

Seam Sealer Installation: Over Primer

1		<p>Surface Prep Scuff primer in sealer application areas using a maroon Scotch-Brite™ Hand Pad. Blow off with clean, dry air. Note: Apply 3M seam sealers only over two-part epoxy or two-part urethane primers.</p>
2		<p>Clean Use a clean cloth or paper towel to clean repair area with 3M™ All Purpose Cleaner and Degreaser followed by a VOC compliant wax and grease remover. Note: DO NOT spray or saturate seams with cleaner.</p>
3		<p>Apply Tight Coat Apply thin bead of sealer to desired joint. Tool sealer into seam ensuring proper sealing and adhesive qualities.</p>
4		<p>Apply Seam Sealer Apply seam sealer over the prepared seam. Tool to recreate OEM appearance.</p>

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Product List

Scotch-Brite™ Hand Pads 7447 PRO, Very Fine grade, 6 in. x 9 in., PN 64926



3M™ All Purpose Cleaner and Degreaser Concentrate, 1 gallon, PN 38350



Marson® Yellow Spreaders, PN 20395



3M™ Urethane Seam Sealer, PN 08361



3M™ MSP Seam Sealer, PN 08370



3M™ MSP Sprayable Seam Sealer, PN 08374

3M™ Heavy-Bodied Seam Sealer, 200mL, PN 08308; 600mL DMS, PN 58308



3M™ EZ Sand Multi-Purpose Repair Material, 200mL, PN 05887; 600mL DMS, PN 55887



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300

3M™ Half Facepiece Respirator, PN 07182

3M™ Virtua™ CCS Protective Eyewear with Foam Gasket, PN 11872



Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.

Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at 3MCollision.com

For product material safety data sheets see 3MCollision.com

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IMPORTANT NOTE: There are of course many factors and variables that can affect an individual repair, so the technician and repair facility need to evaluate each specific application and repair process, including relevant vehicle, part and OEM guidelines, and determine what is appropriate for that repair.



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