



# DUAL-MIX™

PRODUCT INFORMATION AND STANDARD OPERATING PROCEDURES



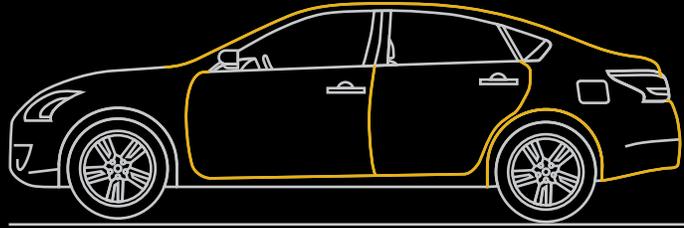
PARTS & LABOR  
**WARRANTY**  
FOR LIFE  
SEE DETAILS ON BACK COVER



OEM TESTED.  
OEM TRUSTED.  
**OEM RECOMMENDED.**  
FOREVER WARRANTED.

Urethanes, acrylics and epoxies for large and small applications.

- Roof Skins
- Door Skins
- Applique Panels
- Quarter Panels



## 39757 Structural Impact Resistant Adhesive (SIRA)

A two-component epoxy for bonding structural and non-structural components where specified by the vehicle manufacturer.

- Superior impact and peel strength
- Excellent corrosion resistance
- Minimized down times with multiple heat cure options
- Spacer beads for consistent bond line thickness



**Working Time:** 60 Min  
**Clamp Time:** 8 Hr  
**Cure Time:** 48 Hr  
**Heat Clamp Time:** 15 Min  
**Heat Cure Time:** 30 Min  
**Resin Base:** Epoxy  
**Additional heat options available on TDS**

## 39747 Multi-Purpose Panel Adhesive

A two-component epoxy for panel bonding any combination of steel, aluminum, SMC and fiberglass.

- Long working time
- Exceptional impact and peel strength
- Excellent corrosion resistance
- Spacer beads for consistent bond line thickness
- Non-sag formula



**Working Time:** 90 Min  
**Clamp Time:** 4 Hr  
**Cure Time:** 24 Hr  
**Heat Cure Time:** 1 Hr  
**Resin Base:** Epoxy

## 39337 Door Skin & SMC Adhesive

A two-component epoxy that quickly bonds any combination of steel, aluminum, fiberglass and SMC.

- Non-sag formula
- Excellent corrosion protection
- Bonds multiple substrates
- Long shelf life



**Working Time:** 30 Min  
**Clamp Time:** 2 Hr  
**Cure Time:** 24 Hr  
**Heat Cure Time:** 1 Hr  
**Resin Base:** Epoxy

## 39537 Weld-Bond Adhesive

A non-sag, two-component acrylic adhesive system formulated to bond metal surfaces without the use of an external primer.

- Exceptional impact and peel strength
- Spacer beads for consistent bond line thickness
- Long working time



**Working Time:** 1 Hr  
**Clamp Time:** 3 Hr  
**Cure Time:** 24 Hr  
**Heat Cure Time:** 1 Hr  
**Resin Base:** Acrylic

## 39897 Patch Panel Adhesive

A two-component, acrylic adhesive for quickly bonding metal panels without the use of an external primer.

- Exceptional impact and peel strength
- Non-sag formula
- Quick cure time
- Excellent corrosion resistance



**Working Time:** 10 Min  
**Clamp Time:** 20 Min  
**Cure Time:** 30 Min  
**Heat Cure Time:** 15 Min  
**Resin Base:** Acrylic

40207 (7 OZ.)  
40202 (1.7 OZ.)

### Quick Set 20

A fast, two-component, opaque, urethane adhesive designed for automotive plastic repair and bonding most small plastic, metal and aluminum parts.

- High strength and sandable
- Bonds multiple substrates
- Non-sag formula fills gaps
- Colorless
- Super fast setting



**Working Time:** 15 Sec  
**Set Time:** 20 Sec  
**Cure Time:** 15 Min  
**Resin Base:** Urethane

40507 (7 OZ.)  
40502 (1.7 OZ.)

### Quick Set 50

A fast, two-component, black, urethane adhesive designed for automotive plastic repair and bonding most small plastic, metal and aluminum parts.

- High strength and sandable
- Bonds multiple substrates
- Non-sag formula fills gaps



**Working Time:** 45 Sec  
**Set Time:** 50 Sec  
**Cure Time:** 15 Min  
**Resin Base:** Urethane

41807

### Quick Set 180

A general purpose, black adhesive designed for repairing and bonding most plastic, steel, aluminum, glass, SMC and fiberglass parts.

- High strength and sandable
- Bonds multiple substrates
- Non-sag formula fills gaps
- Extended 3 minute working time

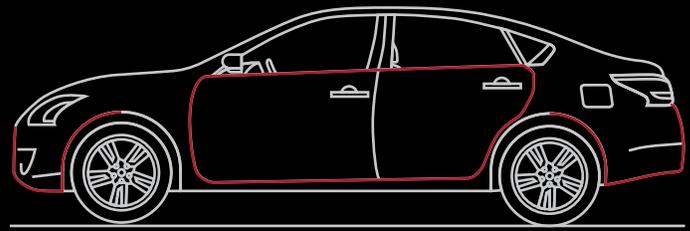


**Working Time:** 3 Min  
**Set Time:** 30 Min  
**Cure Time:** 24 Hr  
**Resin Base:** Urethane

## PLASTIC REPAIR

For repairing flexible, semi-rigid & rigid plastics with ease.

- Bumper Covers
- Interior Plastics
- Molded Body Panels



39847

### Multi-Plastic Repair Material

A two-component epoxy for fast repairs on virtually all plastic bumper covers.

- No adhesion promoter required
- Exceptional sanding and feather edging
- Remains flexible
- Does not shrink or pinhole
- Excellent leveling and sag resistance



**Working Time:** 7 Min  
**Sand Time:** 15 Min  
**Top Coat Time:** 20 Min  
**Cure Time:** 1 Hr

39767

### Problem Plastic Repair Material

A two-component, epoxy-based filler for repairing olefin-based plastics and similar rigid and semi-rigid substrates.

- No adhesion promoter required
- Superior adhesion
- Excellent sanding and feather edging
- Does not shrink or pinhole
- Zero VOC

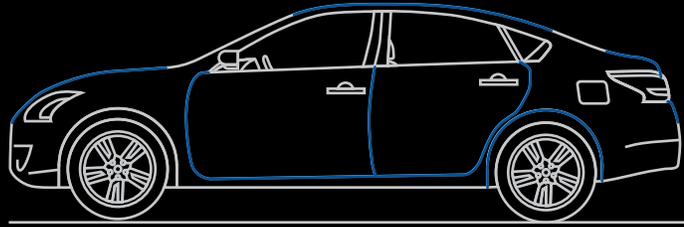


**Working Time:** 5 Min  
**Sand Time:** 15 Min  
**Top Coat Time:** 20 Min  
**Cure Time:** 1 Hr

# SEALERS

Flexible sealers that restore OEM appearance while preventing corrosion.

- Roof Skins
- Door Skins
- Strut Towers
- Floor Pans
- Fender Wells
- Body Pans / Trunk Areas



## 39377 Seam Sealer

A two-component, gray, epoxy sealer for sealing interior or exterior seams, joints and voids.

- **Direct to metal**
- **Paintable immediately\***
- Excellent adhesion to bare metal or primed surfaces
- Will not shrink, harden or crack
- Duplicates OEM sealers



**Working Time:** 10 Min  
**Set Time:** 15 Min  
**Top Coat Time:** 0 Min  
**Cure Time:** 1 Hr

\* Paintable immediately with most solvent based paint systems.

## 39477 Beige Seam Sealer

A two-component epoxy for sealing interior or exterior seams, joints and voids.

- **Direct to metal**
- **Paintable immediately\***
- Excellent adhesion to bare metal or primed surfaces
- Will not shrink, harden or crack
- Duplicates OEM sealers



**Working Time:** 10 Min  
**Set Time:** 15 Min  
**Top Coat Time:** 0 Min  
**Cure Time:** 1 Hr

\* Paintable immediately with most solvent based paint systems.

## 40377 Heavy Bodied Black Seam Sealer

A high viscosity, two-component epoxy for use on interior or exterior seams, joints and voids.

- **Direct to metal**
- **Paintable immediately\***
- Holds tool marks during working time
- Non-sag formula
- Excellent adhesion



**Working Time:** 10 Min  
**Set Time:** 15 Min  
**Top Coat Time:** 0 Min  
**Cure Time:** 1 Hr

\* Paintable immediately with most solvent based paint systems.

## 40477 Heavy Bodied White Seam Sealer

A high viscosity, two-component epoxy for use on interior or exterior seams, joints and voids.

- **Direct to metal**
- **Paintable immediately\***
- Holds tool marks during working time
- Non-sag formula
- Excellent adhesion



**Working Time:** 10 Min  
**Set Time:** 15 Min  
**Top Coat Time:** 0 Min  
**Cure Time:** 1 Hr

\* Paintable immediately with most solvent based paint systems.

## 39387 Self Leveling Seam Sealer

A two-component, epoxy-based, flowable sealer for use on drip rails, roof and trunk seams.

- **Direct to metal on non-flexing roof skins**
- Excellent self leveling properties
- Flows into crevices
- Will not shrink, harden or crack
- Permanently flexible



**Working Time:** 10 Min  
**Set Time:** 15 Min  
**Top Coat Time:** 30 Min  
**Cure Time:** 1 Hr

39777

## High-Build Self Leveling Seam Sealer

A two-component, controlled flow epoxy ideal for use on roof seams, drip rails and trunk seams.

- Direct to metal on non-flexing roof skins
- Will not shrink, harden or crack
- Permanently flexible

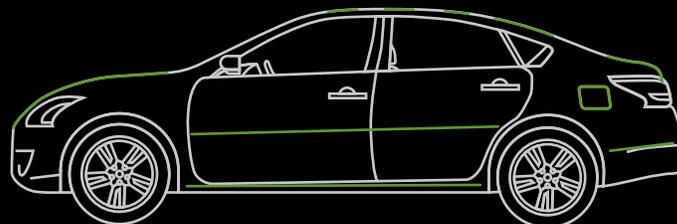


**Working Time:** 10 Min  
**Set Time:** 15 Min  
**Top Coat Time:** 30 Min  
**Cure Time:** 1 Hr

# SOUND DAMPENING

Reduces noise and vibrations and matches OEM textures.

- Roof Bows
- Hoods
- Door Intrusion Beams
- Rocker Panels / Floor Pans
- Quarter Panels
- Body Pans / Trunk Areas
- Deck Lids
- Filler Necks



39977

## Panel Vibration Control Material

A two-component epoxy and urethane blend for reducing noise and vibration on roof, quarter and door skins.

- Excellent sag resistance
- Reduces noise and vibration
- Protects against corrosion
- Superior flexibility



**Working Time:** 1 Hr  
**Set Time:** 1 Hr  
**Cure Time:** 1 Hr

39357

## Flexible Urethane Foam

A two-component, urethane, expanding flexible foam that stops vibration and dampens sound in most voids.

- Excellent sound dampening qualities
- Stops panel flutter
- 10x volume expansion
- Does not require moisture to cure
- Will not distort panels
- Resists shrinking



**Working Time:** 15 Sec  
**Set Time:** 2 Min  
**Top Coat Time:** 15 Min

39997

## Rigid Urethane Foam

A two-component, urethane, expanding rigid foam for filling pillars, posts, and box sections.

- Meets UL 94HB flammability tests
- Restores crash parts to OEM condition
- Superior expansion
- Reinforces weak panels
- Fast cure



**Working Time:** 45 Sec  
**Set Time:** 5 Min  
**Top Coat Time:** 15 Min

40977

## Sound & Seal Sprayable Coating

A sprayable epoxy and urethane blend for replacing OEM coatings under rocker panels, in trunks, and on floor sections and frame rails.

- Will not shrink, harden or crack
- Remains flexible
- Excellent adhesion to properly prepped surfaces
- Paintable in 30 min



**Working Time:** 10 Min  
**Set Time:** 15 Min  
**Top Coat Time:** 30 Min  
**Cure Time:** 1 Hr

# PLASTIC REPAIR

## STANDARD OPERATING PROCEDURE

### 1 PREP



Clean front and back with **Scuff & Clean** and gray scuff pad. Rinse with water and dry with clean, lint-free cloth. Clean front and back with **SEM Solve, Plastic & Leather Prep** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

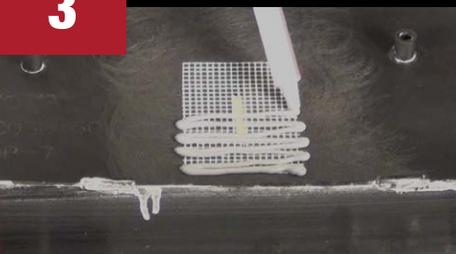
### 2 SAND & GROOVE



On front side, sand repair area with P80 grit. Dish out damage with P36 grit disc at a low RPM. On back side, grind repair area with P36 grit disc at a low RPM. Blow off surfaces. Re-clean if necessary.

- ⓘ Paint does not need to be stripped from the repair if it has good adhesion.
- ⚠ Do not grind too fast and cause plastic to melt.
- ⓘ (Optional) Apply **XXX Adhesion Promoter** to all prepped surfaces.

### 3 REINFORCE & FILL BACK



Mask front side of repair to prevent repair material from flowing through. Apply **Plastic Repair Contouring Tape** (mesh only) to back side. Apply **Dual-Mix™ Multi-Plastic Repair Material** or **Dual-Mix Problem Plastic Repair Material** and cover mesh tape. Spread material firmly. Allow to set.

### 4 REINFORCE & FILL FRONT



Remove tape from front. Fill front with **Dual-Mix Multi-Plastic Repair Material** or **Dual-Mix Problem Plastic Repair Material**. Spread material firmly and build up higher than panel to allow for sanding.

### 5 SAND & SKIM



Sand with P80 grit. Finish with P180 grit. If needed, use a skim coat of **Bumper Bite™ Flexible Glaze**, then sand with P180 – P320 grit.

- ⓘ Refer to **Plastic Refinishing SOP** for refinishing steps.

### WATCH & LEARN



WATCH THE VIDEO AT:  
[semproducts.com/sop-plastic-repair](https://semproducts.com/sop-plastic-repair)



### PRODUCT LIST



#### PREP

Part	Product	Size
38398	Scuff & Clean	16 oz. Tube
38373	SEM Solve	20 oz. Aerosol
77774	XXX Universal Surface Cleaner	Quart
77723	XXX Adhesion Promoter	16 oz. Aerosol



#### REINFORCE AND FILL

Part	Product	Size
70007	Plastic Repair Contouring Tape	15' Roll
39767	Dual-Mix Problem Plastic Repair Material	7 oz. Cartridge
39847	Dual-Mix Multi-Plastic Repair Material	7 oz. Cartridge



#### SAND AND SKIM

Part	Product	Size
40482	Bumper Bite Flexible Glaze	16 oz. Tube

- ⓘ CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.

# PLASTIC REFINISHING

## STANDARD OPERATING PROCEDURE

**1**

### PREP & PRIME



ⓘ If damage is present, refer to **Plastic Repair Standard Operating Procedure** first.

Clean with **Scuff & Clean** and a gray scuff pad. Rinse with water and dry with clean, lint-free cloth. Clean with **SEM Solve, Plastic & Leather Prep** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth. Prime as per instructions.

**2**

### GUIDE COAT & SAND



Apply **Guide Coat Black** or **Premium Powder Guide Coat** to dried primer. Sand with P320 – P400 grit. Finish sanding with P600 grit.

**3**

### ADD TEXTURE IF NEEDED



Apply **Texture Coating** or **Chip Guard** as per instructions.

**4**

### PAINT



Apply **Bumper Coater™** or **Factory Pack™** as per instructions.

### PRODUCT LIST



#### PREP

Part	Product	Size
38398	Scuff & Clean	16 oz. Tube
38373	SEM Solve	20 oz. Aerosol



#### HIGH-BUILD PRIMER AEROSOLS

Part	Color	Size
42003	Black	20 oz. Aerosol
42013	Gray	20 oz. Aerosol
42023	Beige	20 oz. Aerosol
42033	Rose	20 oz. Aerosol
42043	White	20 oz. Aerosol

### PRODUCT LIST



#### GUIDE COAT

Part	Product	Size
38253	Premium Powder Guide Coat	16 oz. Aerosol



#### TEXTURE

Part	Product	Size
39853	Texture Coating	20 oz. Aerosol
39793	Heavy Texture Chip Guard	20 oz. Aerosol
39803	Clear Chip Guard	20 oz. Aerosol
39813	Satin Black Chip Guard	20 oz. Aerosol



#### PAINT

Part	Product	Size
39101	Bumper Coater - Black	Gallon
39104	Bumper Coater - Black	Quart
39101-LV	Low VOC Bumper Coater Black	Gallon
39104-LV	Low VOC Bumper Coater Black	Quart
	Bumper Coater - 17 Colors	16 oz. Aerosol
	Factory Pack - 40 Colors	16 oz. Aerosol

ⓘ CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.

# PANEL & RIVET BONDING

## STANDARD OPERATING PROCEDURE

### 1 REMOVE PART



Remove spot welds with spot weld cutter. Remove rivets by drilling or grinding. Remove damaged panel and straighten bent flanges with a hammer and dolly.

### 2 DRY FIT



Dry fit all panels to ensure proper alignment. Drill holes for replacement rivets or mark locations of self-piercing rivets.

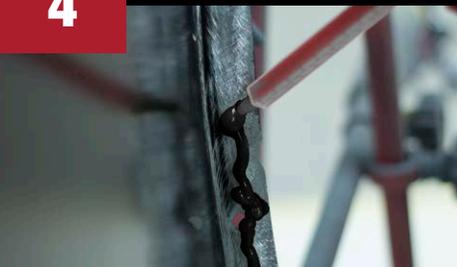
### 3 PREP & GRIND



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Grind mating flanges with a P36 grit grinding disc at low speed for aggressive grind mark. Remove any adhesive or protective coatings.

ⓘ If rivet bonding, manufacturers may recommend leaving OEM e-coat on the surface of the new panel. If so, scuff with a red scuff pad.

### 4 APPLY ADHESIVE



Apply 3/8" – 1/2" bead of **Dual-Mix™ Multi-Purpose Panel Adhesive** or **Dual-Mix Weld-Bond Adhesive** to both surfaces. Use enough material to completely fill the joint when parts are clamped. Tool with a spreader or acid brush. Cover all exposed bare metal.

ⓘ For smaller parts use **Dual-Mix™ Door Skin & SMC Adhesive**.

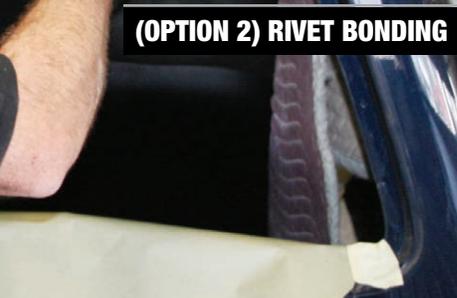
### 5 (OPTION 1) PANEL BONDING



Clamp panel into place. Do not over clamp. Wipe away excess material.

ⓘ For maximum bond strength, surfaces must be mated during adhesive's working time.

### (OPTION 2) RIVET BONDING



Clamp panel in place. Install rivets per manufacturer's recommendations during adhesive's working time. Remove clamps after rivets have been installed. Wipe away excess material.

## PRODUCT LIST



### PREP

Part	Product	Size
38373	SEM Solve	20 oz. Aerosol
77774	XXX Universal Surface Cleaner	Quart



### ADHESIVE

Part	Product	Size
39337	Dual-Mix Door Skin & SMC Adhesive	7 oz. Cartridge
39537	Dual-Mix Weld-Bond Adhesive	7 oz. Cartridge
39747	Dual-Mix Multi-Purpose Panel Adhesive	7 oz. Cartridge

## WATCH & LEARN



WATCH THE VIDEO AT:  
[semproducts.com/sop-panel-bonding](http://semproducts.com/sop-panel-bonding)

ⓘ CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.

# 2K SEAM SEALING

## STANDARD OPERATING PROCEDURE



### 1 PREP

Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.



### 2 SAND

**Bare Metal Surfaces:** Sand with P80 grit. Blow off and tack clean to remove lint and dust. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.

**Primed Surfaces:** Sand primed surfaces with P400 grit or a gray scuff pad. Blow off and tack clean to remove lint and dust. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.



### 3 APPLY SEAM SEALER

Apply **SEM 2K Seam Sealer**. Immediately smooth or tool **Seam Sealer** to match OEM texture.

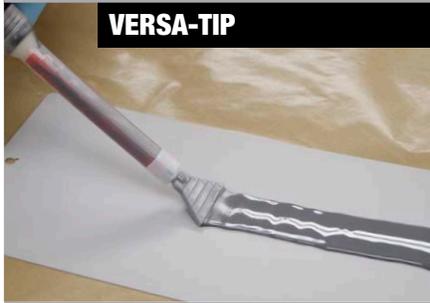
- ① SEM 2K seam sealers can be applied direct-to-metal, over epoxy primer or 2K urethane primer.
- ① Always apply over a primer when filling drip rails.



### SELF LEVELING

Use **Self Leveling Seam Sealer** or **High-Build Self Leveling Seam Sealer** for applications where a flowable sealer is needed.

- ① Keep tip submerged to minimize air bubbles.
- ① A heat gun can be used immediately after application to remove any air bubbles that become entrapped. With a steady motion, sweep the heat gun across surface at a distance of 2" – 6".



### VERSA-TIP

Use a **Versa-Tip** for applications where a wider bead is needed.

- ① **Versa-Tips** can be cut to the desired bead width and are compatible with both standard and self leveling **SEM 2K Seam Sealers**.

**WATCH & SAVE**

▶ MORE CAR PER WEEK WITH SEM SEAM SEALERS








WATCH THE VIDEO AT:  
[semproducts.com/sop-2k-seam-sealer](http://semproducts.com/sop-2k-seam-sealer)

## PRODUCT LIST



### PREP

Part	Product	Size
38373	SEM Solve	20 oz. Aerosol
77774	XXX Universal Surface Cleaner	Quart



### APPLY

Part	Product	Size
39377	Dual-Mix™ Seam Sealer (Gray)	7 oz. Cartridge
39477	Dual-Mix Beige Seam Sealer	7 oz. Cartridge
40377	Dual-Mix Heavy Bodied Black Seam Sealer	7 oz. Cartridge
40477	Dual-Mix Heavy Bodied White Seam Sealer	7 oz. Cartridge
39387	Dual-Mix Self Leveling Seam Sealer (Gray)	7 oz. Cartridge
39777	Dual-Mix High-Build Self Leveling Seam Sealer (Gray)	7 oz. Cartridge
70070	Versa-Tip	6 Pack

- ① CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.

# SPRAYABLE SOUND DAMPENING

## STANDARD OPERATING PROCEDURE

### 1 PREP



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth.

### 2 SAND



Sand primer with P180 grit. Sand bare metal with P80 grit. Blow off and tack clean. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth.

### 3 SETUP EQUIPMENT



Place **Dual-Mix™ Sound & Seal Sprayable Coating** into **Universal Pneumatic Applicator**. Equalize cartridge until sides dispense equally. Attach **Quick Spray System** to cartridge.

⚠ Do not cut static mixer tip.

### 4 APPLY



Apply to necessary areas, duplicating existing texture in one coat.

⚠ Do not apply over self etching primer.

ⓘ To achieve various textures, modify the air pressure, spray distance and spray tip.

### PRODUCT LIST



#### PREP

Part	Product	Size
38373	SEM Solve	20 oz. Aerosol
77774	XXX Universal Surface Cleaner	Quart



#### APPLY

Part	Product	Size
40977	Dual-Mix Sound & Seal Sprayable Coating	7 oz. Cartridge



#### EQUIPMENT

Part	Product
70039	Universal Pneumatic Applicator
70100	Quick Spray System Starter Kit

### ADDITIONAL 2K SOUND DAMPENING PRODUCTS



#### DUAL-MIX CARTRIDGES

Part	Product	Size
39357	Flexible Urethane Foam	7 oz. Cartridge
39977	Panel Vibration Control Material	7 oz. Cartridge
39997	Rigid Urethane Foam	7 oz. Cartridge

ⓘ CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.

# PLASTIC TAB REPAIR

## STANDARD OPERATING PROCEDURE



### 1 PREP

Clean front and back with **Scuff & Clean** and gray scuff pad. Rinse with water and dry with clean, lint-free cloth. Clean front and back with **SEM Solve**, **Plastic & Leather Prep** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.



### 2 GRIND & ADHESION PROMOTER

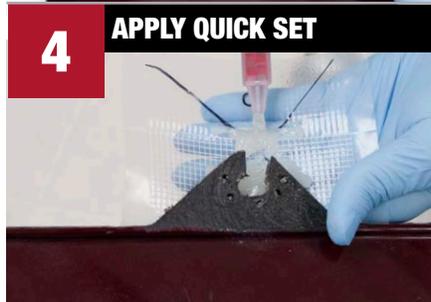
Grind repair on both sides at low RPM or by hand with P36 grit disc. Drill 1/8" holes in repair area to help "lock in" the repair material. Blow off surface.

- ⚠ Do not grind too fast and cause plastic to melt.
- 🕒 For TPO, EPDM, PP and similar plastics, apply **Adhesion Promoter** as per instructions.



### 3 CREATE TEMPLATE (OPTIONAL)

Cut enough **Plastic Repair Contouring Tape** to fold around both sides of the tab. Use permanent marker to trace a good tab for a template.



### 4 APPLY QUICK SET

Apply **Dual-Mix™ Quick Set Adhesive** to the mesh side of tape. While wet, fold the tape around torn or missing tab. After cool down, remove **Plastic Repair Contouring Tape** release film.



### 5 FINISH

Grind the tab back to its original shape and size. Re-drill the bolt hole.



### WATCH & LEARN



WATCH THE VIDEO AT:  
[semproducts.com/sop-plastic-tab-repair](http://semproducts.com/sop-plastic-tab-repair)

## PRODUCT LIST



### PREP

Part	Product	Size
38398	Scuff & Clean	16 oz. Tube
38373	SEM Solve	20 oz. Aerosol
77723	XXX Adhesion Promoter	16 oz. Aerosol



### APPLICATION

Part	Product	Size
70007	Plastic Repair Contouring Tape	15' Roll
40202	Dual-Mix Quick Set 20	1.7 oz. Cartridge
40207	Dual-Mix Quick Set 20	7 oz. Cartridge
40502	Dual-Mix Quick Set 50	1.7 oz. Cartridge
40507	Dual-Mix Quick Set 50	7 oz. Cartridge
41807	Dual-Mix Quick Set 180	7 oz. Cartridge

ⓘ CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.

# QUICK SPRAY SYSTEM (FOR DUPLICATING OEM TEXTURES)

Our **Quick Spray System** allows users to duplicate OEM seam sealer textures while utilizing the 2K technology of **SEM Seam Sealers**.

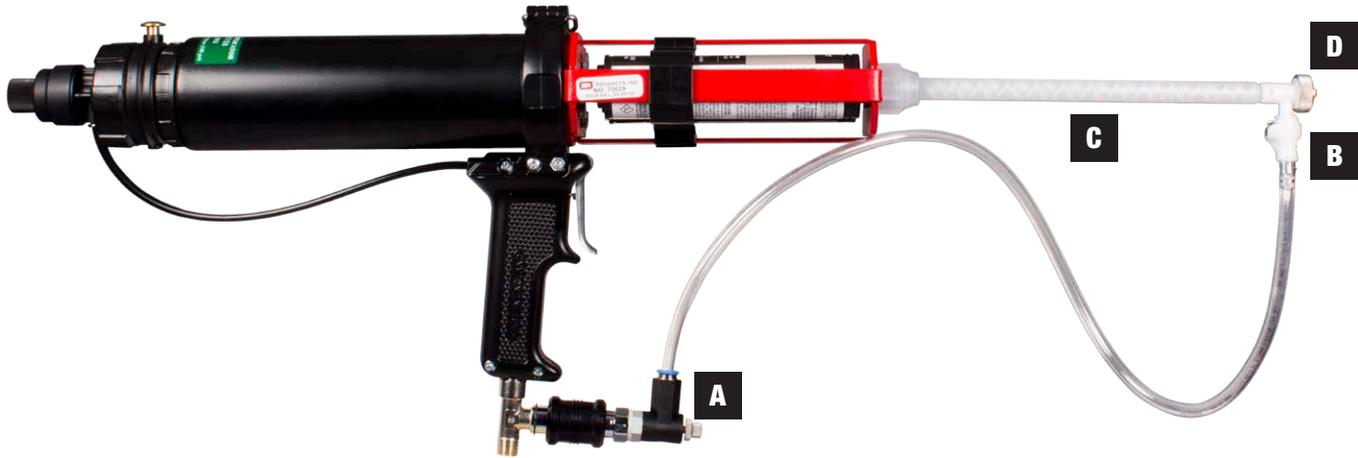
**NOTE**  
**70039 Universal Pneumatic Applicator** is not included in the **70100** kit. Only use the **Quick Spray System** with specified SEM products.

## USE ONLY WITH

- 39377 Seam Sealer
- 39477 Beige Seam Sealer
- 40377 Heavy Bodied Black Seam Sealer
- 40477 Heavy Bodied White Seam Sealer
- 40977 Sound & Seal Sprayable Coating

## USE FOR

Trunks, Doors, Wheel Wells, Etc.



<b>A</b>	<b>B</b>	<b>C</b>	<b>D</b>	
<b>70104 Adapter Assembly</b> Quantity: 1	<b>70106 Air Baffle</b> Quantity: 5	<b>70103 Static Mixers</b> Quantity: 6	<b>70101 Round Air Assembly</b> Quantity: 1	<b>70102 Flat Air Assembly</b> Quantity: 1

## 1.7 OZ. ACCESSORIES (40202 QUICK SET 20 & 40502 QUICK SET 50)

### 70019 1.7 oz Manual Applicator

This is an easy loading applicator for dispensing 1.7 oz. **Dual-Mix** cartridges. Material is dispensed quickly and consistently.



### 70020 (6 Pack) 70021 (50 Pack) 1.7 oz. Turbo Mixers

These mixers ensure proper mix ratios for 1.7 oz. **Dual-Mix** cartridges.



# 7 OZ. APPLICATORS & ACCESSORIES

## 71119 Universal Manual Applicator

A sturdy applicator for DIYers and pros alike. It dispenses material quickly and consistently and it's easy to use because of its ergonomic design. It accepts 2:1 and 1:1 cartridges.



## 70011 (6 Pack) 70012 (50 Pack) Integral Nut Square Static Mixers

The **Integral Nut Square Static Mixers** ensure proper mix ratios for the 7 oz. **Dual-Mix™** cartridges.



## 70070 (6 Pack) Versa-Tip

**Versa-Tips** allow you to duplicate OEM sealers. Cut them to dispense product from 0.5" – 1.5" wide.



## 70039 Universal Pneumatic Applicator

This applicator is a must-have in body shops. It delivers material quickly and consistently. The lightweight and balanced design means less fatigue for the technician. It accepts 2:1 and 1:1 cartridges.



## 70103 (6 Pack) Quick Spray System Static Mixers

**Quick Spray System Static Mixers** ensure proper mix ratios. Use with the **Quick Spray System**.



WATCH THE VIDEO TO  
FIND OUT HOW YOU  
CAN  
REPAIR BUMPERS  
FASTER WITH  
DUAL-MIX.



# BUILT BETTER™ IN THE USA



**PACKED BY**  
EMPLOYEE OWNER  
JAMES QUERY

*James Query*

## WE ARE AMERICAN MANUFACTURING

The employee owners of SEM engineer best in class products to reduce repair times, steps, and waste in the collision center. From intelligent product design to technical support, the “built better” promise is engrained in our DNA.



[semproducts.com](http://semproducts.com)

**SEM**®

OEM TESTED.  
OEM TRUSTED.  
**OEM RECOMMENDED.**  
**FOREVER WARRANTED.**



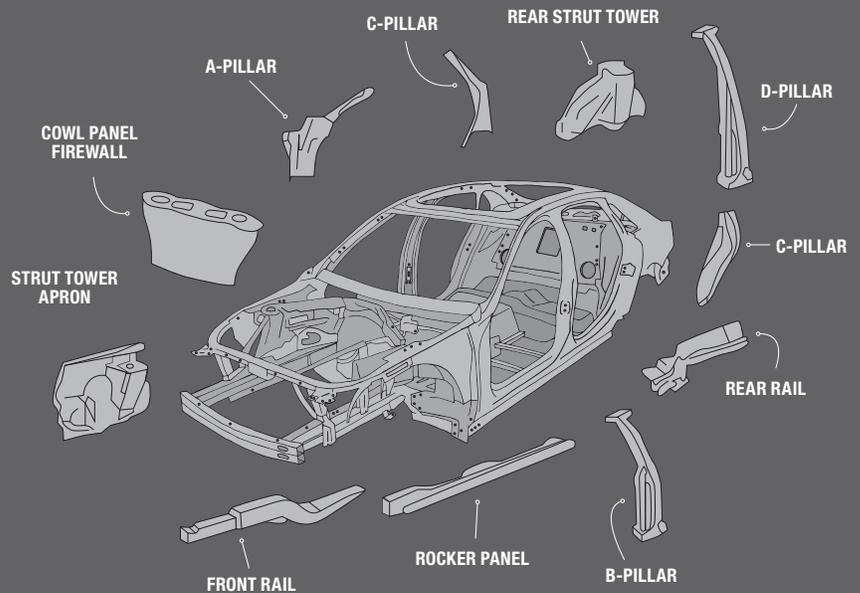
# DUAL-MIX™ STRUCTURAL IMPACT RESISTANT ADHESIVE

## TYPICAL USES



39757

- OEM recommended
- Dual-Mix Forever Warranty
- Superior impact and peel strength
- Excellent corrosion resistance
- Minimized down times with multiple heat cure options
- 60 minute working time
- Spacer beads for consistent bond line thickness
- Rivet and weld bonding compatible

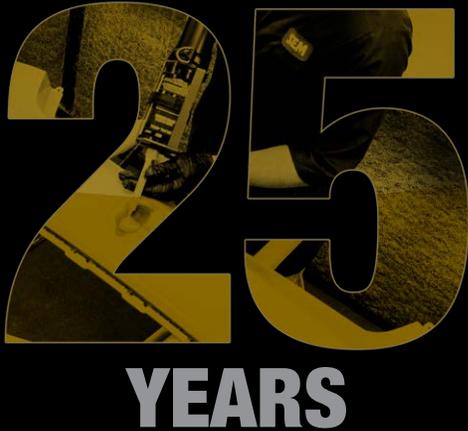


**BUILT BETTER™  
IN THE USA**

semproducts.com

# DUAL-MIX™

TRUSTED FOR OVER



PARTS & LABOR  
**WARRANTY**  
FOR LIFE

## Dual-Mix Forever Warranty

When used according to directions, SEM guarantees to the purchaser that all Dual-Mix products will perform to specifications forever. This warranty covers reasonable costs for labor, loss of use of the vehicle, parts and materials only, and excludes consequential or incidental damages.



Learn more about  
Dual-Mix at:  
[semproducts.com  
/dual-mix](http://semproducts.com/dual-mix)



## SEM School

LEARN AUTOMOTIVE REPAIR &  
REFINISHING TECHNIQUES

Stay ahead of the competition by learning about the latest automotive refinishing techniques at SEM School.

**GET CERTIFIED BY SEM FOR I-CAR  
LEARN MORE & SIGN UP AT  
[semproducts.com/sem-school](http://semproducts.com/sem-school)**

## In-Shop Training

AVAILABLE FOR  
QUALIFIED COLLISION CENTERS

We'd be happy to meet you for free at your shop. We can demo products, train and answer any questions. These sessions can be tailored to your needs and anyone is welcome to attend.

**CONTACT TECH SUPPORT  
FOR MORE INFORMATION  
800-831-1122**



TECH SUPPORT 1-800-831-1122  
CUSTOMER CARE 1-866-327-7829



[tech@semproducts.com](mailto:tech@semproducts.com)  
[cust\\_care@semproducts.com](mailto:cust_care@semproducts.com)

