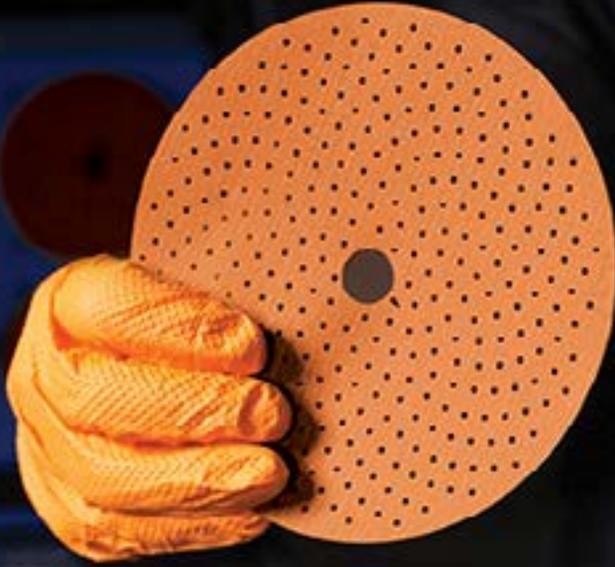


Reshaping
your
world.



CATALOG #330

REFINISHING PRODUCTS FOR THE
**AUTOMOTIVE
AFTERMARKET**



QUALITY THAT PAYS™





Our Mission

We offer powerful, precise, user-friendly solutions for the automotive aftermarket. By working closely with end-users and distributing partners, we design and provide customized solutions to secure the best option for performance, cost and safety.

Our Expertise

Norton is the leading brand of Saint-Gobain Abrasives, with more than 135 years of experience in manufacturing abrasives.

We are committed to providing access to our experts' knowledge whenever you need it. Whether it is through our ongoing training programs, or through on-line expert articles, you can stay up-to-date with Norton where and when you need it.

Bring us your abrasive challenges, we have solutions!

Our Commitment

Take Norton for a Test Drive!

Norton is 100% committed to bringing the best performing products to body shops at a fair price.

You can test drive Norton products in your shop when it's convenient for you. Simply let your Norton salesperson know when you'd like to test Norton in your shop. Our Test Drive program allows the technicians to do their regular work, without interruption, using Norton products at no cost in "real world" conditions. You're the final judge of performance.

At the end of the day, the Norton salesperson will review the results, provide you with potential cost savings and convert the shop to Norton products if you like what you see.

There has never been a better time to look at ways to increase productivity and to reduce costs at absolutely no risk to you. If you'd like to take a test drive please email norton.automotive@saint-gobain.com

Our Connection

Norton Distributors can use the myAbrasives system for ordering all your products much easier, 24/7. Access order history, request quotes, make bulk orders, get detailed product information and more!

Phone: 877-447-5353

Email: myAbrasives.na@saint-gobain.com

Our Reach

Visit our website at www.nortonabrasives.com for a more comprehensive outline of products, safety and application information. We continually update it with our most current information.

Connect with us on social spaces:



	SANDING BLAZE A995	6		SURFACE CONDITIONING	25		PERSONAL PROTECTION	53
	SANDING DRY ICE A975	7		GRINDING DISCS	28		ACCESSORIES	55
	SANDING A275 ORIGINAL PERFORMANCE	8		FILE BELTS	32		REVIVE BY RSG	62
	SANDING GOLD RESERVE	12		CUTTING WHEELS	33		FARÉCLA	68
	SANDING MESHPOWER	14		RETAIL PACKAGED	34		AMERICAN TAPE	69
	SANDING BLUEFIRE	16		TOOLS	36		FUSOR	72
	SANDING BLACK ICE	18		SPEEDGRIP	39		HUTCHINS	86
	DEFECT REMOVAL	19		ADHESIVES, SEALERS, AND COATINGS	46		TIM – TOTAL INVENTORY MANAGEMENT	88
	SCUFFING SOLUTIONS	23		MASKING PRODUCTS	50			



WHEN ONLY THE BEST WILL DO...



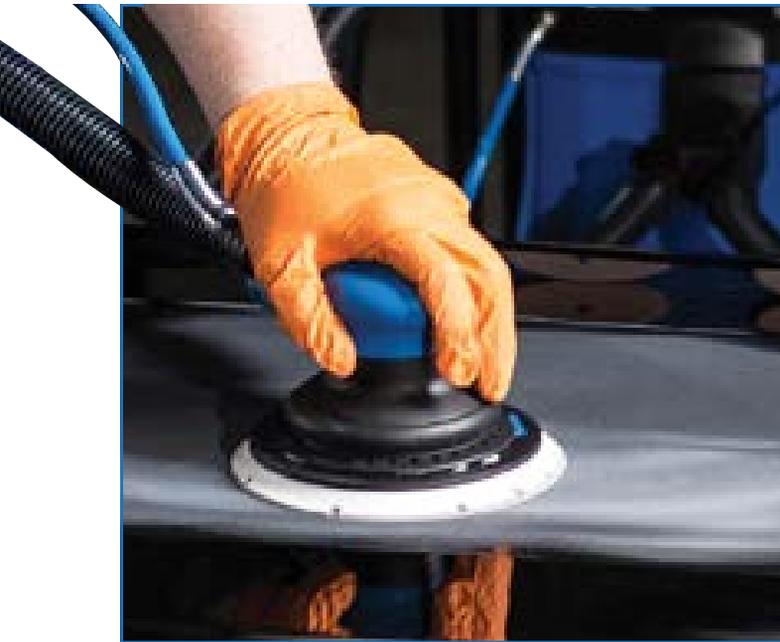
“ Detroit Speed is a high-end, high-profile vehicle build shop. In order to hand-build these project cars to the owner’s and industry’s expectations, we need every component and material to perform at the highest level of quality and efficiency. Norton understands that. Our relationship with Norton has grown over the years and we are truly proud and honored to not only use and promote their products, but also to work closely with them on product development – we give honest feedback, whether Norton has hit the mark and delivered excellence, or maybe there is an improvement that could be made to meet the highest expectations in this industry.



We also have a production facility where we manufacture quality, top-of-the-line suspension components for American muscle cars. Our product fabrication teams use Norton products every day for eight hours straight; this is a complete testament to the quality, longevity and reliability of the Norton line of products.

Kyle Tucker, Owner/President of Detroit Speed, Inc.



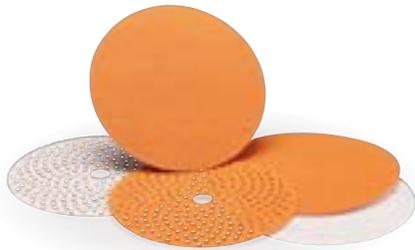


Ultimate strength

Continually sharper edges

Maximum dust extraction

- Ultra-premium ceramic grain boosts performance with extremely sharp edges
- All-new exclusive backing provides extraordinary strength with tear resistance
- Norton No-Fil water-based stearate coating ensures you get a superior finish
- Norton A995 Blaze removes over 30% more material with considerably less dust



NorGrip Discs - Blank and Multi-Air Cyclonic

Norton A995 Blaze starts with the finest design essentials of ultra-premium ceramic grain, proprietary high-strength backing and prevailing anti-clog coating. Then, we add some serious muscle with our most-advanced vacuum science to deliver the ultimate powerhouse of paper discs.

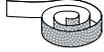
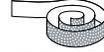
			
	6"	5" MULTI-AIR CYCLONIC	6" MULTI-AIR CYCLONIC
GRIT	PART #	PART #	PART #
P400D	-	-	636425 97517
P320D	-	-	636425 97516
P220D	636425 97514	636425 97504	636425 97509
P180D	636425 97513	636425 97503	636425 97508
P150D	636425 97512	636425 97502	636425 97507
P120D	636425 97511	636425 97501	636425 97506
P80D	636425 97510	636425 97500	636425 97505
P40D*	-	-	636425 97515*
Pkg/Case	50/4	50/4	50/4

**P40D is packaged 25/4 (25 discs per pkg, 4 pkg per case)*



NorGrip Multi-Air Cyclonic Sheet Rolls

The innovative laser-converted rolls feature the same Cyclonic spiral hole-design found on the Multi-Air Cyclonic disc range which optimizes dust extraction while reducing surface imperfections. The new hole-design does not need to be lined up with the holes on the vacuum file boards or hand blocks to achieve optimal performance so changeover is fast and easy. In addition the rolls are perforated every 2-3/4" to allow it to be torn easily to fit multiple file board lengths.

		
	2-3/4" x 13 YD PERFORATED ROLL	2-3/4" x 9 YD PERFORATED ROLL
GRIT	PART #	PART #
P400D	776960 30001	-
P320D	776960 30000	-
P220D	699573 08903	-
P180D	699573 08902	-
P150D	699573 08901	-
P120D	699573 08900	-
P80D	699573 08899	-
P40D	-	699573 65500
Pkg/Case	1/4	1/4



SG ceramic grain

Unique fiber-reinforced latex/paper backing

Superior cut on scratch-resistant clears and hard-to-sand primers

- Norton SG ceramic grain has a quicker/cooler cut with greater longevity and superior cut on scratch-resistant clears and hard-to-sand primers
- Unique fiber-reinforced latex/paper backing is flexible with increased durability for easy removal with maximum tear resistance
- Norton No-Fil water-based stearate improves load resistance and extends life

NorGrip Discs - Blank and Multi-Air Cyclonic

Norton Dry Ice A975 NorGrip hook and loop discs with Norton SG ceramic grain are ideal for hard-to-sand and self-healing clears. Norton Multi-Air Cyclonic discs provide maximum dust extraction. Norton Dry Ice A975 also works well on composite material, aluminum, and other difficult-to-sand surfaces.



						
	3"	5"	6"	3" MULTI-AIR CYCLONIC	5" MULTI-AIR CYCLONIC	6" MULTI-AIR CYCLONIC
GRIT	PART #	PART #	PART #	PART #	PART #	PART #
P1500B	636425 06002	666233 73555*	636425 06377	—	—	—
P1200B	—	666233 73554*	636425 06376	—	—	—
P1000B	—	666233 73553*	636425 06375	776960 95016	776960 07795	776960 07788
P800B	—	662544 80232	636425 06204	776960 95015	776960 07793	776960 07787
P600B	—	666233 05616	636425 06203	776960 95014	776960 07791	776960 07786
P500B	—	662544 80233	636425 06202	776960 95013	776960 07768	776960 07785
P400B	—	662611 49537	662611 49542	776960 95012	776960 07765	776960 07784
P320B	—	662611 49538	662611 49543	776960 95011	776960 07763	776960 07781
P280B	—	—	—	—	776960 07762	776960 07778
P240B	—	662611 49540	662611 49545	776960 95010	776960 07760	776960 07777
P220B	—	662611 49541	662611 49546	776960 95009	776960 07757	776960 07776
P180B	—	662611 40518	662611 40528	776960 95008	776960 07756	776960 07775
P150B	—	662611 40519	662611 40529	776960 95007	776960 07755	776960 07774
P120C	—	662611 40520	662611 40530	776960 95006	776960 07753	776960 07773
P100C	—	662611 40521	662611 40531	—	—	—
P80C	—	662611 40522	662611 40532	776960 95005	776960 07745	776960 07770
Pkg/Case	50/4	50/4	50/4	50/4	50/4	50/4

* Non-Stock Item

Dry Ice A975 Ceramic



PSA Disc Rolls

Norton Dry Ice A975 PSA (pressure sensitive adhesive) link disc rolls with patented Norton SG ceramic grain are the perfect solution for hard-to-sand and self-healing clears. Norton Dry Ice A975 also works well on composite material, aluminum, and other difficult-to-sand surfaces.



GRIT	5" PART #	6" PART #
P800B	662544 80230	636425 06200
P600B	666233 05608	636425 06199
P500B	662544 80231	636425 06198
P400B	662611 55377	662611 55373
P320B	662611 55378	662611 55374
P240B	662611 55380	662611 55376
P220B	662611 42474	662611 48340
P180B	662611 40498	662611 40508
P150B	662611 40499	662611 40509
P120C	662611 40500	662611 40510
P100C	662611 40501	662611 40511
P80C	662611 40502	662611 40512
Pkg/Case	100/4	100/4



NorGrip Sheet Rolls

Perforated every 2-3/4", the Norton Multi-Air Cyclonic and Dry Ice A975 NorGrip continuous rolls minimize excess waste for board file papers while offering the benefits of a hook and loop system that can be re-used multiple times. The new hole-design does not need to be lined up with the holes on vacuum file boards or hand blocks to achieve optimal performance.



GRIT	2-3/4" x 13 YDS PART #	2-3/4" x 13 YDS MULTI-AIR CYCLONIC PART #
P600B	666233 29548	636425 06124
P500B	666233 29547	636425 06123
P400B	666233 29518	636425 06122
P320B	636425 06255	636425 06121
P240B	—	636425 06120
P220B	636425 06256	636425 06119
P180B	636425 06257	636425 06118
P150B	636425 06258	636425 06117
P120C	636425 06259	636425 06114
P80C	636425 06261	636425 06113
Pkg/Case	1/4	1/4



PSA Sheet Rolls

Stick & Sand sheet rolls are PSA- backed, so you can peel them off easily and stick them on at any length, quickly.



GRIT	2-3/4" x 45 YDS PART #	2-3/4" x 30 YDS PART #	2-3/4" x 25 YDS PART #
P400B	662611 49557	—	—
P320B	662611 49558	—	—
P220B	662611 49561	—	—
P180B	662611 49562	—	—
P120C	—	662611 49564	—
P80C	—	—	662611 49566
Pkg/Case	1/5	1/5	1/5



Body File Sheets

A975 ceramic grain on a reinforced backing with hook and loop attachment to reduce heat so that the paper lasts extra long. Ideal for sanding body filler. Revolutionary design for maximum vacuum assist virtually eliminates clogging.

GRIT	SPEC	2-3/4" x 16-1/2" PART #	2-3/4" x 8" PART #	2-3/4" x 5" PART #
P180B	A975	699573 94466	699573 94474	699573 94459
P120C	A975	699573 94464	699573 94472	699573 94457
P80C	A975	699573 94463	699573 94470	699573 94456
Pkg/Case		50/4	50/4	50/4



Premium heat-treated grain

B-weight fiber reinforced latex/paper backing

Anti-loading

- Premium heat-treated grain has 30% – 50% faster cut rate and extends life
- Premium B-weight latex fiber reinforced paper backing is more flexible, tear resistant and allows for easy disc removal
- Superior bond system optimizes grain adhesion and extends cut life
- Norton No-Fil water-based stearate improves load resistance

NorGrip Vacuum and Multi-Air Cyclonic Discs

NorGrip hook and loop fastening system provides cooler cutting action and a finer finish.



			
	5" VACUUM	6" VACUUM	6" MULTI-AIR CYCLONIC
GRIT	PART #	PART #	PART #
P1500B	–	662611 31584	–
P1000B	–	662611 31586	666233 90514
P800B	–	662611 31587	666233 90513
P600B	662611 31571	662611 31588	666233 90512
P500B	–	662611 31589	666233 90511
P400B	662611 31573	662611 31590	666233 90510
P320B	662611 31575	662611 31592	666233 90509
P240B	–	662611 31594	666233 90508
P220B	662611 31578	662611 31595	666233 90507
P180B	662611 31579	662611 31596	666233 90506
P150B	662611 31580	662611 31597	666233 90505
P120B	662611 31581	662611 31598	666233 90504
P100B	662611 31582	662611 31599	–
P80B	662611 31583	662611 31600	666233 90503
Pkg/Case	100/4	100/4	100/4

NorGrip Multi-Air Cyclonic Sheet Rolls

The innovative laser-converted rolls feature the same Cyclonic spiral hole-design found on the Multi-Air Cyclonic disc range which optimizes dust extraction while reducing surface imperfections. The new hole-design does not need to be lined up with the holes on the vacuum file boards or hand blocks to achieve optimal performance so changeover is fast and easy. In addition the rolls are perforated every 2-3/4" to allow it to be torn easily to fit multiple file board lengths.



	
	2-3/4" x 13YDS PERFORATED ROLL
GRIT	PART #
P400B	666233 90517
P320B	666233 90518
P220B	666233 90519
P180B	666233 90520
P150B	666233 90521
P120B	666233 90522
P80B	666233 90523
Pkg/Case	1/4

A275OP Aluminum Oxide

NorGrip Blank Discs

NorGrip hook and loop fastening system provides cooler cutting action and a finer finish.



				
GRIT	PART #	PART #	PART #	PART #
P1500B	662611 47434	662611 31533	662611 31550	—
P1200B	—	662611 31534	662611 31551	—
P1000B	662611 35900	662611 31535	662611 31552	—
P800B	662611 31519	662611 31536	662611 31553	—
P600B	662611 36996	662611 31537	662611 31554	—
P500B	662611 31521	662611 31538	662611 31555	—
P400B	662611 36995	662611 31539	662611 31556	—
P320B	662611 31524	662611 31541	662611 31558	—
P280B	—	—	662611 31559	—
P240B	662611 31526	662611 31543	662611 31560	—
P220B	662611 31527	662611 31544	662611 31561	—
P180B	662611 31528	662611 31545	662611 31562	662611 31661
P150B	662611 40385	662611 31546	662611 31563	—
P120B	662611 28688	662611 31547	662611 31564	662611 31662
P100B	662611 44926	662611 31548	662611 31565	662611 31663
P80B	662611 31532	662611 31549	662611 31566	662611 31664*
Pkg/Case	50/4	100/4	100/4	100/4

PSA Discs

Can be used dry on all automotive finishes to save time and money and increase productivity.



							
GRIT	PART #	PART #	PART #	PART #	PART #	PART #	PART #
P1500B	662611 31448*	662611 31465	—	—	—	—	—
P1200B	662611 31449	662611 31466	—	—	—	—	—
P1000B	662611 31450	662611 31467	—	—	—	—	—
P800B	—	—	662611 31451	662611 31468	—	—	—
P600B	—	—	662611 31452	662611 31469	—	—	662611 31503
P500B	—	—	662611 31453	662611 31470	—	—	—
P400B	—	—	662611 31454	662611 31471	—	662611 31488	662611 31505
P320B	—	—	662611 31456	662611 31473	662611 31609	662611 31490	662611 31507
P280B	—	—	662611 31457	662611 31474	—	—	662611 31508
P240B	—	—	662611 31458	662611 31475	—	662611 31492	662611 31509
P220B	—	—	662611 31459	662611 31476	662611 31612	662611 31493	662611 31510
P180B	—	—	662611 31460	662611 31477	662611 31613	662611 31494	662611 31511
P150B	—	—	662611 31461	662611 31478	662611 31614	662611 31495	662611 31512
P120B	—	—	662611 31462	662611 31479	662611 31615	662611 31496	662611 31513
P100B	—	—	662611 31463	662611 31480	—	662611 31497	662611 31514
P80B	—	—	662611 31464	662611 31481	662611 31617	662611 31498	662611 31515
Pkg/Case	100/4	100/4	100/6	100/6	100/4	100/6	100/6

* Non-Stock Item



A275OP Aluminum Oxide



PSA Sheet Rolls

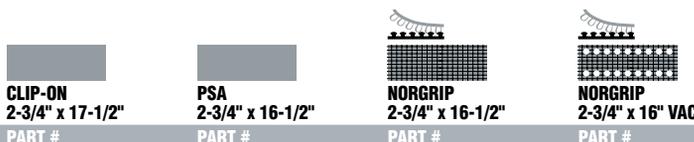
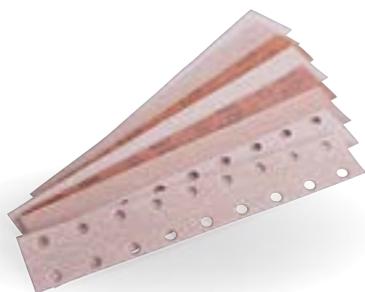
Stick & Sand sheet rolls are PSA-backed, so you can peel them off easily and stick them to hand sanding blocks, file shoes, or file boards quickly.



GRIT	2-3/4" x 45 YDS	2-3/4" x 30 YDS	2-3/4" x 25 YDS
	PART #	PART #	PART #
P600B	662611 31679	—	—
P400B	662611 31681	—	—
P320B	662611 31683	—	—
P240B	662611 31685	—	—
P220B	662611 31686	—	—
P180B	662611 31687	—	—
P150B	662611 31688	—	—
P120B	—	662611 31689	—
P100B	—	662611 31690	—
P80B	—	—	662611 31691
<i>Pkg/Case</i>	<i>1/5</i>	<i>1/5</i>	<i>1/5</i>

Body File Sheets

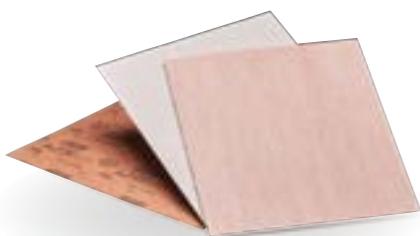
These body file sheets are a popular choice for dry sanding paint, primer, and primer surfacer; also for deburring, removing sand scratches, shaping and finishing plastic filler, and feather-edging repaired areas.



GRIT	CLIP-ON 2-3/4" x 17-1/2"	PSA 2-3/4" x 16-1/2"	NORGRIP 2-3/4" x 16-1/2"	NORGRIP 2-3/4" x 16" VAC
	PART #	PART #	PART #	PART #
P400B	—	—	662611 33296	—
P320B	—	—	662611 52692	—
P220B	662611 31647	662611 31635	662611 31641	—
P180B	662611 31648	662611 31636	662611 31642	662611 31654
P150B	662611 31649	662611 31637	662611 31643	—
P120B	662611 31650	662611 31638	662611 31644	662611 31656
P100B	662611 31651	662611 31639	662611 31645	662611 31657
P80B	662611 31652	662611 31640	662611 31646	—
<i>Pkg/Case</i>	<i>50/10</i>	<i>50/10</i>	<i>50/10</i>	<i>50/10</i>

9" x 11" Sheets

For dry sanding old paint, primer, primer surfacer, and between-color coats; also for deburring, removing sand scratches, shaping and finishing plastic filler, and feather-edging repaired areas. Norton No-Fil water-based stearate coating prevents premature loading.



9" x 11"

GRIT	PART #
P1500B	662611 31618
P1200B	662611 31619
P1000B	662611 31620
P800B	662611 31621
P600B	662611 31622
P500B	662611 31623
P400B	662611 31624
P320B	662611 31626
P280B	662611 31627
P240B	662611 31628
P220B	662611 31629
P180B	662611 31630
P150B	662611 31631
P120B	662611 31632
P100B	662611 31633
P80B	662611 31634
<i>Pkg/Case</i>	<i>100/5</i>
<i>*Pkg/Case</i>	<i>50/5</i>

Gold Reserve A296 Aluminum Oxide



Aluminum oxide grain | Strong paper backing | Anti-loading

- "P" graded premium A/O grain produces a quick, cool cut with a more consistent scratch pattern
- Strong paper backing is conformable, flexible, and resists tearing and loading
- Norton No-Fil water-based stearate increases productivity

PSA Discs, Disc Rolls and NorGrip Discs

Norton Gold Reserve is a versatile abrasive product that cuts fast, lasts long, and resists loading.



GRIT	6" PSA TAB DISC		5" PSA DISC ROLL		6" PSA DISC ROLL		6" PSA DISC ROLL		6" NORGRIP		6" VAC NORGRIP	
	PART #	PART #	PART #	PART #	PART #	PART #						
P800B	—	—	636425 06164	—	636425 06226	666233 34797	—	—	—	—	—	
P600B	—	—	662610 40261	—	636425 06227	666233 34796	—	—	—	—	—	
P500B	—	—	636425 06165	—	636425 06228	—	—	—	—	—	—	
P400B	662611 83832	662611 83814	662611 83823	636425 06176	636425 06229	666233 34794	—	—	—	—	—	
P320B	662611 83831	662611 83813	662611 83822	636425 06177	636425 06230	666233 34793	—	—	—	—	—	
P240B	662611 83830	—	662611 83821	—	636425 06225	—	—	—	—	—	—	
P220B	662611 83829	662611 83811	662611 83820	636425 06178	636425 06231	666233 34791	—	—	—	—	—	
P180B	662611 83828	662611 83810	662611 83819	636425 06179	636425 06232	666233 34790	—	—	—	—	—	
P150B	662611 83827	662611 83809	662611 83818	—	636425 06233	—	—	—	—	—	—	
P120B	662611 83826	662611 83808	662611 83817	—	636425 06234	666233 34788	—	—	—	—	—	
P100B	662611 83825	662611 83807	662611 83816	—	636425 06235	666233 34787	—	—	—	—	—	
P80B	662611 83824	662611 83806	662611 83815	636425 06182	636425 06236	666233 34786	—	—	—	—	—	
Pkg/Case	100/4	100/4	100/4	25/6	50/4	50/4	—	—	—	—	—	

PSA Sheet Rolls

Stick & Sand sheet rolls are PSA-backed, so you can peel them off easily and stick them to hand sanding blocks, file shoes, or file boards quickly.



GRIT	2-3/4" x 25 YDS		2-3/4" x 20 YDS	
	PART #	PART #	PART #	PART #
P400B	636425 06147	—	—	—
P320B	636425 06148	—	—	—
P220B	636425 06149	—	—	—
P180B	636425 06150	—	—	—
P150B	636425 06151	—	—	—
P120B	636425 06152	—	—	—
P80B	636425 06153	—	—	—
P80C	—	662611 60325	—	—
Pkg/Case	1/5	1/5	—	—

Gold Reserve A296 Aluminum Oxide

PSA and NorGrip Discs

Norton Gold Reserve tough E-weight backing resists tearing and extends disc life. Ideal for sanding body filler.



GRIT	6" PSA	8" PSA	6" NORGRIP	8" NORGRIP	6" VAC NORGRIP
	PART #				
P80E	636425 06217	636425 06220	666233 34800	666233 34802	—
P40E	636425 06216	636425 06219	666233 34801	666233 34803	666233 34785
P36E	636425 06215	636425 06218	—	—	—
<i>Pkg/Case</i>	25/5	25/5	25/4	25/4	25/5

Body File Sheets

Norton Gold Reserve body file sheets are perfect for sanding body filler without loading.



GRIT	PSA	NORGRIP	NORGRIP
	2-3/4" x 16-1/2"	2-3/4" x 16-1/2"	2-3/4" x 16-1/2"
PART #	PART #	PART #	PART #
P220B	—	636425 06242	—
P180B	—	636425 06241	—
P150B	—	636425 06240	—
P120B	—	636425 06239	—
P100B	—	636425 06238	—
P80B	—	636425 06237	—
P80E	636425 06196	—	666233 34804
P40E	636425 06195	—	666233 34805
P36E	636425 06194	—	—
<i>Pkg/Case</i>	25/5	25/5	25/5





Aluminum oxide grain | Powerful dust extraction | Anti-loading

The Mesh matrix backing is comprised of thousands of tiny holes, providing powerful dust extraction helping to virtually eliminate harmful dust created by sanding operations. This allows for a cleaner, healthier working environment and reduces clean up time - a welcome benefit for any busy sander!

- Norton No-Fil technology is applied to the abrasive grains which prevents clogging for a consistent cut and longer product life
- Offers a better, faster finish with finer scratch pattern
- Self-grip hook and loop backing with no designated hole pattern easily aligns to any back-up pad - just apply and go!
- Can be used on a variety of materials, on machine, or by hand on flat or contoured surfaces
- Open structure and premium resin bond system can be used wet or dry for the perfect results

Ceramic Discs

Self-grip hook and loop backing with no designated hole pattern offers a better, faster finish with finer scratch pattern



GRIT

400
320
240
180
120
80

Pkg/Case



6"

PART #

780727**16909**
780727**16856**
780727**16851**
780727**16849**
780727**16843**
780727**16847**

50/400

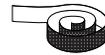
Ceramic Sheet Rolls



GRIT

320
240
180
120
80

Pkg/Case



2.95" x 10 YDS.

PART #

780727**16941**
780727**16940**
780727**16939**
780727**16938**
780727**16916**

1/4

Ceramic Body File Strips



GRIT

320
240
180
120
80

Pkg/Case



2-3/4" x 16-1/2"

PART #

780727**16947**
780727**16946**
780727**16945**
780727**16944**
780727**16943**

50/400


MESH-POWER™

MeshPower M229 Aluminum Oxide



Aluminum Oxide Discs

Self-grip hook and loop backing with no designated hole pattern offers a better, faster finish with finer scratch pattern



GRIT	5" PART #	6" PART #
400	636425 06457	636425 06464
320	636425 06456	636425 06463
240	636425 06455	636425 06462
220	636425 06454	636425 06461
180	636425 06453	636425 06460
120	636425 06452	636425 06459
80	636425 06451	636425 06458
Pkg/Case	50/200	50/200





Premium heat-treated grain

E-weight fiber reinforced latex/paper backing

Anti-loading

- High-strength blue latex/paper backing improves performance and flexibility and reduces curling and edge chipping
- NorZon zirconia alumina grain is self-sharpening, minimizes heat and improves cut rate
- Superior bond system optimizes grain adhesion for extended product life



NorGrip Multi-Air Discs

Norton BlueFire hook and loop NorGrip discs last long and cut quickly, using premium zirconia grain which microfractures to remain sharp and fast cutting. Revolutionary design for maximum vacuum assist virtually eliminates clogging for a cleaner work environment with less dust and contamination.



GRIT

P80E

Pkg/Case

6" MULTI-AIR

PART #

662611**81412**

50/4



NorGrip Discs

Norton BlueFire hook and loop NorGrip discs last long and cut quickly, using premium zirconia grain which microfractures to remain sharp and fast cutting.



5"

6"

8"

8" VAC

GRIT

80E

40E

36E

Pkg/Case

PART #

662611**25444**

662611**25684**

–

25/4

PART #

662611**23588**

662611**23589**

662611**23590**

25/4

PART #

662611**23591**

662611**23592**

662611**23593**

25/4

PART #

662611**23596**

–

662611**23598**

25/4



PSA Discs

Norton BlueFire PSA discs are ideal for sanding body filler. NorZon grain micro-fractures to improve cut rate, minimize loading, and reduce heat.



5"

6"

8"

6" VAC

8" VAC

GRIT

80E

40E

36E

Pkg/Case

PART #

662611**25244**

662611**25307**

662611**25436**

50/4

PART #

662611**23573**

662611**23574**

662611**23575**

50/4

PART #

662611**23576**

662611**23577**

662611**23578**

25/4

PART #

–

662611**23580**

50/4

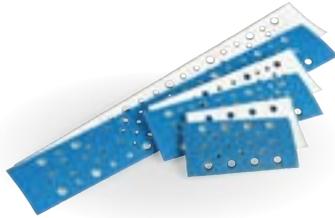
PART #

662611**23582**

–

662611**23584**

25/4



Multi-Air Body File Sheets

Norton BlueFire zirconia grain on a reinforced backing with hook and loop attachment reduces heat so that the paper lasts extra long. Ideal for sanding body filler. Revolutionary design for maximum vacuum assist virtually eliminates clogging for a cleaner work environment with less dust and contamination. Cutting surface remains clean offering a consistent cut throughout the life of the body file sheet with no clogging or loading.

GRIT	2-3/4" x 16-1/2"	2-3/4" x 8"
P40E	699573 94450	699573 94363
Pkg/Case	50/4	50/4



NorGrip, PSA, and Clip-on Body File Sheets

Norton BlueFire Body File Sheets come in three different types: Clip-On, PSA, and NorGrip. Self-sharpening NorZon grain improves cut rate, minimizes loading, and reduces heat. Tough E-weight latex reinforced paper backing resists tearing. Norton BlueFire is ideal for sanding body filler.

GRIT	CLIP-ON 2-3/4" x 17-1/2"	PSA 2-3/4" x 16-1/2"	PSA 2-3/4" x 16" VAC	NORGRIP 2-3/4" x 16-1/2"	NORGRIP 2-3/4" x 16" VAC
180E	662611 26511	—	—	—	—
100E	662611 26512	662611 25595*	—	—	—
80E	662611 23620	662611 23608	662611 23611	662611 23614	662611 23617
40E	662611 23621	662611 23609	662611 23612*	662611 23615	662611 23618
36E	662611 23622	662611 23610	—	662611 23616	662611 23619*
Pkg/Case	50/5	50/5	50/5	25/5	25/5
*Pkg/Case		50/10			

* Non-Stock Item



Black Ice T401 Silicon Carbide



Premium abrasive grain

Flexible, specially-treated backing

Consistent finish is easy to buff

- Specially treated waterproof paper does not require soaking, is curl resistant and will not deteriorate
- Premium abrasive grain lasts long and cuts fast
- Ultra flexible backing resists cracking, tearing and wrinkles
- Advanced coating process for a consistent scratch pattern that buffs out faster

Sheets and Discs

Norton Black Ice works great wet or dry and gives the same cut no matter how you use it. If you prefer the paper to be wet, just a spritz of water is all that's needed. Or, if you like to soak your paper, go ahead because Norton Black Ice has curl resistance built right in so it stays flat and Norton Black Ice will not deteriorate, no matter how long you leave it in water.



3" NORGRIP DISC



5-1/2" x 9"



9" x 11"

GRIT	PART #	PART #	PART #
2500B	662611 47432	662611 39369	662611 39377
2000B	662611 47433	662611 39370	662611 39378
1500B	—	662611 39371	662611 39379
1200B	—	662611 39372	662611 39380
1000B	—	662611 39373	662611 39381
P800B	—	662611 39374	662611 39382
P600B	—	662611 39375	662611 39383
P500B	—	—	662611 39384
P400B	—	—	662611 39385
P320B	—	—	662611 39386
P240B	—	—	662611 39388
P220B	—	—	662611 39389
<i>Pkg/Case</i>	<i>50/4</i>	<i>50/5</i>	<i>50/5</i>





Defect removal | Premium aluminum oxide grain | Smooth film backing

- Smooth film backing for a consistent finish that buffs out easily and quickly
- Premium aluminum oxide grain cuts fast and lasts longer
- Anti-loading agent produces a uniform finish that buffs out faster and eliminates pigtails and costly re-work

Q175 NorGrip Fine Grit Film Finishing Discs

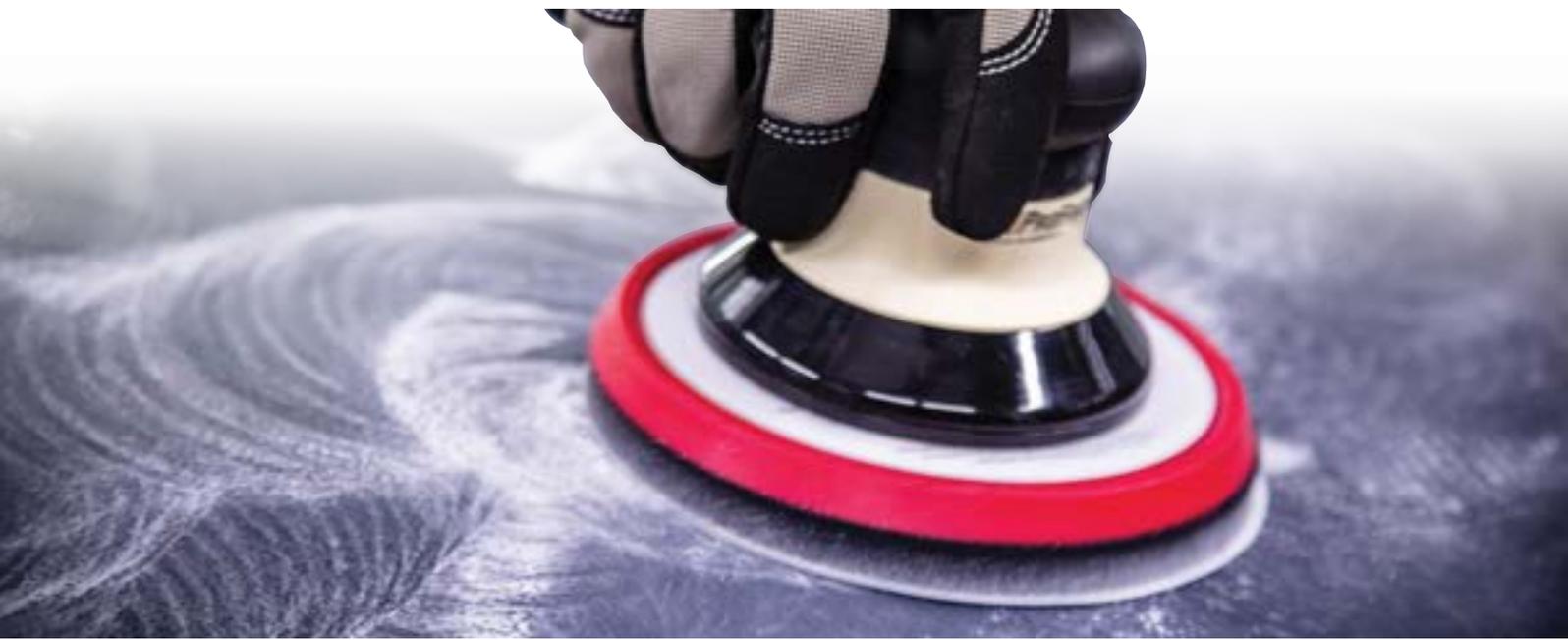


GRIT	COLOR	3"	6"
P1500	Blue	776960 88704	776960 88716
P1200	Green	776960 88703	776960 88715
P1000	Red	776960 88702	776960 88714
P800	Black	776960 88701	776960 88713
<i>Pkg/Case</i>		<i>50/4</i>	<i>50/4</i>

Q275 NorGrip Fine Grit Film Finishing Discs



GRIT	6"
P1500	662611 01615
P1200	662611 01616
P1000	662611 01617
P800	662611 01618
<i>Pkg/Case</i>	<i>50/4</i>





Scratch refinement | Foam backing | Buffs out easily

- Integrated foam backing is conformable to contours and eliminates pigtailed and costly re-work
- Open mesh design for a uniform scratch pattern and allowing equal pressure distribution for quicker sanding
- Produces a semi-polished finish that is quick and easy to buff out

NorGrip Foam Finishing Discs

Norton Ice foam finishing discs, used damp, will produce a semi-polished surface which greatly reduces buffing time.



		3"	6"	3" BACK-UP PAD	6" BACK-UP PAD
GRIT	COLOR	PART #	PART #	PART #	PART #
3000	Green	636425 06020	636425 06013	—	—
2000	Magenta	636425 06021	636425 06014	—	—
1500	Blue	636425 06022	636425 06015	—	—
Back-up Pad	—	—	—	636425 06128	636425 06130
Pkg/Case	—	6/4	15/4	10/1	5/1





Water soluble | Easy clean up | No cross contamination

- Water-based formula is VOC compliant and very easy to clean up
- 1 polish, 3 pads is a simple system in which the polish matches the cut of the pad for optimal performance that reduces inventory
- Premium micro-fine abrasives remove swirl marks, haze, and sand scratches quickly



Extra-Cut

Water soluble Norton Liquid Ice Extra-Cut is easy to use and easy to clean up. Norton Liquid Ice Extra-Cut is engineered to be used with a selection of 3 pads, depending on the finish required.



DESCRIPTION	PART #	PKG/CASE
Quart	636425 97116	1/4
Gallon	636425 06078	1/2

Clean-Up/ Detailer Spray

The spray detailer easily cleans up excess buffing residue and provides paint protection. Just spray it on and wipe it off with a Blue Magnet microfiber cloth.



DESCRIPTION	PART #	PKG/CASE
32 oz. Spray Bottle	636425 42082	1/4
Blue Magnet Microfiber Cloth	636425 04402	5/4



8" Buffing/Polishing Waffle Pads

These pads can be used with Norton Liquid Ice Extra-Cut following the step numbers.

DESCRIPTION	PART #	PKG/CASE
8" NorGrip Back-up Pad (5/8"-11)	636425 42080	1/3
8" Orange Waffle – Step 1	636425 06379	1/6
8" Blue Waffle – Step 2	636425 06380	1/6
8" White Waffle – Step 3	636425 06381	1/6



8" Buffing/Polishing Pads

These pads can be used with Norton Liquid Ice Extra-Cut following the step numbers.

DESCRIPTION	PART #	PKG/CASE
8" NorGrip Back-up Pad (5/8"-11)	636425 42080	1/3
8" Super Cut Wool Pad – Step 1	636425 42077	1/6
8" Blue Cutting Foam Pad – Step 2	636425 42078	1/6
8" White Finishing Foam Pad – Step 3	636425 42079	1/6



3" Buffing/Polishing Pads

For small spot repair areas.

DESCRIPTION	PART #	PKG/CASE
3" NorGrip Back-up Pad (5/16"-24")	636425 06128	10/1
3" Super Cut Wool Pad – Step 1	636425 43832	10/4
3" Blue Cutting Foam Pad – Step 2	636425 05459	10/4
3" White Finishing Foam Pad – Step 3	636425 05460	10/4





Consistent cut and uniform scratch pattern

Perforated

Strong, yet flexible

- Advanced resin formulation evenly coats the fibers allowing for a more consistent cut, added strength, and resists tearing
- Consistent grain sizing produces a uniform scratch pattern with no wild scratches
- Even grain distribution throughout thickness for a consistent cut for full use of scuff pad and longer life
- Perforated for quick, easy pad re-sizing without jagged edge

Maroon
(320/400)

- Quick and aggressive cut
- Tear-resistant

Gray
(800/1000)

- Works with or without Scuff Gel
- Quick cut, uniform finish
- Incredibly flexible yet tear-resistant

Gold
(1000/1200)

- Ideal for pearls and metallics
- Works with or without Scuff Gel

White
(non-abrasive)

- Use for surface cleaning and detailing
- Ideal for all materials and surface

Scuff Pads and Perforated Rolls

Norton Bear-TEX pads offer a consistently graded grain in an advanced resin system which provides a super fast cut without wild scratches. Rolls are perforated every 3" and are packaged in a protective plastic wrap for easy dispensing.



6" x 9" PAD



6" x 9" PAD



4" x 30" ROLL

DESCRIPTION	COLOR	PART #	PART #	PART #
Primer Prep	Maroon	662610 58000	–	636425 03009
Color Prep	Gray	662610 58002	–	636425 02999
Clear Blend Prep	Gold	–	662610 58005	–
Non-Abrasive	White	662610 58001	–	–
Pkg/Case		20/3	10/3	1/1

Thin-Flex Pads, Rolls, and Discs

Norton Thin-Flex is a very flexible, yet strong product for use on contoured surfaces and for getting into tight spaces. It can be used for fine finishing and surface preparation. Rolls are perforated every 3".



4-1/2" x 9" PAD



6" DISC



4" x 30" ROLL PLASTIC WRAP



4" x 30" ROLL BOXED

DESCRIPTION	COLOR	PART #	PART #	PART #	PART #
Primer Prep	Maroon	636425 06166	666233 34770	636425 03023	776960 75500
Color Prep	Gray	636425 06167	666233 34771	636425 03021	776960 75502
Clear Blend Prep	Gold	662611 13519 *	662611 13517 *	–	–
Non-Abrasive	White	–	776960 98087 *	–	–
Pkg/Case		25/4	25/4	1/1	1/3
*Pkg/Case		(10/10)	*(10/4)	*(10/1)	

Scuff Gel

Formulated for consistent abrasion for paint adhesion. Use with Norton Bear-TEX gray or gold pads or discs. Cleans, de-greases and abrades in one step. Rinses off easily and completely. Water-based formula; low in VOC.



DESCRIPTION	SIZE	PART #
Scuff Gel	24.7 oz. - 700 grams	076607 05376
Pkg/Case		1/6



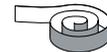
Uniform finish | Can be used moist or dry | Conformable foam backing

- Norton A275 on foam backing cuts fast and is long-lasting without leaving finger marks when hand sanding primer
- Water resistant properties allow for the foam pads to be used moist
- Creates a uniform finish minimizing "difficult to cover" sand scratches that prove challenging for water-based paints

GRIT	APPLICATION
P320, P400	Feather-edge, scuff primer, scuff new parts before painting
P500, P600	Prepare panel for base coat
P800, P1000	Sand clear coat, remove minor defects

Rotolo Foam

Norton Rotolo Foam pre-cut sheets, conveniently packaged in a roll form, are ideal for fine sanding on round edges, contours, and curves, providing an outstanding finish on primers and top coats. Perforated every 5-1/2".



4-1/2" x 82'

GRIT	PART #
P320	666233 57606
P400	666233 57608
P500	666233 57611
P600	666233 57612
P800	666233 57613
P1000	666233 57616
<i>Pkg/Case</i>	1/2



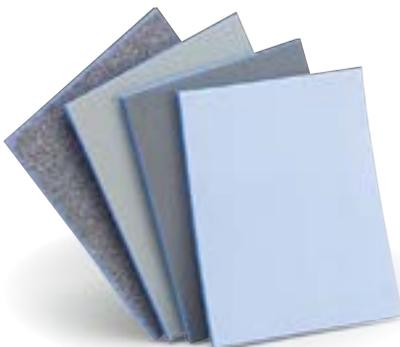
Highly conformable | Durable and reusable

- Abrasive grain coated on a sponge backing allows for wet or dry sanding without leaving finger marks
- Grit is printed on the sponge for easy identification
- Highly conformable allowing for sanding on bumpers, jambs, and small parts as well as a perfect solution for contours and edges

GRIT DESIGNATION	FINISH GENERATED	APPLICATION
Medium	P180/P120	Scuff, shaping filler
Fine	P400/P320	Feather-edge, scuffing primer, scuffing new parts before painting
Super Fine	P600/P500	Preparing panel for base coat
Ultra Fine	P1000/P800	Sanding base coat, removing clear coat defects
Micro Fine	P1500/P1200	Clear coat sanding, removing minor defects

SoftTouch Sponges

The finishing action of sponges generates a finer finish than conventional coated abrasive products. The coarser grit is the finish achieved when sanding dry and the finer grit is the finish achieved when sanding wet.



4-1/2" x 5-1/2" x 3/16"

DESCRIPTION	PART #
Medium	076607 03074
Fine	076607 03075
Super Fine	076607 03076
Ultra Fine	076607 03077
Micro Fine	076607 03078
<i>Pkg/Case</i>	20/4



Extra-coarse
ceramic alumina grain

Tough synthetic fibers

Aggressive cut

- Open web construction resists loading
- Synthetic web impregnated with abrasive will not rust
- Thick and durable extending the product life
- Effective on sharp, jagged surfaces and a great alternative to wire brushes

Rapid Strip TR+ Disc

Removes rust and paint from door jambs, seams, and difficult to reach areas. Rust free alternative to a wire brush. Rugged design provides long life and continuous cutting action.



DESCRIPTION	RPM	BACK-UP PAD PART #	4" TR+ PART #
Norton Blaze	8,000	–	666233 31054
Back-up Pad	–	636425 55106	–
<i>Pkg/Case</i>		1/1	5/1

Rapid Strip Disc with Mandrel

Removes rust and paint from door jambs, seams and difficult to reach areas. Rust-free alternative to a wire brush. Mandrel assembly will adapt discs for use on portable tools. The assembly consists of a mandrel, nut and two washers.



DESCRIPTION	RPM	MANDREL PART #	4" x 1/4" HOLE PART #
Norton Blaze	6,000	–	662610 09324
Mandrel with 3-1/16" x 1/4" shank	–	662610 09502	–
<i>Pkg/Case</i>		1/1	5/4

Speed-Lok TR Rapid Strip Disc

Great for removing rust, undercoating, seam-sealers, and stone guards. Use in truck beds, door jambs, and hard-to-reach areas like wheel wells and undercarriage. Use to remove oxidation from tire rims and to remove rust from brake assemblies.



DESCRIPTION	RPM	2" TR PART #	3" TR PART #
Norton Blaze	15,000	666233 31051	–
Norton Blaze	12,000	–	666233 31053
Back-up Pad	–	666233 55103	666233 55105
<i>Pkg/Case</i>		10/1	10/1

2" and 3" Rapid Blend Grinding Discs



Engineered abrasives

Grind in 3D

8X Life

- Seeded Gel (SG) ceramic – Norton Blaze (orange) has a quicker cut rate and longer life compared to conventional abrasives
- Proprietary Norton Vortex aluminum oxide aggregate grain (blue) performs the medium to fine grit steps of traditional discs in an easy one-step operation
- New construction: abrasive is distributed throughout the entire disc (top, bottom and side) so all three faces can be used and providing 3 - 8 times the life of competitive surface blending discs
- Special resin chemistry resists shedding when used on sharp edges, making it ideal for deburring and creates no smearing

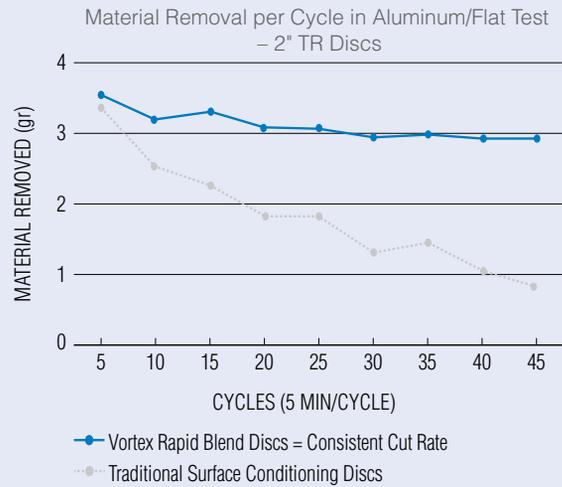
Norton Blaze and Norton Vortex Rapid Blend Discs

Ideal for removing surface rust, blending out grind marks, and removing coatings from automotive surfaces.

Norton Blaze (orange) can also be used to remove seam sealer and undercoating without loading. Norton Vortex (blue) is great for removing gaskets and works very well on aluminum without loading or smearing.

The discs are thin enough to get into tight spots but durable enough to last. Norton Blaze ceramic grain ensures a fast cut with long life. Norton Vortex grain cuts faster and finishes finer than conventional aluminum oxide abrasives.

Both can be used on the face, side, and back. Use with a 1" back-up pad to allow use of the top surface of the disc and allow the disc to conform to contours.



DESCRIPTION

Blaze (Orange)
Vortex (Blue)
Case



2" TR

PART #

666233**38632**
666233**34782**
10



3" TR

PART #

666233**38633**
666233**34783**
10



2" and 3" Rapid Prep Grinding Discs



Cuts coarse/finishes fine

| Lasts longer

| No smearing

- Proprietary Norton Vortex aluminum oxide aggregate grain has a consistent cut and finish in addition to a fast cutting speed and finish of finer grits
- New grain coating method is more resistant to edge wear and lasts up to 4X longer than competitive products
- New resin system does not smear and will not load on aluminum and soft metals

Vortex Rapid Prep Speed-Lok Discs

Norton Bear-Text Vortex surface blending discs deliver superior, consistent finishes whenever you need to clean, deburr, blend, or finish. Ideal for removing rust and oxides, blending out disc marks, and removing coatings and gasket residues. Product color coding (by grit) makes work fast and easy.



2" TR VORTEX



3" TR VORTEX

GRIT	COLOR	PART #	PART #
Very Fine (320)	Blue	666233 90502	666233 35437
Medium (120)	Maroon	666233 90501	666233 35430
Coarse (80)	Brown	666233 90500	666233 35417
Case		25	25

Bear-Text Rapid Prep Surface Blending Speed-Lok Discs

Ideal for removing rust and oxides, blending out disc marks, and removing coatings and gasket residues from automotive surfaces. Thick, reinforced non-woven backing is impregnated with tough aluminum oxide abrasive. New resin formulation will not smear.



2" TR BEAR-TEX



3" TR BEAR-TEX

GRIT	COLOR	PART #	PART #
Very Fine (320)	Blue	662610 09189	662610 09192
Medium (120)	Maroon	662610 09190	662610 17522
Coarse (80)	Brown	662610 09191	662610 09194
Case		25	25

2" and 3" Speed-Lok TR Grinding Discs



Premium performance abrasives

Easy twist-on / twist-off system

Rugged backing for extended life

- Premium self-sharpening SG ceramic and zirconia alumina grain delivers an aggressive, consistent cut and long life
- Grinding aid coating produces minimal loading and burn-free grinding of heat-sensitive materials for a longer life
- Heavy duty backing allows for reduced edge wear extending the life of the disc

Blaze Speed-Lok TR Discs

Norton Blaze self-sharpening design is ideal for high-pressure, heavy metal removal applications.



GRIT		
	2" TR PART #	3" TR PART #
80	662611 62324	662611 62334
60	662611 62322	662611 62332
50	662611 62320	662611 62330
36	662611 62318	662611 62328
Case	25	25

BlueFire Speed-Lok TR Discs

BlueFire zirconia alumina self-sharpening abrasive cuts fast and cool to minimize heat build-up.



GRIT		
	2" TR PART #	3" TR PART #
80	662611 21049	662611 21054
60	662611 21048	662611 21053
50	662611 38670	662611 38673
36	662611 38671	662611 38674
24	662611 38672	662611 38675
Case	25	25

Speed-Lok Back-up Pads

Speed-Lok TR are compatible with similar competitive attachment systems.



DESCRIPTION			
	1" BACK-UP PAD PART #	2" BACK-UP PAD PART #	3" BACK-UP PAD PART #
Speed-Lok TR	08834 164037	662610 55103	662610 55105
Case	1	10	10





Long lasting

Consistent finish

Ergonomic

- Durable polyester flaps improve life, grain retention, and wear evenly creating a better, more consistent finish with a cooler cut
- High strength plastic back design is lightweight and absorbs vibration allowing for greater control and technician comfort improving productivity
- 2" and 3" diameter discs allow for easy storage and are useful for getting into hard-to-reach areas while maintaining required cut and life
- Can be used on high speed die grinders responding to the demand for smaller, ergonomically-friendly tools that require less effort, while delivering better results



Blaze Mini Flap Discs

Blaze Mini Flap discs eliminate the conventional 2-step process in grinding edges and removing welds and rust. Featuring the latest-generation ceramic alumina abrasive these mini flap discs have 50-200% longer life versus the competition on stainless, titanium, and super alloys.

GRIT	2"	3"
	PART #	PART #
P120	776960 90149	776960 90154
P80	776960 90148	776960 90153
P60	776960 90147	776960 90152
P40	776960 90146	776960 90151
P36	776960 90145	776960 90150
Pkg.	10	10



BlueFire Mini Flap Discs

The abrasive technology used in the Norton BlueFire mini flap discs combined with the layered flap design wears away evenly, producing a high-quality and consistent finish. Strong zirconia alumina plus abrasive delivers aggressive cut rate and up to 30% longer life on mild carbon steel and welds and the semi-open coat impedes loading on aluminum.

GRIT	2"	3"
	PART #	PART #
P120	776960 90169	776960 90174
P80	776960 90168	776960 90173
P60	776960 90167	776960 90172
P40	776960 90166	776960 90171
P36	776960 90165	776960 90170
Pkg.	10	10





NorKut Grinding Discs

NorZon grain is resin bonded to a unique backing which resists cracking and breaking and can be cut down up to the 1" core. Use the cores to grind "pinch" welds and other hard to reach areas. Two quick-change mandrels are used on most popular tools: 7/16"-20 thread for use with hand held pneumatic grinders and 1/4" mandrel for use on automotive drills.



GRIT	3" DISC PART #	MANDREL PART #
50	636425 03658	–
36	636425 03657	–
24	636425 03656	–
7/16"-20 Mandrel	–	636425 03659
1/4" Mandrel	–	636425 03660
Pkg/Case	20/4	5/10



Bear-Tex AVOS Speed-Lok Discs

Very Fine: removes 180-320 grit grind lines and is excellent for paint preparation.

Medium: removes 120-180 grit grind lines and is excellent for cleaning and rust removal.

Coarse: removes 60-120 grit grind lines and is excellent for deburring.



GRIT	COLOR	5" PART #
Very Fine	Blue	666233 74824
Medium	Maroon	666233 74819
Coarse	Brown	666233 74818
Pkg/Case		10/4



5" – 9" Fiber Grinding Discs



Premium performance abrasives

Grinding aid for heat reduction

Rugged backing for extended life

- Premium SG ceramic and zirconia alumina grain is self-sharpening for an aggressive, consistent cut and extended disc life
- Grinding aid coating for minimal loading, reduced heat and a longer life
- Heavy fiber backing has maximum strength and tear resistance for a long life



Blaze Grinding Discs

The Norton SG Blaze self-lubricating grain and heavier fiber backing helps to create better finishes and longer life on stainless and other tough applications.

The 5" discs are available in a convenient, re-sealable foil pack to help control humidity and prevent curling.

	 5" x 7/8" FOIL PACK	 5" x 7/8"	 7" x 7/8"	 9-1/8" x 7/8"
GRIT	PART #	PART #	PART #	PART #
80	–	699573 98009	699573 98014	–
50	662544 64820	699573 98007	699573 98012	699573 98017
36	662544 64821	699573 98006	699573 98011	699573 98016
24	662544 64822	699573 98005	699573 98010	699573 98015
Pkg/Case	10/50	25	25	25



Red Heat Grinding Discs

The ceramic grain is ideal for high pressure, heavy metal removal applications such as weld grinding.

	 5" AVOS	 5" x 7/8"	 7" x 7/8"	 9-1/8" x 7/8"
GRIT	PART #	PART #	PART #	PART #
80	–	776960 08422	776960 08432	–
60	–	776960 08414	776960 08431	–
50	776960 08475	776960 08413	776960 08430	–
36	–	776960 08412	776960 08429	776960 08440
24	–	776960 08407	776960 10018	–
Case	10	25	25	25



BlueFire Grinding Discs

Zirconia alumina grain provides a quick initial cut and a self-sharpening action continuously expose sharp, new cutting points. Ideal for lighter grinding or applications requiring a cool cut to minimize heat build up.

	 5" AVOS	 5" x 7/8"	 7" x 7/8"	 9-1/8" x 7/8"
GRIT	PART #	PART #	PART #	PART #
80	–	662611 38600	662611 38590	–
60	–	662611 38601	662611 38591	–
50	662611 26558	662611 38561	662611 38592	662611 38582
36	662611 26557	662611 38562	662611 38593	662611 38583
24	662611 26556	662611 38563	662611 38594	662611 38584
Case	10	25	25	25



Remove spot welds faster than bits

Cool cut

Gets into tight spots

Norton Blaze

- Norton SG ceramic alumina grain is self-sharpening for consistent, aggressive cut and longer life
- Y-wt. polyester cloth backing provides edge-fray resistance for improved grinding throughout belt life
- Improved resin bond system significantly improved belt life due to exceptional grain adhesion
- Advanced "super size" grinding lubricant allows for a cooler cutting during the life of the belt

Norton BlueFire

- Self-sharpening zirconia alumina for fast cut and long life
- High performance resin bond has a strong grain adhesion and longer life
- Flexible X-wt. polyester backing for moderate to light pressure applications



Portable File Belts

Portable file belts are designed to be used for spot weld and hem flange removal as well as grinding in other tight areas. The 40 and 60 grit belts are ideal for spot weld removal on steel followed by the 80 and 120 grit belts for weld dressing and refinement.

	BLAZE	BLAZE	BLUEFIRE	BLUEFIRE
SIZE	PART #	PART #	PART #	PART #
1/2" x 18"				
40	699573 98021	776960 69243	662544 44193	–
60	699573 98022	776960 69244	780727 28569	666233 73756
80	699573 98023	776960 69245	780727 28568	666233 73757
120	662610 41384	776960 69246	780727 28567	666233 73758
3/8" x 13"				
60	699573 45359	–	780727 40295	–
80	699573 92150	–	780727 36062	–
Pkg/Case	1/50	5/25	1/50	5/25



Non-Woven Portable File Belts

		BEAR-TEX
SIZE	COLOR	PART #
1/2" x 18"		
Coarse	Brown	662610 55309
Medium	Maroon	662610 55310
Very Fine	Blue	662610 55311
Pkg/Case		1/24





Premium abrasive grain | Durable resin bond | Fiberglass reinforced

- Operator comfort with reduced hand fatigue from less cutting vibration
- Less downtime and waste with longer wheel life using fewer wheels
- Require less operator pressure and effort reduces cycle time
- Fewer wheel changes mean quicker turnaround and greater productivity



Blaze Cut-off Wheels

Norton Blaze cut-off wheels are composed of 100% of the most advanced ceramic alumina abrasive grain with a special shape for comfort and performance. Guaranteed 7X the life of aluminum oxide wheels and 3X the life of zirconia alumina wheels. The speed of cut is amongst the highest compared to other competitive product in the market.

1/32" Cut-off Wheel

- Thinnest, fastest cutting blade
- Much cooler cut
- Allows for a tighter fit
- Excellent for quarter panel

1/16" Cut-off Wheel

- Great for demanding applications
- Cuts bolts, rods and frame rails
- Exceptional, extended work life

SIZE D x T x H	PART #	MAX. RPM
3" x 1/32" x 3/8"	662533 71058	25,465
3" x 1/16" x 3/8"	662533 71059	25,465
Pkg/Case	5/10	



Medallion Cut-off Wheels

Norton Medallion cut-off wheels deliver unmatched performance on the job. They are a great choice for cool, easy, free-cutting of sheet metal, or heavy duty cutting of muffler clamps, bolts, and steel rods up to 3/4" thick, as well as spot weld grinding.

SIZE D x T x H	PART #	MAX. RPM
3" x 1/32" x 3/8"	076607 89032	25,465
3" x 1/16" x 3/8"	076607 89030	25,465
3" x 3/16" x 3/8"	076607 89034	25,465
Pkg/Case	5/10	



Small Diameter Reinforced Cut-off Wheels

Excellent for sheet metal work, cutting clamps and rusted bolts. Follow all safety precautions.

SIZE D x T x H	NORZON PLUS	GEMINI	VALUE	MAX. RPM
	PART #	PART #	PART #	
3" x 1/32" x 3/8"	—	—	076607 89011	21,260
3" x 1/16" x 3/8"	—	—	076607 89012	21,260
4" x .035" x 3/8"	662435 10675	662435 10630 FC	—	19,100
4" x 1/16" x 3/8"	662435 10677 FC	662435 10655 FC	—	19,100
Pkg/Case	25/1	25/1	100/4	

FC = Free Cut

SAFETY TIP

Always wear protective safety equipment and never exceed the RPM shown on the wheel. *Never use a cut-off wheel on a tool without a guard.*



Color-coded | Premium abrasives | Full line of abrasive products

- Consumer-friendly, attractive, color-coded packaging to appeals to the end user
- Features same high-quality, performance abrasive as professional products
- Full line of hand and power sanding abrasives designed to take the guesswork out of making the simpler, right choice

Stick & Sand Sanding Discs

For orbital sanding various autobody applications with the swiftness of a power tool and the maximum productivity of an abrasive product that cuts fast, lasts long, resists loading and produces a consistent scratch pattern.



GRIT	6" NO-FIL DISCS		6" PSA DISCS	
	PART #	PART #	PART #	PKG/CASE
P400B	076607 00345	—	—	5/10
P320B	076607 00346	—	—	5/10
P220B	076607 00347	—	—	5/10
P180B	076607 00348	—	—	5/10
P80B	076607 00350	—	—	5/10
80E	—	—	076607 00351	5/5
40E	—	—	076607 00352	5/5

Dry Sand Sheets

Superior versatility of a full sheet product for sanding old paint, primer and between color coats to repair surfaces; the premium aluminum oxide abrasive with anti-clog coating (No-Fil) on a strong paper backing makes quick work of the project.



GRIT	9" x 11"	
	PART #	PKG/CASE
P320B	076607 00629	5/10
P220B	076607 00630	5/10
P180B	076607 00631	5/10
P80E	076607 00633	5/10

Wet Sand Sheets

Get the same versatility of a premium full sheet product with the flexibility of a using it for wet or dry sanding. The specially-coated waterproof paper will not deteriorate or curl when wet - which means you can take the time needed to finish the job at hand.



GRIT	9" x 11"	
	PART #	PKG/CASE
2000B	076607 00491	5/10
1500B	076607 00492	5/10
1200B	076607 00493	5/10
1000B	076607 00494	5/10
P800B	076607 00495	5/10
P600B	076607 00496	5/10
P400B	076607 00497	5/10
P320B	076607 00498	5/10
P220B	076607 00499	5/10



Stick & Sand Body File Sheets

Specifically-designed for use on a body file board/sander with a premium abrasive and reinforced backing to sand body filler with controlled ease.

			2-3/4" x 16-1/2"	
GRIT		PART #	PKG/CASE	
80E		076607 00322	3/10	
40E		076607 00323	3/10	



Scuff Pads

Bear-TEX pads are ideal for contoured and tight areas. The consistently-graded grain in an advanced resin formulation increases strength to avoid tearing and shredding. Use maroon pads before primer and on primed surfaces. Use gray pads for final scuffing of blend panels.

			6" x 9"	
GRIT		PART #	PKG/CASE	
Maroon	Primer/Prep	076607 00256	3/10	
Gray	Color Prep	076607 00257	3/10	





Powerful,
quiet technology

Lightweight
and mobile

Organization
and proficiency

- Energy efficient and extremely quiet
- Compact, smooth-edged design to maneuver tight spaces effortlessly
- Extremely lightweight 16.5' coaxial anti-static hose is easy to store and delivers improved ergonomics
- Versatile design and enclosed storage area allows for customization improving cycle times and reducing waste
- An automatic filter cleaning system guarantees the greatest amount of dust removal preventing the vacuum from loading without interrupting work or reducing extraction

Low Maintenance – An automatic filter cleaning system guarantees the greatest amount of dust removal preventing the vacuum from loading without interrupting work or reducing extraction



Air cycle during normal operation



Air cycle during filter cleaning



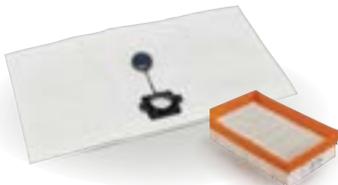
VAC Rack Bundle

A customizable mobile work station that keeps technicians clean and organized, increases efficiency and the bottom line. The Norton VAC RACK bundle has the essentials needed for paint and body applications, allowing easy access for technicians to choose Norton abrasives, tools and accessories required to complete the job.

PART #	DESCRIPTION	QTY
69957312400	VAC RACK Cart	1
	Vacuum System	1
	16.5' Pneumatic anti-static hose	1
	2-way Terminal	1
	Tool Hooks	2
	3" Hooks	6
	Shelves	2

Filters

The filter bags have a cap to contain dust during disposal.



PART #	DESCRIPTION	QTY/CS
69957312643	Filter bags	5
69957312646	Polyester filter	1

Connectors

The 2-way terminal allows for two hoses and tools to connect to the vacuum and run simultaneously. The rubber connection is a threaded hose fitting without a flow gauge.



PART #	DESCRIPTION	QTY/CS
69957312640	2-way terminal	1
69957312641	Threaded rubber connection for hose	1



Multi-Hole Back-up Pad

The multi-hole pattern combined with the 10 channels on the side of the back-up pad provide an air flow that increases dust extraction on both horizontal and vertical surfaces for a cleaner work area. The back-up pad is designed to obtain a low center of gravity to ensure better control and precision during all phases of the sanding process.

PART #	DESCRIPTION	QTY/CS
699573 12647	Multi-hole back-up pad	5
699573 45337	Multi-hole interface pad	4



Anti-Static Hoses

The 16.5' lightweight, anti-static hoses are treated to prevent the buildup of static electricity caused by dust as it moves through them. The hose for a pneumatic tool includes an integrated air line.

PART #	DESCRIPTION	QTY/CS
699573 12637	16.5' (5m) hose for pneumatic tool	1
699573 12638	16.5' (5m) suction hose	1
699573 45325	26.2' (8m) hose for pneumatic tool	1
699573 45336	26.2' (8m) suction hose	1



Multi-Air Orbital Sanders

These sanders are engineered for extremely smooth and quiet operation with a lightweight and ergonomically design for maximum comfort. Use the 6mm throw orbital sander for preparing body filler or sanding of clear coat paints and the 3mm throw for fine sanding and edging.

PART #	DESCRIPTION	QTY/CS
699573 66126	6" 9mm throw orbital sander	1
699573 12633	6" 6mm throw orbital sander	1
699573 12636	6" 3mm throw orbital sander	1



Vacuum Hand Blocks

Designed for use with vacuum abrasive sheet rolls. The flexible dust-free hand blocks easily conform to edges and curves.

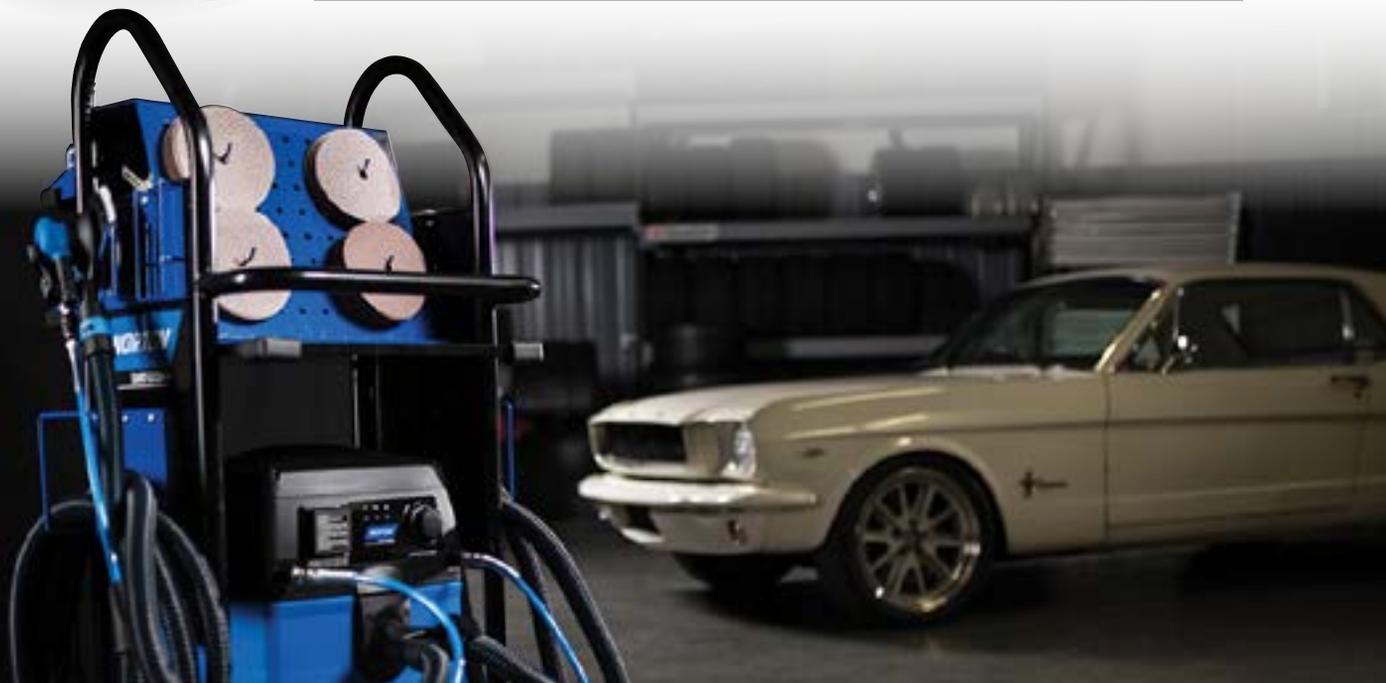
DESCRIPTION	PART #	CASE
125 x 70mm Vacuum Block	666233 91381	1
200 x 70mm Vacuum Block	666233 91382	1
400 x 70mm Vacuum Block	666233 91383	1



Vacuum Hand Block Interface Pads

Matches hole design on the REVvive BY RSG Vacuum Block. Use of an interface pad improves both surface finish and cut rate.

DESCRIPTION	PART #	CASE
125 x 70mm Vacuum Block Interface Pad	666233 91384	10
200 x 70mm Vacuum Block Interface Pad	666233 91385	10
400 x 70mm Vacuum Block Interface Pad	666233 91386	10



Mini Angle Sander / Straight Cut-off



Compact | Powerful | Portable

- A double-bearing spindle generates superb concentricity reducing vibrations allowing for longer use and finer finishes
- Finesse your projects by having the ultimate control in both precision and power with the speed regulator
- Get better tool handling while reducing additional fatigue with the ergonomic and streamlined non-slip grip
- Exceptionally high horsepower (hp):
 2" - 0.45 hp and 22,000 RPMs
 3" - 0.9 hp and 20,000 RPMs

Mini Angle Sander

Put the world right in the palm of your hand with our 2" and 3" Norton Mini Angle Sanders. Small, compact enough in getting to those hard-to-reach areas, and powerful enough to finish the job fast and efficiently.



SIZE/DESCRIPTION	2"	3"	QTY/CS
	PART #	PART #	
2" Single Sander	662611 50076		1
2" Kit	662611 50077		1
Includes: 1 – Norton 2" Sander, 25 – 2" 36 Grit Norton Blaze R980P 3-Ply TR Discs (662611 62318), 50 – 2" Medium Grit Norton Rapid Prep Non-Woven TR Discs (662610 09190), 1 – 2" Medium Density Back-up Pad (662610 55103)			
2" Mini Angle Sander Carry Case	699573 40172		1
Includes: 1 2" Mini Angle Sander, 5 – 2" 36 Grit Norton Blaze R980P 3-Ply TR Discs (662611 62318), 5 – 2" Medium Grit Norton Rapid Prep Non-Woven TR Discs (662610 09190), 1 – 2" Medium Density Back-up Pad (662610 55103)			
3" Single Sander		699573 82154	1
3" Kit		699573 82155	1
Includes: 1 – Norton 3" Sander, 25 – 3" 36 Grit Norton Blaze R980P 3-Ply TR discs (662611 62328), 25 – 3" Medium Grit Norton Rapid Prep Non-Woven TR discs (662610 17522), 1 – 3" Medium Density Back-up Pad (662610 55105)			



Fixed safety guard | Lightweight | Low noise and air consumption

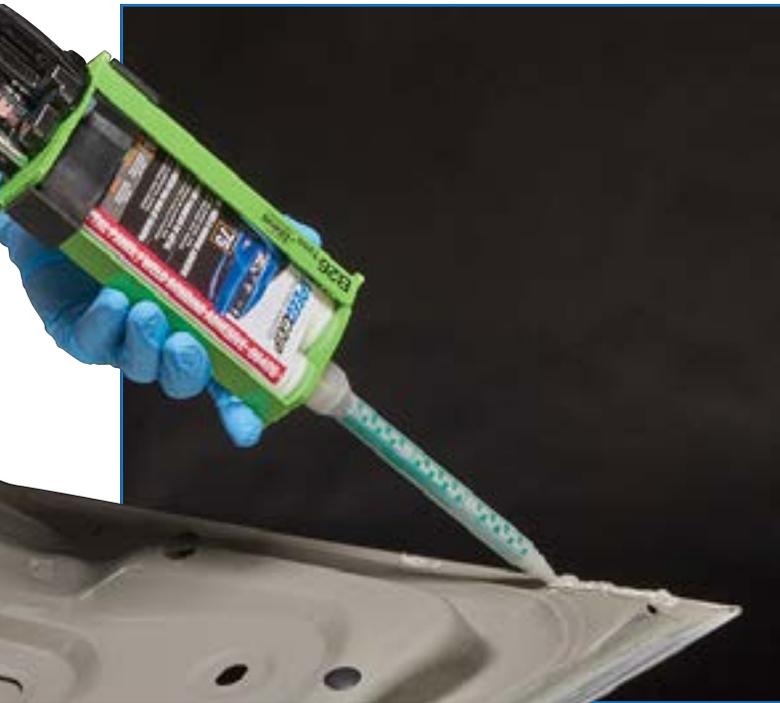
- Soft grip prevents discomfort
- Designed for collision repair applications
- Enhances the performance of Norton Blaze Cut-off Wheels
- Exceptionally high horsepower, boasting 0.8 hp and 25,000 RPM

Straight Cut-off Wheel Tool

The Norton Straight Cut-off Wheel Tool was specifically designed with collision repair technicians in mind. Lightweight, powerful and mighty, the tool works best to optimize the performance of Norton Blaze 3" cut-off blades in collision repair applications.



SIZE/DESCRIPTION	3"	QTY/CS
	PART #	
Straight Cut-off Wheel Tool	666233 91379	1



Plastic Repair

Seam Sealers

Metal Bonding

- Created using the most advanced technology available today
- Products can handle many different applications, thus minimizing the need for a large inventory of product to be kept on-hand
- Acrylic Adhesives are the best choice for metal-to-metal bonding, giving a lifetime corrosion and performance warranty
- Urethane Adhesives are the best choice for plastic repairs, easy to sand and will not lift, roll up or shrink
- Epoxy Adhesives are ideal for undetectable SMC repairs because they are easy to sand and will not lift or roll up

METAL BONDING	COMPOSITE PLASTIC REPAIR – BONDING	COMPOSITE PLASTIC REPAIR – STRUCTURAL	COMPOSITE PLASTIC REPAIR – COSMETIC	FLEXIBLE PLASTIC REPAIR – STRUCTURAL	FLEXIBLE PLASTIC REPAIR – COSMETIC	636425-	DESCRIPTION	COLOR	WORK TIME	HANDLING/ CLAMP TIME	SANDING TIME	PAINT TIME
ACRYLIC ADHESIVES												
■						06419	Metal Door Skin Bonding	Green	45 min	1-1/2 hrs		
■						06420	Metal Panel/Weld Bonding	Gray	75 min	2-1/2 hrs		
EPOXY ADHESIVES												
■	■	■		■		06418	Panel Bonder – 30 minute	Black	30 min	2 hours	3 hours	
■	■	■		■		06421	Panel Bonder – 90 minute	Black	90 min	4 hours	8 hours	
■						06427	Impact Toughened	Purple	90 min	120 min		
			■		■	06412	Repair and Filler	Purple	5 min		15-30 min*	15-30 min*
		■	■			06417	SMC/Fiberglass Repair	Beige	40 min		10 min @180°F	60 min @180°F
URETHANE ADHESIVES												
	■	■		■		04647	45 second	Opaque	45 sec	2-1/2 min	5 – 7 min*	
	■	■		■		04615	1 minute	Black	1-1/2 min	7 min	12 – 20 min*	1 hour
	■	■		■		04616	5 minute	Black	7 min	15 min	45 min	2 hours
■	■	■		■		04617	15 minute	Black	20 min	45 min	90 min	3 hours

*Sanding time depends on film thickness | Times are @ 70°F/21°C except #06421 @ 77°F / 25°C | All are 220 ml except #97122

TECHNICAL HELP LINE 1-866-879-3761



45 Minute Metal Panel/Weld Bonding Adhesive

Two-part acrylic (2:1) for panel bonding of door panels, other body sheet metal, steel and aluminum. Clamp time: 1-1/2 hours. Cure time: 8 hours.

DESCRIPTION	SIZE	PART #
Panel Bonding Adhesive 2:1	220ml	636425 06419
<i>Case</i>		6



75 Minute Metal Panel/Weld Bonding Adhesive

Two-part acrylic (2:1) for panel bonding of quarter panels, rear body panels, roof panels, door panels, van side panels and outer truck bed panels on bare metals, including aluminum. Clamp time: 2-1/2 hours. Cure time: 8 hours.

DESCRIPTION	SIZE	PART #
Panel Bonding Adhesive 2:1	220ml	636425 06420
<i>Case</i>		6



Impact Toughened Structural Adhesive

Two-part epoxy (2:1) structural adhesive for use in automotive bonding applications. Adheres to a wide variety of properly prepared substrates including steel and aluminum. The Impact Toughened Structural Adhesive has an extended work time for large applications, but can be accelerated with applied heat. Impact Toughened Structural Adhesive is much stronger than traditional structural adhesives, and can be used in weld bonded or rivet bonded OEM applications.

DESCRIPTION	SIZE	PART #
Panel Bonding Adhesive 2:1	220ml	636425 06427
<i>Case</i>		



Panel Bonding Adhesive

Superior two-part epoxy (2:1) adhesive designed to bond SMC, FRP, fiberglass, steel, and aluminum auto parts and body panels to each other and to metal frames (no primer required). It seals and bonds in one application.

DESCRIPTION	SIZE	PART #
Panel Bonding Adhesive – 30 minute	220 ml	636425 06418
Panel Bonding Adhesive – 90 minute	220 ml	636425 06421
<i>Case</i>		6

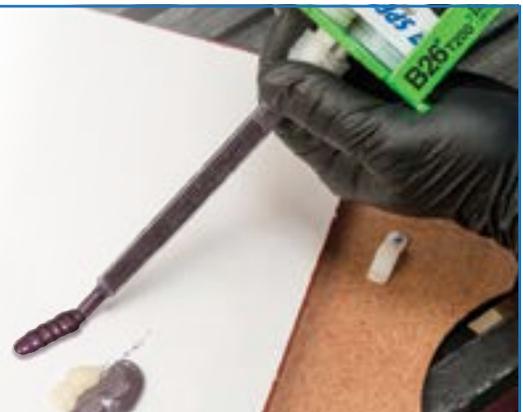
TECH TIP

Norton SpeedGrip adhesives SHOULD NOT be used for bonding structural components such as rails, pillars, rocker panels, core supports, etc. If in doubt as to what is a structural component, contact the vehicle manufacturer.

RESISTANCE SPOT WELDING: Norton recommends resistance welding through Metal Bonding Adhesives in a wet or cured state with little to no burn back.

WELDING: Norton Adhesive CANNOT be in the weld area or burn back will occur. Norton recommends at least one inch clearance from the weld site. A one inch clearance will keep the adhesive from contaminating the weld site while positioning the panel on the vehicle. If using, make sure to cover weld area on vehicle and replacement panel, but do not contaminate bond line areas.

After clamping, wipe any excess adhesive off the panel while wet.





45 Seconds

Two-part urethane (1:1) used for structural and cosmetic repairs of all plastic bumpers including TPE, TPO, TEO, PP, and ABS.

DESCRIPTION	SIZE	PART #
45 seconds	220ml	636425 04647
<i>Case</i>		6



1 Minute

Two-part urethane (1:1) used for structural and cosmetic repairs of all plastic bumpers including TPE, TPO, TEO, PP, and ABS.

DESCRIPTION	SIZE	PART #
1 minute	220ml	636425 04615
<i>Case</i>		6



5 Minutes

Two-part urethane (1:1) adhesive used for structural and cosmetic repairs of all plastic bumpers, bumper tabs, emblems, door trims, interior and exterior plastic repairs, and cosmetic repairs including TPE, TPO, TEO, PP, and ABS and can also be used to bond SMC or fiberglass panels.

DESCRIPTION	SIZE	PART #
5 minutes	220ml	636425 04616
<i>Case</i>		6



15 Minutes

Two-part urethane (1:1) adhesive used for installation of hood panels, roof panels, fenders, fender liners, fairings, spoilers, wind deflectors, cab extenders, ground effects, headlamp buckets, and other body panels. For bonding fiberglass, SMC, carbon fiber, and other plastics to itself and to primed metal.

DESCRIPTION	SIZE	PART #
15 minutes	220ml	636425 04617
<i>Case</i>		6



Adhesion Promoter

No need to identify plastic type – just simply apply Norton SpeedGrip Adhesion Promoter to all plastics once, no need to re-apply. Allow for a 10 minute flash time.

No plastic identification required.

DESCRIPTION	SIZE	PART #
Aerosol Adhesion Promoter	333 grams	636425 04625
<i>Case</i>		12



Repair and Filler

Two-part epoxy (1:1) used for cosmetic repairs on both flexible and rigid parts. Adhesion promoter must be used on plastic parts. Work time is 5 minutes and it can be sanded in 15-30 minutes. It sands easily and feathers well.

DESCRIPTION	SIZE	PART #
Repair and Filler	220 ml	636425 06412
<i>Case</i>		<i>6</i>



SMC/Fiberglass Repair Adhesive

Two-part epoxy (1:1) used for structural and cosmetic repair of all types of rigid body plastics such as SMC, GTX, fiberglass, Metton®, and carbon fiber.

DESCRIPTION	SIZE	PART #
SMC/Fiberglass Repair Adhesive	220 ml	636425 06417
<i>Case</i>		<i>6</i>





Seam Sealer – Controlled Flow

Two-part epoxy (1:1). Permanently flexible sealer that features a controlled leveling characteristic, as opposed to the excessive flow found in a self-leveling seam sealer. For use on horizontal or sloped areas. Can be painted after 30 minutes.

DESCRIPTION	SIZE	PART #
Seam Sealer - Controlled Flow	220 ml	636425 06402
<i>Case</i>		6



Epoxy Seam Sealer

Two-part epoxy (1:1) used to seal interior and exterior seams, joints, and voids. It will not shrink, harden, or crack and retains its flexibility. For use on vertical or horizontal seams. Can be painted after 30 minutes.

DESCRIPTION	SIZE	PART #
Seam Sealer	220 ml	636425 97120
<i>Case</i>		6



Self-Leveling Seam Sealer

Two-part epoxy (1:1) is formulated for use on drip rails, trunk seams, and roof channels. It will not shrink, harden, or crack and retains its flexibility. For use on horizontal seams. Can be painted after 30 minutes.

DESCRIPTION	SIZE	PART #
Seam Sealer – Self-Levelling	220 ml	636425 97121
<i>Case</i>		6



Bare Metal Epoxy Seam Sealer

Two-part epoxy (1:1), non-sag, high solid epoxy designed where a fast setting and fast paint time sealer is desired. Provides the latest in technology for sealing seams and faster paint time than traditional sealers. Norton Bare Metal Epoxy Seam Sealer extrudes easily with excellent tooling characteristics with no shrinkage, and can be painted after 45 minutes at 70° F/21°C.

DESCRIPTION	SIZE	PART #
Bare Metal Seam Sealer	220 ml	636425 06398
<i>Case</i>		6





OEM approved

Urethane formula
bonds all materials

Outstanding
corrosion protection

- High strength structural bonding with OEM quality and performance and outstanding corrosion protection
- Various work times result in shorter clamp time to increase productivity
- Products can handle many different applications, thus minimizing the need for a large inventory of product to be kept on-hand



SMC/FRP Fiberglass Repair and Panel Bonding – Urethane

Norton SpeedGrip/PLIOGRIP® two-part urethane adhesives are a quick and versatile system for bonding and repairing steel, aluminum, flexible, semi-rigid and rigid plastic and SMC, FRP, and fiberglass. All products provide the same outstanding performance on these materials. Just select the working time that best fits your needs.

DESCRIPTION	400ML PART #	PLIOGRIP® CROSSOVER
3 minutes	636425 04671	7773
10 minutes	636425 04672	7779
35 minutes	636425 04673	7770

Case 6
400ml Use applicator gun #41398-manual or #41396-pneumatic

Working Times

OPEN TIME	WORK TIME	CLAMPING/FIXTURE TIME	SANDING/PAINTING TIME
3 minutes	3-1/2 minutes	10 minutes	30 minutes
10 minutes	17 minutes	30 minutes	1 hour
35 minutes	50 minutes	90 minutes	3 hours

Times will increase as temperatures decrease.

Times shown above are at 77°F/25°C.

Full cure time is 24 hours but this may be accelerated with heat.

Do not apply polyester based putty/fillers on urethane products.

If polyester putty/filler must be used, skim coat over the Norton Speed-Grip repair area using Norton Speed-Grip rigid repair adhesive or Norton Speed-Grip flexible repair adhesive.

SMC/FRP Fiberglass Panel Bonding – Epoxy

Superior two-part epoxy Norton SpeedGrip/PLIOGRIP® adhesive designed to bond steel, aluminum, SMC, FRP, and fiberglass truck parts and panels. It seals and bonds in one application. The longer work time allows for adequate adjusting and handling. The glass beads mixed in this formulation provide the adequate spacing between parts for optimal bond strength.

DESCRIPTION	SIZE	PART #
Epoxy Panel Bonding Adhesive	400 ml	636425 04674

Case 6
Use applicator gun #41398-manual or #41396-pneumatic 2:1 Cartridge

Working Times

WORK TIME	CLAMPING/FIXTURE TIME	SANDING/PAINTING TIME
90 minutes	4 hours	8 hours

PLIOGRIP® ADHESIVE Manufactured by Ashland Inc., Columbus, OH
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Manual Applicator Gun –
1:1 and 2:1



Pneumatic Applicator Gun –
1:1 and 2:1



Mixing Tips
24-element tips ensure automatic
mixing for 220ml to 400ml.



Accessories

DESCRIPTION	200ML/220ML	400ML	220ML TO 400ML TIPS
	PART #	PART #	PART #
Manual Applicator Gun 1:1 & 2:1	636425 41400	636425 41398	–
Pneumatic Applicator Gun 1:1 & 2:1	636425 41399	636425 41396	–
Mixing Tips - 24 Element (green)	–	–	636425 04628
<i>Pkg/Case</i>	1	1	6/60

Nylon Reinforcing Tape

Self-adhesive backing tape for repairing and filling holes and plastic gouges. It can be used for both urethane and epoxy adhesives.

DESCRIPTION	SIZE	PART #
Nylon Reinforcing Tape	2" x 65"	636425 04632
<i>Case</i>		6



Sprayable Seam Sealer S-4 Kit and Mixing Tips

The S-4 (Sprayable Seam Sealer System) Starter Kit includes one S-4 Atomization Unit with a standard M style air fitting (which can be changed out), a bag of six S-4 Mixing Tips and instructions for use.

The S-4 Atomization Unit attaches to the bottom of the Pneumatic Gun (#41399) and can easily adjust the air pressure as needed. Either Seam Sealer (#97120) or Bare Metal Seam Sealer (#06398) can be used to replicate textured OEM seals. The S-4 Mixing Tip (#06404) screws onto the cartridge, and the opposite end of the tip attaches to the hose on the S-4 Unit.

DESCRIPTION	PART #	PIECES/PACK	PACKS/CASE
S-4 Starter Kit	636425 06403	1	1
S-4 Mixing Tips	636425 06404	6	10



SpeedGrip Rack

Heavy-duty steel rack that can be hung up in the shop and will help you organize your inventory of Norton SpeedGrip Structural Adhesives.

DESCRIPTION	SIZE	PART #
Norton SpeedGrip Rack	25-1/2" x 11" x 9-1/2" deep	636425 06168
<i>Case</i>		1



Ultra fast, high-strength bond adhesives

Full line of joint and seam sealers

Brush and spray protective coatings

- High quality components match OEM color or texture with ultra-fast application and dry time and high-strength bond
- Products can handle many different applications, thus minimizing the need for a large inventory of product to be kept on-hand



Super Bond Weatherstrip Adhesive

Super Bond Weatherstrip Adhesive is a fast setting, high-bond strength adhesive. Used to bond rubber or vinyl weatherstrips to doors, trunks, windows, etc. Can apply using a nasal tip or controlled bead. Has instant tack, and a strong bond, plus is fast drying and waterproof. Resists oil, grease, and silicone.

DESCRIPTION	COLOR	SIZE	PART #
Super Bond Weatherstrip Adhesive	Black	5 oz Tube	076607 82705
	Amber	5 oz Tube	076607 82706
<i>Case</i>			12



Heavy Duty Spray Trim Adhesive

A fast drying, super strength adhesive in an aerosol can. Used to bond carpeting, urethane foam, insulation, supported vinyl, wood, paper, hood pads, and headliners to most substrates. Convenient adjustable spray nozzle for varied applications.

DESCRIPTION	SIZE	PART #
Heavy Duty Spray Trim Adhesive	24 oz Can / 15.75 oz Net Wt.	076607 82725
<i>Case</i>		12



Urethane Windshield Sealer

A one part urethane adhesive sealant for windshield and backlite installations. Easy handling, fast-set properties, excellent shelf life. Passes Motor Vehicle Safety Standard #212 windshield barrier test and #216 crush test.

DESCRIPTION	SIZE	PART #
Urethane Windshield Sealer	1/10 gal. Cartridge	076607 82735
<i>Case</i>		12



Urethane Seam Sealer

A one-component, polyurethane seam sealer that cures quickly to a permanent, flexible sealant designed for sealing interior and exterior body joints and seams and duplicates OEM appearance. Paintable in 1 hour. Flexible foil package eliminates product waste. Use with Application Gun #82786.

DESCRIPTION	COLOR	PART #
Urethane Seam Sealer Sausage Pack	White	076607 82751
<i>Case</i>		6



Application Gun

Designed for use with Norton Urethane Seam Sealer (#82751). This item is a fully enclosed metal unit, which provides fast and efficient application of seam sealer material. Low ratio mechanism allows for easy pumping and precise application of sealant.

DESCRIPTION	PART #
Application Gun	076607 82786
<i>Case</i>	1



Quick-Set Seam Sealer

Quick-Set Seam Sealer can be used to seal any body seam against moisture or dust and to finish skin panels. Applies easily, skins in 2 minutes, and is paintable in 30 minutes. Has outstanding toolability and remains flexible when dry, plus has excellent adhesion to numerous substrates.

DESCRIPTION	COLOR	SIZE	PART #
Quick-Set Seam Sealer	Beige	1/10 Gal Cartridge	076607 82750
<i>Case</i>			12



Black Powder Guide Coat and Carbon Black Guide Coat

Provides the technician with a visual aid to ensure primed surfaces are totally smooth and even. A quick and efficient method to find uneven and low spots on body filler, primer, glazing putties and other repair components. Apply guide coat over the area to be sanded, and continue sanding until the coating is no longer visible on the surface. It can be sanded using either wet or dry sanding methods.

DESCRIPTION	SIZE	PART #
Black Powder Coat with applicator	100 grams	666233 34772
Case		6



Premium Rubberized Undercoat – Paintable

Fast-drying rubberized undercoat for rust-prevention, sound deadening and chip resistance to fenders, undercarriages, quarter panels, wheel wells, decks, and hoods. Excellent adhesion to painted and unpainted surfaces. Resists rust and abrasion as it seals out dust and moisture. Paintable in one hour.

DESCRIPTION	SIZE	PART #
Premium Rubberized Undercoat	24 oz Can/17.75 oz Net Weight	076607 82775
Case		6



Panel and Adhesive Cleaner

Removes adhesives, tar, grease, wax, body sealers, undercoating sprays, and silicone from most surfaces. Aggressive cleaner is safe to use on most paint applications. Packaged with squirt dispenser. Use as directed.

DESCRIPTION	SIZE	PART #
Panel and Adhesive Cleaner	Quart/32 oz	076607 82780
Case		12





Factory Grade Attachment Tape

High-performance black double-sided acrylic foam tape with blue easy-release polypropylene liner for exterior and interior moldings and trims. Norton Factory Grade Attachment Tape features black adhesive with a dark foam core that provides cleaner site lines in applications such as modern body side moldings, claddings and roof ditch moldings. Enhanced ability to match the requirements of new OEM part technologies.

- Versatile adhesive bonds to medium and high-surface energy plastics, taking the guesswork out of choosing the right tape for the right part
- Enhanced short term adhesion capability (20 minutes after initial bond) on a wide variety of substrates, increasing productivity and speed of assembly
- Superior conformability to allow for a better bond to irregular surfaces
- Resistant to weathering degradation (UV and high temperature) with the ability to remain flexible at cold temperatures

	1/4" x 5 YDS.	1/2" x 5 YDS.	7/8" x 5 YDS.
DESCRIPTION	PART #	PART #	PART #
Attachment Tape 0.043" (1.1mm) Thick	636425 98650	636425 98651	636425 98652
Case	12	9	7



Premium Automotive Attachment Tape

High-density gray foam tape coated with high strength acrylic adhesive on both sides with red polyethylene release liner is designed for bonding medium to large moldings and accessories. High-strength acrylic adhesive provides superior adhesion to plastics, metal, glass, and painted vehicle surfaces.

- Used for attaching body side moldings, cladding, door edges, emblems, interior trim, rocker panel moldings and pillar covers
- Remains flexible at low temperatures

	1/4" x 20 YDS.	1/2" x 20 YDS.	7/8" x 20 YDS.
DESCRIPTION	PART #	PART #	PART #
Attachment Tape 0.043" (1.1mm) Thick	636425 05620	636425 05621	636425 05622
Case	12	12	12



Automotive Attachment Tape

High-density black foam tape with green polyethylene release liner bonds small to medium moldings and accessories. High strength acrylic adhesive provides superior adhesion to plastics, metal, glass, and painted vehicle surfaces. The black color of the tape hides well from detection.

	1/2" x 20 YDS.	7/8" x 20 YDS.
DESCRIPTION	PART #	PART #
Attachment Tape 0.043" (1.1mm) Thick	636425 76377	636425 76378
Case	12	12



Attachment Tape Adhesion Promoter

Norton Attachment Tape Adhesion Promoter is a liquid primer to improve the adhesion of Norton automotive attachment tapes to exterior and interior trims involving injection molded and/or plastics (TPO, PPO, PP, PC, etc.). The convenient dauber style container neatly dispenses the ideal amount of product for optimal adhesion.



DESCRIPTION	SIZE	PART #
Attachment Tape Adhesion Promoter	4 oz. dauber	636425 04670
Case		6



Paintable

Corona-treated so paint will not
flake off

Excellent cling

- Tri-layer paintable sheeting is easy and fast to apply, and clings to the vehicle's body even after being repositioned
- Corona-treated so the overspray paint won't flake off and create rework
- 3-ply resin formula provides excellent tear resistance, prevents bleed through, and is solvent resistant
- Conveniently packaged on a standard core to fit all current masking dispensers, making it simple for one person to apply

Blue Sheeting

Paint will adhere to the outside layer of plastic, eliminating flake-off. The cling ensures material adheres to the area that is to be protected. Norton Blue Sheeting can be cut and painted along the critical edge.



DESCRIPTION	12' x 400'	16' x 350'	20' x 350'
	PART #	PART #	PART #
Blue Sheeting	636425 03344	636425 03345	636425 03723
Case	1	1	1



Overspray Sheeting

"Value" paintable overspray sheeting. Medium-density, corona-treated plastic.

DESCRIPTION	12' x 400'	16' x 400'
	PART #	PART #
Overspray Sheeting	636425 06727	636425 06728
Case	1	1



Anchor® brand Hand Mask

IPG's Anchor® brand Hand Mask is a pre-folded, high density polyethylene masking film designed for multiple transportation applications. The thick and durable 12 micron film is corona treated to resist overspray flaking during paint applications. This special film is designed with a reinforced top edge formulated to prevent the underlying film from sticking. Solvent resistant; no bleed-through and clings to surface. Designed to work with multiple hand dispensers and the 1" core fits most masking machines.

DESCRIPTION/SIZE	90' ROLL	180' ROLL
	PART #	PART #
24" x 180' Hand Mask Film	—	087143 00214
48" x 180' Hand Mask Film	—	087143 00216
72" x 90' Hand Mask Film	087143 00217	—
99" x 90' Hand Mask Film	087143 00218	—
Case	12	12



Blue Wrap Protective Plastic

Self-Adhesive Weather Barrier

- Clear film with built in UV inhibitors for interior protection
- Don't leave on more than 30 days
- Do not expose above 170° F
- Do not install on wet or damp surfaces

DESCRIPTION	PART #
Weather Barrier 36" x 100' (9 lbs.) 3 mil thick	636425 05920
<i>Case</i>	<i>1</i>



Wheel Maskers

- Tri-layer plastic
- Paintable – NO Flaking
- Fully covers both sides of the wheel
- Covers wheels up to 17"

DESCRIPTION	PART #
Wheel Maskers (50/roll) Paintable	636425 05922
<i>Case</i>	<i>1</i>



Bucket Seat Covers

- Full coverage from headrest to floor
- Will not slip or bunch up
- Protects seats from grease, dust and chemicals
- Perforated roll

DESCRIPTION	PART #
Bucket Seat Covers (125/roll) Non-Slip	636425 05921
<i>Case</i>	<i>1</i>



Floor Mats

- Will not slip or tear
- Protects floor from dirt, grease and chemicals
- Perforated roll
- Generous size: 16-1/2" x 21"

DESCRIPTION	PART #
Floor Mats (125/roll)	636425 05923
<i>Case</i>	<i>1</i>



Steering Wheel Cover

- Protects steering wheel from dirt, grease, and germs
- Demonstrates professionalism cleanliness to customers
- 18" x 18.5" size fits standard steering wheels
- 1.0 mil thick recyclable plastic

DESCRIPTION	PART #
Steering Wheel Cover (500/roll)	636425 97125
<i>Case</i>	<i>1</i>



Multi-Purpose Parts Cover

- Protects shifter and emergency brake from dirt, grease, and germs
- Demonstrates professionalism and cleanliness to customers
- 11" x 17" size fits standard shifter and emergency parking brake
- 1.0 mil thick recyclable plastic

DESCRIPTION	PART #
Multi-Purpose Parts Cover (500/roll)	636425 97126
<i>Case</i>	<i>1</i>

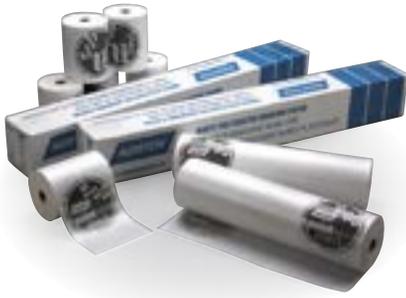
White Paint Check Masking Paper

Premium white masking paper is corona-treated so paint won't flake off, poly coated to protect against bleed-through and has a built-in Norton Paint Check for convenience. Masking tape can be repositioned without tearing the paper. White paper will not distort lighting during the painting process. Corona-treated so paint won't flake off and poly-coated to protect against bleed-through

- Features built in "Paint Check" design for use confirming proper paint flow and coverage
- Resistant to waterborne and solvent-based products

SIZE	6"	12"	18"	24"	36"
DESCRIPTION	PART #				
Masking Paper (750' boxed)	636425 00402	636425 00403	636425 00404	636425 06224	636425 00407
Case	6	3	2	1	1

Each 750' boxed case is a 36" log. Length is approximate



Foam Masking Tape

Easy-to-use, time-saving products to mask door jambs and other apertures like hood and deck lid openings that need to be sealed during the painting process. The Premium Foam Masking Tape features a semi-split design and offset adhesive to ensure a soft paint edge.

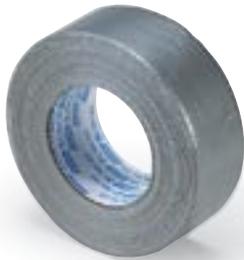
DESCRIPTION	(1/2" x 54.5 YDS) 13MM x 50MM	(3/4" x 54.6 YDS) 20MM x 50MM
	PART #	PART #
Foam Masking Tape	662544 70735	—
Premium Foam Masking Tape	—	662544 70746
Case	1	1



Cloth Duct Tape

Silver polyester cloth tape is highly conformable and moisture resistant. Ideal for general purpose repair applications.

DESCRIPTION	2" x 60 YDS PART #
Cloth Duct Tape	636425 78000
Case	24

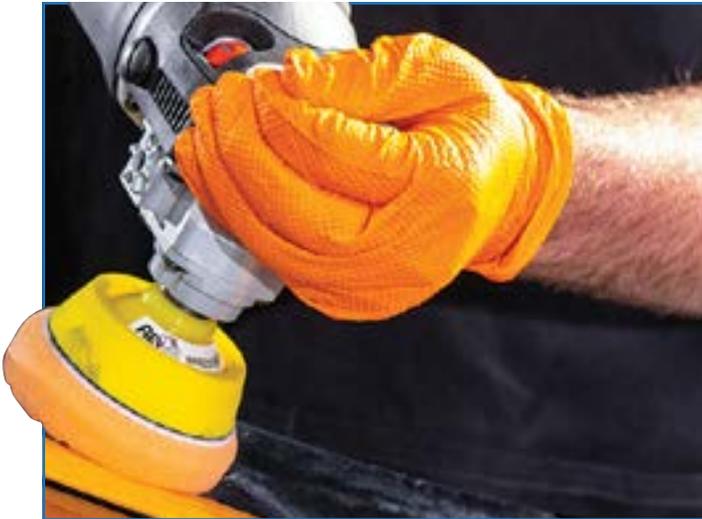


Blue Fine Line Tape

Norton Blue Fine Line Masking Tape adheres and conforms easily to contours and irregular surfaces. This tape's low profile eliminates hard paint edges and leaves no residue when removed. Resistant to temperatures up to 180°F. It features "pucker-free" cornering, and has straight edges on long runs, plus stays in place and doesn't roll back or have curling edges.

DESCRIPTION	1/8" x 36 YDS PART #	1/4" x 36 YDS PART #	1/2" x 36 YDS PART #
	Blue Fine Line Tape	636425 72018	636425 72014
Case	12	12	12





Full range of sizes | Superior safety protection | Style for every job

- Provide safety and comfort while tackling the toughest repair jobs
- Available in a full range of styles and sizes



General Purpose 4 Mil Nitrile Gloves (Blue)

Economical all-purpose 4 mil Nitrile gloves are ideal for quick jobs or when changing gloves frequently is necessary. Gloves come packaged 100 qty in each box, and 10 boxes per case.

	MEDIUM	LARGE	X-LARGE	XX-LARGE
DESCRIPTION	PART #	PART #	PART #	PART #
General Purpose 4 Mil Nitrile (Blue)	666233 90700	666233 90701	666233 90702	666233 90703
<i>Qty per Case</i>	1,000	1,000	1,000	1,000



Heavy Duty 6 Mil Nitrile Gloves (Black)

Heavy duty 6 mil Nitrile gloves are designed for longer use in more demanding repair applications. Provides superior protection. Gloves come packaged 100 qty in each box, and 10 boxes per case.

	MEDIUM	LARGE	X-LARGE	XX-LARGE
DESCRIPTION	PART #	PART #	PART #	PART #
Heavy Duty 6 Mil Nitrile Gloves (Black)	666233 90704	666233 90705	666233 90706	666233 90707
<i>Qty per Case</i>	1,000	1,000	1,000	1,000



Textured 7 Mil Nitrile Gloves (Orange)

Designed for maximum protection, the 7 mil Nitrile gloves also offer a "diamond" pattern texture to allow for excellent gripping properties. Perfect for jobs where you need extra grip to hold onto tools, parts or containers. Gloves come packaged 50 qty in each box, and 10 boxes per case.

	MEDIUM	LARGE	X-LARGE	XX-LARGE
DESCRIPTION	PART #	PART #	PART #	PART #
Textured 7 Mil Nitrile Gloves (Orange)	666233 90708	666233 90709	666233 90710	666233 90711
<i>Qty per Case</i>	500	500	500	500



Comfortable fit | Superior safety protection | Style for every job

Whether you're sanding body filler or completing a plastic repair, safety is critical and should be in the forefront of your mind. Norton now carries a full range of safety products that adhere to the same standards of quality as our premium abrasive products and are designed with the automotive technicians needs in mind.



Foam Ear Plugs

Norton foam ear plugs are comprised of soft foam formed in a tapered shape that allows them to fit easily in the ear. The smooth surface allows the plugs to fit tight and comfortable in the ear with no irritation. Their NRR rating of 32 decibels makes them ideal for most noisy environments. Offering both loose and corded versions, the corded plugs are ideal for keeping track of them when not in use. The ear plugs all come individually packed for sanitary reasons. NRR rating of 32 decibels

DESCRIPTION	PART #	PART #
Foam Ear Plugs Loose	076607 68367	
Foam Ear Plugs Corded		076607 68368
Qty/Case	200/1	100/1



Safety Glasses

Norton Safety Glasses features a full range of eyewear options to ensure you always have the right protection for your eyes. Glasses meet all of the pertinent ANSI specifications for safety eye wear.

- Norton standard safety glasses – Economical wrap-around single lens provides full panoramic view. Polycarbonate lenses are coated for superior scratch resistance.
- Norton premium safety glasses – Rubber temple tips and built-in rubber nosepiece keep eye wear secure for the active worker. Scratch resistant anti-fog polycarbonate lens provide 99% UVA/B/C rays protection.
- Norton over prescription glasses – Designed to fit over today's prescription eye wear, scratch-resistant glasses are 100% polycarbonate and deliver 99% UVA/B rays protection.

DESCRIPTION	STANDARD	PREMIUM	OVER PRESCRIPTION
	PART #	PART #	PART #
Standard Safety Glasses	076607 68280		
Premium Safety Glasses		076607 68281	
Over Prescription Safety Glasses			076607 68282
Qty/Case	12/1	12/1	12/1

Cabinets and Dispensers



Ergonomic design
for comfort

Constructed of
durable materials

Designed for
automotive applications

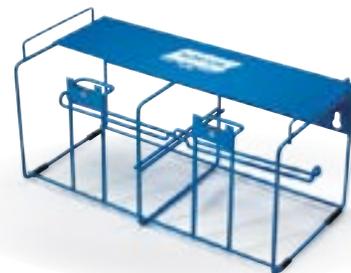
- High-quality, durable components are long lasting and cost effective
- Ergonomic design reduces fatigue



Autobody Utility Cabinet

Rugged, heavy gauge steel with two adjustable shelves and a security latch for locking doors. Store abrasives, tapes and chemicals, while keeping them clean, dry and secure. Sidewalls are pre-punched to mount six Norton disc roll/sheet roll dispensers. Weight: 54 pounds.

DESCRIPTION	SIZE	PART #
Automotive Utility Cabinet	32" x 13" x 25"	636425 42770
<i>Case</i>		<i>1</i>



Disc Roll and Sheet Roll Dispensers

Norton Automotive Disc and Sheet Roll Dispensers feature heavy duty construction and a rubberized finish, designed to protect your product, as well as the finish on your workpiece. They are versatile, for use with any 5" or 6" disc roll or sheet roll.

DESCRIPTION	PART #
Single Disc Roll Dispenser	636425 42772
Double Disc Roll Dispenser	636425 02981
Sheet Roll Dispenser	636425 42773
<i>Case</i>	<i>1</i>

* Each rack can be attached to a wall, mounted on a Norton Utility Cabinet, or stacked upon other Norton dispensers.



Ergonomic Sanding Blocks

- PSA – Soft – Constructed of flexible, yet tough, foam and shaped to fit comfortably in your hand. The design is good for both flat surfaces as well as contours. The embossed rubber face allows for good adhesion of PSA sheet rolls.
- PSA – Firm – Constructed of durable material and shaped to fit comfortably in your hand. The firm design produces a true, flat surface. The embossed rubber face allows for good adhesion of PSA sheet rolls.
- NorGrip – Soft – Constructed of flexible, yet tough, foam and shaped to fit comfortably in your hand. The design is good for both flat surfaces as well as contours. Works with standard hook and loop sheets.
- NorGrip – Firm – Constructed of durable material and shaped to fit comfortably in your hand. The firm design produces a true, flat surface. Works with standard hook and loop sheets.

DESCRIPTION	2-3/4" x 5"	2-3/4" x 7-3/4"
	PART #	PART #
Soft – PSA	636425 42090	–
Firm – PSA	636425 42091	–
Soft – NorGrip	636425 42092	–
Firm – NorGrip	636425 42093	–
Firm – PSA	–	636425 42094
Firm – NorGrip	–	636425 42095
Case	5	5



Rubber Hand Sanding Block

Ideal for uniform sanding. Can be used for dry or wet sanding. Uses a 2-3/4" x 9" sheet which is 1/4 of a standard 9" x 11" sheet. Slotted jaws securely hold sheets in place.

DESCRIPTION	PART #
Rubber Hand Sanding Block	076607 01889
Case	5



Ergonomic Hand Sanding Block for 6" Discs

The unique design quickly converts a 6" diameter PSA or NorGrip disc into a hand sander. The ergonomic design of the pad fits the user's fingers for added comfort and reduced fatigue.

DESCRIPTION	PART #
For 6" PSA Discs	636425 03727
For 6" NorGrip Discs	636425 03726
Case	5



Disc Hand Pads

The 3/8" thick pad is composed of neoprene and foam, for excellent conformability. Each pad has an elastic hand strap to hold it firmly in place when used with a 6" NorGrip disc for scuff sanding flat or contoured surfaces.

The half moon pad uses a 6" NorGrip disc which adheres to the hooks on the pad face. The straight edge of the pad allows the technician to sand contours and narrow crevices.

DESCRIPTION	PART #
6" x 1/2" Thick Soft Foam NorGrip	636425 00906
6" Half Moon NorGrip	636425 00904
Case	10



Sanding Blocks and Boards

Dual Density Wet Sanding Block

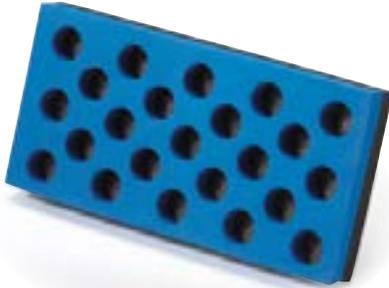
Because of the “grabbing” power of these blocks, no adhesive is required, simply wrap the paper around the block. The dense side is for more aggressive blocking, while the soft side is for color sanding. These blocks come in a “point of purchase” display pack.



DESCRIPTION	PART #
Wet Sanding Block	636425 03728
Case	12

Holey Block

A rugged, semi-rigid, multi-purpose sanding block engineered for flat to medium curved surfaces. A tactical hole pattern side provides numerous cutting edges to create a 30% faster cut rate. The plain side provides firmness and a comfortable, easy-to-hold surface. These blocks come in a “point of purchase” display pack.



DESCRIPTION	PART #
Holey Block	636425 03729
Case	8

PSA Sanding Board

The PSA Sanding Board has a cushioned surface. Slots at each end securely hold 2-3/4" x 17-1/2" abrasive sheets or may be used with 2-3/4" x 16-1/2" PSA sheets.



DESCRIPTION	PART #
PSA Body File Sanding Board	636425 42724
Case	6

NorGrip Sanding Board

The NorGrip Sanding Board has a lightweight, rugged design. This Sanding Board is designed be used with 2-3/4" x 16-1/2" hook and loop sheets.



DESCRIPTION	PART #
NorGrip Body File Sanding Board	636425 52836
Case	5

NorGrip Air File Shoe

The NorGrip Air File Shoe eliminates the need for clips. The quick-change backing locks and unlocks every time, for fast, easy-to-manage use of hook and loop file sheets.



DESCRIPTION	PART #
NorGrip Air File Shoe	636425 52835
Case	5



Consistent finish | Better control and performance | Multiple options for many applications

- Two profiles and two densities give you all the options you need for any sanding job
- Durable polyurethane foam on a fiberglass backing plate provides a consistent surface for a consistent finish
- All pads are individually spin-balanced for better control and performance on all tools
- Each pad is protected by a sturdy, clam shell package ready for pegboard display
- A cap protects the threaded spindle and two washers are included for proper fit and spacing on any D/A tool



Low Profile, Soft Density
For Medium To Fine Grit Sanding
(Soft, thicker foam for contours)
12,000 rpm



Low Profile, Medium Density
For Coarse to Medium Grit Sanding
(Hard edge)
15,000 rpm



Tapered Edge, Medium Density
For Coarse to Medium Grit Sanding (Flexible edge, easy to reach small contours)
15,000 rpm



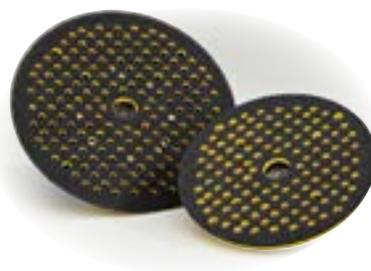
SOFT / 320 AND FINER

MEDIUM / 320 AND COARSER

TAPERED / 320 AND COARSER

	SOFT / 320 AND FINER		MEDIUM / 320 AND COARSER		TAPERED / 320 AND COARSER	
	NORGRIP		NORGRIP		NORGRIP	
	PSA	PSA	PSA	PSA	PSA	PSA
	PART #	PART #	PART #	PART #	PART #	PART #
5" Plain Face	636425 06126	636425 06129	636425 06131	636425 06135	636425 06139	636425 06143
6" Plain Face	636425 06127	636425 06130	—	636425 06137	636425 06141	636425 06145
5" Vacuum	—	—	636425 06132	636425 06136	636425 06140	—
6" Vacuum	—	—	—	636425 06138	636425 06142	636425 06146
Case	5	5	5	5	5	5

Pads have a riveted 5/16"-24 threaded spindle and are made with polyurethane foam with a fiberglass back plate.



Norton Multi-Air Cyclonic Back-up Pads

Innovative design for optimal air flow and powerful dust extraction. Medium pad 06160 has been engineered with a durable, heat-resistant plastic, a molded-in 5/16"-24 spindle, and longer hooks.

		5"		6"	
		PART #	PART #	PART #	PART #
DESCRIPTION	GRIT	666233 76000	636425 06160	666233 76000	636425 06160
Norton Multi-Air Back-up pad	Medium	666233 76000	636425 06160	666233 76000	636425 06160
Pkg/Case		1/5	1/5	1/5	1/5
					RPM
					15,000

DESCRIPTION	PART #	PART #
Interface Pad	636425 85864	076607 19359
Pkg/Case	8/1	12/1



Back-up Pads

Designed for use with PSA and NorGrip discs.

DESCRIPTION	RPM	PART #
3" NorGrip	12,000	636425 06128
8" PSA	6,000	636425 43112
8" x 5/8" -11 NorGrip	4,800	636425 43704
8" VAC/Non-VAC NorGrip 5 Screw	1,500	636425 43712*
Case		5
*Case		1



Foam Interface Pads

Designed for use with fine grit NorGrip sanding discs. Improves both surface finish and cut rate. Use with NorGrip Disc Back-up Pads.

DESCRIPTION	THICKNESS	PART #	PART #	PART #
3" Thin NorGrip Pad	1/2"	636425 05457	—	—
6" Thin NorGrip Pad	1/2"	—	636425 42089	—
5" Foam Interface Pad	3/4"	—	—	636425 02161
6" Foam Interface Pad	3/4"	—	—	636425 02162
Pkg/Case		10/1	5/1	2/10



AVOS Speed-Lok Back-up Pads

Durable back-up pads designed for rugged use. Always follow safety procedures and never exceed the rpm.



**5" SPEED-LOK
BACK-UP PAD**

DESCRIPTION	SIZE	RPM	PART #
For Pistol Grips	3/8" -24	20,000	636425 03029
	7/16" -20	20,000	636425 03030
Standard	5/8" -11	13,000	636425 02517
Case			5



Back-up Pads for Grinding Discs

Discs are held in place by Retainer Nut.

GRIT	RETAINER NUT			
	PART #	PART #	PART #	PART #
Medium		636425 43421	636425 43422	636425 43423
RPM		10,000 RPM	7,000 RPM	8,600 RPM
Firm		—	636425 43425	—
RPM		—	8,600 RPM	—
Retainer Nut	636425 43463	—	—	—
Case	1	1	1	1



Tack Cloths

A specially formulated soft cloth that effectively removes dust, dirt, and sanding residue. It contains no waxes or silicones, and is compatible with all paints. This cloth will not dry out and is always soft and tacky. It is spontaneous combustion proof, non-toxic and anti-static.

DESCRIPTION	PART #
Tack Cloth	076607 49008
Pkg/Case	12/12



Refinish Solutions Group



Your Productivity Partner

A select group of industry leaders has come together to leverage their core expertise into one powerful network to assist you in improving your refinishing process and increasing your profitability.



To learn how the collective expertise of our industry leaders can boost your shop's bottom line, visit www.refinishsolutionsgroup.com or call 1-800-456-8444 for more information.

POWER IN PARTNERSHIP

The Refinish Solutions Group (RSG) is an initiative driven by Saint-Gobain to deliver cutting-edge process solutions and best practices training programs that allow shops and technicians to stay up-to-date with the latest repair and refinishing technologies and advancements.

The Refinish Solutions Group seeks out partners that offer high quality products and expertise with top-level customer service in efforts to bring the best of the best for the convenience of one-stop shopping.

CORE COMPETENCIES

The Refinish Solutions Group manufacturers bring focused expertise and know-how to deliver a single, comprehensive refinishing solutions system to increase productivity, reduce cycle time, and improve quality. Each of the the RSG brands have specialized knowledge, skill and technique in the below core competencies:



METAL PANEL BONDING



CONTAMINANT-FREE REFINISHING



PLASTIC/COMPOSITE STRUCTURAL AND COSMETIC REPAIR



PAINT HANDLING AND ATOMIZATION



BODY PANEL SURFACE REPAIR



PAINT DEFECT REMOVAL



PAINT PREPARATION



CLEAN AND DETAIL

WHAT DOES RSG MEAN TO YOU, THE DISTRIBUTOR?

You get one knowledgeable and resourceful expert in all the brands/products that fall under the RSG umbrella. This loyal champion can offer the distributor in-depth product and industry expertise to configure solutions that fulfill your need as a customer without having to consult with multiple representatives from all the different brands. Your trusted advisor can also offer comprehensive product training on all products and brands under RSG with a no-risk test policy!





REVvive by RSG is a line of non-abrasive products designed to complement the brands featured under the Refinish Solutions Group umbrella.

REVvive by RSG Accessories

REVvive by RSG Accessories compliment the use of vacuum assisted tools. This line consists of vacuum hand blocks with matching interface pads, and the REVvive by RSG Eraser Wheel.



Vacuum Hand Blocks

Designed for use with vacuum abrasive sheet rolls. The flexible dust-free hand blocks easily conform to edges and curves.

DESCRIPTION	PART #	CASE
125 x 70mm Vacuum Block	666233 91381	1
200 x 70mm Vacuum Block	666233 91382	1
400 x 70mm Vacuum Block	666233 91383	1



Vacuum Hand Block Interface Pads

Matches hole design on the REVvive BY RSG Vacuum Block. Use of an interface pad improves both surface finish and cut rate.

DESCRIPTION	PART #	CASE
125 x 70mm Vacuum Block Interface Pad	666233 91384	10
200 x 70mm Vacuum Block Interface Pad	666233 91385	10
400 x 70mm Vacuum Block Interface Pad	666233 91386	10



Eraser Wheel

Fast removal of pinstripes, adhesive, and decals without damage to the underlying surface. Wider than solid wheels for faster removal and greater control. Tractor wheel design resists heat buildup and reduces jumping and vibration. Use with an air-powered tool up to 4000 rpm.

DESCRIPTION	PART #	CASE
Permium Eraser Wheel 4" x 1" x 5/16"-24	666233 91380	1



REVive by RSG is a line of non-abrasive products designed to complement the brands featured under the Refinish Solutions Group umbrella.

Aerosols

REVive by RSG Aerosols bring performance and quality together for the ideal spot repair solution.

Coatings

REVive by RSG Coatings are ideal for restoring the original appearance in a cleaner, durable, corrosion-free solution that can be used on almost any surface.



E-Coat

- Super-durable coating provides outstanding corrosion protection
- Used as DTM primer or as a single coating to match the original OEM appearance
- Compatible with most basecoats
- Excellent adhesion over bare metal and paints and primers

DESCRIPTION	COLOR	PART #	SIZE	CASE
e-Coat	Black	666233 91015	12.6 oz	6
e-Coat	Gray	666233 91016	12.7 oz	6
e-Coat	Olive Green	666233 91017	12.8 oz	6
e-Coat	Light Green	666233 91018	12.7 oz	6
e-Coat	Tan	666233 91019	12.9 oz	6
e-Coat	White	666233 91025	12.4 oz.	6
e-Coat	Olive Brown	666233 91026	11.9 oz.	6
e-Coat	Dark Green	666233 91027	11.9 oz.	6
e-Coat	Field Drab	666233 91028	11.9 oz.	6



SUBSTRATES:

Can be applied to prepared OEM-painted surfaces, aluminum, bare steel, galvanized, SMC, fiberglass, and polyester body filler.

Dry Guide Coat

- Identify surface defects when sanding fillers or primers
- Convenient aerosol application provides no waste and clean-up
- Dries instantly
- Does not clog abrasives
- Use when dry or wet sanding

DESCRIPTION	COLOR	PART #	SIZE	CASE
Dry Guide Coat	Black	666233 91008	10.9 oz	6



SUBSTRATES:

Can be applied to prepared OEM-painted surfaces, fiberglass, and polyester body filler.

Trim Black

- Restores trim back to original condition
- No adhesion promoter required
- Excellent coverage
- Maintains flexibility

DESCRIPTION	PART #	SIZE	CASE
Satin Trim Black	666233 91013	10.9 oz	6
Matte Trim Black	666233 91014	11 oz	6



SUBSTRATES:

Can be applied to prepared OEM-painted surfaces, lightly abraded E-Coat, TPO, EDPM, and polypropylene.



Rocker Panel Texture Coat

- A textured, durable coating to protect against stone chips, salt, damp and rust
- Includes two nozzles to recreate a variety of OEM textures
- Apply directly to sanded bare metal. For use on aluminum or galvanized, REVvive BY RSG Acid Etch Primer is recommended
- High Build formulation covers seams and weld areas

DESCRIPTION	COLOR	PART #	SIZE	CASE
Rocker Panel Texture Coat	Gray	666233 91011	13.2 oz	6
Rocker Panel Texture Coat	Black	666233 91012	12.8 oz	6



Premium Rubberized Undercoating

- Fast drying, paintable rubberized undercoating protects against stone chips and abrasion
- Non-sag, high rubber content coating with excellent build
- Texture matches OEM appearance
- Suited for wheel wells, trunks, lower body panels and underbodies
- Assists with sound deadening
- Substrates: bare metal or primed steel and aluminum (coated metal)

DESCRIPTION	COLOR	PART #	SIZE	CASE
Premium Rubberized Undercoating	Black	666233 91029	17.7 oz.	6



Cavity Wax

- OEM approved corrosion protection for cavities and inner body panels
- Excellent crevice penetration
- Dries firm to touch with a slight tack
- Convenient aerosol can eliminates the need for spray equipment

DESCRIPTION	PART #	SIZE	CASE
Cavity Wax	666233 91022	13.75 oz	12



Cavity Wax Applicator Wand

- Flexible design makes reaching difficult areas easy
- 360° tip designed for outstanding coverage
- Reduces mess

DESCRIPTION	PART #	CASE
Cavity Wax Applicator Wand	666233 91023	1





Primers

REVive by RSG present a full line of Primers with exceptional adhesion and corrosion protection in an easy-to-sand, fast drying solution for all repairs.



Weld-Thru Primer

- Excellent adhesion
- High concentration of zinc or copper for greater corrosion protection
- Superior conductivity while Resistance Spot, MIG and TIG welding
- Fast drying for maximum efficiency

DESCRIPTION	PART #	SIZE	CASE
Zinc Weld-Thru Primer	666233 91000	12.5 oz	6
Copper Weld Thru Primer	666233 91001	12.5 oz	6



SUBSTRATES :

Can be applied direct to metal, galvanized steel and aluminum.



High Build Primer

- Fills uneven surfaces prior to top coating
- Ideal for spot repairs
- Includes 2 nozzles - flat fan and round for versatility in film build
- Easy to sand

DESCRIPTION	COLOR	PART #	SIZE	CASE
High Build Primer	Gray	666233 91007	12 oz	6



SUBSTRATES :

Can be applied directly to metal, prepared OEM painted surfaces, aluminum, galvanized steel, SMC, fiberglass, lightly abraded e-Coat, polyester body fillers, GRP.



Universal Primer

- Direct adhesion to both metal and flexible plastics
- Fast drying and easy to sand- ideal for small rub through areas and localized repairs
- No adhesion promoter or etch primer required
- Can be top-coated with most water or solvent based paints

DESCRIPTION	COLOR	PART #	SIZE	CASE
Universal Primer	Gray	666233 91003	11.2 oz	6



SUBSTRATES :

Can be applied to prepared OEM-painted surfaces, Aluminum, galvanized steel, directly on to metal, SMC, Fiberglass, lightly abraded E-Coat, TPO, EDPM, polypropylene.



Acid Etch Primer

- One-step etch and prime formula prevents corrosion and promotes paint adhesion
- For use priming bare metal surfaces
- Ideal for rub-throughs
- No sanding required- can be directly top-coated

DESCRIPTION	COLOR	PART #	SIZE	CASE
Acid Etch Primer	Gray	666233 91010	12.9 oz	6



SUBSTRATES :

Can be applied to fully cured paint, Aluminum, galvanized & zinc-coated steel, bare steel, polyester body fillers, GRP.



Cleaners

Cleaners from REVvive by RSG eliminate contaminants on all surfaces for a completely clean finish.



Surface Degreaser

- Anti-silicone degreaser
- Wipes clean without leaving surface residue
- Fast evaporating and ideal for spot repairs
- Use on bare metal and painted surfaces

DESCRIPTION	PART #	SIZE	CASE
Surface Degreaser	666233 91009	9.9 oz	6



SUBSTRATES:

Direct to metal, prepared OEM paint surfaces, aluminum, galvanized, SMC, fiberglass, lightly abraded E-Coat.



Spray Gun Cleaner

- Quickly dissolves cured paint residue
- Unique nozzle design creates a seal, giving a blast of cleaning solvent
- Use on waterborne or solvent-based paints
- Works with all gravity-feed guns and disposable cup adapters

DESCRIPTION	COLOR	PART #	SIZE	CASE
Spray Gun Paint Remover	Opaque	666233 91024	15 oz	6



REVive by RSG pads have a unique CCS waffle design that resolves the common problems of the traditional waffle.

Benefits of CCS Design

- Slower rate of absorption enhancing polish performance
- Gradually releases compound as needed by the operator, enhancing pad and compound performance
- Reduces surface contact resulting in less friction generated heat
- Diminishes surface friction allowing operator to run pad flat preventing skipping

Three Proven Professional Foam Formulations:

- White Cutting Foam— for removing sanding scratches, deep scratches, oxidation, and weathered paint
- Black Polishing Foam— to remove light swirl marks
- Blue Finishing Foam— for use with a final polish or glaze to create exceptional shine



Single-Sided Pads

REVive BY RSG Single-Sided Pads have a beveled edge design to allow access under trim and improve user control. The recessed back provides accurate alignment for balance and protects against backing plate contact.

Back-Up Plates

The REVive BY RSG back-up plate is intended for use with the REVive BY RSG single-sided foam pads.

- High strength molded urethane construction absorbs heat while enabling flexibility over the surface
- Edge design allows for pads to attach securely yet fast and easy changes
- Composed with plated steel insert for maximum durability

DESCRIPTION	PART #	CASE
8" Single-Sided Pads		
8" Single-Sided CCS Waffle Foam Pad - White	666233 91306	6
8" Single-Sided CCS Waffle Foam Pad - Black	666233 91307	6
8" Single-Sided CCS Waffle Foam Pad - Blue	666233 91308	6
8" Single-Sided Cutting Wool Pad	666233 91315	6
8" Back-up Plate	666233 91314	6
3.5" Single-Sided Pads		
3.5" Single-Sided CCS Waffle Cutting Foam Pad- Orange	666233 91319	6
3.5" Single-Sided CCS Waffle Polishing Foam Pad- Black	666233 91320	6
3.5" Single-Sided CCS Waffle Finishing Foam Pad- Blue	666233 91321	6
3.5" Single-Sided Cutting Wool Pad	666233 91318	6
3.5" Back Up Plate	666233 91316	6
Accessories		
Rotary Extension	666233 91317	6

Double-Sided Pads

REVive BY RSG Double-Sided Pads have a highly engineered center plate designed to minimize pad hop or chatter with the perfect amount of flexibility when buffing contours.

Wool Pad

The REVive BY RSG Double-Sided Wool Pad is a 100% steamed and twisted white wool designed to eliminate severe swirls, scratches or heavy oxidation from sanded or wet sanded refinished paint surfaces.

DESCRIPTION	PART #	CASE
8" Double-Sided CCS Waffle Foam Pad - White	666233 91310	6
8" Double-Sided CCS Waffle Foam Pad - Black	666233 91311	6
8" Double-Sided CCS Waffle Foam Pad - Blue	666233 91312	6
Double-Sided Pad Adapter	666233 91313	6
8" Double-Sided Cutting Wool Pad	666233 91309	6





Super Fast. Super Easy!

Farécla G360 is a radical new polishing system. Farécla G360 Compound and Finish and REVvive by RSG buff pads are the perfect combination.



G360 Super Fast Compound

G360 Super Fast Compound easily glides over the surface while rapidly cutting to remove P1200 sanding marks- saving time and money. Transparent in use, the operator is able to see these marks disappear permanently.

- Removes P1200 or finer scratches
- Use on all refinish clear coats and OEM paint
- Heavy viscosity for reduced sling and easy clean-up
- Easy glide technology

Applications:

Use on a clean, cool surface. Use an electric or air buffer set between 1200-1500 rpm, applying light pressure. In each step, apply enough (dime size) compound to the paint surface to work a 2x2ft area. For best results, use enough compound to keep a thin wet film on the surface for several passes.

DESCRIPTION	PART #	CASE
Farécla G360 Super Fast Compound	666233 90600	6



G360 Super Fast Finish

G360 Super Fast Finish easily eliminates swirl marks and other minor defects rapidly and with little effort, leaving an enhanced deep gloss finish. Transparent in use, the operator is able to see the permanent results.

Ideal for darker colors, after using G360 Super Fast Compound system.

- Ultra high gloss finish
- Eliminates swirl marks and fine scratches
- Transparent in use
- Minimal wiping

Applications:

Recommended for use to remove compounding swirl marks and fine scratches from all types of refinish of factory applied automotive paints. RPM should be between 800 – 1200 rpm, apply light pressure.

DESCRIPTION	PART #	CASE
Farécla G360 Super Fast Finish	666233 90601	6

TECH TIP

Witness the Ultimate Comprehensive Refinishing Solution System!

Farécla G360 Compound and Finish and REVvive by RSG buff pads are the perfect combination. Manufactured using the finest engineered foams specifically designed for cutting, polishing, and finishing the REVvive by RSG CCS Waffle buff pads are designed to allow air to circulate through the pad reducing heat build-up.



For the best finish, get the best start.

For more than 50 years, the American name has been recognized for innovative and high-quality tape. Proudly made in the USA by Intertape Polymer Group, American Brand tapes are engineered from quality materials designed to withstand heat, solvents and waterborne materials typical of refinishing operations.

TECH TIP

American Brand Masking Tape has a 12 month shelf life from date of manufacture.

Orange Mask®

American® Brand Orange Mask® (OM) is a high performance masking tape developed to provide superior adhesion, UV resistance for up to 3 days. OM fine crepe paper backing unwinds and applies smoothly and removes cleanly to deliver clean crisp paint lines. Resistant to temperatures up to 250°F (121°C) for 30 minutes. Excellent adhesion to backing when layered. Stain resistant; resists bleed-through. Superior for wet sanding applications and resists paint flaking.



(60 YDS.) 54.8M LENGTH

DESCRIPTION	COLOR	PART #	CASE
(1/4") 6mm	Orange	087143 00579	38
(1/2") 12mm	Orange	087143 00577 NS	72
(3/4") 18mm	Orange	087143 00306	48
(1") 24mm	Orange	087143 00307	36
(1-1/2") 36mm	Orange	087143 00308	24
(2") 48mm	Orange	087143 00309	24
(3") 72mm	Orange	087143 00690	16

PG-27

American® Brand PG-27 is a high quality masking tape with good quick stick and holding properties and excellent cornering. PG-27 is designed for clean and easy removal from a variety of hot or cold surfaces. UV resistance for 3 days. PG-27 fine crepe paper backing unwinds and applies smoothly and removes cleanly to deliver crisp paint lines. Resistant to temperatures up to 250°F (121°C) for 30 minutes. Excellent adhesion to backing when layered. Stain resistant; resists bleed-through. Superior for wet sanding applications and resists paint flaking.



(60 YDS.) 54.8M LENGTH

DESCRIPTION	COLOR	PART #	CASE
(1/4") 6mm	Beige	087143 00587 NS	36
(1/2") 12mm	Beige	087143 00586 NS	72
(3/4") 18mm	Beige	087143 00310	48
(1") 24mm	Beige	087143 00311	36
(1-1/2") 36mm	Beige	087143 00312	24
(2") 48mm	Beige	087143 00313	24
(3") 72mm	Beige	087143 00581	16

AM

American® Brand AM is the cost-effective solution designed for clean and easy removal. UV resistance for 3 days. AM tape has a controlled unwind, is good for cornering and is resistant to temperatures up to 225°F (107°C) for 30 minutes. Excellent adhesion to backing when layered. Stain resistant; resists bleed-through and resists paint flaking. Superior for wet sanding applications.



(60 YDS.) 54.8M LENGTH

DESCRIPTION	COLOR	PART #	CASE
(3/4") 18mm	Aqua	087143 00314	48
(1") 24mm	Aqua	087143 00315	36
(1-1/2") 36mm	Aqua	087143 00316	24
(2") 48mm	Aqua	087143 00317	24
(3") 72mm	Aqua	087143 00580 NS	16

MP

Capable of withstanding oven temperatures up to 250°F (121°C) for one hour, MP provides higher temperature resistance versus most general purpose masking tapes. American® Brand MP provides controlled unwind, good cornering, excellent adhesion to backing when layered, and is superior for wet sanding and resists paint flaking. MP is also UV resistant for up to 3 days with clean removal. Moisture and stain resistant, its specially designed adhesive sticks firmly and securely to most surfaces and removes cleanly.



(60 YDS.) 54.8M LENGTH

DESCRIPTION	COLOR	PART #	CASE
(1") 24mm	Beige	087143 00500 NS	36
(1-1/2") 36mm	Beige	087143 00501	24
(2") 48mm	Beige	087143 00502	24

UG

An economical, yet very reliable masking tape to meet the needs of most collision repair and refinish shops. American® Brand UG offers an excellent balance of quick stick, panel adhesion and holding properties. Under normal temperature conditions, UG is the tape of choice for fast, basic service, including wet-stripping. UG provides good cornering, temperature resistance up to 175°F (80°C) for 30 minutes, UV resistance for up to 3 days, excellent adhesion to backing when layered, controlled unwind, clean removal; stain resistant; resists bleed-through and resists paint flaking.



(60 YDS.) 54.8M LENGTH

DESCRIPTION	COLOR	PART #	CASE
(3/4") 18mm	Beige	077922 88400	48
(1") 24mm	Beige	077922 88401 NS	36
(1-1/2") 36mm	Beige	077922 88402	24
(2") 48mm	Beige	077922 88403	24

GT

American® Brand GT masking tape is the newest, most cost effective masking tape specifically designed to perform in the automotive refinishing market. GT is capable of withstanding oven temperatures up to 225°F (107°C) for one hour with clean removal. GT provides excellent adhesion to a multitude of surfaces and is formulated to ensure a secure bond to the surface and to prevent lifting or overspray. The flexible backing ensures that you will be able to conform around any surface!



(60 YDS.) 54.8M LENGTH

DESCRIPTION	COLOR	PART #	CASE
(3/4") 18mm	Green	077922 00552	48
(1") 24mm	Green	077922 00553	36
(1-1/2") 36mm	Green	077922 00554	24
(2") 48mm	Green	077922 00555	24





FM35 Blue Fine Line Tape

The American® Brand FM35 fine line tape offers superior conformability, secure laydown and consistently straight lines. The fine line FM35 tape is ideal for detailed design work, striping, two-tone paint schemes and masking around critical areas such as headlights. The FM35 is preferred for medium to high temperature applications, where a sharp fine line is required including composite and fiberglass (gelcoat) fabrication. It's designed to offer a high degree of conformability, solvent-resistance, and is waterproof with an operating temperature range of 40°F to 280°F (4.4°C to 138°C).

(36 YDS.) 32.9M LENGTH

DESCRIPTION	PART #	CASE
(1/8") 3.17mm	662611 82688	12
(1/4") 6.35mm	662611 82686	12
(1/2") 12.7mm	662611 82685	12



TrimFast™ Masking Tape

This premium automotive trim masking tape is designed to lift the molding from the surface to be painted to allow paint coverage under the molding.

(10.94 YDS.) 10M LENGTH

DESCRIPTION	PART #	CASE
(2") 50mm	077922 00268	24



AC20 Cloth Duct Tape

Silver polyester cloth tape is highly conformable and moisture resistant. Ideal for general purpose repair applications.

(60 YDS.) 54.8M LENGTH

DESCRIPTION	PART #	CASE
(2") 50.8mm	077922 74977	24





Crash Tested. OEM Approved.

Fusor® Repair Adhesives product line is known for its innovative OEM approved products and expertise in providing collision repair adhesive solutions. Fusor's leading adhesives, sealers and plastic repair solutions combined with the product portfolio and strong sales team of the Refinish Solutions Group provide you with a one-stop, comprehensive refinishing solutions system to increase productivity, reduce cycle time and improve quality.

PART #	DESCRIPTION	WORK TIME	HANDLING / CLAMP TIME	PAINT TIME	FULL CURE	SUBSTRATES	CHEMISTRY	COLOR
80849810035 80849810007	Fusor 110B/111B Metal Bonding Adhesive (Fast)	5 minutes	20 minutes	–	2 hours	Steel and aluminum	Acrylic 2K	Green
80849810005 80849810006	Fusor 108B/109B Metal Bonding Adhesive (Med.)	40 minutes	2 hours	–	4 hours	Steel and aluminum	Acrylic 2K	Green
80849810036 80849810008	Fusor 112B/113B Metal Bonding Adhesive (Slow)	70 minutes/ 35 minutes @ 90F (32C)	3 hours	–	8 hours	Steel and aluminum	Acrylic 2K	Gray
80849810175	Fusor 208B Panel Bonding Adhesive (Slow)	90 minutes	4 hours / 30 minutes @ 140°F (60°C)	Immediately	24 hours / 1 hour @ 140°F (60°C)	Steel, aluminum and SMC/FRP	Epoxy 2K	Gray
80849810172	Fusor 2098 Crash Durable Structural Adhesive (Slow)	90 minutes	6 hours / 30 minutes @ 140°F (60°C)	24 hours / 30 minutes @ 140°F (60°C)	24 hours / 2 hours @ 140°F (60°C)	Steel, aluminum, FRP	Epoxy 2K	Blue

Technical data reported @ 70°F (21°C) unless noted.



Metal Bonding Adhesive (Fast) | BARE METAL

Applications: Patch panel bonding and weld bonding of properly prepared dissimilar metals, cab corners, panel sections and aluminum trailer repair patches

Features & Benefits:

- Fast cure
- No welding required
- Guaranteed corrosion protection

OEM Approvals & Recommendations:

Honda: In-plant repair, collision repair
Acura: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
7.6 oz (225 mL)	Green	110B	80849810035	6
1.7 oz (50 mL)	Green	111B	80849810007	12



Metal Bonding Adhesive (Medium) | BARE METAL

Applications: Panel bonding, weld and rivet bonding of quarter panels, rear body panels, roof panels, door skins, van side panels and outer truck bed panels

Features & Benefits:

- 6 to 8 times faster than epoxy or urethane panel bonders
- No welding required
- Guaranteed corrosion protection
- Can be riveted and resistance welded

OEM Approvals & Recommendations:

GM, Mazda, Nissan, Ford, Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.6 oz (225 mL)	Green	108B	808498 10005	6
1.7 oz (50 mL)	Green	109B	808498 10006	12



Metal Bonding Adhesive (Slow) | BARE METAL

Applications: Panel bonding, weld and rivet bonding of quarter panels, rear body panels, roof panels, door skins, van side panels and outer truck bed panels

Features & Benefits:

- Long open time for large panel replacement
- Ideal for hot temperature conditions
- Guaranteed corrosion protection
- Can be riveted and resistance welded

OEM Approvals & Recommendations:

Chrysler, Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.6 oz (225 mL)	Gray	112B	808498 10036	6
1.7 oz (50 mL)	Gray	113B	808498 10008	12



Panel Bonding Adhesive (Slow) | BARE METAL

Applications: Metal and plastic panel bonding, weld and rivet bonding of quarter panels, rear body panels, roof panels, door skins, van side panels and outer truck bed panels

Features & Benefits:

- Paint and sand with no need to remove adhesive squeeze out
- No odor
- Bonds plastic, e-coat and bare metals
- Excellent corrosion protection

OEM Approvals & Recommendations:

Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Gray	208B	808498 10175	6



Crash Durable Structural Adhesive (Slow) | BARE METAL

Applications: Metal and plastic panel bonding, weld and rivet bonding of replacement structural and non-structural auto body panels

Features & Benefits:

- Higher impact strength performance
- Lifetime corrosion protection
- Versatile and easy to use
- Bonds plastic, e-coat and bare metals
- Weld immediately

OEM Approvals & Recommendations:

Fiat, GM, PSA Peugeot, Tesla, Chrysler, Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
6.59 oz (195 mL)	Blue	2098	808498 10172	6

Use Fusor 420 Mixing Tip.

PART #	DESCRIPTION	WORK TIME	CLAMP TIME	SAND TIME	PAINT TIME	SUBSTRATES	CHEMISTRY	COLOR
808498 10168 808498 10169	Fusor 132/133 Plastic Repair Adhesive (Super Fast)	1 minute	10 minutes	10 minutes	10 minutes	All types of plastic, SMC or fiberglass, ecoat, primed and painted metals	Urethane 2K	Black
808498 10029 808498 10030	Fusor 142/143 Plastic Repair Adhesive (Fast)	1 minute	10 minutes	20 minutes	30 minutes	All plastic bumpers, SMC or fiberglass panels, ecoat, primed and painted metals	Urethane 2K	Black
808498 10106 808498 10107	Fusor 152/153 Plastic Repair Adhesive (Medium)	3 minutes	30 min / 5 min @ 140°F (60°C)	90 min / 3 min @ 140°F (60°C)	2 hours / 60 min with heat cure	All plastic bumpers, SMC or fiberglass panels, ecoat, primed and painted metals	Urethane 2K	Black
808498 10167 808498 10166	Fusor 114LG/114SM Plastic Finishing Adhesive (Fast)	2 minutes	–	20 minutes	60 minutes	Finishing adhesive for all plastics including PP, fiberglass, Metton®, Telene®, SMC, TEO, urethane and carbon fiber	Epoxy 2K	Red
808498 10049	Fusor 102 Plastic Cosmetic Repair Adhesive (Fast)	2 minutes	–	20 minutes	60 minutes	Repair scratches and gouges on rigid plastics, SMC, fiberglass and GTX	Epoxy 2K	Beige
808498 10043 808498 10001	100EZ/101EZ Plastic Repair Adhesive (Heat Set)	40 minutes	–	10 minutes @ 180°F (82°C)	60 minutes @ 180°F (82°C)	All types of rigid body plastics such as SMC, GTX, fiberglass, Metton® and carbon fiber	Epoxy 2K	Beige
808498 10034 808498 10015	Fusor 141/140 Clear Plastic Bonding Adhesive (Fast)	1 minute	5 minutes	30 minutes	30 minutes	Plastics, primed and painted metals, glass, wood and other surfaces	Urethane 2K	Clear
808498 10042 808498 10016	Fusor 147/148 Plastic Bonding Adhesive (Medium)	5 minutes	90 min / 15 minutes @ 140°F (60°C)	–	90 minutes / 15 minutes @ 140°F (60°C)	SMC, fiberglass, carbon fiber and other plastics to itself and primed metal	Urethane 2K	Brown
808498 10039	Fusor 127EZ Plastic Bonding Adhesive (Slow)	50 minutes	5 hours / 30 minutes @ 140°F (60°C)	–	4 hours / 30 minutes @ 140°F (60°C)	SMC, fiberglass, carbon fiber and other plastics to itself and primed metal	Urethane 2K	Off White
808498 10038	Fusor T21 Composite Adhesive (Slow)	45 minutes	4 hours / 20 minutes @ 180°F (82°C)	60 minutes @ 180°F (82°C)	60 minutes @ 180°F (82°C)	Plastics, SMC and fiberglass to itself and primed metals	Epoxy 2K	Gray
808498 10050	Fusor T22 Truck Plastic Bonding Adhesive (Fast)	5 minutes	60 minutes / 15 minutes @ 140°F (60°C)	–	–	SMC, fiberglass, carbon fiber and other plastics to itself and to primed metal	Urethane 2K	Beige
808498 10033	Fusor T23 Truck Plastic Bonding Adhesive (Medium)	20 minutes	3 hours / 22 minutes @ 140°F (60°C)	–	–	SMC, fiberglass, carbon fiber and other plastics to itself and to primed metal	Urethane 2K	Beige

Technical data reported @ 70°F (21°C) unless noted.



Plastic Repair Adhesive (Super Fast) | SANDABLE

Applications: Structural and cosmetic repair of bumpers, bumper tabs, emblems and door trims, interior and exterior plastic repairs, cosmetic repairs

Features & Benefits:

- No need for plastic identification with use of Fusor 602EZ
- Sand and paint in 10 minutes
- Faster than plastic welding
- Stronger than stapling
- One product for all plastic repairs
- Undetectable feather edge

OEM Approvals & Recommendations:

GM, Ford, Chrysler, Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Black	132	808498 10168	6
1.7 oz (50 mL)	Black	133	808498 10169	12



Plastic Repair Adhesive (Fast) | SANDABLE

Applications: Structural and cosmetic repair of bumpers, bumper tabs, emblems and door trims, interior and exterior plastic repairs, cosmetic repairs

Features & Benefits:

- Urethane chemistry for all structural and cosmetic repairs on bumpers
- Undetectable feather edge
- Sandable in minutes
- No need for plastic identification with use of Fusor 602EZ

OEM Approvals & Recommendations:

GM, Ford, Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Black	142	808498 10029	6
1.7 oz (50 mL)	Black	143	808498 10030	12



Plastic Repair Adhesive (Medium) | SANDABLE

Applications: Structural and cosmetic repair of bumpers, bumper tabs, emblems and door trims, interior and exterior plastic repairs, cosmetic repairs

Features & Benefits:

- Enough work time for larger repairs; ideal for hot temperature conditions
- Urethane chemistry for all structural and cosmetic repairs on bumpers
- Undetectable feather edge
- Sandable in minutes
- No need for plastic identification with use of Fusor 602EZ
- On demand cure with heat

OEM Approvals & Recommendations:

GM, Ford, Honda, Acura, Ford, Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Black	152	808498 10106	6
1.7 oz (50 mL)	Black	153	808498 10107	12



Plastic Finishing Adhesive (Fast) | SANDABLE

Applications: Finishing adhesive for cosmetic repair of all plastic bumpers and body panels

Features & Benefits:

- No plastic identification is required
- No adhesion promoters needed
- Epoxy formula sands to a perfect feather edge in 20 minutes or less
- Use with or without mixing tip

OEM Approvals & Recommendations:

GM, Chrysler, Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Red	114LG	808498 10167	6
1.7 oz (50 mL)	Red	114SM	808498 10166	12



Plastic Cosmetic Repair Adhesive (Fast) | SANDABLE

Applications: Cosmetic repair of scratches and gouges on body panels, hoods, decks and doors

Features & Benefits:

- Sands easily without loading sandpaper
- No bull's-eyes, read-throughs or halos

OEM Approvals & Recommendations:

Volvo

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Beige	102	808498 10049	6



Plastic Repair Adhesive (Heat Set) | SANDABLE

Applications: Structural and cosmetic repair of auto and heavy duty truck composite, fiberglass, SMC and carbon fiber panels

Features & Benefits:

- One product for all body panels
- Easily sands to a feather edge to provide undetectable repairs
- No bull's-eyes, read-throughs or halos

OEM Approvals & Recommendations:

Ford, GM, Chrysler, Nissan, Volvo

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Beige	100EZ	808498 10043	6
1.7 oz (50 mL)	Beige	101EZ	808498 10001	12

Use Fusor 702 Fiberglass Cloth.



Clear Plastic Bonding Adhesive (Fast) | SANDABLE

Applications: Rebuild bumper and headlight tabs, bond emblems, body side moldings, plastic backer panels, decorative vents, wheel opening moldings, rear wind deflectors and ground effects

Features & Benefits:

- Clear urethane, non-yellowing structural adhesive
- Fast cure
- High-strength, flexible bond

OEM Approvals & Recommendations:

Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Clear	141	808498 10034	6
1.7 oz (50 mL)	Clear	140	808498 10015	12



Plastic Bonding Adhesive (Medium) | SANDABLE

Applications: Installation and bonding of small body panels, spoilers, ground effects and headlight buckets

Features & Benefits:

- High-strength structural adhesive
- Easy to gun, urethane non-sag formula
- Provides faster cure time for smaller interior and exterior parts

OEM Approvals & Recommendations:

Chrysler, Ford, GM, Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Brown	147	808498 10042	6
1.7 oz (50 mL)	Brown	148	808498 10016	12



Plastic Bonding Adhesive (Slow) | SANDABLE

Applications: Plastic body panels, spoilers and ground effects; excellent for cab extenders, wood and other surfaces

Features & Benefits:

- High-strength urethane structural adhesive
- Provides enough work time for bonding large primed metal or plastic parts
- Easy to gun, non-sag formula

OEM Approvals & Recommendations:

GM

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Off White	127EZ	808498 10039	6



Composite Adhesive (Slow) | SANDABLE

Applications: Bonding of fairings, body panels, spoilers, ground effects, wind deflectors, roofs and fender liners; repairs cracks, punctures and tears

Features & Benefits:

- One product bonds and finishes all plastic panels
- OEM epoxy formula
- Great for heavy-duty truck repair
- High strength
- Excellent gap-filling properties

OEM Approvals & Recommendations:

GM, Ford, Paccar, Navistar, Peterbilt, Kenworth, Mack, Volvo

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Gray	T21	808498 10038	6

Use Fusor 420 Mixing Tip.



Truck Plastic Bonding Adhesive (Fast) | STRUCTURAL

Applications: Installation of hood panels, roof panels, fenders, fender liners, fairings, spoilers, wind deflectors, cab extenders, ground effects, headlamp buckets and other body panels

Features & Benefits:

- Easy to gun, non-sag formula
- Substantially stronger than conventional adhesives

OEM Approvals & Recommendations:

Peterbilt, Kenworth

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Beige	T22	808498 10050	6



Truck Plastic Bonding Adhesive (Medium) | STRUCTURAL

Applications: Installation of hood panels, roof panels, fenders, fender liners, fairings, spoilers, wind deflectors, cab extenders, ground effects, headlamp buckets and other body panels

Features & Benefits:

- Easy to gun, non-sag formula
- Substantially stronger than conventional adhesives

OEM Approvals & Recommendations:

Peterbilt, Kenworth

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Beige	T23	808498 10033	6



PART #	DESCRIPTION	WORK TIME	SKIN TIME	FULL EXPANSION	SAND TIME	PAINT TIME	SUBSTRATES	CHEMISTRY	COLOR
808498 10041 808498 10037	Fusor 123/126 Non-Sag Seam Sealer (Fast)	3 minutes	-	-	-	10 minutes (Paint within 24 hours or scuff before painting)	Bare metal or primed surfaces	Urethane 2K	White
666233 90995	Fusor 123MD Non-Sag Seam Sealer (Medium)	15 minutes	-	-	-	45 minutes	Bare metal or primed surfaces	Urethane 2K	White
808498 10045 808498 10013	Fusor 123EZ/126EZ Non-Sag Seam Sealer (Medium)	10 minutes / 5 minutes @ 90°F(32°C)	-	-	30 minutes	30 minutes	Apply over 2K primer	Epoxy 2K	Blue
808498 10179 808498 10180	Fusor 123SL/126SL Non-Sag Seam Sealer (Slow)	45 minutes	-	-	-	90 minutes (Paint within 24 hours or scuff before painting)	Bare metal or primed surfaces	Urethane 2K	White
808498 10149	Fusor 019 Bare Metal Brushable Seam Sealer (Medium)	6 minutes	-	-	10 minutes	10 minutes (Paint within 24 hours)	Bare metal	Acrylic 2K	Green
808498 10075	Fusor 129 Controlled Flow Seam Sealer (Fast)	5 minutes	-	-	30 minutes	30 minutes	Bare metal	Epoxy 2K	Beige
808498 10010	Fusor 122EZ Self-Leveling Seam Sealer (Medium)	8 minutes	-	-	30 minutes	30 minutes	Apply over 2K primers	Epoxy 2K	Blue
808498 10170 666233 90996 808498 10171	Fusor 800DTM/ 801DTM/803DTM Direct-To-Metal Sealer	-	25 min, 50% RH	-	-	Immediately or up to 30 days without a scuff (Test with paint system)	Bare metal, cold rolled steel, ecoat and aluminum	Silane Terminated Polymer 1K	Neutral/ Black/ White
808498 10158 808498 10159 808498 10160 808498 10161	Fusor 802HD/804HD/ 805HD/806HD High Definition Sprayable Sealer	-	20 min, 50% RH	-	-	Immediately or up to 30 days without a scuff (Test with paint system)	Bare or primed metal, SMC, fiberglass, over epoxy or urethane primers	Silane Terminated Polymer 1K	White/Gray/ Black/Beige
808498 10058 808498 10011	Fusor 121/124 Flexible Foam (Super Fast)	10 seconds	-	3 minutes	-	10 minutes	Apply over 2K primers	Urethane 2K	Black
808498 10129	Fusor 130 Rigid Foam (Super Fast)	25 seconds	-	4 minutes	-	10 minutes	Apply over 2K primers	Urethane 2K	Beige
666233 90998	Fusor 231 Sound Dampening Material (Slow)	60 minutes					Bare metal or over 2K primed metal	Urethane 2K	Black

Technical data reported @ 70°F (21°C) unless noted.



Non-Sag Seam Sealer (Fast) | FULL BODIED

Applications: Duplicates factory look on the following seams: truck beds, tooled door skin, floor pan, core support and any other application in which a non-sag cosmetic seam sealer is required and where fast work time is desired

Features & Benefits:

- Duplicates factory appearance
- Gets the job done in 10 minutes
- Bright white color
- Can be used without primer

OEM Approvals & Recommendations:

Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	White	123	808498 10041	6
1.7 oz (50 mL)	White	126	808498 10037	12



Non-Sag Seam Sealer (Medium) | FULL BODIED

Applications: Duplicates factory look on the following seams: truck beds, tooled door skin, floor pan, core support and any other application in which a non-sag cosmetic seam sealer is required and where medium work time is desired

Features & Benefits:

- Duplicates factory appearance
- Can be used without primer
- Extended work time
- Bright white color

OEM Approvals & Recommendations:

Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	White	123MD	666233 90995	6



Non-Sag Seam Sealer (Medium) | FULL BODIED

Applications: Duplicates factory look on the following seams: truck beds, tooled door skin, floor pan, core support and any other application in which a non-sag cosmetic seam sealer is required and where longer work time is desired

Features & Benefits:

- Duplicates factory appearance
- Longer work time
- Sandable

OEM Approvals & Recommendations:

GM, Ford, Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Blue	123EZ	808498 10045	6
1.7 oz (50 mL)	Blue	126EZ	808498 10013	12



Non-Sag Seam Sealer (Slow) | FULL BODIED

Applications: Duplicates factory look on the following seams: truck beds, tooled door skin, floor pan, core support and any other application requiring a longer work time, non-sag cosmetic seam sealer, or where high ambient temperatures are encountered

Features & Benefits:

- Duplicates factory appearance
- Longer work time
- Bright white color

OEM Approvals & Recommendations:

Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	White	123SL	808498 10179	6
1.7 oz (50 mL)	White	126SL	808498 10180	12



Bare Metal Brushable Seam Sealer (Medium) | BARE METAL SEALER

Applications: Truck bed seams, tooled door skin seams, floor pan seams, core support seams and other applications where bare metal, brushable cosmetic seam sealer is required

Features & Benefits:

- Reduces cycle time
- Acrylic formula provides corrosion protection
- Perfect match to OEM brushed appearance

OEM Approvals & Recommendations:

Chrysler, Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.6 oz (225 mL)	Green	019	808498 10149	6



Controlled Flow Seam Sealer (Fast) | CONTROLLED FLOW

Applications: Excellent for roof channels, door seams, drip rails and truck bed floor seams and trunk seams

Features & Benefits:

- Epoxy formula provides smooth continuous beads with no gun lines
- No tooling required for factory look
- Sandable
- Can be used with or without primer

OEM Approvals & Recommendations:

Chrysler, GM, Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Beige	129	808498 10075	6



Self-Leveling Seam Sealer (Medium) | FLOWABLE

Applications: Drip rails, trunks, core support to aprons, roof seams and quarter panel to rear deck

Features & Benefits:

- Perfectly matches factory flow-grade seams
- No tooling required
- Permanently flexible
- Sandable
- Color changes to indicate cure

OEM Approvals & Recommendations:

Ford, Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Blue	122EZ	808498 10010	6



Sound Dampening Material (Slow) | NOISE VIBRATION HARSHNESS

Applications: Sound dampening and sealing of: roof bows and roof skin, door skin and intrusion beam, quarter panel and inner structure, hoods and deck lids to inner structure. Ideal for overhead and vertical applications where a non-sag material is required.

Features & Benefits:

- Matches OEM performance
- Flexible seal with no shrinkage or read-through; non-expanding
- Extended work time for large applications
- Non-sag formula remains in position on vertical and overhead surfaces
- Excellent adhesion to metal, e-coat and existing NVH materials

OEM Approvals & Recommendations:

Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
300mL	Black	231	666233 90998	6



Direct-To-Metal Sealer | BARE METAL

Applications: Duplicates factory look on standing seams, cosmetic seams, truck bed seams, tooled door skin seams, floor pan seams, core support seams and brushed seams and any other application in which a non-sag cosmetic seam sealer is required

Features & Benefits:

- Single component direct-to-metal; no substrate primer required
- Non-sag
- Holds brush marks without die back
- Weld-thru with no burn back

OEM Approvals & Recommendations:

GM, Nissan, Ford, Volvo, Acura, Honda

SIZE	COLOR	FUSOR #	PART #	CASE
9.5 oz (281 mL)	Black	800DTM	808498 10170	12
9.5 oz (281 mL)	White	801DTM	666233 90996	12
9.5 oz (281 mL)	Neutral	803DTM	808498 10171	12



High Definition Sprayable Sealer | BARE METAL

Applications: Creates flexible textured seams on floor pans, trunk pans, strut towers, exterior and truck bed seams; restore rocker panel chip guard texture and trunk area texture. Duplicates weld-thru sealing

Features & Benefits:

- Extremely flexible – won't crack or peel
- Perfectly matches all OEM seams and textures with use of Fusor 312 Dispensing Gun

OEM Approvals & Recommendations:

GM, Honda, Acura, Ford

SIZE	COLOR	FUSOR #	PART #	CASE
9.5 oz (281 mL)	White	802HD	808498 10158	12
9.5 oz (281 mL)	Gray	804HD	808498 10159	12
9.5 oz (281 mL)	Black	805HD	808498 10160	12
9.5 oz (281 mL)	Beige	806HD	808498 10161	12



Flexible Foam (Super Fast) | FLEXIBLE

Applications: Sound deadening, sealing and filling of: door skins to crash bar, hood panel to supports, trunk panel to supports and gas tank filler area

Features & Benefits:

- Matches OEM sound deadening foams
- Retains its memory with no shrinkage
- Expands to 10 times its size
- Will not oil can
- Will not absorb moisture or cause corrosion

OEM Approvals & Recommendations:

Ford, GM, Chrysler, Tesla, Volvo, Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Black	121	808498 10058	6
1.7 oz (50 mL)	Black	124	808498 10011	12



Rigid Foam (Super Fast) | RIGID

Applications: Sound deadening, vibration dampening, reinforcement, sealing and filling of: fender rails, pillars, rocker panels, quarter panels and floors

Features & Benefits:

- Matches OEM sound deadening foams commonly found in pillars, front rails, rockers and rear supports
- Expands to 10 times its size
- Provides NVH properties for a quieter ride
- Tough compressive strength for maximum energy absorption
- Super fast application, providing full foam expansion in 3 minutes

OEM Approvals & Recommendations:

Ford, Chrysler, Honda, Acura

SIZE	COLOR	FUSOR #	PART #	CASE
10.1 oz (300 mL)	Beige	130	808498 10129	6





Clear Double-Sided Tape

Applications: Excellent adhesion of exterior/interior trim including emblems, side molding and bumper cover trim

Features & Benefits:

- Longer-sized roll for multiple jobs
- 33% stronger than competitive tapes
- UV, water and solvent resistant
- Clear, non-detectable
- Repositionable
- Increased strength when used over Fusor 602EZ

Substrates:

Bonds metal, glass and plastic

OEM Approvals & Recommendations:

Chrysler, Ford, GM

SIZE	FUSOR #	PART #	CASE
1/2" x 60' x 0.045" (12.7 mm x 18.3 m x 1.14 mm)	181	808498 10133	6



Surface Modifier

Applications: Increases adhesion for plastic bumper repair and painting plastic parts. Also improves adhesion for double-sided tapes and seam sealing tapes

Features & Benefits:

- Open time from 10 minutes to 24 hours
- California compliant
- No need for plastic identification when used with Fusor 132/133, 142/143, 152/153 or 141/140 adhesives
- Increases adhesion when used with Fusor 180/181/182

Substrates:

All plastic bumper covers, emblems, moldings and primed or painted metals

SIZE	FUSOR #	PART #	CASE
9 oz (255 mL)	602EZ	808498 10121	6



Reinforcing Mesh

Applications: Use for backing patches, bumper tabs and other reinforcements on plastic bumper covers.

Features & Benefits:

- Use with Fusor 132/133, 142/143, 152/153, 141/140 adhesives
- Use with Fusor 602EZ
- Use with Fusor 704 roller
- Finish with Fusor 114LG/114SM adhesive

Substrates:

Plastic bumpers, bumper tabs

SIZE	FUSOR #	PART #	CASE
4" x 12' (101.6 mm x 3.7 m)	700	808498 10023	12



Fiberglass Cloth

Applications: Use for structural backing support, pyramid patches and other reinforcements on SMC and fiberglass panels.

Features & Benefits:

- Helps eliminate bull's-eyes in SMC repair
- Use with Fusor 100EZ/101EZ, 120/T20 and T21 adhesives
- Use with Fusor 704 roller

SIZE	FUSOR #	PART #	CASE
4" x 12' (101.6 mm x 3.7 m)	702	808498 10025	12



Adhesion Prep/Cleaner

Applications: Removes silicones and contaminants. Use prior to applying adhesives, sealers and coatings. Removes brake dust from wheels

SIZE	FUSOR #	PART #	CASE
32 oz (946.3 mL)	703	808498 10026	12



Saturation Roller

Applications: Use with Fusor 700 and 702 for maximum adhesive saturation.

Features & Benefits:

- 3" (76.2 mm) anodized aluminum
- Ideal for building SMC patch panel repairs
- Helps compact the surface for strong repairs

SIZE	FUSOR #	PART #	CASE
3" (76.2 mm) Roller	704	808498 10027	6



Manual 50 mL Dispensing Gun

Applications: Use with 1.7 oz (50 mL) cartridges, which go with Fusor 400 mix tip

Features & Benefits:

- Dispenses both 1:1 and 2:1 cartridges with no conversion necessary
- Sturdy, high-quality, compact
- Fusor 517 replacement plungers available for Fusor 300 gun

SIZE	FUSOR #	PART #	CASE
50 mL Dispensing Gun	300	808498 10019	1
Replacement Plunger	517	808498 10120	6



High Performance Manual 300/225 mL Dispensing Gun

Applications: For use with 10.1/7.6 oz (300/225 mL) cartridges

Features & Benefits:

- Dispenses 1:1 and 2:1 cartridges
- Easily accommodates cartridges with different nose styles
- Sturdy, high quality, compact
- 26:1 thrust ratio allows for easy dispensing of high viscosity adhesive
- Easily accommodates cartridges with different nose styles
- Simplistic design allows for easy cartridge insertion and ejection
- Composite supports provide excellent cartridge stability
- Conversion plunger is securely attached to rear of applicator

SIZE	FUSOR #	PART #	CASE
300/225 mL	302	808498 10177	1



Pneumatic 300/225 mL Dispensing Gun

Applications: For use 7.6/ 10.1 oz (225/300 mL) cartridges

Features & Benefits:

- For use with 1:1 and 2:1 cartridges
- For fast and easy application of long beads

SIZE	FUSOR #	PART #	CASE
300/225 mL	304	808498 10079	1



Sprayable Seam Sealer Gun

Applications: For use with Fusor HD sealers

Features & Benefits:

- When used with Fusor HD sealers, matches all OEM seam sealers, textured coatings and sound deadening applications
- Material and air flow adjustment controls allow for factory match seams

SIZE	FUSOR #	PART #	CASE
	312	808498 10111	1



One-Component Manual Seam Sealer Gun

Applications: For use with Fusor 800DTM, Fusor 801DTM, Fusor 803DTM sealers and Fusor 2098

Features & Benefits:

- B-Line 1/10th gallon cartridge gun with smooth high-powered 26:1 thrust ratio
- Excellent for all sealants - especially handy for thicker materials and in cold weather

SIZE	FUSOR #	PART #	CASE
	313	808498 10146	1



Pneumatic One-Component Caulking Gun

Applications: For use with Fusor 800DTM, Fusor 801DTM, Fusor 803DTM and Fusor 2098

Features & Benefits:

- Rod driven pneumatic dispenser
- True air regulator controls flow, allowing for continuous bead application
- Includes quick change aluminum barrel, safety valve in handle, and air dump valve to instantly stop flow
- Rates for 0-100 psi (0.69 MPa) of dispensing pressure

SIZE	FUSOR #	PART #	CASE
	314	808498 10178	1

Specialty Products/Accessories



Red Power 50 mL Cartridges Mixing Tips

Applications: For use with all 1:1 and 2:1, 1.7 oz (50 mL) cartridges, which go with Fusor 300 dispensing gun

Features & Benefits:

- Size: 0.21" x 4.5" x 24-element (5.3 mm x 114.3 mm x 24-element)
- Bayonet mount
- 12 per package, or economy pack of 144

SIZE	FUSOR #	PART #	CASE
Standard Pack	400	808498 10076	12
Economy Pack	416	808498 10066	144



Red Power 300/225 mL Cartridges Mixing Tips

Applications: For use with all 1:1 and 2:1, 7.6/10.1 oz (225/300 mL) cartridges (except for Fusor 120/T20, T21, T23, and 2098 which use the #420 Red Power Mixing Tip)

Features & Benefits:

- Size: 0.34" x 5.8" x 24-element (8.6 mm x 147.3 mm x 24-element)
- 12 per package, or economy pack of 144

SIZE	FUSOR #	PART #	CASE
Standard Pack	401	808498 10145	12
Economy Pack	417	808498 10067	144



Nozzle For 800 Series Sealer

Applications: For use with Fusor HD and DTM sealers

Features & Benefits:

- Threaded replacement nozzles for caulking tubes

SIZE	FUSOR #	PART #	CASE
	412	808498 10130	12



High Performance Red Power 7.6/10.1oz (225/300mL) Cartridges Mixing Tips

Applications: For use with Fusor T21, T23 and 2098

Features & Benefits:

- Size: 0.42" x 6.8" x 24-element (10.7 mm x 172.7 mm x 24-element)

SIZE	FUSOR #	PART #	CASE
	420	808498 10073	12



Cabinet

Applications: Allows easy accessibility, stocking and storage of Fusor adhesives and accessories

Features & Benefits:

- Keeps Fusor products dust free
- Makes evaluating inventory easier
- Size: 20"w x 35"h x 12"d (0.51 m x 0.89 m x 0.3 m)
- Complete with shelf, mixer container and hanging racks for opened and unopened cartridges
- Black

SIZE	FUSOR #	PART #	CASE
20"w x 35"h x 12"d (0.51 m x 0.89 m x 0.3 m)	907	808498 10105	1

Available in black



The Pro Behind the ProFinishers™

Family owned and operated since 1955, Hutchins Manufacturing produces the highest quality surface preparation tools and accessories available.

All Hutchins equipment is researched, developed and structured to fulfill and exceed the current and evolving needs of today's industry as they occur. Each air tool is built of tough, unitized, aircraft-specification aluminum for strength and balance, while also designed and structured to produce immaculate surfaces

Hutchins Air Tools

Air-powered sanding tools for the automotive industry.



DESCRIPTION	RPM	HUTCHINS #	PART #	CASE
Vacuum Random-Orbit Action Sander				
3/32" ProFinisher 6" Vacuum Sander	12,000	520 Hutchins	66061401390	1
3/32" ProFinisher 3" Vacuum Sander	12,000	523 Hutchins	66061401464	1
3/16" ProFinisher 6" Vacuum Sander	12,000	620 Hutchins	66061401404	1
3/16" ProFinisher 3" Vacuum Sander	12,000	623 Hutchins	66061401465	1
5/16" ProFinisher 6" Vacuum Sander	12,000	720 Hutchins	66061401469	1
Vacuum Orbital Sander				
2-3/4 x 5-1/2" ProFinisher Orbital Sander	12,000	525 Hutchins	66061401547	1
Vacuum Orbital Sander Pad				
2-3/4" x 8" ProFinisher Vacuum Pad	–	759 Hutchins	66061401540	1



RESHAPING

THE WORLD OF
AUTOMOTIVE
REFINISHING



**Let Us Show You How We Can
Reshape YOUR Bottom Line.**



Total Inventory Management

**OPTIMIZE YOUR REPAIR MATERIALS.
IMPROVE YOUR BOTTOM LINE.**

Exclusively offered by Refinish Solutions Group, the TIM information technology application enables collision repair shops to optimize management of repair materials, helping the shop to lower costs, streamline repair processes and improve profitability.

TIM utilizes technician barcode scanning of repair materials and simple-to-use software. The intuitive design of the TIM platform empowers shop managers to minimize inventory, ensure that the right repair materials are always available, identify recoverable materials used by RO# and track material usage trends.

Visit for more information: <https://www.refinishsolutionsgroup.com/tim>



* Always wear protective gear.
Photos in this catalog are for illustrative purposes only.



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