goods or loss of part of a consignment, the consignment must be inspected in the presence of the carrier. If any goods are damaged or lost the consignment note must be endorsed accordingly and the Buyer must notify the Seller within forty eight hours of delivery, such notification to be confirmed in writing within the following five days.

### 7. Liabilities and Warranties

- 7.1 Nothing in this clause will be deemed to exclude or restrict the Seller's liability for death or personal injury resulting from the Seller's negligence.
- 7.2 If any goods supplied or processed or any services supplied or provided by or on behalf of the Seller prove on inspection to be defective in material or workmanship, the Seller will (at its option) replace the same or refund to the Buyer the price of the goods or services.
- 7.3 The Buyer will determine the suitability of the goods for its intended use and will not rely upon any representations made by or on behalf of the Seller.

## Terms and Conditions of Sale of Goods and Services.

- 7.4 The Seller's liability under these conditions shall never exceed the cost of replacement or the price paid by the Buyer for the goods or services.
- 7.5 The Seller will not be liable for any consequential or indirect loss or damage (whether for loss of profit or otherwise) costs, expenses or other claims for consequential compensation whatsoever suffered by the Buyer whether this loss or damage arises from a breach of duty, in contract or in tort or in any other way (including loss or damage arising from the Seller's negligence).
- 7.6 Except as set out in these conditions, all warranties and conditions, whether express or implied, statutory or otherwise are excluded to the fullest extent permissible at law.

### 8. Termination

If there is appointed a Receiver, Administrator or Administrative Receiver of the Buyer's property or assets or any part of them, or a court order is made or a resolution is passed for the winding up of the Buyer (except for the purpose of amalgamation or reconstruction) or if the Buyer commits any act of bankruptcy, or any bankruptcy petition is presented against the Buyer (or any analogous proceedings under the law of any country outside the United Kingdom are commenced), the Seller may by notice in writing to the Buyer cancel all orders and contracts between the Seller and the Buyer or any part of them remaining unfulfilled.

### 9. Jurisdiction

- 9.1 All contracts between the Seller and the Buyer where the goods are shipped to or services are provided in the Republic of Ireland shall be governed and construed in accordance with the Laws of the Republic of Ireland, and the Buyer agrees to submit to the jurisdiction of the Courts of law in the Republic of Ireland in respect of them.
- 9.2 Except as provided above, all contracts between the Seller and the Buyer shall be governed and construed in accordance with the Laws of England, and the Buyer agrees to submit to the jurisdiction of the Courts of law in England in respect of them.

Effective 1/7/1996.

105	Face Seal Cleaner	90
00313	Abrasive Disc 245	21
00315	Abrasive Disc 245	21
00313	Abrasive Disc 245	21
400	Overspray Guard	90
501	Filter Retainer	90
00692	Abrasive Disc 245	21
00694	Abrasive Disc 245	21
00695	Abrasive Disc 245	21
00696	Abrasive Disc 245	21
00698	Abrasive Disc 245	21
00700	Abrasive Disc 245	21
1100	Disposable Foam Ear Plugs	92
1261	Reusable Ear Plugs with Storage Case	93
1310	Banded Ear Plugs	93
1311	Replacement Plugs	93
01647	Abrasive Disc 245	21
01648	Abrasive Disc 245	21
01649	Abrasive Disc 245	21
01908	Hand Pad	38
01927	Wool Buffing Pad	66
01967	Microfine Abrasive Paper 314	28
01970	Abrasive Paper 734	28
01971	Abrasive Paper 734	28
01972	Abrasive Paper 734	28
01973	Abrasive Paper 734	28
01974	Abrasive Paper 734	28
01975	Abrasive Paper 734	28
01976	Abrasive Paper 734	28
01977	Abrasive Paper 734	28
01978	Abrasive Paper 734	28
01979	Abrasive Paper 734	28
01980	Abrasive Paper 734	28
01981	Abrasive Paper 734	28
01982	Abrasive Paper 734	28
01986	Abrasive Paper 734	28
01987	Abrasive Paper 734	28
01988	Abrasive Paper 734	28
01989	Abrasive Paper 734	28

02047	Denib Abrasive	65
02048	Microfine Abrasive	28
02048	Microfine Abrasive	59
02049	Microfine Abrasive	28
02049	Microfine Abrasive	59
02080	Denib Abrasive	65
02210	Abrasive Sheet 255P	26
02556	Abrasive Sheet 618	27
02558	Abrasive Sheet 618	27
02559	Abrasive Sheet 618	27
02560	Abrasive Sheet 618	27
02561	Abrasive Sheet 618	27
02562	Abrasive Sheet 618	27
02563	Abrasive Sheet 618	27
02564	Abrasive Sheet 618	27
02565	Abrasive Sheet 618	27
02600	Softback Sanding Sponge	27
02601	Softback Sanding Sponge	27
02631	Abrasive Sheet 618	27
02636	Abrasive Sheet 618	27
02700	Disc Pad	38
03020	Crack Seal Tape	73
03434	Masking Tape 3434	39
03808	Softback Sanding Sponge	27
03809	Softback Sanding Sponge	27
03810	Softback Sanding Sponge	27
04398	Abrasive Roll 255P	26
04399	Abrasive Roll 255P	26
04400	Abrasive Roll 255P	26
04493	Abrasive Roll 255P	26
04494	Abrasive Roll 255P	26
04748	Superfast Adhesive	73
04904	Contour Sheet with reinforcement tape	73
04908	Adhesive Nozzle	73
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16219       Midi       56         16298       Lid & Liner Dispenser Mini       56         16299       Lid Dispenser Std, Midi & 56       56         16312       Midi Lids & Liners       53         16550       Kit       56         16551       Bulb       56         16552       Diffuser       56         16553       Bezel kit 2 4       56         16555       Battery pack       56         16556       Battery charger       56         16577       HG14 Spray Gun with 1.4mm Atomising Heads       50         Pressurised HGP Spray Gun with 2.x 2.0mm and 2.x1.8mm Atomising Heads and an Air Control Valve       50         16609       Atomising Heads       50         16610       Accuspray Storage System       51         16611       Atomising Heads       50         16612       Atomising Heads       50         16750       Mini Lids & Liners       52         16751       Mini Lids & Liners       52         16752       Mini Mixing Stick       56         16753       Extra Lid Kit       52         20427       Universal Back-up Pad       38         26614       Atomising head refill pack       <	16155	Midi Mix Ratio Inserts	53
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16312       Midi &       56         16312       Midi Lids & Liners       53         16550       Kit       56         16551       Bulb       56         16552       Diffuser       56         16553       Bezel kit 2 4       56         16555       Battery pack       56         16556       Battery charger       56         16577       HG14 Spray Gun with 1.4 mm Atomising Heads       50         16587       Pressurised HGP Spray Gun with 2.x 2.0mm and 2.x1.8mm Atomising Heads and an Air Control Valve       50         16587       Atomising Heads       50         16609       Atomising Heads       50         16610       Accuspray™ Storage System       51         16611       Atomising Heads       50         16612       Atomising Heads       50         16740       Large Lids & Liners       52         16752       Mini Lids & Liners       53         16755       Mini Mixing Stick       56         16758       Extra Lid Kit       52         20427       Universal Back-up Pad       38         26614       Atomising head refill pack       51         26618       Atomising head refill pac	16298		56
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16555       Battery pack       56         16556       Battery charger       56         16577       HG14 Spray Gun with 1.4mm Atomising Heads       50         Pressurised HGP Spray Gun with 2.x 2.0mm and 2.x1.8mm Atomising Heads and an Air Control Valve       50 and 84         16609       Atomising Heads       50         16610       Accuspray™ Storage System       51         16611       Atomising Heads       50         16612       Atomising Heads       50         16740       Large Lids & Liners       52         16752       Mini Lids & Liners       53         16755       Mini Mixing Stick       56         16758       Extra Lid Kit       52         20427       Universal Back-up Pad       38         26614       Atomising head refill pack       51         26618       Atomising head refill pack       51         26620       Atomising head refill pack       51         28729       Clean Sand Back-up       22	16552	Diffuser	56
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1.4mm Atomising Heads  Pressurised HGP Spray Gun with 2.x 2.0mm and 2.x1.8mm Atomising Heads and an Air Control Valve  16609  Atomising Heads 50  16610  Accuspray™ Storage System 51  16611  Atomising Heads 50  16612  Atomising Heads 50  16740  Large Lids & Liners 52  16752  Mini Lids & Liners 53  16755  Mini Mixing Stick 56  16758  Extra Lid Kit 52  20427  Universal Back-up Pad 38  Atomising head refill pack  26618  Atomising head refill pack  51  26620  Atomising head refill pack  Clean Sand Back-up 29  Clean Sand Back-up 20  28729  Clean Sand Back-up 20  28729  Clean Sand Back-up 20  28729	16556	Battery charger	56
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