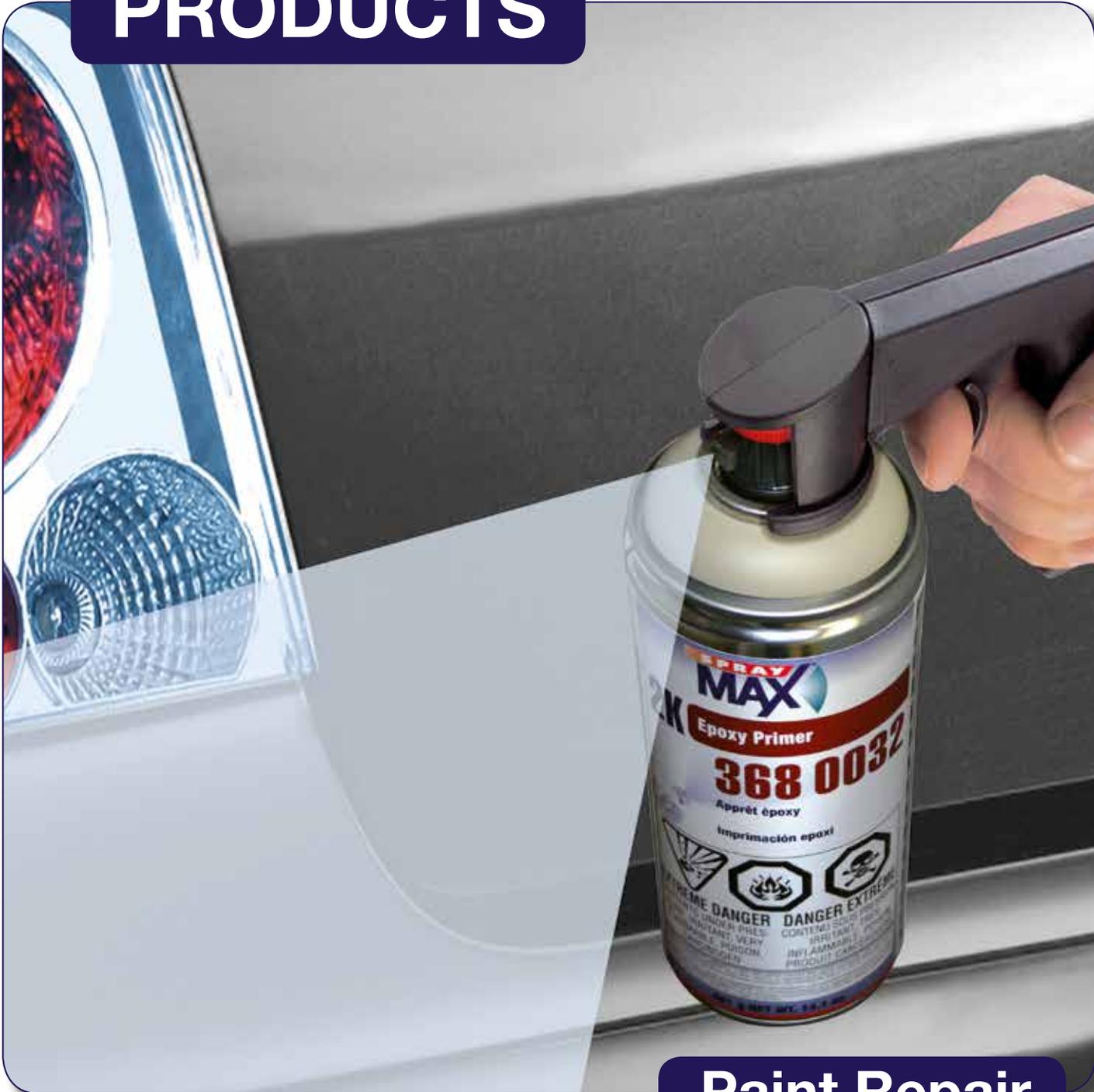




PRODUCTS



Paint Repair

SprayMax Technology - Made in Germany

The evolution of the spray can technology began in the 1920s. Initially only registered as a patent, it first enjoyed widespread use from 1945 onwards. The start of the paint spray can era was the work of Peter Kwasny, who recognised this brilliant idea of spraying from a can in the U.S. in 1956 and developed the idea further so that paints could be sprayed. This was the start of the production of spray paints in automobile colors.

At the end of the 90s, a milestone was set in paint spray technology, which again significantly changed the paint spray world: The launch of the patented spray paint system „SprayMax“ - a revolutionary invention. This innovative aerosol technology combines the mobility and flexibility of a spray paint can with the application properties of a professional spray gun. The SprayMax program initially kicked off with individual products but now comprises a complete painting system, the SprayMax PaintRepair System. All the products, colors and applications required for professional paint repair work are available in the SprayMax range.

The result: The innovative SprayMax Technology - Made in Germany.

Once again, the company Peter Kwasny GmbH has underscored its position as the innovation and technology leader in the market for paint spray cans and taken new paths in the market - worldwide.

More information at www.spraymax.com

SprayMax benefits

- Unique paint spray can technology, including 2-component technology (US patent pending)
- Car repair paints or original paints of other paint systems
- Fast and cost-effective paintwork repairs for small damages
- Diverse application fields (e.g. cars, commercial vehicles, industry, trade)
- The whole painting process can be performed only with SprayMax aerosols
- Painting results equal to those achieved with a spray gun
- Not dependent on one particular work environment, SprayMax is mobile and flexible
- Not dependent on paint booth, spray guns, compressors and connections
- No tooling or cleaning time required



Page	
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8-9	Automotive Coatings
10	Surface Preparation
11-12	Primer / Primer Filler
13	Filler
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22	Accessories
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Aerosol Technology

SprayMax is a professional coating and paint repair system, filled with original paints of automotive paint repair manufacturers. The entire painting process can be carried out with spray paint cans from start to finish.

The SprayMax Aerosol technology is characterized by two technological special features:

1. The SprayMax atomization and application technology is characterized by broad jet atomization, high paint output, constant atomization pressure (until the can is completely empty) as well as uniform distribution of the coat application thickness and low overspray.
2. The SprayMax technology uses tested and approved automotive repair paints that provide the perfect paint result.

The most important SprayMax technology features

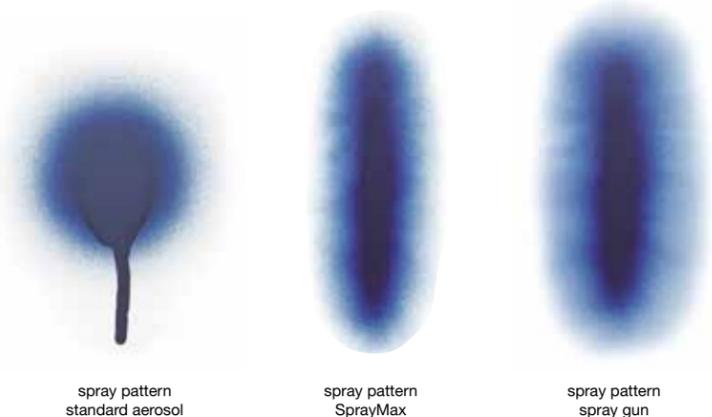
- Innovative nozzle, valve and propellant technology
- Higher paint output, faster work speed, broad jet atomization
- 1- and 2- component technology
- Professional paint results, just like with a spray gun

Spray Pattern Comparison

A spray paint can changes the paint world

The measure of all things in the professional paint world is the quality of the work result of a pneumatic spray gun. Until just a few years ago, no one thought spray paint cans were able to deliver and spray paint cans were considered a "tool for do-it-yourselfers". The market developed in the direction of "alternative and cost-effective" repair methods for which there was no suitable paint repair system yet – and this is where the patented SprayMax Aerosol technology comes in. Step by step this revolutionary technology, which has been successful in the area of automobile paint repair for years, now conquers other paint applications. SprayMax provides paint results that match those of a spray gun or those achieved in a paint shop.

The core of the SprayMax spray paint can technology is a combination of propellant formula, a new type of nozzle and valve technology. This technology generates broad jet atomization - just like a spray gun but with less overspray.



spray pattern standard aerosol

spray pattern SprayMax

spray pattern spray gun

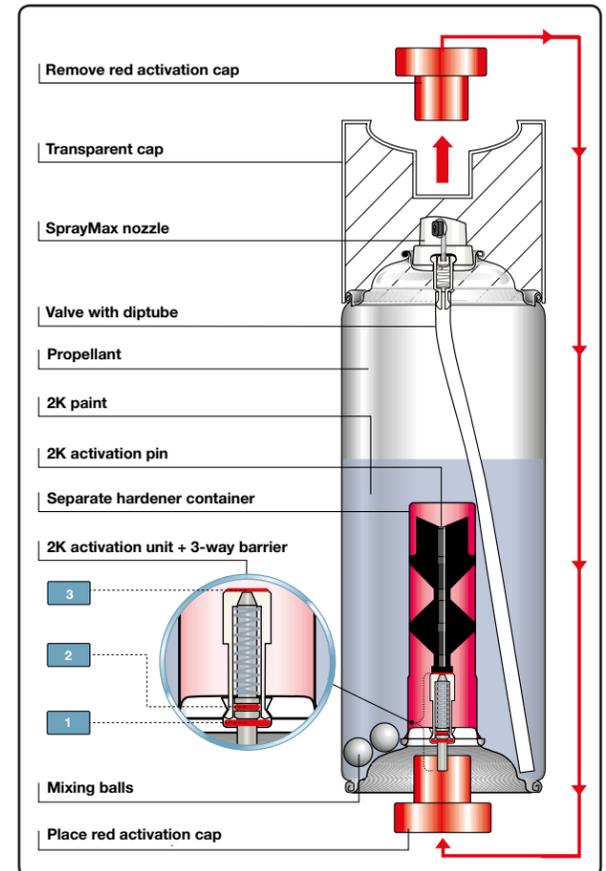
2K Technology

Definition SprayMax 2-Component technology

- SprayMax 2-component technology means 2 components, paint and hardener, in one spray paint can
- The hardener is integrated in a separate container
- The hardener is activated or released with the push of a button and mixed with the paint material
- The SprayMax 2K technology guarantees highest product and work quality just like with a spray gun in a paint shop

2K Operating Instructions

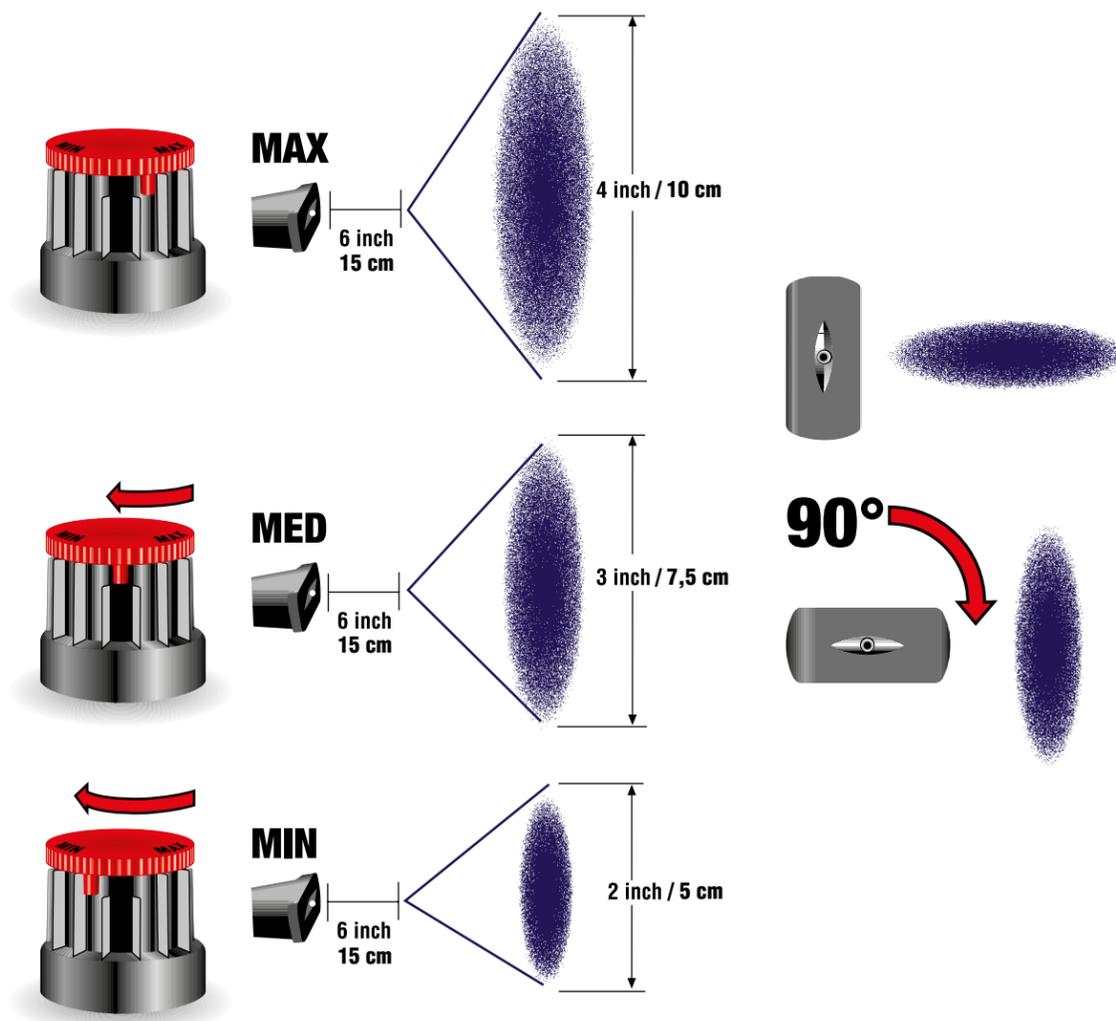
1. Check the item.
Determine, whether you have the right product. If you accidentally activate the wrong product, the can is useless if you do not use it or after the pot life expires.
2. Before activating, shake the can vigorously for 2 min., starting from the time you first hear the mixing balls.
3. Take the red pressure button from the cap and place it on the pin on the bottom of the can without jamming. Place the can with the cap on the bottom on firm, level ground.
4. Activate the can.
Activate the can with even, vertical pressure. Listen for the clicking sound. Only push once.
5. Immediately dispose of the red activation button so you know which can has already been activated when you use several cans.
6. Write the activation date and time in the "activated on" field on the can. The pot life indicated on the Technical Data Sheets applies to 68°F (20°C) ambient temperature. The pot life varies depending on the ambient temperature. Lower temperatures increase, higher temperatures decrease the pot life.
7. Shake the can vigorously for 2 min., starting from the time you first hear the mixing balls.
8. Do a test spray pattern and check the product. Ensure that the nozzle is clean and sprays evenly during test spraying. Check the color if you use color tone cans.
9. Clean the valve.
When you are finished working you must empty the valve with the spray head pointing downwards. Spray until only propellant leaves the nozzle.



SprayMax Variator Nozzle

SprayMax Variator Nozzle Advantages

- Continuously variable nozzle
- Fits only on approved SprayMax products
- The output rate and the fan size are adjustable by turning the red wheel. By turning the tip of the nozzle a vertical or horizontal fan direction can be achieved
- Fits to all refinishing needs. For small (door jambs) up to big paint jobs (fender)
- Professionell painting results. Acts like a spray gun
- Can be used on other approved SprayMax aerosols after cleaning with the SprayMax Gun Cleaner 3 680 095



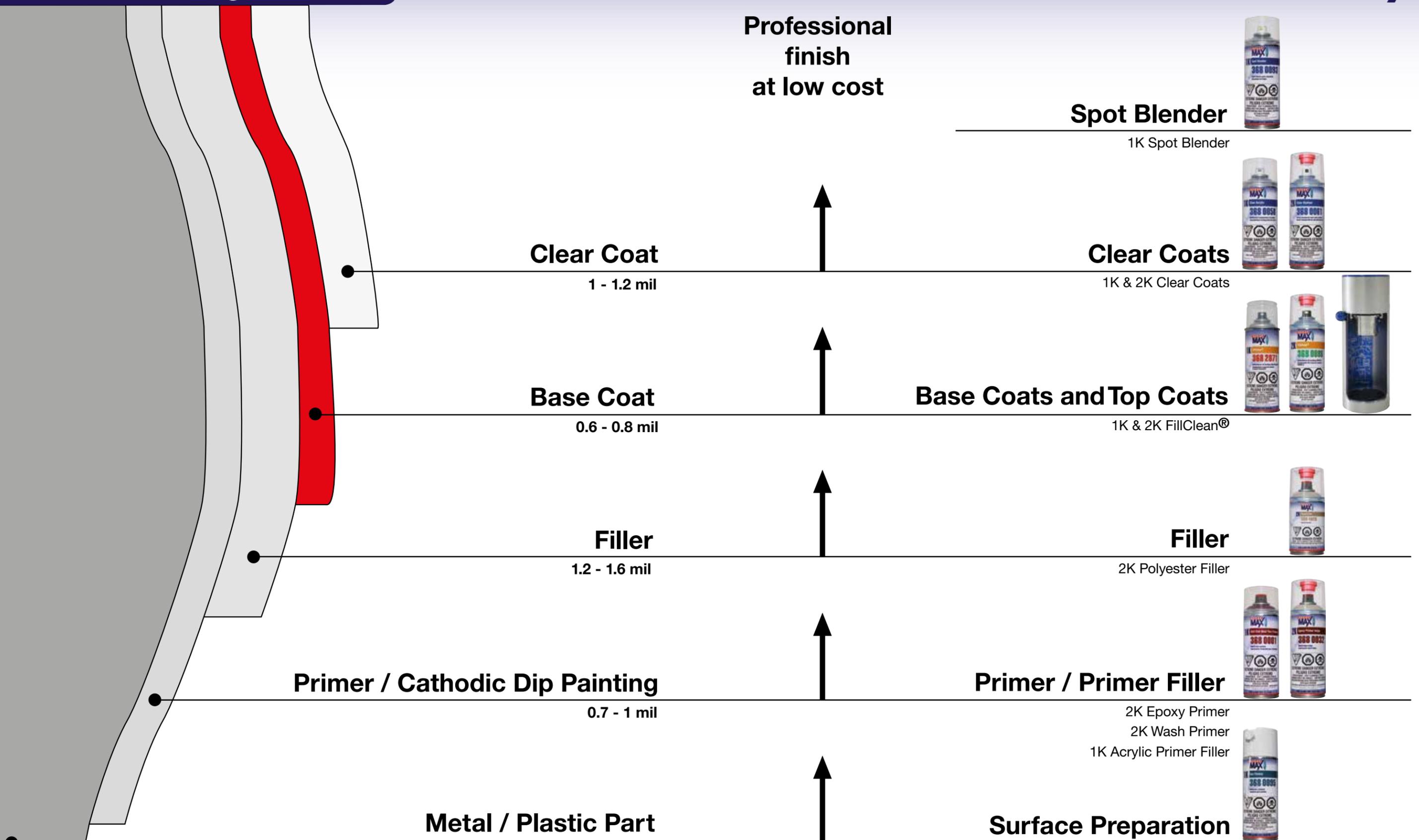
SprayMax Design Advantages

Advantages SprayMax

- Easy color identification provided by the colored identification dome



Professional finish at low cost



Clear Coat
1 - 1.2 mil

Spot Blender
1K Spot Blender



Clear Coats
1K & 2K Clear Coats



Base Coat
0.6 - 0.8 mil

Base Coats and Top Coats
1K & 2K FillClean®



Filler
1.2 - 1.6 mil

Filler
2K Polyester Filler



Primer / Cathodic Dip Painting
0.7 - 1 mil

Primer / Primer Filler

2K Epoxy Primer
2K Wash Primer
1K Acrylic Primer Filler



Metal / Plastic Part

Surface Preparation

Wax & Grease Remover
Plastic Adhesion Promoter



Surface Preparation

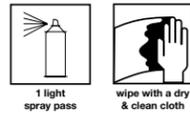
Wax & Grease Remover



Art.No. / Color
3 680 094
transparent

Application

Rich in active ingredients, mild cleaning agent for the efficient removal of silicone, grease, oil, wax, dirt, tar, and soot. This high quality aqua wax & grease remover has excellent cleaning and degreasing properties and improves the adhesion of waterborne basecoats.



Advantages

- Strong cleaning and degreasing properties
- Increases adhesion
- Maximum yield
- Uniform distribution
- High penetration level for plastic parts
- Provides an anti-static effect to plastic parts

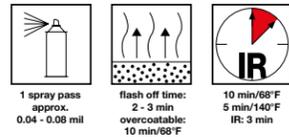
Plastic Adhesion Promoter



Art.No. / Color
3 680 009
transparent

Application

Ideal adhesion promoter for subsequent coatings on most plastics (see Technical Data Sheet).



Advantages

- One light uniform coat is all you need
- Excellent adhesion properties
- Dries quickly
- Can be topcoated after just 10 minutes
- Maximum flexibility and yield
- Colorless, with silver pigments

Gun Cleaner



Art.No. / Color
3 680 095
transparent

Application

Rich in active cleaning solvents for the thorough cleaning of the variator nozzle or conventional spray guns.



Advantages

- Suitable for solvent- and waterborne basecoats
- Equipped with lancet
- Cleans variator nozzle

Primer / Primer Filler

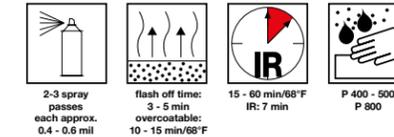
1K Self Etch Weld-Thru Primer



Art.No. / Color
3 680 001
red brown

Application

Corrosion protection primer with very good adhesion properties. Suitable for bare, sanded and unsanded surfaces. Cannot be retouched with polyester materials.



Advantages

- Excellent corrosion protection
- Good adhesion
- Welding test certificate: repels welding beads
- Can also be used on old paint coatings as a sealer

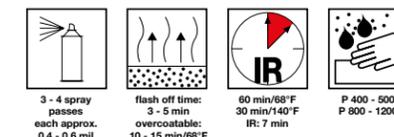
1K Self Etch Primer Filler



Art.No. / Color
3 680 003
light gray

Application

Can be used as a wash primer with good adhesion properties or as a filler primer with good filling volume depending on the thickness of application. Ideal for subsequent waterborne basecoats.



Advantages

- Excellent corrosion protection
- Fast drying
- Welding certificate
- Can be overcoated with all solvent based and waterborne base coats and 2K topcoat systems

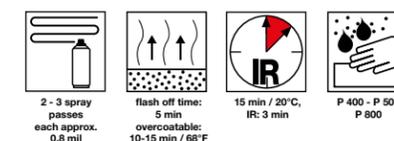
1K Acrylic Primer Filler



Art.No. / Color
3 680 280
light grey
3 680 282
medium grey
3 680 281
dark grey

Application

Acrylic filler with good stability, fast drying time and excellent dry-sanding properties. Ideal for spot repairs. Can be used on steel, galvanized steel, aluminum and various plastics.



Until supplies last!

Advantages

- Excellent filling properties
- Sag resistant
- Excellent dry-sanding properties
- Recoatable with all standard solvent-/ water borne basecoats or single stage topcoats

Primer / Primer Filler

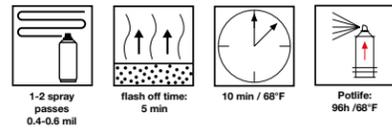
2K Wash Primer



Art.No. / Color
3 684 029
olive gray

Application
2K primer for fast insulation of sanded-through areas as part of car repair paintwork. For cleaned and sanded surfaces such as steel, aluminum, hardened surfaces, 2K body fillers and old paintwork.

- Advantages**
- Very good adhesion
 - Excellent anti-corrosion protection, in particular on aluminum
 - Must be recoated with 2K Urethane Acrylic Filler
 - Fast drying
 - (Do not overcoat with water-based paints or 2K epoxy primer surfacers. Do not overcoat with 2K UP putties.)



1-2 spray passes
0.4-0.6 mil
flash off time: 5 min
10 min / 68°F
Potlife: 96h / 68°F

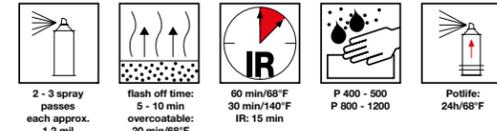
2K Rapid Primer Filler



Art.No. / Color
3 680 031
gray

Application
Universal, quick-drying 2K primer for high quality automotive paint jobs. Ideal for partial paint jobs and spot repair.

- Advantages**
- Free from isocyanates and resistant to solvents
 - Quick drying (1 hour at 68°F)
 - Good sandability
 - High filling capacity (up to 4 mil)
 - Excellent adhesion, including on bare sheet and galvanized surfaces as well as existing sanded paint finishes
 - Recoatable with all standard solvent-/ water borne basecoats or single stage topcoats



2 - 3 spray passes each approx. 1.2 mil
flash off time: 5 - 10 min
overcoatable: 20 min/68°F
60 min/68°F
30 min/140°F
IR: 15 min
P 400 - 500
P 800 - 1200
Potlife: 24h/68°F

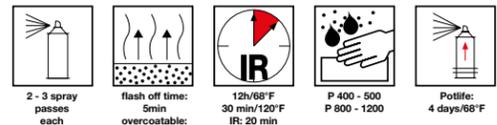
2K Epoxy Primer



Art.No. / Color
3 680 032
beige

Application
Universal 2K epoxy primer filler for all problematic surfaces; for example, metal, non-ferrous metal, galvanized sheet steel, or anodized aluminum.

- Advantages**
- Excellent adhesion and corrosion protection properties, even critical surfaces such as aluminium
 - Very smooth flow
 - Outstanding insulating & sealing properties
 - Recoatable with all standard solvent-/ water borne basecoats or single stage topcoats
 - For cleaned and sanded surfaces



2 - 3 spray passes each 1.2 - 1.4 mil
flash off time: 5min
overcoatable: 15 min-12h/68°F
12h/68°F
30 min/120°F
IR: 20 min
P 400 - 500
P 800 - 1200
Potlife: 4 days/68°F

Filler

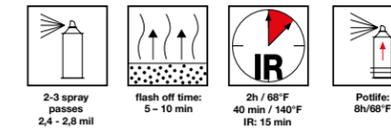
2K DTS Primer



Art.No. / Color
3 684 262
medium grey

Application
2K Direct-To-Substrate Primer. Excellent adhesion to Metal and to most Plastics surfaces. Can be sanded or topcoated wet-on wet. (details see TDS)

- Advantages**
- Very good adhesion and corrosion protection
 - Fast drying
 - Can be applied under bodyfiller
 - Can be top coated with water- or solventborne basecoats or single stage topcoats



2-3 spray passes 2.4 - 2.8 mil
flash off time: 5 - 10 min
2h / 68°F
40 min / 140°F
IR: 15 min
Potlife: 8h/68°F

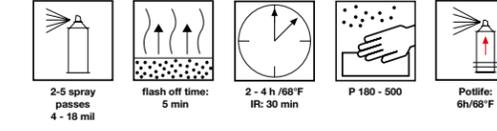
2K Polyester Filler



Art.No. / Color
3 684 026
light grey

Application
The 2K Polyester Filler is a peroxide activated filler in an aerosol can for a very fast repair of rough surface structures. (e.g. Hail- Dents, rough metal structures, deep sanding marks, orange peel structures, pin holes; others). Ready for use - no manual mixing of Polyester Filler with peroxide needed. Perfectly suitable for leveling surfaces!

- Advantages**
- Very long potlife compared to conventional sprayable polyester
 - Filler (2-6h depending on surrounding temperatures)
 - Film build 8-28mil is possible
 - Fast drying 1,5h at room temperature / IR 30min.
 - Easy to sand (very hard surface)
 - Needs to be primed before coating



2-5 spray passes 4 - 18 mil
flash off time: 5 min
2 - 4 h / 68°F
IR: 30 min
P 180 - 500
Potlife: 6h/68°F

FillClean® System

FillClean Aerosols

1K/2K FillClean aerosols are prefilled with solvents and propellants and ready for the one-time filling with 3.3fl.oz (1.65 fl.oz) of paint. 2K FillClean aerosols also contain a separate hardener cylinder which is filled with activator. Each FillClean aerosol is a customized formulation to achieve the best spraying result when filled with the respective paint series.

FillClean aerosols are available for solvent/waterborne basecoats and single stage topcoats.

The unique, no-mess filling system permits easy filling of the FillClean aerosols. The cap of the FillClean aerosols is used during the filling process as a filling cylinder. The filling pad on the cap is pressed down during the filling process and the residual paint left between pad and cap indicates the colour of the paint filled into the aerosol.

To fill the 2K FillClean aerosol with the FillClean system the separately available Cap/Pad has to be ordered (Part no. 990260 – see page 15).

FillClean® Machines

Application

For the no-mess filling of paint into the FillClean aerosols.

Advantages

- Flexible and mobile
- No cleaning and waste-free
- Easy to operate

There are two types of FillClean machine available.

Pneumatic

Art.No. 990 245

Technical Data

- Diameter: 5.2"
- Height: 14.4"
- Weight: 8.7 lbs.
- Pressure 100-130psi
- Filling cylinder 100ml/3.3fl.oz

Scope of delivery

- FillClean machine
- FillClean filling cylinder for SprayMax FillClean aerosols
- Air tube
- Connector
- Instruction for use



Manuel

Art.No. 990 249

Technical Data

- Diameter: 5.2"
- Height: 25.2"
- Weight: 13.9 lbs.
- Filling cylinder 100ml/3.3fl.oz

Scope of delivery

- FillClean machine
- FillClean filling cylinder for SprayMax FillClean aerosols
- Instruction for use



The mounting plate 990 242 will be delivered with both machines. It provides a better stability and a safe conduit for the air tube of the pneumatic machine.

FillClean® Set of Caps

Art.No.

3 990 260
6 pcs.

Set of Caps

The FillClean set of caps is required to ensure the no-mess filling of the SprayMax 2K FillClean aerosols.



FillClean® Filling Cylinder

Art.No.

990 247
1 pc.

Filling Cylinder

Filling Cylinder (additional equipment)



FillClean® Filling Adapter

Art.No.

990 014
1 pc.

Filling adapter for 250ml FillClean aerosols

The Filling adapter is required to fill the 250ml FillClean aerosols. It equals the lower height and provides a stable fixing to ensure a safe and correct filling process.



Base Coats and Top Coats

1K FillClean®



For 1K water-borne basecoats

For the filling of the specific color tone of water-borne 1K base paints in the brands and qualities offered by the paint manufacturers (as follows). The result is a ready-to-use SprayMax 1K aerosol can filled with 1K water-borne basecoats. The best product and quality results are guaranteed.

Water-borne Basecoats Series B	3 682 076
Water-borne Basecoats Series C	3 682 077
Water-borne Basecoats Series D	3 682 078
Water-borne Basecoats Series E	3 682 079

1K FillClean®

Brand	Series	Art.Nr.	FillClean Series
Axalta	CromaxPro	3 682 079	E
Glasurit	90-Line	3 682 077	C
Lesonal	Basecoat WB	3 682 076	B
Nexa Autocolor	P989-Aquabase Plus	3 682 078	D
PPG	Envirobase B/C	3 682 078	D
R-M	ONYX HD	3 682 077	C
SEM	Sure-Coat Vinyl Mixing	3 682 076	B
Sikkens	Autowave	3 682 076	B
SpiesHecker	Hi-Tec 480	3 682 079	E
Standox	Standoblue	3 682 079	E

Please refer to usa.spraymax.com for an updated product listing.

Base Coats and Top Coats

1K FillClean®



For 1K solvent-based basecoats

For the filling of the specific color tone of solvent 1K base paints in the brands and qualities offered by the paint manufacturers (as follows). The result is a ready-to-use SprayMax 1K aerosol can filled with 1K solvent base basecoat. The best product and quality results are guaranteed.

High Viscosity Basecoats	3 682 071
Low Viscosity Basecoats	3 682 072
Very Low Viscosity Basecoats	3 684 360 (1.7fl.oz)

1K FillClean®

Brand	Series	Art.Nr.	FillClean Series
De Beer	Berobase	3 682 071	High Viscosity
Deltron	B/C	3 682 071	High Viscosity
Cromax	Chromabase	3 682 072	Low Viscosity
Cromax	Mosaic	3 684 360	Very Low Viscosity
Genstar	B/C	3 682 071	High Viscosity
Lesonal	Basecoat SB	3 682 071	High Viscosity
Limco	Supreme B/C	3 682 071	High Viscosity
Nason	Ful Base B/C	3 682 071	High Viscosity
Nason	Fast Dry Acrylic Enamel	3 682 071	High Viscosity
PPG	CPC Acrylic Enamel	3 682 071	High Viscosity
PRO-SPRAY	B/C	3 682 071	High Viscosity
PRO-SPRAY	H20	3 682 072	Low Viscosity
R-M	Diamont	3 682 071	High Viscosity
Shop-Line	B/C	3 682 071	High Viscosity
Sikkens	Autobase Plus MM/RM	3 682 071	High Viscosity
Spies Hecker	Permacron 293/295	3 682 071	High Viscosity
Standox	Basecoat	3 682 071	High Viscosity
S-W	Ultra 7000	3 682 071	High Viscosity
U-TECH	U-Base	3 682 071	High Viscosity
Valspar	999 B/C	3 682 071	High Viscosity
Western	4th. Dimension B/C	3 682 072	Low Viscosity

Please refer to usa.spraymax.com for an updated product listing.

2K FillClean®



For 2K single stage topcoats

For the filling of the specific color tone of 2K single stage topcoats in the brands and qualities offered by the paint manufacturers mentioned (as follows). The result is a ready-to-use SprayMax 2K aerosol can. The best product and quality results are guaranteed.

In order to guarantee the filling of the 2K FillClean with the new FillClean filling equipment, the FillClean caps are needed (Art.No. 990 246).

Urethane Fill InVersion A	3 680 080
Urethane Fill InVersion A	3 684 080 (1.7fl.oz)
Urethane Fill InVersion G	3 680 086
Urethane Fill InVersion H	3 680 088

2K FillClean®

Brand	Series	Art.Nr.	FillClean Series
Centari	Acrylic Enamel	3 680 080 *	A
Imron	5.0 X	3 680 080 *	A
Imron	Industrial strength Ultra VOC PUR HG Topcoat	3 680 086	G
Imron	3.5 MG	3 680 086	G
LIMCO	2 Acrylic Enamel	3 680 080 *	A
LIMCO	3 Urethane	3 680 080 *	A
Nason	Full Acryl II	3 680 080 *	A
Nason	Full-Thane	3 680 088	H
OMNI	MTK	3 680 080 *	A
OMNI	MTV	3 680 080 *	A
Pro-Spray	Single Stage	3 360 080 *	A
R-M	UNO-HD	3 680 080 *	A
Sherwin-Williams	Genesis	3 680 080 *	A
Shop-Line	JLV 3.5 Low VOC Direct Gloss	3 680 080 *	A
Shop-Line	JC660 ClearCoat	3 680 080 *	A
Shop-Line	JP202 Urethane Primer	3 680 080 *	A
Spies Hecker	Permacron 257	3 680 080 *	A
Standex	MS	3 680 080 *	A
U-Tech	High Solids PUR	3 680 088	H
U-Tech	3.5 PUR System	3 680 088	H
U-Tech	3.8 HSP	3 680 088	H
Valspar	852 Polyurethane	3 680 088	H
Wanda	Wanda PU 2K HS Topcoat	3 680 080 *	A

* Also available as 3 684 080 for the filling of 1.7fl.oz. Requires the purchase of FillClean caps 3 990 260 / see page 15 for more detail(s)

Please refer to usa.spraymax.com for an updated product listing.

Top Coats

1K Trim Paint



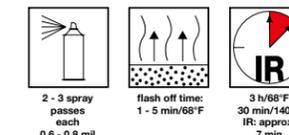
Art.No. / Color Application

- 3 680 101 black gloss
- 3 680 102 black satin
- 3 680 103 black matt

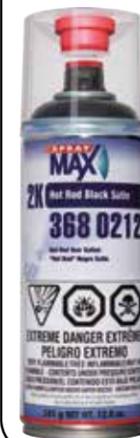
For high-quality topcoat paint jobs and spot repairs on cars, motorcycles and other applications.

Advantages

- Easy to use
- High yield
- Excellent coverage due to high solid matter content
- Dries quickly
- Very good flow



2K Hot Rod Black



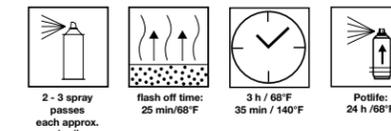
Art.No. / Color Application

- 3 680 212 black satin

For small damage repair jobs on existing semi gloss Hot Rod Back parts/surfaces or for an easy and fast paint job of a new or restored part.

Advantages

- Easy to use
- High quality two component coating
- Very good flow
- Highest chemical and weather resistance
- Long lasting and very durable finish



Clear Coats and Spot Blender



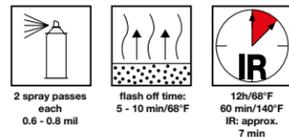
1K Clear Acrylic



Art.No. / Color
3 680 058
transparent

Application
1K clear coat for quick coating and long-term sealing of repair paint jobs and new paint jobs on cars and motorcycles.

- Advantages**
- Easy to use
 - Dries quickly
 - High gloss level
 - No color deviation
 - Good weathering resistance
 - Very good flow
 - Very good polishing ability



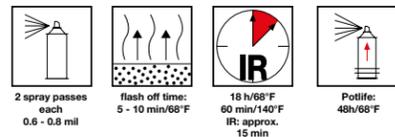
2K Clear Glamour



Art.No. / Color
3 680 061
transparent

Application
2K clear coat with very high chemical, gasoline, and weather resistance for high-quality and long-term sealing of repair paint jobs and new paint jobs on cars and motorcycles.

- Advantages**
- Maximum resistance to abrasion and scratching
 - Very smooth flow
 - Lasting high gloss
 - Very good polishing ability
 - No colour deviation
 - Outstanding painting surface
 - Suitable even at higher ambient temperatures



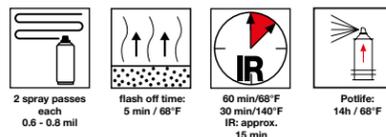
2K Clear Rapid



Art.No. / Color
250 ml
3 684 064
transparent

Application
2K clear coat with very short drying time and very high chemical, gasoline and weathering resistance for high quality and longterm sealing of repair paint jobs and new paint jobs on cars and motorcycles. Ideally suited for spot repairs.

- Advantages**
- Very fast drying
 - Very smooth flow
 - Lasting high gloss
 - Maximum resistance to abrasion and scratching
 - No colour deviation
 - Outstanding painting surface
 - Very good polish ability
 - Suitable even at lower ambient temperatures
 - Ideally suited for small surfaces



Clear Coats and Spot Blender

1K Spot Blender



Art.No. / Color
3 680 093

Application
1K Spot Blender is a special product for homogenous paint transitions in the blending area of 2K clearcoats as well as of single stage topcoats with outstanding blending results. The Spot Blender is used immediately after the clear- / topcoat is applied.

- Advantages**
- Seamless edge transitions in the blending area
 - Superior blending ability
 - No color deviations
 - Ideal for spot repairs



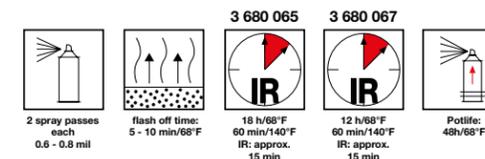
2K Clear Matte / 2K Clear Satin



Art.No. / Color
3 680 065
mat
3 680 067
satin

Application
2K Clear Coat available in two gloss levels (Mat & Satin). Developed for the Small Damage Repair Process or complete painting of mounting parts.

- Advantages**
- Very fast drying
 - Excellent flow
 - Highest chemical and weathering resistance
 - Gloss units @ 85°:
Matt 12±3 / Satin 40±3



Headlight Restoration Kit



Art.No. / Color
3 684 099
Headlight Repair Kit consists of
3 684 098
1K Headlight Primer
3 684 066
2K Headlight Clear Coat

Application
The Headlight Restoration Kit consists of two SprayMax aerosols, the 1K Headlight Primer and the 2K Headlight Clear Coat. Detailed instructions for use are included in the Kit. Following these instruction will restore a yellowed and worn out headlight lens back into a shiny, new looking headlight. The kit delivers a durable and UV resistant protection to the lens.

- Advantages**
- 1K Headlight Primer**
- waterbased product
 - provides excellent adhesion properties and seals the lense from being attacked by solvents when the 2K Headlight Clear Coat is applied
- 2K Headlight Clear Coat**
- provides durable UV and weathering resistance
 - Protection against physical damages (Stonechips)

Aerosol hand-grip



Art.No.

3 746 200
Aerosol hand-grip

135 pcs./Box

Application

Aerosol hand - grip for easy handling when painting with SprayMax. The hand-grip enables you to paint difficult to access areas; for example, the inner edges of the door step area.

Advantages

- Easy to use and makes your work easier
- Increases painting accuracy
- Does not influence or disrupt the spray pattern
- Comparable to painting with a professional spray gun

Nozzle Bags



Art.No.

Variator nozzle (black/red)
3 746 214
contains
15 pcs.

Application

Variator can only be used on products marked in this brochure with the Variator nozzle symbol

Nozzles can be cleaned with Gun Cleaner part, no. 368 0095 for more usage and better performance.



FillClean nozzle (black/yellow)
3 746 213
contains
15 pcs.

For replacement of nozzles of the 1K and 2K FillClean aerosols lost during the filling process.

SprayMax at a Glance

Instructions for use (see TDS for Details)



SprayMax Product-Range	activate 2K	spray pass	IR	P	potlife	
Surface Preparation						
Wax & Grease Remover, 368 0094		1 light spray pass				
Plastic Adhesion Promoter, 368 0009		1 spray pass approx. 0.04 - 0.08 mil	flash off time: 2 - 3 min overcoatable: 10 min / 68°F	10 min / 68°F 5 min / 140°F IR: 3 min		X
Gun Cleaner, 368 0095						
Primer / Primer Filler						
1K Self Etch Weld-Thru Primer, 368 0001		2-3 spray passes each approx. 0.4 - 0.6 mil	flash off time: 3-5 min overcoatable: 10 - 15 min / 68°F	15 - 60 min / 68°F IR: 7 min	P 400 - 500 P 800	X
1K Self Etch Primer Filler, 368 0003		3-4 spray passes each approx. 0.4 - 0.6 mil	flash off time: 3-5 min overcoatable: 10 - 15 min / 68°F	60 min / 68°F 30 min / 140°F IR: 7 min	P 400 - 500 P 800 - 1200	X
1K Acrylic Primer Filler, 368 0280, 0281, 0282		2-3 spray passes each approx. 0.8 mil	flash off time: 5 min overcoatable: 10 - 15 min / 68°F	15 min / 68°F IR: 3 min	P 400 - 500 P 800	X
2K Wash Primer, 368 4029	X	1-2 spray passes each approx. 0.4 - 0.6 mil	flash off time: 5 min	10 min / 68°F		96 h / 68°F X
2K Rapid Primer Filler, 368 0031	X	2-3 spray passes each approx. 1.2 mil	flash off time: 5 - 10 min overcoatable: 20 min / 68°F	60 min / 68°F 30 min / 140°F IR: 15 min	P 400 - 500 P 800 - 1200	24 h / 68°F X
2K Epoxy Primer, 368 0032, 0033, 0034	X	2-3 spray passes each approx. 1.2 - 1.4 mil	flash off time: 5 min overcoatable: 15 min - 12h / 68°F	12h / 68°F 30 min / 120°F IR: 20 min	P 400 - 500 P 800 - 1200	4 days / 68°F X
2K DTS Primer, 368 4262	X	2-3 spray passes 2.4 - 2.8 mil	flash off time: 5 - 10 min	2h / 68°F 40 min / 140°F IR: 15 min		8 h / 68°F X
Filler						
2K Polyester Filler, 368 4026	X	2-5 spray passes 4 - 18 mil	flash off time: 5 min	2 - 4 h / 68°F IR: 30 min	P 180 - 500	6 h / 68°C X
Top Coats						
1K Trim Paint, 368 0101, 0102, 0103		2-3 spray passes each approx. 0.6 - 0.8 mil	flash off time: 1 - 5 min / 68°F	3 h / 68°F 30 min / 140°F IR: approx. 7 min		X
2K Hot Rod Black, 368 0212	X	2-3 spray passes each approx. 1 mil	flash off time: 25 min / 68°F	3 h / 68°F 35 min / 140°F		24 h / 68°F X
Clear Coats and Spot Blender						
1K Clear Acrylic, 368 0058		2 spray passes each approx. 0.6 - 0.8 mil	flash off time: 5 - 10 min / 68°F	12h / 68°F 60 min / 140°F IR: approx. 7 min		X
2K Clear Glamour, 368 0061	X	2 spray passes each approx. 0.6 - 0.8 mil	flash off time: 5 - 10 min / 68°F	18 h / 68°F 60 min / 140°F IR: approx. 15 min		48 h / 68°F X
2K Clear Rapid, 368 4064	X	2 spray passes each approx. 0.6 - 0.8 mil	flash off time: 5 min / 68°F	60 min / 68°F 30 min / 140°F IR: approx. 15 min		14 h / 68°F X
1K Spot Blender, 368 0093		2-3 very light spray passes		12 h / 68°F IR: approx. 15 min		X
2K Clear Matte / 2K Clear Satin, 368 0065, 0067	X	2 spray passes each approx. 0.6 - 0.8 mil	flash off time: 5 - 10 min / 68°F	065: 18 h / 68°F 067: 12 h / 68°F 60 min / 140°F IR: approx. 15 min		48 h / 68°F X

All cans must be shaken for 2 minutes before use.



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