



# Scotch™ Steel Gray Masking Paper

06506 • 06512 • 06518 • 06524 • 06536

Technical Data Sheet

June, 2013

3M Part No.(s)	3M Part Descriptor(s)
06506	6" x 1000 ft - 6 rolls/case
06512	12" x 1000 ft - 3 rolls/case
06518	18" x 1000 ft - 2 rolls/case
06524	24" x 1000 ft - 1 roll/case
06536	36" x 1000 ft - 1 roll/case

**Product Description** Scotch™ Steel Gray Masking Paper is specifically manufactured for automotive aftermarket applications. It is designed to be used with 3M Masking Tapes and 3M Masking Equipment.

Features, Advantages, Benefits	Features	Advantages	Benefits
	1. Strong and thick masking paper	1. Conformable to many surfaces	1. Helps improve productivity
	2. Available in a variety of sizes	2. Good performance on apron tapers and maskers; appropriate size paper for every application	2. Helps improve productivity and reduce paper waste
	3. Specially treated paper	3. Good penetration resistance	3. Helps minimize rework from bleed-through

**Typical Physical Properties**

**Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.**

<b>Basic Weight</b>	30 lbs. per 3000 square ft	ASTM D646
<b>Machine Direction Tensile</b>	24 lbs. per inch	ASTM D828
<b>Caliper</b>	2.8 mil (0.071 mm)	ASTM D645

**Product Uses**

Masking paper intended to protect surfaces from paint overspray and solvent bleed-through.

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**Performance Properties**      **Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.**

- Can withstand a bake cycle up to 400°F (204°C) for one hour.
- Resists penetration of solvents, lacquers and enamels.

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**Directions for Use**      Paper should not be pulled taut over surfaces. Apply paper with sufficient slack to minimize puddling of clearcoat or high solvent paints that could cause bleed-through.

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**Storage and Handling**      For best performance, product should be used within 36 months from the date of manufacture. Product should be stored in the original carton under normal conditions of 70°F (21°C) and 50% RH (relative humidity).

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**Precautionary Information**      Refer to Product Label and Material Safety Data Sheet for Health and Safety Information before using this product. See link below:  
[http://solutions.3m.com/wps/portal/3M/en\\_US/MSDS/Search/?gsaAction=msdsSRA&msdsLocate=en\\_US](http://solutions.3m.com/wps/portal/3M/en_US/MSDS/Search/?gsaAction=msdsSRA&msdsLocate=en_US)

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**Technical Information**      The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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**Product Use**      Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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**For Additional Health and Safety Information**



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