

A80

C1
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SPRAY-GUN PUTTY

DEFINITION

A80 is a polyester putty applied by spray gun and especially designed for bodywork with smooth sanding, quick-drying and high levelling properties. Permits large thickness without risk of taking out.

Notable among its characteristics is its great filling capacity, which permits the irregularities on the surface to be evened out. So, it is suitable to cover founding pieces.

A80 is applied on bare sheet steel, epoxy primers or original bodywork paints.

In case of painting on epoxy primers, it's recommended to recoat after 24h to ensure that primer is completely cured. In other case, lack of adhesion could appear.

It must not be applied over thermoplastic or nitrosynthetic paints.

It's not necessary to dilute A80. In any case, it could be diluted with 5% of polyester thinner(based in esters and styrene monomer).

A80 must be sealed with a suitable primer filler (Megax, Multyfiller Plus, ...), in order to avoid the formation of blistering, before applying the finishing coat.

PHYSICAL CHARACTERISTICS

Nature: Unsaturated polyester

Colour: Grey

Specific weight:1,5 kg/lat 20°CDry film thickness:400 microns2 coatsVOC:477 q/lA80

Solids content: 90 % Mixing application Mixing application Mixing application 4 m²/l 400 microns

AUXILIARY PRODUCTS

Hardener liquid for polyester

SURFACE PREPARATION

PROCESS		_	Epoxy Primers	Paint OEM	Cataphoresis
	P240		V	1	1
	DA93	↓	V	V	1

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MIXING RATIO

A80	A + B	
Hardener liquid	100:5 volume	25' at 20°C
for polyester	100:3 weight	

APPLICATION METHOD

	ø mm	bar	cm		<u>}</u>
▶ 11 -	2,0 - 2,5	3	15 - 20	2	5' 20°C
≯ III	2,0 - 2,5	2	10	2	

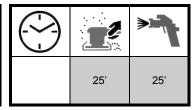
DRYING TIMES

20° C

60º C

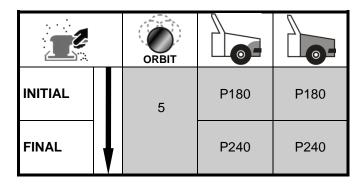
Short wave IR

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	20'	60'	3 h	3 h



LAMP DISTANCE		
80 cm		5'-6'

SANDING



EQUIPMENT CLEANING

Clean with a cleaning thinner before the pot life has expired.

SAFETY

Follow instructions of product label. For more information check the Safety Data Sheet. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.



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Store the product in a ventilated place far from direct exposure to sunlight. Keep between $+5^{\circ}$ C and $+30^{\circ}$ C.

GUARANTEE

12 months in unopened original packaging.

For any technical information contact with our Customer Attention Service or our Technical Department. ROBERLO SA declines any responsibility due to an incorrect use of the product.