



DUAL-MIX™

PRODUCT INFORMATION AND STANDARD OPERATION PROCEDURES

ADHESIVES	PLASTIC REPAIR	SEALERS	SOUND DAMPENING
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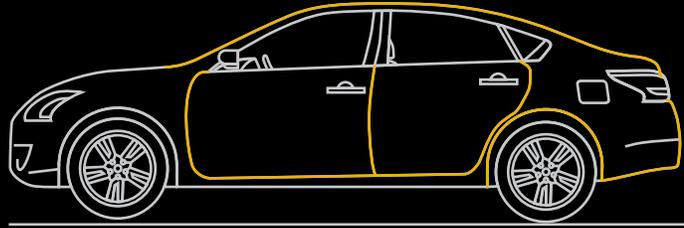
PARTS & LABOR
WARRANTY
FOR LIFE
SEE DETAILS ON BACK COVER



OEM TESTED.
OEM TRUSTED.
OEM RECOMMENDED.
FOREVER WARRANTIED.

Urethanes, acrylics and epoxies for large and small applications.

- Roof Skins
- Door Skins
- Applique Panels
- Quarter Panels



39757 Structural Impact Resistant Adhesive (SIRA)

A two-component epoxy for bonding structural and non-structural components where specified by the vehicle manufacturer.

- Superior impact and peel strength
- Excellent corrosion resistance
- Minimized down times with multiple heat cure options
- Spacer beads for consistent bond line thickness



Working Time: 60 Min
Clamp Time: 8 Hr
Cure Time: 48 Hr
Heat Clamp Time: 15 Min
Heat Cure Time: 30 Min
Resin Base: Epoxy
Additional heat options available on TDS

39747 Multi-Purpose Panel Adhesive

A two-component epoxy for panel bonding any combination of steel, aluminum, SMC and fiberglass.

- Long working time
- Exceptional impact and peel strength
- Excellent corrosion resistance
- Spacer beads for consistent bond line thickness
- Non-sag formula



Working Time: 90 Min
Clamp Time: 4 Hr
Cure Time: 24 Hr
Heat Cure Time: 1 Hr
Resin Base: Epoxy

39337 Door Skin & SMC Adhesive

A two-component epoxy that quickly bonds any combination of steel, aluminum, fiberglass and SMC.

- Non-sag formula
- Excellent corrosion protection
- Bonds multiple substrates
- Long shelf life



Working Time: 30 Min
Clamp Time: 2 Hr
Cure Time: 24 Hr
Heat Cure Time: 1 Hr
Resin Base: Epoxy

39537 Weld-Bond Adhesive

A non-sag, two-component acrylic adhesive system formulated to bond metal surfaces without the use of an external primer.

- Exceptional impact and peel strength
- Spacer beads for consistent bond line thickness
- Long working time



Working Time: 1 Hr
Clamp Time: 3 Hr
Cure Time: 24 Hr
Heat Cure Time: 1 Hr
Resin Base: Acrylic

39897 Patch Panel Adhesive

A two-component, acrylic adhesive for quickly bonding metal panels without the use of an external primer.

- Exceptional impact and peel strength
- Non-sag formula
- Quick cure time
- Excellent corrosion resistance



Working Time: 10 Min
Clamp Time: 20 Min
Cure Time: 30 Min
Heat Cure Time: 15 Min
Resin Base: Acrylic

40207 (7 OZ.)
40202 (1.7 OZ.)

Quick Set 20

A fast, two-component, opaque, urethane adhesive designed for automotive plastic repair and bonding most small plastic, metal and aluminum parts.

- High strength and sandable
- Bonds multiple substrates
- Non-sag formula fills gaps
- Colorless
- Super fast setting



Working Time: 15 Sec
Set Time: 20 Sec
Cure Time: 15 Min
Resin Base: Urethane

40507 (7 OZ.)
40502 (1.7 OZ.)

Quick Set 50

A fast, two-component, black, urethane adhesive designed for automotive plastic repair and bonding most small plastic, metal and aluminum parts.

- High strength and sandable
- Bonds multiple substrates
- Non-sag formula fills gaps



Working Time: 45 Sec
Set Time: 50 Sec
Cure Time: 15 Min
Resin Base: Urethane

41807

Quick Set 180

A general purpose, black adhesive designed for repairing and bonding most plastic, steel, aluminum, glass, SMC and fiberglass parts.

- High strength and sandable
- Bonds multiple substrates
- Non-sag formula fills gaps
- Extended 3 minute working time

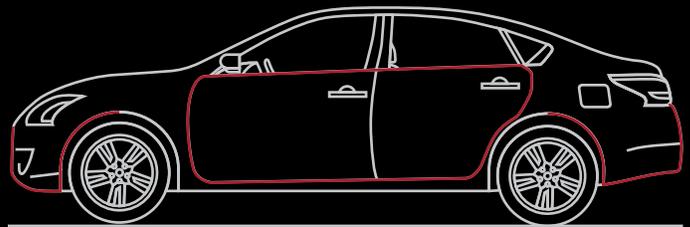


Working Time: 3 Min
Set Time: 30 Min
Cure Time: 24 Hr
Resin Base: Urethane

PLASTIC REPAIR

For repairing flexible, semi-rigid & rigid plastics with ease.

- Bumper Covers
- Interior Plastics
- Molded Body Panels



39847

Multi-Plastic Repair Material

A two-component epoxy for fast repairs on virtually all plastic bumper covers.

- No adhesion promoter required
- Exceptional sanding and feather edging
- Remains flexible
- Does not shrink or pinhole
- Excellent leveling and sag resistance



Working Time: 7 Min
Sand Time: 15 Min
Top Coat Time: 20 Min
Cure Time: 1 Hr

39767

Problem Plastic Repair Material

A two-component, epoxy-based filler for repairing olefin-based plastics and similar rigid and semi-rigid substrates.

- No adhesion promoter required
- Superior adhesion
- Excellent sanding and feather edging
- Does not shrink or pinhole
- Zero VOC

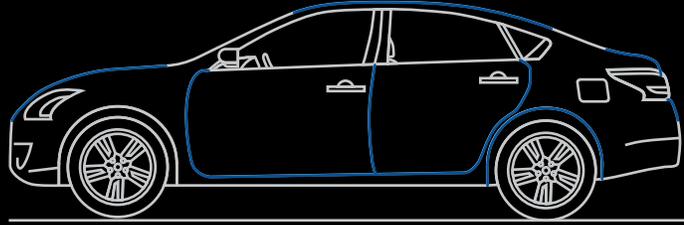


Working Time: 5 Min
Sand Time: 15 Min
Top Coat Time: 20 Min
Cure Time: 1 Hr

SEALERS

Flexible sealers that restore OEM appearance while preventing corrosion.

- Roof Skins
- Door Skins
- Strut Towers
- Floor Pans
- Fender Wells
- Body Pans / Trunk Areas



SEAM SEALERS

A medium viscosity, two-component epoxy for use on interior or exterior seams, joints and voids.



39377 | Gray
39477 | Beige

- **OEM recommended**
- **Direct to metal**
- **Paintable immediately***
- Will not shrink, harden or crack
- Non-sag formula duplicates OE sealers
- Fast cure increases production
- Sprayable for additional versatility



Working Time: 10 Min
Set Time: 15 Min
Top Coat Time: 0 Min
Cure Time: 1 Hr

* Paintable immediately with most solvent based paint systems.

HEAVY BODIED SEAM SEALERS

A high viscosity, two-component epoxy for use on interior or exterior seams, joints and voids.



40177 | Gray **NEW!**
40277 | Beige **NEW!**
40377 | Black
40477 | White

- **OEM recommended**
- **Direct to metal**
- **Paintable immediately***
- Correct color minimizes post-inspection liability
- Non-sag formula holds tooling marks
- Fast cure increases production
- Remains flexible without shrinking or cracking
- Sprayable for additional versatility
- Ideal for use with NEW! ORBiT™ to duplicate OE ripple bead

Working Time: 10 Min
Set Time: 15 Min
Top Coat Time: 0 Min
Cure Time: 1 Hr

* Paintable immediately with most solvent based paint systems.

NOW IN 4 COLORS



Self Leveling Seam Sealer

A two-component, epoxy-based, flowable sealer for use on drip rails, roof and trunk seams.

- **Direct to metal on non-flexing roof skins**
- Excellent self leveling properties
- Flows into crevices
- Will not shrink, harden or crack
- Permanently flexible



Working Time: 10 Min
Set Time: 15 Min
Top Coat Time: 30 Min
Cure Time: 1 Hr

39777

High-Build Self Leveling Seam Sealer

A two-component, controlled flow epoxy ideal for use on roof seams, drip rails and trunk seams.

- Direct to metal on non-flexing roof skins
- Will not shrink, harden or crack
- Permanently flexible

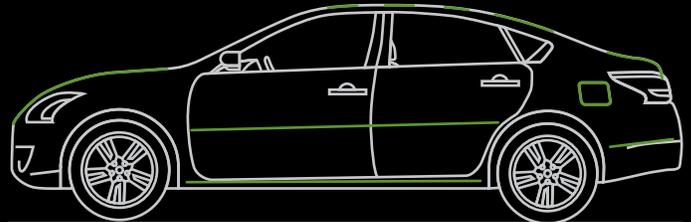


Working Time: 10 Min
Set Time: 15 Min
Top Coat Time: 30 Min
Cure Time: 1 Hr

SOUND DAMPENING

Reduces noise and vibrations and matches OEM textures.

- Roof Bows
- Hoods
- Door Intrusion Beams
- Rocker Panels / Floor Pans
- Quarter Panels
- Body Pans / Trunk Areas
- Deck Lids
- Filler Necks



39977

Panel Vibration Control Material

A two-component epoxy and urethane blend for reducing noise and vibration on roof, quarter and door skins.

- Excellent sag resistance
- Reduces noise and vibration
- Protects against corrosion
- Superior flexibility



Working Time: 1 Hr
Set Time: 1 Hr
Cure Time: 1 Hr

39357

Flexible Urethane Foam

A two-component, urethane, expanding flexible foam that stops vibration and dampens sound in most voids.

- Excellent sound dampening qualities
- Stops panel flutter
- 10x volume expansion
- Does not require moisture to cure
- Will not distort panels
- Resists shrinking



Working Time: 15 Sec
Set Time: 2 Min
Top Coat Time: 15 Min

39997

Rigid Urethane Foam

A two-component, urethane, expanding rigid foam for filling pillars, posts, and box sections.

- Meets UL 94HB flammability tests
- Restores crash parts to OEM condition
- Superior expansion
- Reinforces weak panels
- Fast cure



Working Time: 45 Sec
Set Time: 5 Min
Top Coat Time: 15 Min

40977

Sound & Seal Sprayable Coating

A sprayable epoxy and urethane blend for replacing OEM coatings under rocker panels, in trunks, and on floor sections and frame rails.

- Will not shrink, harden or crack
- Remains flexible
- Excellent adhesion to properly prepped surfaces
- Paintable in 30 min



Working Time: 10 Min
Set Time: 15 Min
Top Coat Time: 30 Min
Cure Time: 1 Hr

PLASTIC REPAIR

STANDARD OPERATING PROCEDURE

1 PREP



Clean front and back with **Scuff & Clean** and gray scuff pad. Rinse with water and dry with clean, lint-free cloth. Clean front and back with **SEM Solve, Plastic & Leather Prep** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

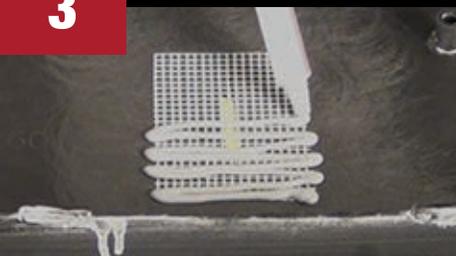
2 SAND & GROOVE



On front side, sand repair area with P80 grit. Dish out damage with P36 grit disc at a low RPM. On back side, grind repair area with P36 grit disc at a low RPM. Blow off surfaces. Re-clean if necessary.

- ⓘ Paint does not need to be stripped from the repair if it has good adhesion.
- ⚠ Do not grind too fast and cause plastic to melt.
- ⓘ (Optional) Apply **XXX Adhesion Promoter** to all prepped surfaces.

3 REINFORCE & FILL BACK



Mask front side of repair to prevent repair material from flowing through. Apply **Plastic Repair Contouring Tape** (mesh only) to back side. Apply **Dual-Mix™ Multi-Plastic Repair Material** or **Dual-Mix Problem Plastic Repair Material** and cover mesh tape. Spread material firmly. Allow to set.

4 REINFORCE & FILL FRONT



Remove tape from front. Fill front with **Dual-Mix Multi-Plastic Repair Material** or **Dual-Mix Problem Plastic Repair Material**. Spread material firmly and build up higher than panel to allow for sanding.

5 SAND & SKIM



Sand with P80 grit. Finish with P180 grit. If needed, use a skim coat of **Bumper Bite™ Flexible Glaze**, then sand with P180 – P320 grit.

- ⓘ Refer to **Plastic Refinishing SOP** for refinishing steps.

WATCH & LEARN



WATCH THE VIDEO AT:
[semproducts.com/
 plasticrepair](http://semproducts.com/plasticrepair)

PRODUCT LIST



PREP

Part	Product	Size
38398	Scuff & Clean	16 oz. Tube
38353	Plastic & Leather Prep	16 oz. Aerosol
38373	SEM Solve	20 oz. Aerosol
77723	XXX Adhesion Promoter	16 oz. Aerosol



REINFORCE AND FILL

Part	Product	Size
70007	Plastic Repair Contouring Tape	15' Roll
39767	Dual-Mix Problem Plastic Repair Material	7 oz. Cartridge
39847	Dual-Mix Multi-Plastic Repair Material	7 oz. Cartridge



SAND AND SKIM

Part	Product	Size
40489	Bumper Bite Flexible Glaze	14 fl. oz. Pouch

- ⓘ CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.

PLASTIC REFINISHING

STANDARD OPERATING PROCEDURE

1

PREP & PRIME



ⓘ If damage is present, refer to **Plastic Repair Standard Operating Procedure** first.

Clean with **Scuff & Clean** and a gray scuff pad. Rinse with water and dry with clean, lint-free cloth. Clean with **SEM Solve, Plastic & Leather Prep** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth. Prime as per instructions.

2

GUIDE COAT & SAND



Apply **Guide Coat Black** or **Premium Powder Guide Coat** to dried primer. Sand with P320 – P400 grit. Finish sanding with P600 grit.

3

ADD TEXTURE IF NEEDED



Apply **Texture Coating** or **Chip Guard** as per instructions.

4

PAINT



Apply **Bumper Coater™** or **Factory Pack™** as per instructions.



WATCH THE VIDEO AT:
[semproducts.com/
plasticrefinishing](http://semproducts.com/plasticrefinishing)

PRODUCT LIST



PREP

Part	Product	Size
38398	Scuff & Clean	16 oz. Tube
38373	SEM Solve	20 oz. Aerosol



HIGH-BUILD PRIMER AEROSOLS

Part	Color	Size
42003	Black	20 oz. Aerosol
42013	Gray	20 oz. Aerosol
42023	Beige	20 oz. Aerosol
42033	Rose	20 oz. Aerosol
42043	White	20 oz. Aerosol

PRODUCT LIST



GUIDE COAT

Part	Product	Size
38253	Premium Powder Guide Coat	16 oz. Aerosol



TEXTURE

Part	Product	Size
39853	Texture Coating	20 oz. Aerosol
39793	Heavy Texture Chip Guard	20 oz. Aerosol
39803	Clear Chip Guard	20 oz. Aerosol
39813	Satin Black Chip Guard	20 oz. Aerosol



PAINT

Part	Product	Size
39101	Bumper Coater - Black	Gallon
39104	Bumper Coater - Black	Quart
39101-LV	Low VOC Bumper Coater Black	Gallon
39104-LV	Low VOC Bumper Coater Black	Quart
	Bumper Coater - 17 Colors	16 oz. Aerosol
	Factory Pack - 40 Colors	16 oz. Aerosol

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PANEL, RIVET & WELD BONDING

STANDARD OPERATING PROCEDURE

1 REMOVE PART



⚠ Always follow OEM Repair Guidelines and the instructions included with the cartridge.

Remove spot welds with spot weld cutter. Remove rivets by drilling or grinding. Remove damaged panel and straighten bent flanges with a hammer and dolly.

2 DRY FIT



Dry fit all panels to ensure proper alignment. Drill holes or mark locations for:

- Replacement rivets
- Self-piercing rivets
- Squeeze Type Resistant Spot Weld (STRSW)

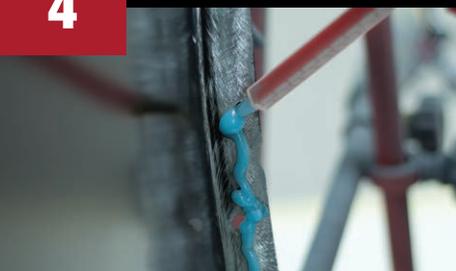
3 PREP & GRIND



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Grind mating flanges with a P36 grit grinding disc at low speed for aggressive grind mark. Remove any adhesive or protective coatings.

ⓘ If rivet bonding, manufacturers may recommend leaving OEM e-coat on the surface of the new panel. If so, follow OEM recommendations for abraiding surface.

4 APPLY ADHESIVE



Apply 3/8" – 1/2" diameter bead of **Multi-Purpose Panel Adhesive** or **Weld-Bond Adhesive** to both surfaces. Use enough material to completely fill the joint when parts are clamped. Tool with a spreader or acid brush. Cover all exposed bare metal.

- ⓘ For smaller parts use **Door Skin & SMC Adhesive**.
- ⓘ Use **Structural Impact Resistant Adhesive** for structural components when recommended.

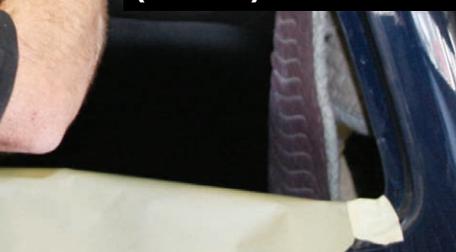
5 (OPTION 1) PANEL BONDING



Clamp panel in place. Do not over clamp. Wipe away excess material.

ⓘ For maximum bond strength, surfaces must be mated during adhesive's working time.

(OPTION 2) RIVET BONDING



Clamp panel in place. Do not over clamp. Install rivets or STRSW per manufacturer's recommendations during adhesive's working time. Remove clamps after rivets or spot welds have been installed on panels fully supported by these methods. Wipe away excess material.

PRODUCT LIST



PREP

Part	Product	Size
38373	SEM Solve	20 oz. Aerosol
77774	XXX Universal Surface Cleaner	Quart



ADHESIVE

Part	Product	Size
39337	Dual-Mix™ Door Skin & SMC Adhesive	7 oz. Cartridge
39537	Dual-Mix Weld-Bond Adhesive	7 oz. Cartridge
39747	Dual-Mix Multi-Purpose Panel Adhesive	7 oz. Cartridge
39757	Dual-Mix Structural Impact Resistant Adhesive	7 oz. Cartridge



WATCH & LEARN

PANEL & RIVET BONDING (COSMETIC PANELS)

STANDARD OPERATING PROCEDURE



WATCH THE VIDEO AT:
semproducts.com/panelbonding

ⓘ CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.

2K SEAM SEALING

STANDARD OPERATING PROCEDURE

1 PREP



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

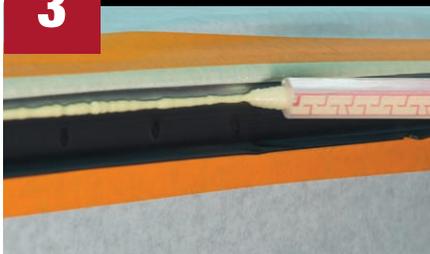
2 SAND



Bare Metal Surfaces: Sand with P80 grit. Blow off and tack clean to remove lint and dust. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.

Primed Surfaces: Sand primed surfaces with P400 grit or a gray scuff pad. Blow off and tack clean to remove lint and dust. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.

3 APPLY SEAM SEALER



Apply **SEM 2K Seam Sealer**. Immediately smooth or tool **Seam Sealer** to match OEM texture.

- ① SEM 2K seam sealers can be applied direct to metal, over epoxy primer or 2K urethane primer.
- ① Always apply over a primer when filling drip rails.

SELF LEVELING



Use **Self Leveling Seam Sealer** or **High-Build Self Leveling Seam Sealer** for applications where a flowable sealer is needed.

- ① Keep tip submerged to minimize air bubbles.
- ① A heat gun can be used immediately after application to remove any air bubbles that become entrapped. With a steady motion, sweep the heat gun across surface at a distance of 2" – 6".

VERSA-TIP



Use a **Versa-Tip** for applications where a wider bead is needed.

- ① **Versa-Tips** can be cut to the desired bead width and are compatible with both standard and self leveling **SEM 2K Seam Sealers**.



WATCH & SAVE

2K SEA ▶ EALING
STANDARD OPERATING PROCEDURE



WATCH THE VIDEO AT:
semproducts.com/2kss



Learn about **ORBIT** at:
semproducts.com/orbit

PRODUCT LIST



PREP

Part	Product	Size
38373	SEM Solve	20 oz. Aerosol
77774	XXX Universal Surface Cleaner	Quart



APPLY

Part	Product	Size
39377	Dual-Mix Seam Sealer - Gray	7 oz. Cartridge
39477	Dual-Mix Seam Sealer - Beige	7 oz. Cartridge
40177	NEW! Dual-Mix Heavy Bodied Seam Sealer - Gray	7 oz. Cartridge
40277	NEW! Dual-Mix Heavy Bodied Seam Sealer - Beige	7 oz. Cartridge
40377	Dual-Mix Heavy Bodied Seam Sealer - Black	7 oz. Cartridge
40477	Dual-Mix Heavy Bodied Seam Sealer - White	7 oz. Cartridge
39387	Dual-Mix Self Leveling Seam Sealer (Gray)	7 oz. Cartridge
39777	Dual-Mix High-Build Self Leveling Seam Sealer (Gray)	7 oz. Cartridge
70070	Versa-Tip	6 Pack
29412	ORBIT™ OE Ripple Bead Installation Tip	6 Pack



PATENT PENDING

- ① CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.

SPRAYABLE SOUND DAMPENING

STANDARD OPERATING PROCEDURE

1

PREP



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth.

2

SAND



Sand primer with P180 grit. Sand bare metal with P80 grit. Blow off and tack clean. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth.

3

SET-UP EQUIPMENT



Place **Dual-Mix™ Sound & Seal Sprayable Coating** into **Universal Pneumatic Applicator**. Equalize cartridge until sides dispense equally. Attach **Quick Spray System** to cartridge.

⚠ Do not cut static mixer tip.

4

APPLY



Apply to necessary areas, duplicating existing texture in one coat.

⚠ Do not apply over self etching primer.

ⓘ To achieve various textures, modify the air pressure, spray distance and spray tip.



WATCH & LEARN

SPRAYABLE
SOUND DAMPENING
STANDARD OPERATING PROCEDURE



WATCH THE VIDEO AT:
[semproducts.com/
sounddampening](http://semproducts.com/sounddampening)

PRODUCT LIST



PREP

Part	Product	Size
38373	SEM Solve	20 oz. Aerosol
77774	XXX Universal Surface Cleaner	Quart



APPLY

Part	Product	Size
40977	Dual-Mix Sound & Seal Sprayable Coating	7 oz. Cartridge



EQUIPMENT

Part	Product
70039	Universal Pneumatic Applicator
70100	Quick Spray System Starter Kit

ADDITIONAL 2K SOUND DAMPENING PRODUCTS



DUAL-MIX CARTRIDGES

Part	Product	Size
39357	Flexible Urethane Foam	7 oz. Cartridge
39977	Panel Vibration Control Material	7 oz. Cartridge
39997	Rigid Urethane Foam	7 oz. Cartridge

ⓘ CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.

PLASTIC TAB REPAIR

STANDARD OPERATING PROCEDURE



1 PREP

Clean front and back with **Scuff & Clean** and gray scuff pad. Rinse with water and dry with clean, lint-free cloth. Clean front and back with **SEM Solve**, **Plastic & Leather Prep** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.



2 GRIND & ADHESION PROMOTER

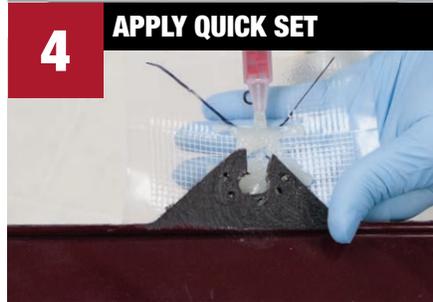
Grind repair on both sides at low RPM or by hand with P36 grit disc. Drill 1/8" holes in repair area to help "lock in" the repair material. Blow off surface.

- ⚠ Do not grind too fast and cause plastic to melt.
- 📌 For TPO, EPDM, PP and similar plastics, apply **XXX Adhesion Promoter** as per instructions.



3 CREATE TEMPLATE (OPTIONAL)

Cut enough **Plastic Repair Contouring Tape** to fold around both sides of the tab. Use permanent marker to trace a good tab for a template.



4 APPLY QUICK SET

Apply **Dual-Mix™ Quick Set Adhesive** to the mesh side of tape. While wet, fold the tape around torn or missing tab. After cool down, remove **Plastic Repair Contouring Tape** release film.



5 FINISH

Grind the tab back to its original shape and size. Re-drill the bolt hole.



WATCH & LEARN

PLASTIC  REPAIR
STANDARD OPERATING PROCEDURE



WATCH THE VIDEO AT:
[semproducts.com/
tabrepair](http://semproducts.com/tabrepair)

PRODUCT LIST



PREP

Part	Product	Size
38398	Scuff & Clean	16 oz. Tube
38353	Plastic & Leather Prep	16 oz. Aerosol
38373	SEM Solve	20 oz. Aerosol
77723	XXX Adhesion Promoter	16 oz. Aerosol



APPLICATION

Part	Product	Size
70007	Plastic Repair Contouring Tape	15' Roll
40202	Dual-Mix Quick Set 20	1.7 oz. Cartridge
40207	Dual-Mix Quick Set 20	7 oz. Cartridge
40502	Dual-Mix Quick Set 50	1.7 oz. Cartridge
40507	Dual-Mix Quick Set 50	7 oz. Cartridge
41807	Dual-Mix Quick Set 180	7 oz. Cartridge

ⓘ CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.

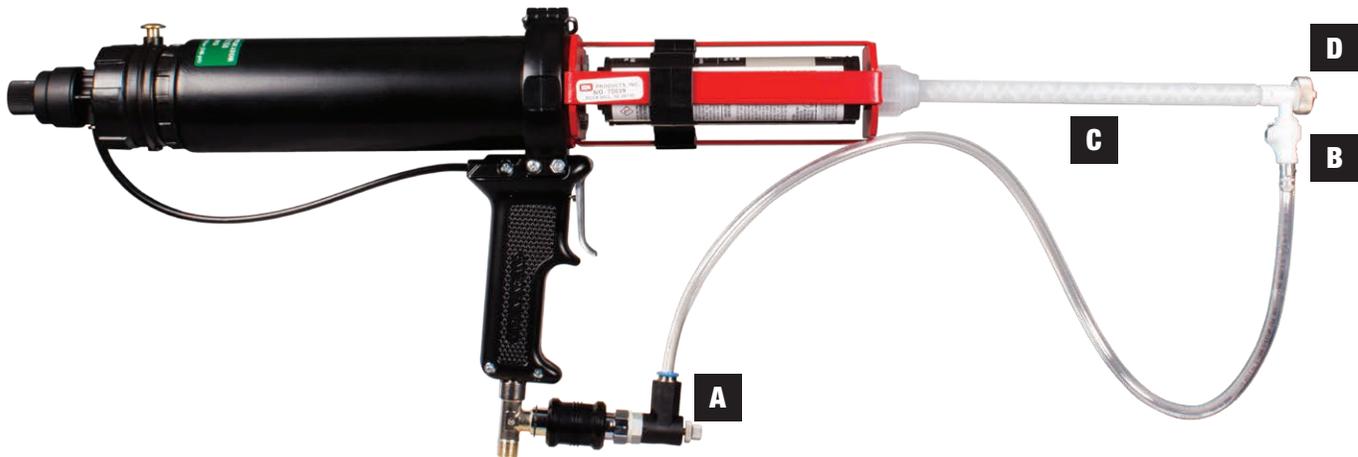
QUICK SPRAY SYSTEM (FOR DUPLICATING OEM TEXTURES)

Our **Quick Spray System** allows users to duplicate OE seam sealer textures while utilizing the 2K technology of **SEM Seam Sealers**.

NOTE
70039 Universal Pneumatic Applicator is not included in the **70100 kit**. Only use the **Quick Spray System** with specified **SEM** products.

USE ONLY WITH

- 39377 Seam Sealer - Gray
- 39477 Seam Sealer - Beige
- 40177 Heavy Bodied Seam Sealer - Gray
- 40277 Heavy Bodied Seam Sealer - Beige
- 40377 Heavy Bodied Seam Sealer - Black
- 40477 Heavy Bodied Seam Sealer - White
- 40977 Sound & Seal Sprayable Coating



A	B	C	D	
70104 Adapter Assembly Quantity: 1	70106 Air Baffle Quantity: 5	70103 Static Mixers Quantity: 6	70101 Round Air Assembly Quantity: 1	70102 Flat Air Assembly Quantity: 1

1.7 OZ. ACCESSORIES (40202 QUICK SET 20 & 40502 QUICK SET 50)

70019 1.7 oz Manual Applicator

This is an easy loading applicator for dispensing 1.7 oz. **Dual-Mix™** cartridges. Material is dispensed quickly and consistently.



70020 (6 Pack) 70021 (50 Pack) 1.7 oz. Turbo Mixers

These mixers ensure proper mix ratios for 1.7 oz. **Dual-Mix** cartridges.



7 OZ. APPLICATORS & ACCESSORIES

71119 Universal Manual Applicator

A sturdy applicator for DIYers and pros alike. It dispenses material quickly and consistently and it's easy to use because of its ergonomic design. It accepts 2:1 and 1:1 cartridges.



70039 Universal Pneumatic Applicator

This applicator is a must-have in body shops. It delivers material quickly and consistently. The lightweight and balanced design means less fatigue for the technician. It accepts 2:1 and 1:1 cartridges.



70011 (6 Pack) 70012 (50 Pack) Integral Nut Square Static Mixers

The **Integral Nut Square Static Mixers** ensure proper mix ratios for the 7 oz. **Dual-Mix™** cartridges.



70070 (6 Pack) Versa-Tip



Versa-Tips allow you to duplicate OEM sealers. Cut them to dispense product from 0.5" – 1.5" wide.

29412 (6 Pack) ORBIT™

ORBIT duplicates OE seam sealer ripple beads commonly found on underhood areas, trunk pans and rear body pans of most vehicles. Works with 2K SEM Seam Sealers.



PATENT PENDING



70103 (6 Pack) Quick Spray System Static Mixers

Quick Spray System Static Mixers ensure proper mix ratios. Use with the **Quick Spray System**.

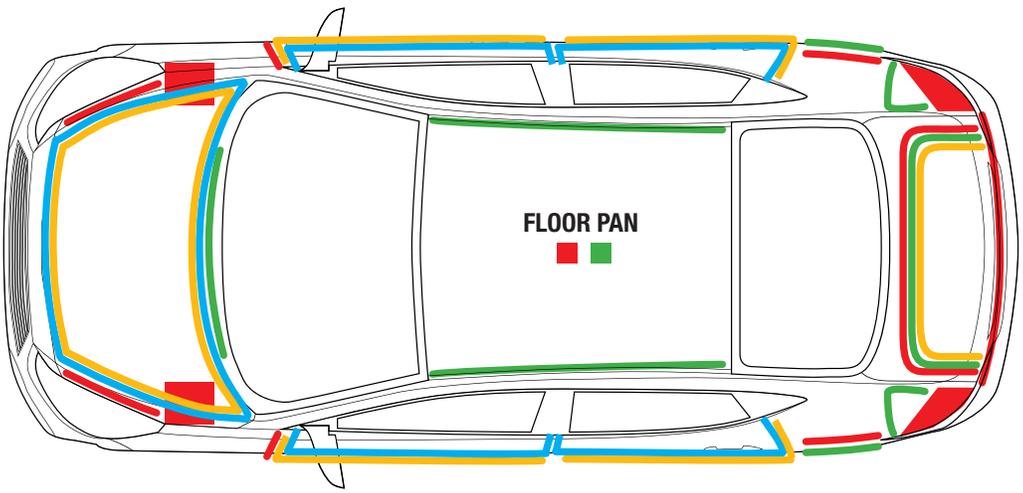


WATCH THE VIDEO TO
FIND OUT HOW YOU
CAN
REPAIR BUMPERS
FASTER WITH
DUAL-MIX.





EASILY DUPLICATE OEM SEAM SEALER BEADS



COMMON APPLICATIONS KEY

- ORBIT
- EXTRUSION NOZZLE
- DOORSKIN NOZZLE
- VERSA-TIP



ORBIT 2K Adapter

■ ORBIT™ | 29412 Patent Pending

Duplicates OE seam sealer ripple beads commonly found on strut towers, trunk pans and rear body pans in many newer vehicles.



■ EXTRUSION NOZZLE | 29322

Specialty tip for creating various beads and offsets. Requires **ORBIT 2K Adapter** for use with two-component cartridges.



■ DOORSKIN NOZZLE | 29312

Specialty flanged tip that quickly duplicates the appearance of offset doorskin seam sealer beads. Requires **ORBIT 2K Adapter** for use with two-component cartridges.



■ VERSA-TIP | 70070

A customizable tip, graduated and notched for easy trimming to duplicate 0.5", 0.75", 1", 1.25" and 1.5" flat, ribbon beads out of 7 oz., two-component seam sealer cartridges.



3 NEW PRODUCTS



DUAL-MIX™ HEAVY BODIED SEAM SEALER

A high viscosity, two-component epoxy for use on interior or exterior seams, joints and voids.



40377
Black



NEW!
40177
Gray



NEW!
40277
Beige



40477
White



- OEM recommended
- Dual-Mix Forever Warranty
- Direct to metal
- Paintable immediately*
- Correct color minimizes post-inspection liability

- Non-sag formula holds tooling marks
- Fast cure increases production
- Remains flexible without shrinking or cracking
- Sprayable for additional versatility
- Ideal for use with NEW ORBiT™ to duplicate OE ripple bead

MEET

ORBiT™ OE Ripple Bead Installation Tip PATENT PENDING



Minimize collision center's post-inspection liability by matching seam sealer color and texture. NOW, EASIER THAN EVER.

IT'S TIME TO CHANGE THE GAME!



* Paintable immediately with most solvent based paint systems.



DUAL-MIX™

TRUSTED FOR OVER

25
YEARS



PARTS & LABOR
WARRANTY
FOR LIFE

Dual-Mix Forever Warranty

When used according to product instructions, SEM guarantees to the purchaser that all Dual-Mix products will perform to specifications for the life of the vehicle. This warranty covers reasonable costs for labor, loss of use of the vehicle, parts and materials only, and excludes consequential or incidental damages. When applicable, OEM repair procedures must be followed.



Learn more about
Dual-Mix at:
[semproducts.com
/dual-mix](http://semproducts.com/dual-mix)



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tech@semproducts.com
cusTcare@semproducts.com

