

Jamb Masking		
<b>1</b>		<p><b>Clean Area</b></p> <p>Clean the area with water based cleaner. Wipe area with a VOC compliant solvent prep cleaner. Dry the area. The preferable surface temperature for masking is 60°–80°F.</p>
<b>2</b>		<p><b>STT Application</b></p> <p>Apply outermost strip of 3M™ Smooth Transition Tape. Leave a tab available for easy removal after sealer application and basecoat coverage coats.</p>
<b>3</b>		<p><b>STT Application</b></p> <p>Apply inner strip of 3M™ Smooth Transition Tape if the jamb size allows. Overlap the leading wing of the tape with the back wing of the first strip of 3M™ Smooth Transition Tape.</p>
<b>4</b>		<p><b>Seal Jamb</b></p> <p>Apply 3M™ Soft Edge Foam Masking Tape PLUS to the moving part of the repair area. Position foam tape overlap as necessary to completely seal the jamb against the 3M™ Smooth Transition Tape. Close the moving part.</p>
<b>5</b>		<p><b>Positioning the Foam Tape</b></p> <p>Press foam into the jamb with fingers to set appropriate depth. In order to avoid sealer creep the foam can be pressed further into the jamb with a spreader after the initial coats are applied.</p>
<b>6</b>		<p><b>STT First Strip Removal</b></p> <p>After applying sealer and initial basecoat, pull the tab created in Step 2 and remove the outermost strip of 3M™ Smooth Transition Tape. Careful attention should be used to avoid making contact with either of the adjacent panels. Apply final coats of basecoat.</p>
<b>7</b>		<p><b>Masking Removal</b></p> <p>Remove the remaining strip of 3M™ Smooth Transition Tape at a 90-degree angle after painting is complete.</p>
<b>8</b>		<p><b>Masking Removal</b></p> <p>Remove 3M™ Soft Edge Foam Masking Tape PLUS by stretching the foam parallel to its direction.</p>

Visit [www.3MCollision.com](http://www.3MCollision.com) for more SOPs and videos

**Product List**

3M™ Smooth Transition Tape, 1/4 in. x 30 ft. roll, PN 06800




---

3M™ Soft Edge Foam Masking Tape PLUS, 21mm x 49m (.8 in.), box, PN 06293



**Think About Your Health**

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300




---

3M™ Half Facepiece Respirator, PN 07182




---

3M™ Lexa™ Protective Eyewear, PN 15200



## Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at [www.3MCollision.com](http://www.3MCollision.com)

For product material safety data sheets see [www.3MCollision.com](http://www.3MCollision.com)

**Technical Information:** The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**Product Use:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

**Warranty, Limited Remedy and Disclaimer:** Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

**Limitation of Liability:** Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.



**3M Automotive  
Aftermarket Division**  
3M Center  
Building 223-6N-01  
St. Paul, MN 55144-1000  
U.S.A.  
[www.3MCollision.com](http://www.3MCollision.com)

Please recycle. Printed in U.S.A.  
© 3M 2015. All rights reserved.  
(Rev 9/2015)

3M, Accuspray, Body Schutz, Cubitron, E-A-R, Hookit, Lexa, Platinum, PPS, Rocker Gard, Roloc, Scotch, Scotchblok, ScotchBlue, Scotch-Brite, Skull Screws and Trizact are trademarks of 3M Company