

TECHNICAL DATA SHEET

US

Distributed in North America by:

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1K CLEAR ACRYLIC Prod.no. 368 0058

TECHNOLOGY SprayMax®







Aerosol formulation made for this specific product for easy application constant atomization pressure finest aerosol distribution, professional paint result

PRODUCT fast drying

high gloss

plainest processing all-purpose clearcoat

Basis of raw material: acrylic resins

EPA Coating Category CCP Clear Coatings Product

PWR Limit 1.50

CARB Aerosol Rule Coating

Category (01/2017)

CC Clear Coating PWR Limit 0.85

FIELD OF APPLICATION

Recommended for: repair work and partial refinish

Substrate: solvent-based or waterborne basecoats

Pre-Treatment:



surface should be free from dust and grease. Before application shake aerosol vigorously for 2 min, spray to test.



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PROCESSING:

Protections:



personal protection is required respirator mask type A2/P2



protective gloves, e.g. from latex or nitrile

Spray passes



 $2-3 = 1.2 - 1.8 \text{ mil } (30 - 45 \mu\text{m})$

flash-off time: 5 - 10 min

Drying:



dust-free: 10 min at 68°F (20 °C)

touch-free: 20 min at 68 °F (20 °C) ready for polishing: 12 h at 68°F (20 °C)



IR drying possible

7 min (short-wave drying)

Continue:

can be polished after 12 h at 68 °F (20 °C) with all

commercial polishes

Finish:



When work is finished, reverse aerosol and spray

valve empty.

Disposal:

The emptied aerosols are suitable for household

collection.



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CHARACTERISTICS

Solid content: 20 % per weight

Coverage: approx. 775 – 1163 sq inch (0.5 - 0.75 m²) / aerosol

at approx. 1.2 - 1.6 mil $(30 - 40 \mu m)$ dried film

thickness

Degree of gloss: 90 units (60° measuring geometry)

Shelf life: 60 months / 68°F (20°C)

Remarks: for professional use only

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