

NORTON
**AUTOMOTIVE
AFTERMARKET**

CATALOG #330

REFINISHING PRODUCTS



QUALITY that PAYS™

NORTON

SAINT-GOBAIN®

	DRY ICE A975	4		DEFECT REMOVAL	16		MASKING PRODUCTS	30
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PETER KLUTT

Since he could reach a steering wheel, Peter Klutt has been restoring collector cars, and he has bought and sold thousands of classic cars all over the world. As President of Legendary Motorcar, Peter heads up a team of highly skilled restoration artists, mechanical geniuses, and gifted crafts people. Legendary Motorcar's home, in Ontario, Canada is 50,000 square feet and includes a state-of-the-art restoration facility, showroom, and a museum with 100 collector cars.

Peter has hosted and co-hosted numerous TV shows, including Dream Car Garage, Sports Car Revolution, Muscle Car Shootout series, What's my Car Worth, and now the "Legendary Motorcar" series.

Peter is also a competitive race car driver, racing a 1969 Corvette in the Sports Car Vintage Racing Association where he has chalked up an impressive 13 wins and he also competes in the NASCAR Canadian Tire series.

NORTON

SAINT-GOBAIN

PERFORMANCE PARTNERS





SG ceramic grain

Unique fiber reinforced
latex/ paper backing

Superior cut on
scratch-resistant
clears and
hard-to-sand primers

FEATURES

- Norton SG ceramic grain
- Unique fibre-reinforced latex/ paper backing
- Water-based stearate (No-Fil)

BENEFITS

- Superior cut on scratch-resistant clears and hard-to-sand primers
- Quicker/cooler cut with better longevity
- Flexible and easy removal with maximum tear resistance
- Increased durability
- Improves load resistance
- Extends life



NORGRIP DISCS - BLANK AND MULTI-AIR CYCLONIC

Norton Dry Ice A975 NorGrip hook and loop discs with Norton SG ceramic grain are ideal for hard-to-sand and self-healing clears. Norton Multi-Air Cyclonic discs provide maximum dust extraction. Norton Dry Ice A975 also works well on composite material, aluminum, and other difficult-to-sand surfaces.

					
	3"	5"	6"	5" MULTI-AIR CYCLONIC	6" MULTI-AIR CYCLONIC
GRIT	636425-	662611-	662611-	776950-	776950-
P1500B	06002	666233-73555*	636425-06377	—	—
P1200B	—	666233-73554*	636425-06376	—	—
P1000B	06001	666233-73553*	636425-06375	07795	07788
P800B	06000	662544-80232	636425-06204	07793	07787
P600B	05999	666233-05616	636425-06203	07791	07786
P500B	05998	662544-80233	636425-06202	07768	07785
P400B	05997	49537	49542	07765	07784
P320B	05996	49538	49543	07763	07781
P280B	—	—	49544	07762	07778
P240B	05995	49540	49545	07760	07777
P220B	05994	49541	49546	07757	07776
P180B	05993	40518	40528	07756	07775
P150B	05992	40519	40529	07755	07774
P120C	05991	40520	40530	07753	07773
P100C	—	40521	40531	—	—
P80C	05990	40522	40532	07745	07770
PKG/CASE	50/4	50/4	50/4	50/4	50/4

* NON-STOCK ITEM



SCAN THIS CODE TO VIEW THE
LASER CUTTING PRECISION
USED ON MULTI-AIR CYCLONIC



NORTON **SAINT-GOBAIN** **MULTI-AIR**
CYCLONIC

Dynabrade Model #21035



PSA DISC ROLLS

Norton Dry Ice A975 PSA (pressure sensitive adhesive) link disc rolls with patented Norton SG ceramic grain are the perfect solution for hard-to-sand and self-healing clears. Norton Dry Ice A975 also works well on composite material, aluminum, and other difficult-to-sand surfaces.



NORGRIP SHEET ROLLS

Perforated every 2-3/4", the Norton Dry Ice A975 NorGrip continuous rolls minimize excess waste for board file papers while offering the benefits of a hook and loop system that can be re-used multiple times.



PSA SHEET ROLLS

Stick and Sand Sheet Rolls are PSA backed, so you can peel them off easily and stick them on at any length, quickly.



SCAN THIS CODE TO VIEW WHY
STEWART-HAAS RACING USING
DRY ICE ON RACE CAR TEMPLATES

	5"	6"
GRIT	662611-	662611-
P800B	662544-80230	636425-06200
P600B	666233-05608	636425-06199
P500B	662544-80231	636425-06198
P400B	55377	55373
P320B	55378	55374
P280B	55379	-
P240B	55380	55376
P220B	42474	48340
P180B	40498	40508
P150B	40499	40509
P120C	40500	40510
P100C	40501	40511
P80C	40502	40512
PKG/CASE	100/4	100/4

	2-3/4" x 13 YDS
GRIT	636425-
P600B	666233-29548
P500B	666233-29547
P400B	666233-29518
P320B	06255
P220B	06256
P180B	06257
P150B	06258
P120C	06259
P80C	06261
PKG/CASE	1/4

	2-3/4" x 45 YDS	2-3/4" x 30 YDS	2-3/4" x 25 YDS
GRIT	662611-	662611-	662611-
P400B	49557	-	-
P320B	49558	-	-
P220B	49561	-	-
P180B	49562	-	-
P150B	49563	-	-
P120C	-	49564	-
P80C	-	-	49566
PKG/CASE	1/5	1/5	1/5



Premium
heat-treated grain

B-weight fiber reinforced
latex/paper backing

Anti-loading

FEATURES

- Premium heat-treated grain
- Premium B-weight latex fiber reinforced paper backing
- Superior bond system
- Water-based stearate No-Fil

BENEFITS

- 30% – 50% faster cut rate
- Extended life
- Tear resistant
- More flexible
- Easier disc removal
- Optimizes grain adhesion
- Extends cut life
- Improves load resistance
- Extends cut life

PSA DISCS

Can be used dry on all automotive finishes to save time and money and increase productivity.



Dynabrade Model #69025

	5" TAB DISC	6" TAB DISC	5" DISC ROLL	6" DISC ROLL	8" DISC ROLL	5" VAC DISC ROLL	6" VAC DISC ROLL
GRIT	662611-	662611-	662611-	662611-	662611-	662611-	662611-
P1500B	31448*	31465	—	—	—	—	—
P1200B	31449	31466	—	—	—	—	—
P1000B	31450	31467	—	—	—	—	—
P800B	—	—	31451	31468	—	—	—
P600B	—	—	31452	31469	—	—	31503
P500B	—	—	31453	31470	—	31487	—
P400B	—	—	31454	31471	—	31488	31505
P320B	—	—	31456	31473	31609	31490	31507
P280B	—	—	31457	31474	—	—	31508
P240B	—	—	31458	31475	—	31492	31509
P220B	—	—	31459	31476	31612	31493	31510
P180B	—	—	31460	31477	31613	31494	31511
P150B	—	—	31461	31478	31614	31495	31512
P120B	—	—	31462	31479	31615	31496	31513
P100B	—	—	31463	31480	—	31497	31514
P80B	—	—	31464	31481	31617	31498	31515
PKG/CASE	100/4	100/4	100/6	100/6	100/4	100/6	100/6

* NON-STOCK ITEM

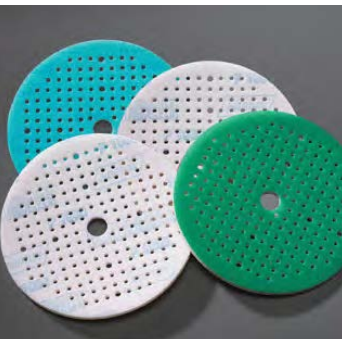




NORGRIP DISCS

NorGrip hook and loop fastening system provides cooler cutting action and a finer finish.

						
	3"	5"	6"	8"	5" VAC	6" VAC
GRIT	662611-	662611-	662611-	662611-	662611-	662611-
P1500B	47434	31533	31550	—	—	31584
P1200B	—	31534	31551	—	—	31585
P1000B	35900	31535	31552	—	—	31586
P800B	31519	31536	31553	—	—	31587
P600B	36996	31537	31554	—	31571	31588
P500B	31521	31538	31555	—	—	31589
P400B	36995	31539	31556	—	31573	31590
P320B	31524	31541	31558	—	31575	31592
P280B	—	—	31559	—	—	31593
P240B	31526	31543	31560	—	31577	31594
P220B	31527	31544	31561	—	31578	31595
P180B	31528	31545	31562	31661	31579	31596
P150B	40385	31546	31563	—	31580	31597
P120B	28688	31547	31564	31662	31581	31598
P100B	44926	31548	31565	31663	31582	31599
P80B	31532	31549	31566	31664	31583	31600
PKG/CASE	50/4	100/4	100/4	100/4	100/4	100/4



NORGRIP FOAM DISCS - MULTI-AIR

NorGrip SoftTouch foam discs with hook and loop fastening system allow for contour sanding without cutting through. Color-coded by grit size.

	
	6" MULTI-AIR
GRIT	COLOR
P1500	60579
P1000	60578
P800	60577
PKG/CASE	20/4



PSA SHEET ROLLS

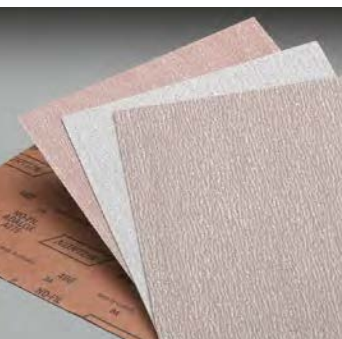
Stick and Sand Sheet Rolls are PSA backed, so you can peel them off easily and stick them on at any length, quickly. Use on hand sanding blocks, file shoes, or file boards. Fits sheet roll dispenser #636425-42773.

			
	2-3/4" x 45 YDS	2-3/4" x 30 YDS	2-3/4" x 25 YDS
GRIT	662611-	662611-	662611-
P600B	31679	—	—
P400B	31681	—	—
P320B	31683	—	—
P240B	31685	—	—
P220B	31686	—	—
P180B	31687	—	—
P150B	31688	—	—
P120B	—	31689	—
P100B	—	31690	—
P80B	—	—	31691
PKG/CASE	1/5	1/5	1/5



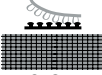
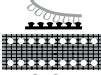
BODY FILE SHEETS

These body file sheets are a popular choice for dry sanding paint, primer, and primer surfacer; also for deburring, removing sand scratches, shaping and finishing plastic filler, and feather-edging repaired areas.



9" x 11" SHEETS

For dry sanding old paint, primer, primer surfacer, and between-color coats; also for deburring, removing sand scratches, shaping and finishing plastic filler, and feather-edging repaired areas. Special No-Fil coating prevents premature loading.

				
	CLIP-ON	PSA	NORGRIP	NORGRIP
	2-3/4" x 17-1/2"	2-3/4" x 16-1/2"	2-3/4" x 16-1/2"	2-3/4" x 16" VAC
GRIT	662611-	662611-	662611-	662611-
P400B	—	—	33296	—
P320B	—	—	52692	—
P220B	31647	31635	31641	—
P180B	31648	31636	31642	31654
P150B	31649	31637	31643	—
P120B	31650	31638	31644	31656
P100B	31651	31639	31645	31657
P80B	31652	31640	31646	—
PKG/CASE	50/10	50/10	50/10	50/10

	
GRIT	9" x 11"
	662611-
P1500B	31618
P1200B	31619
P1000B	31620
P800B	31621
P600B	31622
P500B	31623
P400B	31624
P320B	31626
P280B	31627
P240B	31628
P220B	31629
P180B	31630
P150B	31631
P120B	31632
P100B	31633
P80B	31634+
PKG/CASE	100/5
*PKG/CASE	50/5



Dynabrade Model #57400



Premium
heat-treated grain

B-weight fiber reinforced
latex/paper backing

Anti-loading

FEATURES

- High-strength blue latex paper backing
- NorZon zirconia alumina grain
- Superior bond system

BENEFITS

- Improves performance and flexibility
- Reduces curling and edge chipping
- Self-sharpening
- Improves cut rate
- Minimizes heat
- Optimizes grain adhesion
- Extends product life



PSA AND NORGRIP DISCS

Norton BlueFire PSA discs are ideal for sanding body filler. NorZon grain micro-fractures to improve cut rate, minimize loading, and reduce heat.



	5"	6"	8"	6" VAC	8" VAC	5"	6"	8"	8" VAC
GRIT	662611-	662611-	662611-	662611-	662611-	662611-	662611-	662611-	662611-
80E	25244	23573	23576	—	23582	25444	23588	23591	23596
40E	25307	23574	23577	23580	—	25684	23589	23592	—
36E	25436	23575	23578	—	23584	—	23590	23593	23598
PKG/CASE	50/4	50/4	25/4	50/4	25/4	25/4	25/4	25/4	25/4

NORGRIP DISCS - MULTI-AIR

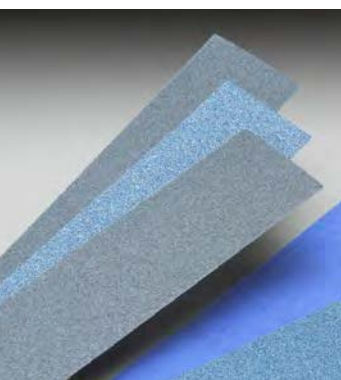
Norton BlueFire hook and loop NorGrip discs last long and cut quickly, using premium zirconia grain which microfractures to remain sharp and fast cutting.



	6" MULTI-AIR
GRIT	662611-
P80E	81412
PKG/CASE	50/4

BODY FILE SHEETS

Norton BlueFire Body File Sheets come in three different types: Clip-On, PSA, and NorGrip. Self-sharpening NorZon grain improves cut rate, minimizes loading, and reduces heat. Tough E-weight latex reinforced paper backing resists tearing. Norton BlueFire is ideal for sanding body filler.



	CLIP-ON 2-3/4" x 17-1/2"	PSA 2-3/4" x 16-1/2"	PSA 2-3/4" x 16" VAC	NORGRIP 2-3/4" x 16-1/2"	NORGRIP 2-3/4" x 16" VAC
GRIT	662611-	662611-	662611-	662611-	662611-
180E	26511	—	—	—	—
100E	26512	25595*	—	—	—
80E	23620	23608	23611	23614	23617
40E	23621	23609	23612*	23615	23618
36E	23622	23610	23613*	23616	23619*
PKG/CASE	50/5	50/5	50/5	25/5	25/5
*PKG/CASE		50/10			

* NON-STOCK ITEM



Aluminum oxide grain | Strong paper backing | Anti-loading

FEATURES

- "P" graded premium A/O grain
- Strong paper backing
- Water-based, non-loading stearate

BENEFITS

- Produces a quick, cool cut
- Produces a more consistent scratch pattern
- Resists tearing
- Conformable and flexible
- Resists loading
- Increases productivity



PSA DISCS, DISC ROLLS AND NORGRIP DISCS

Norton Gold Reserve is a versatile abrasive product that cuts fast, lasts long, and resists loading.

						
	6" PSA TAB DISC	5" PSA DISC ROLL	6" PSA DISC ROLL	6" PSA DISC ROLL	6" NORGRIP	6" VAC NORGRIP
GRIT	662611-	662611-	662611-	632425-	636425-	666233-
P800B	-	-	636425-06164	-	06226	34797
P600B	-	-	662610-40261	-	06227	34796
P500B	-	-	636425-06165	-	06228	34795
P400B	83832	83814	83823	06176	06229	34794
P320B	83831	83813	83822	06177	06230	34793
P240B	83830	83812	83821	-	06225	34792
P220B	83829	83811	83820	06178	06231	34791
P180B	83828	83810	83819	06179	06232	34790
P150B	83827	83809	83818	-	06233	34789
P120B	83826	83808	83817	-	06234	34788
P100B	83825	83807	83816	-	06235	34787
P80B	83824	83806	83815	06182	06236	34786
PKG/CASE	100/4	100/4	100/4	25/6	50/4	50/4



PSA SHEET ROLLS

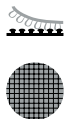
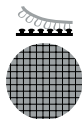
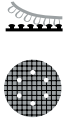
Stick and Sand Sheet Rolls are PSA backed, so you can peel them off easily and stick them on at any length, quickly.

		
	2-3/4" x 25 YDS	2-3/4" x 20 YDS
GRIT	636425-	662611-
P400B	06147	-
P320B	06148	-
P220B	06149	-
P180B	06150	-
P150B	06151	-
P120B	06152	-
P80B	06153	-
P80C	-	60325
PKG/CASE	1/5	1/5



PSA AND NORGRIP DISCS

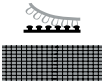
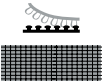
Norton Gold Reserve tough E-weight backing resists tearing and extends disc life. Ideal for sanding body filler.

					
	6" PSA	8" PSA	6" NORGRIP	8" NORGRIP	6" VAC NORGRIP
GRIT	636425-	636425-	666233-	666233-	666233-
P80E	06217	06220	34800	34802	-
P40E	06216	06219	34801	34803	34785
P36E	06215	06218	-	-	-
PKG/CASE	25/5	25/5	25/4	25/4	25/5



BODY FILE SHEETS

Norton Gold Reserve body file sheets are perfect for sanding body filler without loading.

			
	PSA	NORGRIP	NORGRIP
	2-3/4" x 16-1/2"	2-3/4" x 16-1/2"	2-3/4" x 16-1/2"
GRIT	636425-	636425-	666233-
P220B	-	06242	-
P180B	-	06241	-
P150B	-	06240	-
P120B	-	06239	-
P100B	-	06238	-
P80B	-	06237	-
P80E	06196	-	34804
P40E	06195	-	34805
P36E	06194	-	-
PKG/CASE	25/5	25/5	25/5

PB273

PB273
9" X 11" SHEETS



Aluminum oxide grain | Paper backing | Anti-loading

FEATURES

- "P" graded A/O grain
- Paper backing
- Water-based, non-loading stearate

BENEFITS

- Produces a quick cut
- Produces a consistent scratch pattern
- Conformable and flexible
- Resists loading

9" x 11" SHEETS MERIT PB273

For dry sanding old paint, primer, primer surfacer, and between-color coats; also for deburring, removing sand scratches, shaping and finishing plastic filler, and featheredging repaired areas. Special coating prevents premature loading.

GRIT	9" x 11"
P400B	666233-11870
P320B	11871
P240B	11879
P220B	11873
P180B	11874
P150B	11875
P120B	11876
P100B	11877
P80B	11878+
PKG/CASE	100/5
+PKG/CASE	50/5

FILE SHEETS AND ACCESSORIES

Premium abrasive grains for the ultimate cut

Reduce contaminants for a cleaner working environment

Virtually no clogging

FEATURES

- Revolutionary design for maximum vacuum assist
- Cutting surface remains clean
- Premium abrasive grains

BENEFITS

- Clogging is virtually eliminated
- Cleaner working environment
- Less dust and contamination in the shop
- Consistent cut throughout the life of the body file sheet
- No clogging or loading
- Substantially longer life and faster cut than conventional abrasives

BODY FILE SHEETS

Norton Dry Ice A975 ceramic grain and Norton BlueFire H835 Zirconia grain on a reinforced backing with hook and loop attachment which reduces heat so that the paper lasts extra long. Ideal for sanding body filler.



GRIT	SPEC	2-3/4" x 16-1/2"	2-3/4" x 8"	2-3/4" x 5"
P180B	A975	94466	94474	94459
P120C	A975	94464	94472	94457
P80C	A975	94463	94470	94456
P40E	H835	94450	94363	94449
PKG/CASE		50/4	50/4	50/4

NORTON MULTI-AIR HAND BLOCKS

The ergonomic dust free hand blocks are easy to hold and move in any position. Each block comes with a regulator adapter to control air flow and a reducer to connect to a standard vacuum hose line.



UPC	2-3/4" x 16-1/2"	2-3/4" x 8"	2-3/4" x 5"
	699573-96648	699573-96646	699573-96645
CASE	1	1	1

NORTON MULTI-AIR SHOES

Hutchins self-generating vacuum body file machines can be adapted to the Norton Multi-Air system with shoes.



UPC	2-3/4" x 16"	2-3/4" x 8"	FITS HUTCHINS MODEL
	662611-85225	662611-91305	4932 & 4920
CASE	10	10	8623

NORTON MULTI-AIR TUBE AND UNIVERSAL CONICAL ADAPTER

The 4 meter (13') hose extension tube with conical adapter is a universal fit for any central or any portable vacuum system.

DESCRIPTION	4 METERS
Hose	076607-67979
CASE	1



Premium
abrasive grain

Flexible, specially-
treated backing

Consistent finish is
easy to buff

FEATURES

- Specially treated waterproof paper
- Premium abrasive grain
- Ultra flexible backing
- Advanced coating process

BENEFITS

- No soaking required
- Curl resistant
- Will not deteriorate
- Fast cut, long life
- Resists cracking and tearing
- Resists wrinkles
- Consistent scratch pattern
- Buffs out faster



SHEETS AND DISCS

Norton Black Ice works great wet or dry and gives the same cut no matter how you use it. If you prefer the paper to be wet, just a spritz of water is all that's needed. Or, if you like to soak your paper, go ahead because Norton Black Ice has curl resistance built right in so it stays flat and Norton Black Ice will not deteriorate, no matter how long you leave it in water.

	 3" NORGRIP DISC	 5-1/2" x 9"	 9" x 11"
GRIT	662611-	662611-	662611-
2500B	47432	39369	39377
2000B	47433	39370	39378
1500B	—	39371	39379
1200B	—	39372	39380
1000B	—	39373	39381
P800B	—	39374	39382
P600B	—	39375	39383
P500B	—	—	39384
P400B	—	—	39385
P320B	—	—	39386
P240B	—	—	39388
P220B	—	—	39389
PKG/CASE	50/4	50/5	50/5



Consistent cut and
no wild scratches

Perforated

Strong, yet flexible

FEATURES

- Advanced resin formulation
- Consistent grain sizing
- Consistent grain distribution throughout thickness
- Perforated

BENEFITS

- Evenly coats the fibers allowing for a more consistent cut
- Added strength and resists tearing
- No wild scratches
- Uniform scratch pattern
- Consistent cut for full use of scuff pad
- Longer life
- Quick, easy pad re-sizing without jagged edge

Maroon (320/400)

- Quick and aggressive cut
- Tear-resistant

Gray (800/1000)

- Works with or without Scuff Gel
- Quick cut, uniform finish
- Incredibly flexible yet tear-resistant

Gold (1000/1200)

- Ideal for pearls and metallics
- Works with or without Scuff Gel

NORTON BEAR-TEX SCUFF PADS AND PERFORATED ROLLS

Bear-Tex pads offer a consistently graded grain in an advanced resin system which provides a super fast cut without wild scratches. Rolls are perforated every 3" and are packaged in a protective plastic wrap for easy dispensing.

DESCRIPTION	COLOR	6" x 9" PAD 662610-	6" x 9" PAD 662610-	4" x 30" ROLL 636425-
Primer Prep	Maroon	58000	—	03009
Color Prep	Gray	58002	—	02999
Clear Blend Prep	Gold	—	58005	—
Non-Abrasive	White	58001	—	—
PKG/CASE		20/3	10/3	1/1

THIN-FLEX NORTON BEAR-TEX PADS, ROLLS, AND DISCS

Thin-Flex is a very flexible, yet strong product for use on contoured surfaces and for getting into tight spaces. It can be used for fine finishing and surface preparation. Rolls are perforated every 3". The recommended back-up pad for the discs is #06145.

DESCRIPTION	COLOR	4-1/2" x 9" PAD 636425-	6" DISC 666233-	4" x 30' ROLL PLASTIC WRAP 636425-	4" x 30' ROLL BOXED 776960-
Primer Prep	Maroon	06166	34770	03023	75500
Color Prep	Gray	06167	34771	03021	75502
PKG/CASE		25/4	25/4	1/1	1/3

SCUFF GEL

Formulated for consistent abrasion for paint adhesion. Use with Norton Bear-Tex gray or gold pads. Cleans, de-greases and abrades in one step. Rinses off easily and completely. Water-based formula, very low in VOC

DESCRIPTION	SIZE	076607-
Scuff Gel	24.7 oz. - 700 grams	05376
PKG/CASE		1/6



Uniform
finish

Can be used
moist or dry

Conformable foam
backing

FEATURES

- Norton A275 on foam backing
- Water resistant
- Uniform finish

BENEFITS

- Perfect for hand sanding primer without leaving finger marks
- Fast cut and long life without loading
- Can be used moist
- Minimize "difficult to cover" sand scratches that prove challenging for water-based paints

GRIT	APPLICATION
P320, P400	Feather-edge, scuff primer, scuff new parts before painting
P500, P600	Prepare panel for base coat
P800, P1000	Sand clear coat, remove minor defects



ROTOLO FOAM

Rotofoam pre-cut sheets, conveniently packaged in a roll form, are ideal for fine sanding on round edges, contours, and curves, providing an outstanding finish on primers and top coats. Perforated every 5-1/2".

GRIT	
P320	636425-
P400	57606
P500	57608
P600	57611
P800	57612
P1000	57613
PKG/CASE	57616
	1/2



4-1/2" x 82'



Can be used
wet or dry

Conformable

Uniform finish

FEATURES

- Abrasive grain coated on a sponge backing
- Grit printed on each sponge
- Highly conformable

BENEFITS

- Can be used wet or dry
- Eliminates finger marks
- Easily identify the right product to use
- Ideal for bumpers, jams and small parts
- Great on contours and edges

GRIT DESIGNATION	FINISH GENERATED	APPLICATION
Medium	P180/P120	Scuff, shaping filler
Fine	P400/P320	Feather-edge, scuffing primer, scuffing new parts before painting
Super Fine	P600/P500	Preparing panel for base coat
Ultra Fine	P1000/P800	Sanding base coat, removing clear coat defects
Micro Fine	P1500/P1200	Clear coat sanding, removing minor defects

NORTON SOFTTOUCH SPONGES

The finishing action of sponges generates a finer finish than conventional coated abrasive products. The coarser grit is the finish achieved when sanding dry and the finer grit is the finish achieved when sanding wet.

DESCRIPTION	
Medium	076607-
Fine	03074
Super Fine	03075
Ultra Fine	03076
Micro Fine	03077
PKG/CASE	03078
	20/4

4-1/2" x 5-1/2" x 3/16"



Defect removal

Premium aluminum
oxide grain

Smooth film backing

FEATURES

- Smooth film backing
- Premium aluminum oxide grain
- Anti-loading agent

BENEFITS

- Consistent finish that buffs out easily and quickly
- Fast cut and long life
- Less downtime switching discs
- Eliminate pigtails and costly re-work
- Uniform finish that buffs out faster

NORTON DRY ICE NORGRIP FINISHING FILM DISCS

Norton Dry Ice NorGrip Finishing Film Discs are the most technologically advanced discs on the market today. A superior grain on a super smooth film backing provides an incredibly fast cut that simply doesn't load so there are no "pigtails" that take extra time to buff out.

	3"	6"	3"	6"
GRIT	636425-	636425-	636425-	636425-
P1500	06070	06043	—	—
P1200	06069	06042	—	—
P1000	06068	06041	—	—
Back-Up Pad	—	—	06128	06130
Thin Interface Pad	—	—	05457	42089
PKG/CASE	50/4	50/4	10/1	5/1



Scratch
refinement

Foam
backing

Bufs out easily

FEATURES

- Integrated foam backing
- Open mesh design
- Produces a semi-polished finish

BENEFITS

- Eliminate pigtails and costly re-work
- Conformable to contours
- Equal pressure distribution for quicker sanding
- Uniform scratch pattern
- Quick and easy to buff out

NORTON ICE NORGRIP FINISHING FOAM DISCS

Norton Ice Finishing Foam discs, used moist, will produce a semi-polished surface which greatly reduces buffing time.

		3"	6"	3"	6"
GRIT	COLOR	636425-	636425-	636425-	636425-
3000	Green	06020	06013	—	—
2000	Magenta	—	06014	—	—
1500	Blue	06022	06015	—	—
Back-Up Pad	—	—	—	06128	06130
PKG/CASE		6/4	15/4	10/1	5/1



Water soluble

Easy clean up

No cross
contamination

FEATURES

- Water soluble
- 1 polish, 3 pads
- Premium micro-fine abrasives

BENEFITS

- VOC compliant
- Very easy to clean up
- Simple system that's easy to use
- Reduce inventory
- The polish matches the cut of the pad for optimal performance
- Removes swirl marks and haze
- Removes sand scratches quickly



NORTON LIQUID ICE EXTRA-CUT

Water soluble Norton Liquid Ice Extra-Cut is easy to use and easy to clean up. Norton Liquid Ice Extra-Cut is engineered to be used with a selection of 3 pads, depending on the finish required.

DESCRIPTION	636425-	PKG/CASE
Quart	97116	1/4
Gallon	06078	1/2



NORTON LIQUID ICE ULTRA-FINE MACHINE GLAZE

Use on its own for fine scratch removal or as Step 3 in place of Norton Liquid Ice Extra-Cut to eliminate swirl marks and produce a high gloss finish. Ideal for dark colored vehicles.

DESCRIPTION	636425-	PKG/CASE
Quart	06092	1/4



CLEAN-UP/ DETAILER SPRAY

The spray detailer easily cleans up excess buffing residue and provides paint protection. Just spray it on and wipe it off with a Blue Magnet microfiber cloth.

DESCRIPTION	636425-	PKG/CASE
32 oz. Spray Bottle	42082	1/4
Blue Magnet Microfiber Cloth	04402	5/4



8" BUFFING/POLISHING WAFFLE PADS

These pads can be used with Norton Liquid Ice Extra-Cut following the step numbers or they can also be used with Mothers® compounds and polish.

DESCRIPTION	636425-	PKG/CASE
NorGrip Back-Up Pad (5/8"-11)	42080	1/3
Orange Waffle – Step 1	06379	1/6
Blue Waffle – Step 2	06380	1/6
White Waffle – Step 3	06381	1/6



BUFFING/POLISHING PADS

These pads can be used with Norton Liquid Ice Extra-Cut following the step numbers or they can also be used with Mothers® compounds and polish.

DESCRIPTION	636425-	PKG/CASE
NorGrip Back-Up Pad (5/8"-11)	42080	1/3
Super Cut Wool Pad – Step 1	42077	1/6
Blue Cutting Foam Pad – Step 2	42078	1/6
White Finishing Foam Pad – Step 3	42079	1/6



3" BUFFING/POLISHING PADS

For small spot repair areas, the 3" pads work just the same as the larger pads.

DESCRIPTION	636425-	PKG/CASE
3" NorGrip Back-Up Pad (5/16"-24")	06128	10/1
3" Super Cut Wool Pad – Step 1	43832	10/4
3" Blue Cutting Foam Pad – Step 2	05459	10/4
3" White Finishing Foam Pad – Step 3	05460	10/4



SCAN THIS CODE TO VIEW
THE FEATURES OF THE
DYNABRADE BUFFER 51580





HEAVY DUTY RUBBING COMPOUND

Quickly removes 1200 grit and finer sand scratches from all types of refinish and factory-applied automotive paints. May also be used to remove heavy oxidation, car wash scratches, and other defects from paints that do not require sanding. Can be used with a wool or a foam pad.

DESCRIPTION	078175-	QTY/CASE
32 oz./946mL	81232	6
1 gallon/3.785L	81238	4



RUBBING COMPOUND

Quickly removes 1500 grit and finer sand scratches from all types of refinish and factory-applied automotive paints. May also be used to remove light oxidation, car wash scratches, and other defects from paints that do not require sanding. Can be used with a wool or a foam pad.

DESCRIPTION	078175-	QTY/CASE
12 oz./355mL	08612	6
32 oz./946mL	81132	6
1 gallon/3.785L	81138	4



FINISHING POLISH/FOAM PAD POLISH

Recommended for removal of compounding swirl marks from all types of refinish or factory-applied automotive paints. Also recommended to enhance color and add depth. Use with a foam pad.

DESCRIPTION	078175-	QTY/CASE
12 oz./355mL	08712	6
32 oz./946mL	83432	6



PROFESSIONAL DISPENSER BOTTLE

Dispense polishes and compounds with ease with Mothers® Professional Refillable Dispenser Bottle. It features a self-cleaning pop top to prevent clogging, keeping you focused on the task at hand, all while distributing the perfect amount of product every time. Buy in bulk, and dispense with ease with this high-quality dispenser bottle.

DESCRIPTION	078175-	QTY/CASE
12 oz./355mL	80000	12

INSTANT DETAILER

Instant Detailer is a silicone-free, body shop safe, paintable product that provides unparalleled depth and clarity. This unique formula is easy-to-use and completely safe on all types of paints, including clear coats. Simply the fastest way to prep and shine any vehicle's paint in any body shop environment.

Tech Tip – Use Instant Detailer with a clean microfiber towel during and after compounding and polishing, for a quick and easy cleanup.

DESCRIPTION	078175-	QTY/CASE
24 oz./710mL	85624	6
1 gallon/3.785L	85638	4
5 gallon/18.925L	85645	1
32 oz. Chemical Resistant Sprayer	85632	12





MACHINE GLAZE

This high-quality polishing glaze quickly removes compound haze, fine scratches, and swirl marks from all types of refinish or factory-applied automotive paints. Can be used with a wool or a foam pad.

DESCRIPTION	078175-	QTY/CASE
32 oz./946mL	82332	6



HAND GLAZE

Recommended for added shine and protection, Professional Hand Glaze may be used after Professional Finishing Polish / Foam Pad Polish to achieve unparalleled depth and clarity. Hand Glaze is easy-to-use and completely safe on all types of paints.

DESCRIPTION	078175-	QTY/CASE
32 oz./946mL	84532	6

PROFESSIONAL METERING UNIT

The Mothers® Professional Metering Unit is the most efficient and precise way to ensure that Mothers® product concentrates are being diluted correctly for their specified use; at the push of a button. The unit is easy-to-install, easy-to-use, and it dilutes up to six different Mothers® product concentrates.

DESCRIPTION	636425-	QTY/CASE
Metering Unit	05986	1



SCAN THIS CODE TO VIEW
METERING UNIT ASSEMBLY

AUTO WASH (CONCENTRATE)

Carefully crafted concentration of soaps and detergents that cleans away grease and grime with ease. This pH balanced, non-toxic, environmentally friendly, and biodegradable formula will not streak paint or remove existing wax. Can be used as a wet sanding solution when diluted 1/2 oz. Per gallon of water.

DESCRIPTION	078175-	QTY/CASE
1 gallon/3.785L	80138	4
5 gallon/18.925L	80145	1
55 gallon/208.18L	80155	1

ALL-PURPOSE CLEANER (CONCENTRATE)

A highly concentrated, biodegradable multi-purpose cleaning solution for a wide variety of surfaces. Combining highly effective cleaners with a combination of water miscible solvents and surfactants, this All-Purpose Cleaner breaks down dirt and grease with ease. Perfect for cleaning carpets, fabrics, vinyl upholstery, engine compartments, fender wells, door jambs, and more. At higher concentrations, All-Purpose Cleaner is great for cleaning wheels, tires, whitewalls and pre-spotting carpets before shampooing.

DESCRIPTION	078175-	QTY/CASE
1 gallon/3.785L	87138	4
5 gallon/18.925L	87145	1
55 gallon/208.18L	87155	1
32 oz. Chemical Resistant Sprayer	87132	12

WATER-BASED DEGREASER (CONCENTRATE)

Features a safe but effective blend of grease cutting surfactants and biodegradable solvents which lift away carbon and baked-on grime from a variety of surfaces. This non-toxic, super-concentrate is tough on tenacious filth, but will not stain paint or harm aluminum engine components.

DESCRIPTION	078175-	QTY/CASE
1 gallon/3.785L	87538	4
5 gallon/18.925L	87545	1
55 gallon/208.18L	87555	1
32 oz. Chemical Resistant Sprayer	87532	12



GLASS CLEANER (CONCENTRATE)

Mothers® Professional Glass Cleaner is a cost-effective and versatile cleaning concentrate formulated for all glass and virtually any surface. Ideal for use in high volume detail shops and car washes to remove tough grime, dirt, oily film, and fingerprints. [Also great around the house, car, boat or motor home, even on tinted window surfaces. It dries quickly and leaves behind a sparkling clean, streak-free shine, even in cold weather.

DESCRIPTION	078175-	QTY/CASE
1 gallon/3.785L	87638	4
5 gallon/18.925L	87645	1
32 oz. Chemical Resistant Sprayer	87632	12



WHEEL CLEANER (CONCENTRATE)

Mothers® Professional Wheel Cleaner is a biodegradable cleaning concentrate for factory/OEM wheels and hubcaps, including painted, clear coated, color coated and chrome. Professional Wheel Cleaner does not contain hydrofluoric, sulphuric or phosphoric acids, making it safer than conventional acid cleaners.

DESCRIPTION	078175-	QTY/CASE
1 gallon/3.785L	87938	4
5 gallon/18.925L	87945	1
55 gallon/208.18L	87955	1
32 oz. Chemical Resistant Sprayer	87932	12



SILICONE-FREE DRESSING CONCENTRATE

Mothers® Silicone-Free Dressing Concentrate is a pre-delivery prep product designed specifically for body shops. This silicone-free and water-based formula can safely be used on any rubber and trim.

DESCRIPTION	078175-	QTY/CASE
1 gallon/3.785L	88638	4
5 gallon/18.925L	88645	1
32 oz. Chemical Resistant Sprayer	88632	12



SPIGOT FOR 5 GALLON CONTAINER

Dispensing liquids from our Professional 5 gallon containers has never been easier. With a simple twist, our spigot allows for a quick and easy fill, ideal for our 32 ounce OSHA compliant secondary spray bottles. Made from chemical resistant High Density Polyethylene (HDPE), our 3/4" spigot will thread right into our 5 gallon container's lid.

DESCRIPTION	078175-	QTY/CASE
Spigot	80005	6



SILICONE-FREE DRESSING

Silicone-Free Dressing is a pre-delivery prep product designed specifically for body shops. This silicone-free and water-based formula can safely be used on any rubber and trim.

DESCRIPTION	078175-	QTY/CASE
1 gallon/3.785L	88538	4
5 gallon/18.925L	88545	1
32 oz. Chemical Resistant Sprayer	88532	12



VINYL & RUBBER DRESSING

This product is extremely versatile, and can be used on all vinyl, rubber, and plastic surfaces, even engine compartments. Protects all these surfaces from the elements, and leaves a non-greasy, "like-new" finish that will not attract dust. This white silicone emulsion features a thick, creamy consistency that is easily sprayed or wiped onto any surface, and dries to a medium-high shine. Does not contain soaps, glycerin or other extenders.

DESCRIPTION	078175-	QTY/CASE
1 gallon/3.785L	88138	4
5 gallon/18.925L	88145	1
32 oz. Chemical Resistant Sprayer	88132	12



Extra-coarse ceramic
alumina grain

Tough synthetic fibers

Aggressive cut

FEATURES

- Open web construction
- Synthetic web impregnated with abrasive
- Thick and durable

BENEFITS

- Resists loading
- Great alternative to wire brushes
- Effective on sharp, jagged surfaces
- Will not rust
- Extended product life



NORTON BLAZE RAPID STRIP TR+ DISC

Removes rust and paint from door jambs, seams, and difficult to reach areas. Rust free alternative to a wire brush. Rugged design provides long life and continuous cutting action.

	BACK-UP PAD	4" TR+	RPM
DESCRIPTION	636425-	666233-	
Norton Blaze	—	31054	8,000
Back-Up Pad	55106	—	—
PKG/CASE	1/1	5/1	



NORTON BLAZE RAPID STRIP DISC WITH MANDREL

Removes rust and paint from door jambs, seams and difficult to reach areas. Rust free alternative to a wire brush. Mandrel assembly will adapt discs for use on portable tools. The assembly consists of a mandrel, nut and two washers.

	MANDREL	4" x 1/4" HOLE	RPM
DESCRIPTION	662610-	662610-	
Norton Blaze	—	09324	6,000
Mandrel with	09502	—	—
3-1/16 x 1/4" shank			
PKG/CASE	1/1	5/4	



NORTON BLAZE SPEED-LOK TR RAPID STRIP DISC

Great for removing rust, undercoating, seam-sealers, and stone guards. Use in truck beds, door jambs, and hard-to-reach areas like wheel wells and undercarriage. Use to remove oxidation from tire rims and to remove rust from brake assemblies.

	2" TR	3" TR	RPM
DESCRIPTION	666233-	666233-	
Norton Blaze	31051	—	15,000
Norton Blaze	—	31053	12,000
Back-Up Pad	55103	55105	—
PKG/CASE	10/1	10/1	



Premium
performance
abrasives

Easy twist-on /
twist-off system

Rugged backing for
extended life

FEATURES

- Premium SG ceramic and zirconia alumina grain
- Grinding aid coating
- Heavy duty backing

BENEFITS

- Aggressive cut
- Self-sharpening for consistent cut and long life
- Minimal loading
- Long life
- Burn-free grinding of heat-sensitive materials
- Long life
- Reduced edge wear



NORTON BLAZE SPEED-LOK TR DISCS

Norton Blaze self-sharpening design is ideal for high-pressure, heavy metal removal applications.

		
	2" TR	3" TR
GRIT	662611-	662611-
80	62324	62334
60	62322	62332
50	62320	62330
36	62318	62328
CASE	25	25



NORTON BLUEFIRE SPEED-LOK TR DISCS

NorZon zirconia alumina self-sharpening abrasive cuts fast and cool to minimize heat build-up.

		
	2" TR	3" TR
GRIT	662611-	662611-
80	21049	21054
60	21048	21053
50	38670	38673
36	38671	38674
24	38672	38675
CASE	25	25



SPEED-LOK BACK-UP PADS

Speed-Lok TR are compatible with similar competitive attachment systems.

			
	1" BACK-UP PAD	2" BACK-UP PAD	3" BACK-UP PAD
DESCRIPTION	088341-	662610-	662610-
Speed-Lok TR	64037	55103	55105
CASE	1	10	10

Engineered abrasives

Grind in 3D

8X Life



**NORTON BLAZE AND
NORTON VORTEX RAPID BLEND DISCS**

Ideal for removing surface rust, blending out grind marks, and removing coatings from automotive surfaces. Norton Blaze (orange) can also be used to remove seam sealer and undercoating without loading. Norton Vortex (blue) is great for removing gaskets and works very well on aluminum without loading or smearing.

The discs are thin enough to get into tight spots but durable enough to last. Norton Blaze ceramic grain ensures a fast cut with long life. Norton Vortex grain cuts faster and finishes finer than conventional aluminum oxide abrasives. Both can be used on the face, side, and back. Use with a 1" back-up pad to allow use of the top surface of the disc and allow the disc to conform to contours.



FEATURES

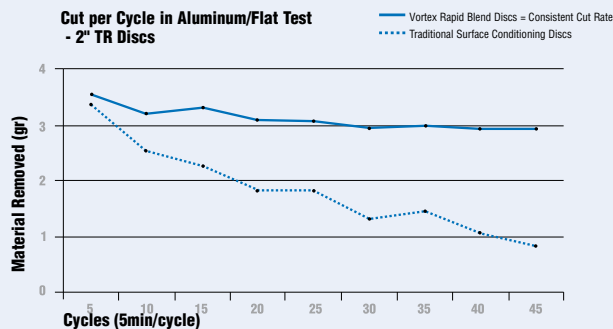
- Seeded Gel (SG) ceramic – Norton Blaze
- Proprietary Norton Vortex aluminum oxide aggregate grain (Blue)
- New construction: abrasive is distributed throughout the entire disc (top, bottom and side)
- Special resin chemistry

BENEFITS

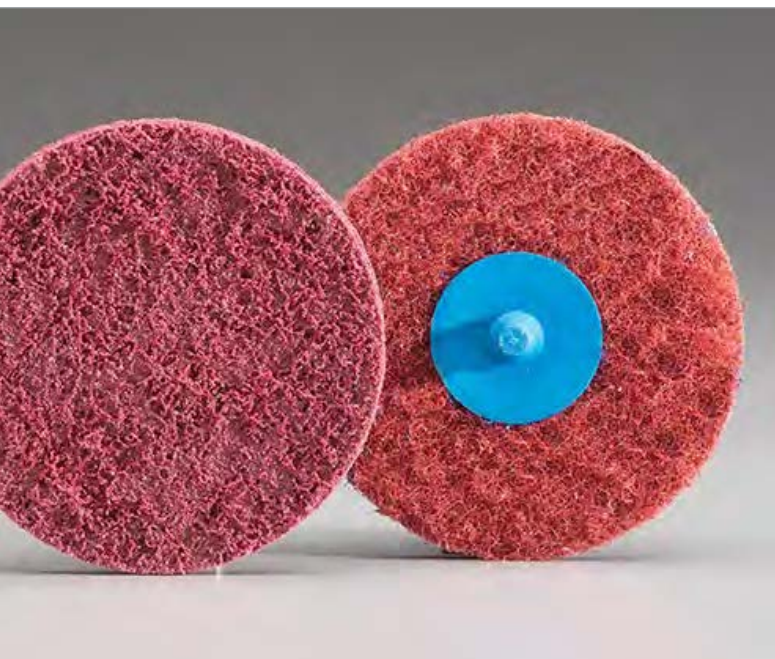
- Quicker cut rate and longer life compared to conventional abrasives
- Performs the medium to fine grit steps of traditional discs in an easy one-step operation
- All three faces can be used
- 3 - 8 times the life of competitive surface blending discs
- Resists shedding when used on sharp edges, making it ideal for deburring
- No smearing

	 2" TR	 3" TR
GRIT	666233-	666233-
Blaze (Orange)	38632	38633
Vortex (Blue)	34782	34783
CASE	10	10

**Cut per Cycle in Aluminum/Flat Test
- 2" TR Discs**



SCAN THIS CODE TO SEE
HOW TO GRIND IN 3-D



Cuts coarse/
finishes fine

4X Life

No smearing

FEATURES

- Proprietary Norton Vortex aluminum oxide aggregate grain
- New grain coating method
- New resin system

BENEFITS

- Most consistent cutting and finishing of surface conditioning products on the market
- Combines fast cutting speed with the finish of finer grits
- More resistant to edge wear
- Up 4X life versus competitive products
- No smearing
- Will not load on aluminum and soft metals

NORTON BEAR-TEX VORTEX RAPID PREP DISCS

Norton Bear-Tex Vortex surface blending discs deliver superior, consistent finishes whenever you need to clean, de burr, blend, or finish. Ideal for removing rust and oxides, blending out disc marks, and removing coatings and gasket residues. Product color coding (by grit) makes work fast and easy.

	 2" TR VORTEX	 3" TR VORTEX
GRIT	666233-	666233-
Very Fine (320) Blue	90502	35437
Medium (120) Maroon	90501	35430
Coarse (80) Brown	90500	35417
CASE	25	25



NORTON BEAR-TEX SPEED-LOK TR RAPID PREP SURFACE BLENDING DISCS

Ideal for removing rust and oxides, blending out disc marks, and removing coatings and gasket residues from automotive surfaces. Thick, reinforced non-woven backing is impregnated with tough aluminum oxide abrasive. New resin formulation will not smear.

	 2" TR BEAR-TEX	 3" TR BEAR-TEX
GRIT	662610-	662610-
Very Fine (320) - BLUE	09189	09192
Medium (120) - MAROON	09190	09193
Coarse (80) - BROWN	09191	09194
CASE	25	25



SCAN THIS CODE TO SEE
HOW TO GRIND AND BLEND
IN ONE STEP



MERIT FLAP DISCS

The Mini PowerFlex disc is designed with layered flaps which wear away evenly, producing a high quality and consistent finish on metal. High performance zirconia alumina grain provides both long life and a cool cut. Use with Norton Speed-Lok TR back-up pads shown on page 23.

	2"	3"
DESCRIPTION	088341-	088341-
120	94554	94567
80	94553	94566
60	94552	94565
40	94551	94564
36	94550	94563
CASE	10/10	10/10



NORTON NORKUT GRINDING DISCS

NorZon grain is resin bonded to a unique backing which resists cracking and breaking and can be cut down up to the 1" core. Use the cores to grind "pinch" welds and other hard to reach areas. Two quick-change mandrels are used on most popular tools: 7/16"-20 thread for use with hand held pneumatic grinders and 1/4" mandrel for use on automotive drills.

	3" DISC	MANDREL
GRIT	636425-	636425-
50	03658	—
36	03657	—
24	03656	—
7/16"-20 Mandrel	—	03659
1/4" Mandrel	—	03660
PKG/CASE	20/4	5/10



NORTON BEAR-TEX AVOS SPEED-LOK DISCS

Very Fine: removes 180-320 grit grind lines and is excellent for paint preparation.

Medium: removes 120-180 grit grind lines and is excellent for cleaning and rust removal.

Coarse: removes 60-120 grit grind lines and is excellent for deburring.

GRIT	COLOR	5"
Very Fine	Blue	666233-74824
Medium	Maroon	74819
Coarse	Brown	74818
PKG/CASE		10/4



5" – 9" GRINDING DISCS



Premium performance abrasives

Grinding aid for heat reduction

Rugged backing for extended life

FEATURES

- Premium SG ceramic and zirconia alumina grain
- Grinding aid coating
- Heavy Fiber backing

BENEFITS

- Aggressive cut
- Self-sharpening for consistent cut
- Extended disc life
- Minimal loading
- Reduces heat
- Long life
- Long life
- Strength and tear resistance



NORTON BLAZE GRINDING DISCS

The Norton SG Blaze grain, self-lubricating super size treatment and heavier fiber backing, create better finishes and longer life on stainless and other tough applications.

The 5" discs are available in a convenient, re-sealable foil pack to help control humidity and prevent curling.

	 5" x 7/8" FOIL PACK	 5" x 7/8"	 7" x 7/8"	 9-1/8" x 7/8"
GRIT	662544-	699573-	699573-	699573-
80	—	98009	98014	—
50	64820	98007	98012	98017
36	64821	98006	98011	98016
24	64822	98005	98010	98015
CASE	10/50	25	25	25



NORTON RED HEAT GRINDING DISCS

The ceramic grain is ideal for high pressure, heavy metal removal applications such as weld grinding.

	 5" AVOS	 5" x 7/8"	 7" x 7/8"	 9-1/8" x 7/8"
GRIT	776960-	776960-	776960-	776960-
80	—	08422	08432	—
60	—	08414	08431	—
50	08475	08413	08430	—
36	08474	08412	08429	08440
24	08471	08407	10018	—
CASE	10	25	25	25



NORTON BLUEFIRE GRINDING DISCS

Zirconia alumina grain provides a quick initial cut and a self-sharpening action continuously expose sharp, new cutting points. Ideal for lighter grinding or applications requiring a cool cut to minimize heat build up.

	 5" AVOS	 5" x 7/8"	 7" x 7/8"	 9-1/8" x 7/8"
GRIT	662611-	662611-	662611-	662611-
80	—	38600	38590	—
60	—	38601	38591	—
50	26558	38561	38592	38582
36	26557	38562	38593	38583
24	26556	38563	38594	38584
CASE	10/4	25	25	25

Remove spot welds
faster than bits

Cool cut

Gets into tight spots



FEATURES

NORTON BLAZE

- Norton SG ceramic alumina grain
- Y-wt. polyester cloth backing
- Improved resin bond system
- Advanced "super size" grinding lubricant

BENEFITS

- Aggressive cut
- Self-sharpening for consistent cut and longer life
- Edge-fray resistance
- Improved grinding throughout belt life
- Significantly improved belt life due to exceptional grain adhesion
- Cooler cutting during the life of the belt

NORTON BLUEFIRE

- Self-sharpening zirconia alumina
- High performance resin bond
- Flexible X-wt. polyester backing

- Fast cut and long life
- Strong grain adhesion, longer life
- For moderate to light pressure applications

PORTABLE FILE BELTS

Portable file belts are designed to be used for spot weld and hem flange removal as well as grinding in other tight areas. The 40 and 60 grit belts are ideal for spot weld removal on steel followed by the 80 and 120 grit belts for weld dressing and refinement.

SIZE	NORTON BLAZE	NORTON BLAZE	NORTON BLUEFIRE	NORTON BLUEFIRE
1/2" x 18"				
40	699573-98021	776960-69243	662544-44193	666233-98278
60	699573-98022	776960-69244	780727-28569	666233-73756
80	699573-98023	776960-69245	780727-28568	666233-73757
120	662610-41384	776960-69246	780727-28567	666233-73758
3/8" x 13"				
60	699573-45359	—	780727-40295	—
80	699573-92150	—	780727-36062	—
PKG/CASE	1/50	5/25	1/50	5/25

NON-WOVEN PORTABLE FILE BELTS

SIZE	COLOR	NORTON BEAR-TEX
1/2" x 18"		
Coarse	Brown	662610-55309
Medium	Maroon	662610-55310
Very Fine	Blue	662610-55311
PKG/CASE		1/24

SCAN THIS CODE TO SEE
THE VERSATILITY OF
AUTOFILE II AND FILE BELTS



Dynabrade Model #18100

Premium
abrasive grain

Durable resin bond

Fiberglass reinforced

FEATURES

- Blend of high performance ceramic alumina & zirconia XG grain
- High performance resin bond
- Fiberglass reinforcement

BENEFITS

- Super fast cutting
- Cool cutting action
- 3 times the life of conventional abrasive wheels
- Long wheel life
- Maintains structural integrity



NORTON MEDALLION CUT-OFF BLADES

Norton Medallion cut-off blades deliver unmatched performance on the job. They are the ultimate choice for cool, easy, free-cutting of sheet metal, or heavy duty cutting of muffler clamps, bolts, and steel rods up to 3/4" thick, as well as spot weld grinding.

SIZE D X T X H	3"	RPM
3" x 1/32" x 3/8"	076607-	
3" x 1/16" x 3/8"	89032	25,465
3" x 3/16" x 3/8"	89030	25,465
	89034	25,465
PKG/CASE	5/10	

DO NOT USE ON TOOL WITHOUT A GUARD.



SMALL DIAMETER REINFORCED CUT-OFF WHEELS

Excellent for sheet metal work, cutting clamps and rusted bolts. Follow all safety precautions.

SIZE D X T X H	NORZON PLUS	GEMINI	PERFORMANCE	VALUE	RPM
3" x 1/32" x 3/8"	662435-	662435-	076607-	076607-	
	—	—	—	89011	21,260
	—	—	89018	—	26,570
3" x 1/16" x 3/8"	—	—	—	89012	21,260
	—	—	89014	—	26,570
4" x .035" x 3/8"	10675	FC 10630	—	—	19,100
4" x 1/16" x 3/8"	FC 10677	FC 10655	—	—	19,100
PKG/CASE	25/1	25/1	5/20	100/4	

FC = FREE CUT

DO NOT CUT ON A TOOL WITHOUT A GUARD.

SAFETY TIP

Always wear protective safety equipment and never exceed the RPM shown on the wheel.



Quick stick and stays
in place with no
lifting or roll-back

Leaves no residue

Conforms to
irregular surfaces

FEATURES

- Rubber-based adhesive
- Saturated crepe paper

BENEFITS

- Superior quick stick
- Stays in place
- Easily removed without adhesive transfer
- Conforms to curved surfaces without lifting or tearing
- Resists moisture and solvents
- No bleed-through
- No curling edges or roll-back



AMERICAN® BRAND ORANGE MASK®

American® brand Orange Mask® (OM) is a high performance masking tape developed to provide superior adhesion, UV resistance for 3 days. OM fine crepe paper backing unwinds and applies smoothly and removes cleanly to deliver clean crisp paint lines. Resistant to temperatures up to 250°F (121°C) for 30 minutes. Excellent adhesion to backing when layered. Stain resistant; resists bleed-through. Superior for wet sanding applications and resists paint flaking.

54.8M (60YD)

DESCRIPTION	ROLL 087143-	CASE
18mm (.70in)	00306	48
24mm (.94in)	00307	36
36mm (1.41in)	00308	24
48mm (1.88in)	00309	24



AMERICAN® BRAND PG

American® brand PG is a high quality masking tape with good quick stick and holding properties and excellent cornering. PG is designed for clean and easy removal from a variety of hot or cold surfaces. UV resistance for 3 days. PG fine crepe paper backing unwinds and applies smoothly and removes cleanly to deliver crisp paint lines. Resistant to temperatures up to 250°F (121°C) for 30 minutes. Excellent adhesion to backing when layered. Stain resistant; resists bleed-through. Superior for wet sanding applications and resists paint flaking.

54.8M (60YD)

DESCRIPTION	ROLL 087143-	CASE
18mm (.70in)	00310	48
24mm (.94in)	00311	36
36mm (1.41in)	00312	24
48mm (1.88in)	00313	24



AMERICAN® BRAND AM

American® brand AM is the cost-effective solution designed for clean and easy removal. UV resistance for 3 days. AM tape has a controlled unwind, is good for cornering and is resistant to temperatures up to 225°F (107°C) for 30 minutes. Excellent adhesion to backing when layered. Stain resistant; resists bleed-through and resists paint flaking. Superior for wet sanding applications.

54.8M (60YD)

DESCRIPTION	ROLL 087143-	CASE
18mm (.70in)	00314	48
24mm (.94in)	00315	36
36mm (1.41in)	00316	24
48mm (1.88in)	00317	24



AMERICAN® BRAND MP

Capable of withstanding oven temperatures up to 250°F (121°C) for one hour, MP provides higher temperature resistance versus most general purpose masking tapes. MP provides controlled unwind, good cornering, excellent adhesion to backing when layered, and is superior for wet sanding and resists paint flaking. MP is also UV resistant for up to 3 days with clean removal. Moisture and stain resistant, its specially designed adhesive sticks firmly and securely to most surfaces and removes cleanly.

54.8M (60YD)

DESCRIPTION	ROLL	CASE
18mm (.70in)	00499	48
36mm (1.41in)	00501	24
48mm (1.88in)	00502	24



AMERICAN® BRAND UG

An economical, yet very reliable masking tape to meet the needs of most collision repair and refinish shops. UG offers an excellent balance of quick stick, panel adhesion and holding properties. Under normal temperature conditions, UG is the tape of choice for fast, basic service, including wet-stripping. UG provides good cornering, temperature resistance up to 175°F (80°C) for 30 minutes, UV resistance for up to 3 days, excellent adhesion to backing when layered, controlled unwind, clean removal; stain resistant; resists bleed-through and resists paint flaking.

50M

DESCRIPTION	ROLL	CASE
18mm (.70in)	88400	48
36mm (1.41in)	88402	24
48mm (1.88in)	88403	24



519 IPG® TAPE

An economical masking tape to meet the basic needs of a collision repair shop. UV resistant up to 5 hours and temperature resistance: 180°F (82°C) for 1 hour. Excellent adhesion to backing when layered, clean removal at ambient temperature; stain resistant; resists bleed-through and resists paint flaking.

54.8M (60YD)

DESCRIPTION	ROLL	CASE
18mm (.70in)	73848	48
24mm (.94in)	73858	36
36mm (1.41in)	73859	24
48mm (1.88in)	73860	24



NORTON TAN MASKING TAPE

Norton tan masking tape goes on easy, sticks fast, and holds tight. It conforms easily to contours and irregular surfaces. Norton tan masking tape can be baked up to 230°F and be exposed to wet sanding without adhesive transfer. There is no bleed-through or flaking upon removal.

55M

DESCRIPTION	ROLL	CASE
18mm (3/4")	06183	48
36mm (1-1/2")	06184	24
48mm (2")	06185	24



NORTON GOLD MASKING TAPE

Norton gold tape is recommended for all automotive finish systems and multiple bake cycles. Resistant to temperatures up to 260°F. Can be exposed to wet sanding without adhesive transfer. No flaking or bleed-through upon removal.

55M

DESCRIPTION	ROLL	CASE
18mm (3/4")	06157	48
36mm (1-1/2")	06158	16
48mm (2")	06159	12

TRIM, FOAM, FINELINE, AND DUCT TAPE



PREMIUM TRIM PERFORATED MASKING TAPE

This premium automotive trim masking tape is designed to lift the molding from the surface to be painted to allow paint coverage under the molding.

50mm x 10m
(2" x 10.94 Yards)

DESCRIPTION		CASE
American® brand TrimFast™	077922-00268	6
Norton Trim Tape	636425-06169	6



SCAN THIS CODE TO VIEW
TRIM TAPE APPLICATION TO
PROTECT MOLDING



FOAM MASKING TAPE

Easy-to-use, time-saving products to mask door jambs and other apertures like hood and deck lid openings that need to be sealed during the painting process. The Premium Foam Masking Tape features a semi-split design and offset adhesive to ensure a soft paint edge.

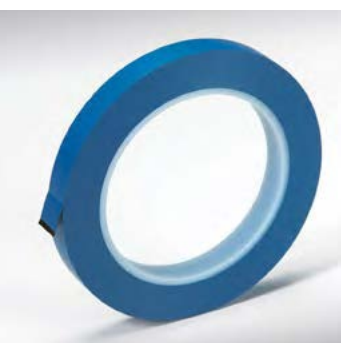
13mm
(1/2" x 54.5 YDS)

20mm
(3/4" x 54.6 YDS)

DESCRIPTION	662544-	662544-
Foam Masking Tape	70735	—
Premium Foam Masking Tape	—	70746
CASE	1	1



SCAN THIS CODE TO VIEW
FOAM TAPE APPLICATION
AND PREVENT OVERSPRAY
IN DOOR JAMBS



FINE LINE TAPE

Fine Line Tape adheres and conforms easily to contours and irregular surfaces. This tape's unique thinness allows for minimum edge build-up and leaves no residue when removed. Resistant to temperatures up to 180°F.

- "Pucker-free" cornering
- Straight edges on long runs
- Stays in place
- No curling edges or rollback

	1/8"	1/4"	1/2"	3/4"
DESCRIPTION	636425-	636425-	636425-	636425-
36 Yard Roll	72018	72014	72012	06174
CASE	12	12	12	12



CLOTH DUCT TAPE

Silver polyester cloth tape is highly conformable and moisture resistant. Ideal for general purpose repair applications.

2" x 60 YDS

DESCRIPTION	
Norton Duct Tape	636425-78000
IPG Duct Tape AC20	077922-74977
CASE	24



Paintable

Corona-treated so paint
will not flake off

Excellent cling

FEATURES

- Tri-layer paintable sheeting
- Corona-treated
- 3-ply resin .4 mil thick
- Plastic

BENEFITS

- Clings
- Easy to handle – fast application
- Clings after repositioning
- Paint won't flake off
- Resists tearing
- Resistant to solvents
- No bleed-through



NORTON BLUE SHEETING

Paint will adhere to the outside layer of plastic, eliminating flake-off. The cling ensures material adheres to the area that is to be protected. Norton Blue Sheeting can be cut and painted along the critical edge. Tri-layer plastic is .4 mil thick.

	12' x 400'	16' x 350'	20' x 350'
DESCRIPTION	636425-	636425-	636425-
Norton Blue Sheeting	03344	03345	03723
CASE	1	1	1



NORTON OVERSPRAY SHEETING

"Value" paintable overspray sheeting. Medium-density, corona-treated plastic.

	12' X 400'	16' X 400'	CASE
DESCRIPTION	636425-	636425-	
Overspray Sheeting	06727	06728	1



ANCHOR® BRAND HAND MASK

IPG's Anchor® brand Hand Mask is a pre-folded, high density polyethylene masking film designed for multiple transportation applications. The thick and durable 12 micron film is corona treated to resist overspray flaking during paint applications. This special film is designed with a reinforced top edge formulated to prevent the underlying film from sticking. Solvent resistant; no bleed-through and clings to surface. Designed to work with multiple hand dispensers and the 1" core fits most masking machines.

	54.8M (60YD) ROLL	90' ROLL	180' ROLL	CASE
WIDTH	ROLL HEIGHT	087143-	087143-	
24"	5.35"	-	00214	12
48"	8.78"	-	00216	12
72"	9.57"	00217	-	12
99"	13.0"	00218	-	12



NORTON BLUE WRAP PROTECTIVE PLASTIC

Self-Adhesive Weather Barrier

- Clear film with built in UV inhibitors for interior protection
- Don't leave on more than 30 days
- Do not expose above 170° F
- Do not install on wet or damp surfaces

DESCRIPTION	636425-
Weather Barrier 36" x 100' (9 lbs.) 3 mil thick	05920
CASE	1



Wheel Maskers

- Tri-layer plastic
- Paintable – NO Flaking
- Fully covers both sides of the wheel
- Covers wheels up to 17"

DESCRIPTION	636425-
Wheel Maskers (50/roll) Paintable	05922
CASE	1



Bucket Seat Covers

- Full coverage from headrest to floor
- Will not slip or bunch up
- Protects seats from grease, dust and chemicals
- Perforated roll

DESCRIPTION	636425-
Bucket Seat Covers (125/roll) Non-Slip	05921
CASE	1



Floor Mats

- Will not slip or tear
- Protects floor from dirt, grease and chemicals
- Perforated roll
- Generous size: 16-1/2" x 21"

DESCRIPTION	636425-
Floor Mats (125/roll)	05923
CASE	1





WHITE NORTON PAINT CHECK MASKING PAPER

Premium white masking paper is corona-treated so paint won't flake off, poly coated to protect against bleed-through and has a built-in Norton Paint Check for convenience. Masking tape can be repositioned without tearing the paper. White paper will not distort lighting during the painting process. This paper is stronger than blue paper, but is thinner to better conform to tight curves without tearing.

SIZE	6"	12"	18"	24"	36"
DESCRIPTION	636425-	636425-	636425-	636425-	636425-
Masking Paper (750' boxed)	00402	00403	00404	06224**	00407
CASE	1	1	1	1	1

EACH 750' BOXED CASE IS A 36" LOG. LENGTH IS APPROXIMATE

** 24" IS SINGLE LOG.

MOBILE MASKER

The premium white paper, while incredibly strong, is thinner than standard blue paper and fits perfectly on the masker. The top two tiers can hold up to 12" and the bottom two tiers can hold up to 18".

DESCRIPTION	662610-
Stand	89208
CASE	1

BLUE MASKING PAPER

Blue masking paper is corona-treated so paint won't flake off and poly coated to protect against bleed-through.

SIZE	6"	12"	18"	24"	36"
DESCRIPTION	076607-	076607-	076607-	076607-	076607-
Masking Paper (750' boxed)	05482	05479	05480	—	05481
DESCRIPTION	636425-	636425-	636425-	636425-	636425-
Masking Paper (1000' taped)	—	77012	77018	77024	77036
CASE	6	3	2	1	1



BUMPER CARDS™ SPRAY OUT CARDS



Plastic spray
out cards for
plastic bumpers

Treat the cards
exactly like you
treat the bumper

SEMA New Product
Award Winner 2013

FEATURES

- Proprietary plastic card that mimics all OEM and aftermarket plastics used for bumpers
- The key is to treat the cards exactly like you treat the bumper to replicate the static properties unique to plastic which cannot be achieved using metal or paper cards.
- Available in two colors

BENEFITS

- Superior color matching can be achieved
- If a wax or grease remover is required for the bumper, use it on the card
- If sanding or scuffing is needed on the bumper, do the same to the card
- If an adhesion promoter is applied to the bumper, do the same to the card
- If you prime the bumper, prime the card
- If you seal the bumper, seal the card
- Black cards will be most frequently used
- Grey may be desired when color matching lighter colored bumpers

SIZE	COLOR	636425-	PKG/CASE
3-1/2" x 7"	Black	06039	50/200
3-1/2" x 7"	Gray	06040	50/200

SCAN THIS CODE TO SEE HOW
PLASTIC BUMPER CARDS SAVE
TIME AND MONEY



Most advanced
technology available

Minimal inventory
handles multiple
applications

Full range
of products



FEATURES

- Acrylic Adhesives

- Urethane Adhesives

- Epoxy Adhesives

BENEFITS

- Best choice for metal-to-metal bonding
- No welding required
- Lifetime corrosion and performance warranty
- Glass bead technology for correct panel spacing and bond control
- Best choice for plastic repairs
- Easy to sand
- Will not lift or roll up
- 100% solids so zero shrinkage
- Ideal for undetectable SMC Repairs
- Easy to sand
- Will not lift or roll up

METAL BONDING	COMPOSITE PLASTIC REPAIR – BONDING	COMPOSITE PLASTIC REPAIR – STRUCTURAL	COMPOSITE PLASTIC REPAIR – COSMETIC	FLEXIBLE PLASTIC REPAIR – STRUCTURAL	FLEXIBLE PLASTIC REPAIR – COSMETIC	636425-	DESCRIPTION	COLOR	WORK TIME	HANDLING/ CLAMP TIME	SANDING TIME	PAINT TIME
ACRYLIC ADHESIVES												
■						06419	Metal Door Skin Bonding	Green	45 min	1-1/2 hrs		
■						06420	Metal Panel/Weld Bonding	Gray	75 min	2-1/2 hrs		
EPOXY ADHESIVES												
■	■	■		■		06418	Panel Bonder – 30 minute	Black	30 min	2 hours	3 hours	
■	■	■		■		06421	Panel Bonder – 90 minute	Black	90 min	4 hours	8 hours	
			■		■	06400	Plastic Repair Skim-Plus	Blue	1 – 2 min		15 – 20 min*	60 min
			■		■	06412	Repair and Filler	Purple	5 min		15-30 min*	15-30 min*
		■	■			06417	SMC/Fiberglass Repair	Beige	40 min		10 min @180°F	60 min @180°F
URETHANE ADHESIVES												
	■	■		■		97122	45 second (50 ml)	Opaque	45 sec	2-1/2 min	5 – 7 min*	
	■	■		■		04647	45 second	Opaque	45 sec	2-1/2 min	5 – 7 min*	
	■	■		■		04615	1 minute	Black	1-1/2 min	7 min	12 – 20 min*	1 hour
	■	■		■		04616	5 minute	Black	7 min	15 min	45 min	2 hours
■	■	■		■		04617	15 minute	Black	20 min	45 min	90 min	3 hours

*Sanding time depends on film thickness | Times are @ 70°F/21°C except #06421 @ 77°F / 25°C | All are 220 ml except #97122

Technical Help Line 1-866-879-3761



45 MINUTE METAL PANEL/WELD BONDING ADHESIVE

Two-part acrylic (2:1) for panel bonding of door panels, other body sheet metal, steel and aluminum. Clamp time: 1-1/2 hours. Cure time: 8 hours.

DESCRIPTION	SIZE	636425-
Panel Bonding Adhesive 2:1	220ml	06419
CASE		6



75 MINUTE METAL PANEL/WELD BONDING ADHESIVE

Two-part acrylic (2:1) for panel bonding of quarter panels, rear body panels, roof panels, door panels, van side panels and outer truck bed panels on bare metals, including aluminum. Clamp time: 2-1/2 hours. Cure time: 8 hours.

DESCRIPTION	SIZE	636425-
Panel Bonding Adhesive 2:1	220ml	06420
CASE		6



SCAN THIS CODE TO SEE
PETER KLUTT REVIEW METAL
BONDING BEST PRACTICE

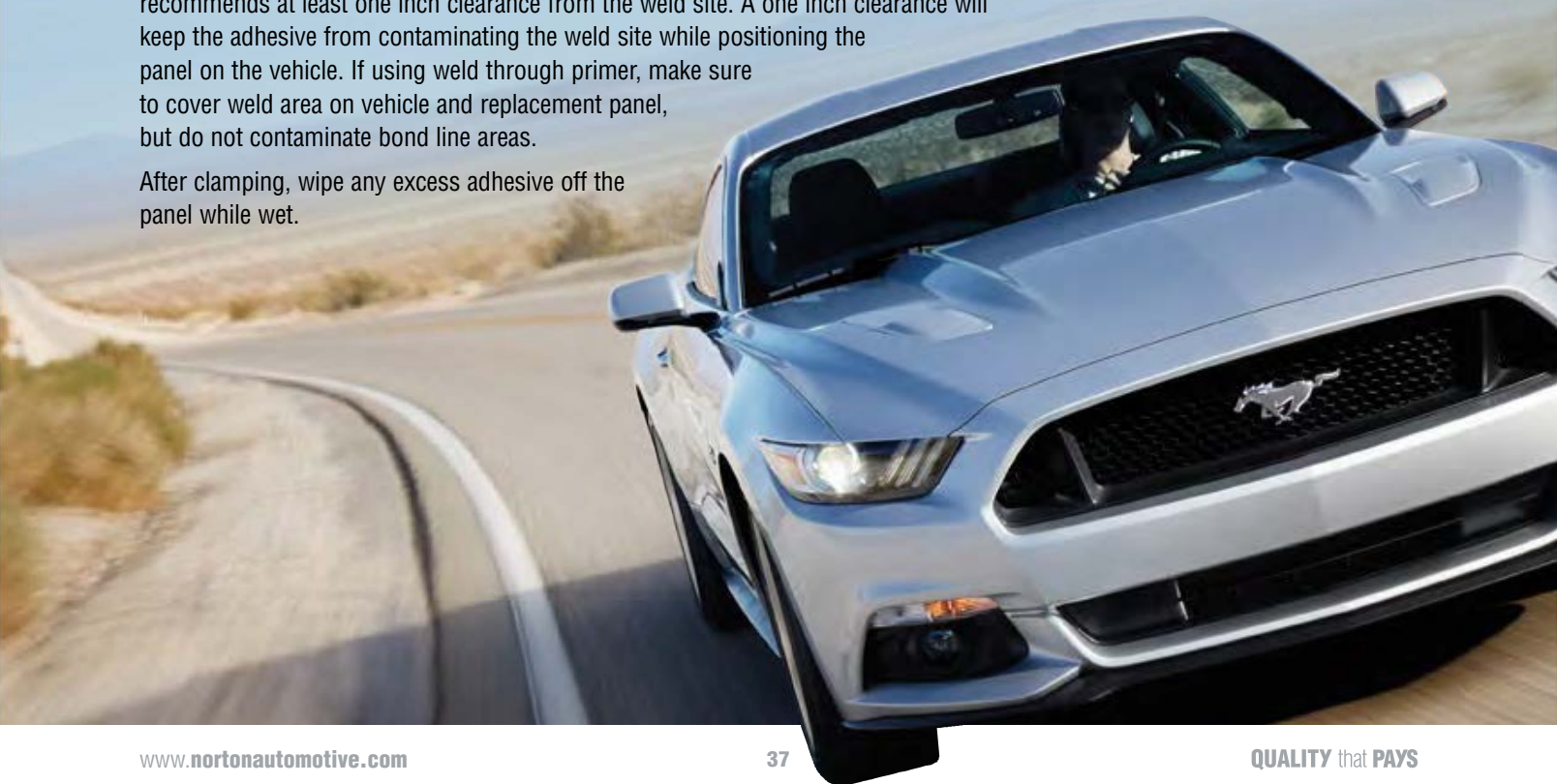
TECH TIP

Norton SpeedGrip adhesives **SHOULD NOT** be used for bonding structural components such as rails, pillars, rocker panels, core supports, etc. If in doubt as to what is a structural component, contact the vehicle manufacturer.

RESISTANCE SPOT WELDING: Norton recommends resistance welding through Metal Bonding Adhesives in a wet or cured state with little to no burn back.

MIG WELDING: Norton Adhesive **CANNOT** be in the weld area or burn back will occur. Norton recommends at least one inch clearance from the weld site. A one inch clearance will keep the adhesive from contaminating the weld site while positioning the panel on the vehicle. If using weld through primer, make sure to cover weld area on vehicle and replacement panel, but do not contaminate bond line areas.

After clamping, wipe any excess adhesive off the panel while wet.





NORTON SPEEDGRIP 45 SECONDS

Two-part urethane (1:1) used for structural and cosmetic repairs of all plastic bumpers including TPE, TPO, TEO, PP, and ABS.

DESCRIPTION	SIZE	636425-
45 seconds	50ml	97122+
45 seconds	220ml	04647
CASE		6
+CASE		12



NORTON SPEEDGRIP 1 MINUTE

Two-part urethane (1:1) used for structural and cosmetic repairs of all plastic bumpers including TPE, TPO, TEO, PP, and ABS.

DESCRIPTION	SIZE	636425-
1 minute	220ml	04615
CASE		6



NORTON SPEEDGRIP 5 MINUTES

Two-part urethane (1:1) adhesive used for structural and cosmetic repairs of all plastic bumpers, bumper tabs, emblems, door trims, interior and exterior plastic repairs, and cosmetic repairs including TPE, TPO, TEO, PP, and ABS and can also be used to bond SMC or fiberglass panels.

DESCRIPTION	SIZE	636425-
5 minutes	220ml	04616
CASE		6



NORTON SPEEDGRIP 15 MINUTES

Two-part urethane (1:1) adhesive used for installation of hood panels, roof panels, fenders, fender liners, fairings, spoilers, wind deflectors, cab extenders, ground effects, headlamp buckets, and other body panels. For bonding fiberglass, SMC, carbon fiber, and other plastics to itself and to primed metal.

DESCRIPTION	SIZE	636425-
15 minutes	220ml	04617
CASE		6



ADHESION PROMOTER

Norton SpeedGrip Adhesion Promoter is available in both aerosol and brush top. No need to identify plastic type – just simply apply to all plastics once, no need to re-apply. Allow for a 10 minute flash time.

No plastic identification required.

DESCRIPTION	SIZE	636425-
Brush Top Adhesion Promoter	118 ml	04624
Aerosol Adhesion Promoter	333 grams	04625
CASE		12



SCAN THIS CODE TO SEE
PETER KLUTT REVIEW
PLASTIC COSMETIC REPAIR



SCAN THIS CODE TO SEE
PETER KLUTT REVIEW PLASTIC
STRUCTURAL REPAIR



PLASTIC REPAIR SKIM-PLUS

Two-part epoxy (1:1) used to repair most plastic parts, including bumper covers and other plastic body panels including PP, fiberglass, Metton®, Telene®, SMC, TEO, and urethane. Formulated to finish the front side of flexible repairs used over the top of urethane adhesives.

DESCRIPTION	SIZE	636425-
Plastic Repair Skim-Plus	220 ml	06400
CASE		6



REPAIR AND FILLER

Two-part epoxy (1:1) used for cosmetic repairs on both flexible and rigid parts. Adhesion promoter must be used on plastic parts. Work time is 5 minutes and it can be sanded in 15-30 minutes. It sands easily and feathers well.

DESCRIPTION	SIZE	636425-
Repair and Filler	220 ml	06412
CASE		6



SMC/FIBERGLASS REPAIR ADHESIVE

Two-part epoxy (1:1) used for structural and cosmetic repair of all types of rigid body plastics such as SMC, GTX, fiberglass, Metton®, and carbon fiber.

DESCRIPTION	SIZE	636425-
SMC/Fiberglass Repair Adhesive	220 ml	06417
CASE		6



PANEL BONDING ADHESIVE

Superior two-part epoxy (2:1) adhesive designed to bond SMC, FRP, fiberglass, steel, and aluminum auto parts and body panels to each other and to metal frames (no primer required). It seals and bonds in one application.

DESCRIPTION	SIZE	636425-
Panel Bonding Adhesive – 30 minute	220 ml	06418
Panel Bonding Adhesive – 90 minute	220 ml	06421
CASE		6



SEAM SEALER – CONTROLLED FLOW

Two-part epoxy (1:1). Permanently flexible sealer that features a controlled levelling characteristic, as opposed to the excessive flow found in a self-levelling seam sealer. For use on horizontal or sloped areas. Can be painted after 30 minutes.

DESCRIPTION	SIZE	636425-
Seam Sealer - Controlled Flow	220 ml	06402
CASE		6



SEAM SEALER

Two-part epoxy (1:1) used to seal interior and exterior seams, joints, and voids. It will not shrink, harden, or crack and retains its flexibility. For use on vertical or horizontal seams.

DESCRIPTION	SIZE	636425-
Seam Sealer	220 ml	97120
CASE		6



SEAM SEALER – SELF-LEVELLING

Two-part epoxy (1:1) is formulated for use on drip rails, trunk seams, and roof channels. It will not shrink, harden, or crack and retains its flexibility. For use on horizontal seams.

DESCRIPTION	SIZE	636425-
Seam Sealer – Self-Levelling	220 ml	97121
CASE		6



BARE METAL EPOXY SEAM SEALER

Two-part epoxy (1:1), non-sag, high solid epoxy designed where a fast setting and fast paint time sealer is desired. Provides the latest in technology for sealing seams and faster paint time than the traditional sealers. Norton Bare Metal Epoxy Seam Sealer extrudes easily with excellent tooling characteristics with no shrinkage, and can be painted after 45 minutes at 70° F/21°C.

DESCRIPTION	SIZE	636425-
Bare Metal Seam Sealer	220 ml	06398
CASE		6



SPRAYABLE SEAM SEALER S-4 KIT AND MIXING TIPS

The S-4 (Sprayable Seam Sealer System) Starter Kit includes one S-4 Atomization Unit with a standard M style air fitting (which can be changed out), a bag of six S-4 Mixing Tips and instructions for use.

The S-4 Atomization Unit attaches to the bottom of the Pneumatic Gun (#41399) and can easily adjust the air pressure as needed. Either Seam Sealer #97120 or Bare Metal Seam Sealer #06398 can be used to replicate textured OEM seals. The S-4 Mixing Tip (#06404) screws onto the cartridge, and the opposite end of the tip attaches to the hose on the S-4 Unit.

DESCRIPTION	636425-	PIECES/PACK	PACKS/CASE
S-4 Starter Kit	06403	1	1
S-4 Mixing Tips	06404	6	10



SCAN THIS CODE TO VIEW
ASSEMBLY OF S4 UNIT



FLEXIBLE URETHANE FOAM

Two-part dark gray, flexible urethane foam formulated to expand 10 times its original volume. Used to stop wind, noise, and water leaks in pillar posts. Adds reinforcement to panels. Matches OEM flexible foams.

DESCRIPTION	SIZE	636425-
Flexible Urethane Foam	220 ml	04622
CASE		6



RIGID URETHANE FOAM

Two-part yellow, non-structural rigid foam used for sound deadening, vibration dampening, reinforcement, sealing and filling of: pillars, rocker panels, fender rails, quarter panels, and floors. Matches OEM sound deadening foams commonly found in front rails, pillars, rear supports, and rockers.

DESCRIPTION	SIZE	636425-
Rigid Urethane Foam	220 ml	06399
CASE		4



NORTON SPEEDGRIP RACK

Heavy-duty steel rack that can be hung up in the shop and will help you organize your inventory of Norton SpeedGrip Structural Adhesives.

DESCRIPTION	636425-
Norton SpeedGrip Rack	06168
25-1/2" x 11" x 9-1/2" deep	
CASE	1





OEM approved

Urethane formula bonds
all materials

Minimal inventory
for multiple
applications

FEATURES

- High strength structural bonding
- Various work times

BENEFITS

- Faster repair time than welding and no heat warpage
- OEM quality and performance
- Outstanding corrosion protection
- Faster unclamp time to increase productivity



SMC/FRP FIBERGLASS REPAIR AND PANEL BONDING – URETHANE

Norton SpeedGrip/PLIOGRIP® two-part urethane adhesives are a quick and versatile system for bonding and repairing steel, aluminum, flexible, semi-rigid and rigid plastic and SMC, FRP, and fiberglass. All products provide the same outstanding performance on these materials. Just select the working time that best fits your needs.

DESCRIPTION	400ML	
	636425-	PLIOGRIP® CROSSOVER
3 minutes	04671	7773
10 minutes	04672	7779
35 minutes	04673	7770
CASE	6	

400ML USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC

Working Times

OPEN TIME	WORK TIME	CLAMPING/FIXTURE TIME	SANDING/PAINTING TIME
3 minutes	3-1/2 minutes	10 minutes	30 minutes
10 minutes	17 minutes	30 minutes	1 hour
35 minutes	50 minutes	90 minutes	3 hours

Times will increase as temperatures decrease.

Times shown above are at 77°F/25°C.

Full cure time is 24 hours but this may be accelerated with heat.

Do not apply polyester based putty/fillers on urethane products.

If polyester putty/filler must be used, skim coat over the Norton Speed-Grip repair area using Norton Speed-Grip rigid repair adhesive or Norton Speed-Grip flexible repair adhesive.



SMC/FRP FIBERGLASS PANEL BONDING – EPOXY

Superior two-part epoxy Norton SpeedGrip/PLIOGRIP® adhesive designed to bond steel, aluminum, SMC, FRP, and fiberglass truck parts and panels. It seals and bonds in one application. The longer work time allows for adequate adjusting and handling. The glass beads mixed in this formulation provide the adequate spacing between parts for optimal bond strength.

DESCRIPTION	SIZE	636425-
Epoxy Panel Bonding Adhesive	400 ml	04674
CASE	6	

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC 2:1 CARTRIDGE

Working Time

WORK TIME	CLAMPING/FIXTURE TIME	SANDING/PAINTING TIME
90 minutes	4 hours	8 hours

PLIOGRIP® ADHESIVE MANUFACTURED BY ASHLAND INC., COLUMBUS, OH
© PLIOGRIP, REGISTERED TRADEMARK, ASHLAND INC.



Manual Applicator Gun –
1:1 and 2:1



Pneumatic Applicator Gun –
1:1 and 2:1



Manual Applicator Gun –
50 ml 1:1
Manual gun used with the
50 ml cartridge.



Mixing Tips
24-element tips ensure automatic mixing
for 220ml to 400ml. 16-element tips are
used with the 50 ml.

ACCESSORIES

	50ml	200ml/220ml	400ml	50ml Tips	220ml to 400ml Tips
DESCRIPTION	636425-	636425-	636425-	636425-	636425-
Manual Applicator Gun 1:1 & 2:1	–	41400	41398	–	–
Pneumatic Applicator Gun 1:1 & 2:1	–	41399	41396	–	–
Manual Applicator Gun 1:1	97117	–	–	–	–
Mixing Tips - 16 Element (white)	–	–	–	97118	–
Mixing Tips - 24 Element (green)	–	–	–	–	04628
PKG/CASE	1	1	1	6/60	6/72

NYLON REINFORCING TAPE

Self-adhesive backing tape for repairing and filling holes and plastic gouges. It can be used for both urethane and epoxy adhesives.

DESCRIPTION	SIZE	636425-
Nylon Reinforcing Tape	2" x 65"	04632
CASE		6



FIBERGLASS CLOTH

Fiberglass cloth designed to provide additional strength to the repair. Help eliminate "bull's eye" in SMC repairs.

DESCRIPTION	SIZE	636425-
Fiberglass Cloth	4" x 12"	06397
CASE		6



MIXING SPREADER WITH TAPERED EDGES

For use with #636425-06400 Plastic Repair Skim-Plus.

DESCRIPTION	SIZE	636425-
Mixing Spreader	3" x 4"	06396
PKG/CASE		25/100



Ultra fast,
high-strength
bond adhesives

Full line of joint and
seam sealers

Brush and spray
protective coatings

FEATURES

- High quality components
- Complete line

BENEFITS

- Match OEM color or texture
- High-strength bond
- Ultra-fast application and dry time
- Multiple applications with minimal inventory



SCAN THIS CODE TO SEE
WHY STEWART-HAAS RACING
USES NORTON ADHESIVE TO
HOLD LUG NUTS IN PLACE



SUPER BOND WEATHERSTRIP ADHESIVE

Super Bond Weatherstrip Adhesive is a fast setting, high-bond strength adhesive. Used to bond rubber or vinyl weatherstrips to doors, trunks, windows, etc. Nasal tip or controlled bead. Instant tack. Strong bond. Fast drying. Waterproof. Resists oil, grease, and silicone.

DESCRIPTION	COLOR	SIZE	076607-
Super Bond	Black	5 oz Tube	82705
Weatherstrip Adhesive	Amber	5 oz Tube	82706
CASE			12



HEAVY DUTY SPRAY TRIM ADHESIVE

A fast drying, super strength adhesive in an aerosol can. Used to bond carpeting, urethane foam, insulation, supported vinyl, wood, paper, hood pads, and headliners to most substrates. Convenient adjustable spray nozzle for varied applications.

DESCRIPTION	SIZE	076607-
Heavy Duty Spray Trim Adhesive	24 oz Can / 15.75 oz Net Wt.	82725
CASE		12



URETHANE WINDSHIELD SEALER

A one part urethane adhesive sealant for windshield and backlite installations. Easy handling, fast-set properties, excellent shelf life. Passes Motor Vehicle Safety Standard #212 windshield barrier test and #216 crush test.

DESCRIPTION	SIZE	076607-
Urethane Windshield Sealer	1/10 gal. cartridge	82735
CASE		12



BRUSHABLE SEAM SEALER

A brush grade sealant used to seal any body seam against moisture or dust. Skins in 5 minutes; paintable in 30. Use on flat seams in trunk areas or to finish skin panels. Can hold brush marks for OEM appearance. Excellent toolability.

DESCRIPTION	SIZE	076607-
Brushable Seam Sealer	1 Quart Can	82746
CASE		6



URETHANE SEAM SEALER

A one-component, polyurethane seam sealer that cures quickly to a permanent, flexible sealant designed for sealing interior and exterior body joints and seams and duplicates OEM appearance. Paintable in 1 hour. Flexible foil package eliminates product waste. Use with Application Gun #82786.

DESCRIPTION	COLOR	076607-
Urethane Seam Sealer Sausage Pack	White	82751
CASE		6



APPLICATION GUN

Designed for use with Norton Urethane Seam Sealer (#82751). This item is a fully enclosed metal unit, which provides fast and efficient application of seam sealer material. Low ratio mechanism allows for easy pumping and precise application of sealant.

DESCRIPTION	076607-
Application Gun	82786
CASE	1



QUICK-SET SEAM SEALER

Quick-Set Seam Sealer can be used to seal any body seam against moisture or dust and to finish skin panels. Applies easily, skins in 2 minutes, paintable in 30. Outstanding toolability. Remains flexible when dry. Excellent adhesion to numerous substrates.

DESCRIPTION	COLOR	SIZE	076607-
Quick-Set Seam Sealer	Beige	1/10 Gal Cartridge	82750
CASE			12



ZINC-RICH WELD-THROUGH PRIMER

Aerosol primer for use on bare metal parts before welding. This zinc rich primer provides excellent conductivity to minimize weld spatter. It is fast drying, resists sags and settling, is water resistant after 15 minutes and may be top coated, if desired. Heat resistant up to 500°F. Apply to metal surface either before or after welding to restore OEM zinc corrosion protection. It is formulated to be VOC compliant in California.

DESCRIPTION	SIZE	076607-
Zinc Rich Weld-Through Primer	16 oz Can/ 13.75 oz Net Weight	82781
CASE		12



ROCKER-PANEL TEXTURE COAT

A rapid drying, flexible, abrasion-resistant protective coating that can be varied to match OEM textures found on rocker panels and valances. Paintable in 60 minutes. Highly chip resistant.

DESCRIPTION	COLOR	SIZE	076607-
Rocker-Panel Texture Coat	White	16 oz Can/ 13 oz Net Weight	82770
	Black	16 oz Can/ 13 oz Net Weight	82772
CASE			6



PREMIUM RUBBERIZED UNDERCOAT – PAINTABLE

Fast-drying rubberized undercoat for rust-prevention, sound deadening and chip resistance to fenders, undercarriages, quarter panels, wheel wells, decks, and hoods. Excellent adhesion to painted and unpainted surfaces. Resists rust and abrasion as it seals out dust and moisture. Paintable in one hour.

DESCRIPTION	SIZE	076607-
Premium Rubberized Undercoat	24 oz Can/ 17.75 oz Net Weight	82775
CASE		6



RUBBERIZED UNDERCOAT

Seals out rust, fumes, heat and cold while protecting underbody areas. Excellent adhesion that won't crack or chip under normal conditions. Engineered to protect underbody areas from moisture and abrasion while deadening sound. Fast drying and economical.

DESCRIPTION	SIZE	076607-
Rubberized Undercoat	20 oz Can/ 16 oz Net Weight	82776
CASE		6



BLACK POWDER GUIDE COAT AND CARBON BLACK GUIDE COAT

Provides the technician with a visual aid to ensure primed surfaces are totally smooth and even. A quick and efficient method to find uneven and low spots on body filler, primer, glazing putties and other repair components. Apply guide coat over the area to be sanded, and continue sanding until the coating is no longer visible on the surface. It can be sanded using either wet or dry sanding methods.

DESCRIPTION	SIZE	UPC
Black Powder Coat with applicator	100 grams	666233-34772
Carbon Guide Coat	16 oz Can/ 10.5 oz Net Weight	076607-21938
CASE		6



PANEL AND ADHESIVE CLEANER

Removes adhesives, tar, grease, wax, body sealers, undercoating sprays, and silicone from most surfaces. Aggressive cleaner is safe to use on most paint applications. Packaged with squirt dispenser. Use as directed.

DESCRIPTION	SIZE	076607-
Panel and Adhesive Cleaner	Quart/32 oz	82780
CASE		12



AUTOMOTIVE PANEL WATERBORNE CLEANER/DEGREASER

A non-hazardous, solvent free cleaner and degreaser for cleaning automotive surfaces prior to applying primer, sealer, base coat, clear coat, or other coatings. Intended for use as a final wash for metal, plastics, and coatings. It cleans sanding dust and grime from these substrates. Works well removing road grime, salt dust, insects, bird droppings, silicone oils, waxes, and masking tape residue. When used as directed, it leaves no harmful residue and assists in proper coating adhesion.

DESCRIPTION	SIZE	076607-
Waterborne Cleaner	Quart/32 oz	21937
CASE		6



PREMIUM AUTOMOTIVE ATTACHMENT TAPE

High-density gray foam tape coated with high strength acrylic adhesive on both sides with red polyethylene release liner is designed for bonding medium to large moldings and accessories. High-strength acrylic adhesive provides superior adhesion to plastics, metal, glass, and painted vehicle surfaces.

- Used for attaching body side moldings, cladding, door edges, emblems, interior trim, rocker panel moldings and pillar covers
- Remains flexible at low temperatures

	1/4" x 20 YDS	1/2" x 20 YDS	7/8" x 20 YDS
DESCRIPTION	636425-	636425-	636425-
Attachment Tape .045" Thick	05620	05621	05622
CASE	12	12	12



AUTOMOTIVE ATTACHMENT TAPE

High-density black foam tape with green polyethylene release liner bonds small to medium moldings and accessories. High strength acrylic adhesive provides superior adhesion to plastics, metal, glass, and painted vehicle surfaces. The black color of the tape hides well from detection.

	1/2" x 20 YDS	7/8" x 20 YDS
DESCRIPTION	636425-	636425-
Attachment Tape .030" Thick	76377	76378
CASE	12	12



ATTACHMENT TAPE ADHESION PROMOTER

Attachment tape adhesion promoter is a liquid primer to improve the adhesion of Norton automotive attachment tapes to exterior and interior trims involving injection molded and/or plastics (TPO, PPO, PP, PG, PC, and ABS).

	220 ml
DESCRIPTION	636425-
Attachment Tape Adhesion Promoter 220ml brush top can	05623
CASE	12

BODY FILLER – POLYESTER AND FIBERGLASS

Premium grade

Easy-to-sand

Hardener included

FEATURES

- Two component polyester filler
- Tack free surface

BENEFITS

- Easy to spread
- Easy to sand
- Excellent adhesion to most substrates
- Minimizes loading



PREMIUM BODY FILLER

Norton Premium Body Filler is very smooth and easy to spread. This two-component polyester filler is a non-porous formula that will not shrink. It can be sanded, primed and painted quickly. Superior filling capabilities. Easy to sand; use 80 grit and finer. Tack-free surface which minimizes loading. Dries quickly (4-5 minute gel time at 68°F/20°C) and is impervious to solvents after 15 minutes. Excellent adhesion to almost all automotive substrates, including bare metal, aluminum, galvanized steel, fiberglass, SMC, most plastics, and OEM paint surfaces. The substrate should be clean and dry, and sanded with P80 grit (bare metal), P120 grit (aluminum or galvanized steel), or P180 grit (OEM paint surface) before application.

PART #	COLOR	SIZE	SHELF LIFE*	CASE
636425-06035	Gold	3L/0.8 US Gal (includes hardener)	3 years	4

* In factory sealed container

LIGHTWEIGHT BODY FILLER

Norton Lightweight Body Filler combines smooth application and easy sanding. This two-component polyester filler is used to fill holes and imperfections on most substrates. Smooth and easy to spread. Easy to sand; use 80 grit and finer. Tack-free surface which minimizes loading. Dries quickly (4-5 minute gel time at 68°F/20°C) and is impervious to solvents after 15 minutes. Excellent adhesion to almost all automotive substrates, including bare metal, aluminum, galvanized steel, fiberglass, SMC, most plastics, and OEM paint surfaces. The substrate should be clean and dry, and sanded with P80 grit (bare metal), P120 grit (aluminum or galvanized steel), or P180 grit (OEM paint surface) before application.

PART #	COLOR	SIZE	SHELF LIFE*	CASE
636425-06034	Light Green	3L/0.8 US Gal (includes hardener)	3 years	4

* In factory sealed container

FIBER LIGHT

Norton Fiber Light is a short-strand, easy-sanding fiberglass filler used for bridging holes in steel and fiberglass. The short-strand formulation allows it be easily applied and sanded. Easy to spread. Easy to sand; use 80 grit and finer. Water resistant. Non-sagging, even on vertical surfaces. Dries quickly (4-5 minute gel time at 68°F/20°C) and is solvent proof after 15 minutes. Bonds to most automotive substrates: fiberglass, bare steel, OEM paints surfaces, and rigid plastics. The substrate should be clean and dry, and sanded with 80 grit before application.

PART #	COLOR	SIZE	SHELF LIFE*	CASE
636425-06033	Yellow	3L/0.8 US Gal (includes hardener)	3 years	4

* In factory sealed container





PREMIUM PUTTY

Norton Premium Putty is a two-component finishing putty made to fill dents and imperfections in most automotive substrates. Easy to spread. Easy to sand; use 80 grit and finer. Non-porous in 15-20 minutes. Will not shrink or pull back. Non-sagging, even on vertical surfaces. Dries quickly (4-5 minute gel time at 68°F/20°C) and is impervious to solvents after 20 minutes. Excellent adhesion to almost all automotive substrates, including bare metal, aluminum, galvanized steel, fiberglass, SMC, most plastics, and OEM paint surfaces. The substrate should be clean and dry, and sanded with P80 grit (bare metal), P120 grit (aluminum or galvanized steel), or P180 grit (OEM paint surface) before application.

PART #	COLOR	SIZE	SHELF LIFE*	CASE
636425-06038	Light Green	30 oz/880mL (includes hardener)	2 years	6

* In factory sealed container



PREMIUM GLAZE

Norton Premium Glaze is a two-component finishing glaze that is designed to repair scratches, surface imperfections, and small dents. Easy to spread. Easy to sand; use 80 grit and finer. Non-porous in 15-20 minutes. Will not shrink or pull back. Dries quickly (4-5 minute gel time at 68°F/20°C) and is impervious to solvents after 20 minutes. Excellent adhesion to almost all automotive substrates, including bare metal, aluminum, galvanized steel, fiberglass, SMC, most plastics, and OEM paint surfaces. The substrate should be clean and dry, and sanded with P80 grit (bare metal), P120 grit (aluminum or galvanized steel), or P180 grit (OEM paint surface) before application.

PART #	COLOR	SIZE	SHELF LIFE*	CASE
636425-06032	Gold	30 oz/880mL (includes hardener)	2 years	6

* In factory sealed container



NORTON BLUE CREAM HARDENERS

PART #	COLOR	SIZE	SHELF LIFE*	CASE
636425-06036	Blue	2.75 oz.	1 year	18
636425-06037	Blue	.75 oz.	1 year	20

* In factory sealed container



Spreaders

Use the flat side of the spreader to pull the filler, putty, or glaze tight on the first 2-3 coats, and use the tapered side to continue spreading, building, and shaping the material.



Guide Coats

A quick and efficient method to find uneven or low spots in body fillers, primer, glaze and putties. See page 46 for full details.



Panel and Adhesive Cleaner

Removes adhesives, tar, grease, wax, body sealers, undercoating sprays, and silicone from most surfaces. See page 47 for full details.



Automotive Panel Waterborne Cleaner/Degreaser

A non-hazardous, solvent-free cleaner and degreaser for cleaning automotive surfaces. See page 47 for full details.

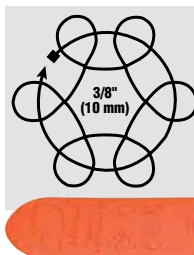
DESCRIPTION	SIZE	PART #	PACK/CASE
Spreaders	3" x 4"	636425-06396	25/100
Black Powder Coat with applicator	100 grams	666233-34772	6
Carbon Guide Coat	16 oz can/ 10.5 oz net weight	076607-21938	6
Panel and Adhesive Cleaner	Quart / 32 oz.	076607-82780	12
Automotive Panel Waterborne Cleaner/Degreaser	Quart / 32 oz.	076607-21937	6

Color-coded handles provide easy identification of sanding action

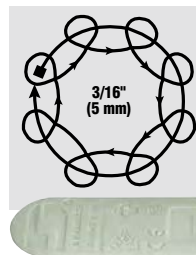
Made in U.S.A.

FEATURES

- True 12,000 RPM motor
- Compact Ergo Grip
- One-hand speed control with comfort platform
- Dynabrade's lightest random orbital sander!
- Color coded levers to easily identify the orbit



Aggressive



General



Ultra-Fine



DYNORBITAL-SPIRIT® – NON-VACUUM

ORBIT	LEVER COLOR	616026-	CASE
6" Non-Vacuum (Hook Face Pad included)			
3/8" Orbital	Orange	21060	1
3/16" Orbital	Gray	21061	1
3/32" Orbital	Black	21062	1



DYNORBITAL-SPIRIT® – SELF-GENERATING VACUUM

Includes #50617 Portable Dust Collection System as shown above in the application photo. Uses exhaust air to create a vacuum at the sanding surface.

ORBIT	LEVER COLOR	616026-	CASE
6" Self-Generating Vacuum (PSA Pad included)			
3/8" Orbital	Orange	21016	1
3/16" Orbital	Gray	21036	1
3/32" Orbital	Black	21056	1



DYNORBITAL-SPIRIT® – CENTRAL VACUUM

Requires hookup to an external vacuum source.

ORBIT	LEVER COLOR	616026-	CASE
6" Central Vacuum (Hook Face Pad included)			
3/8" Orbital	Orange	21063	1
3/16" Orbital	Gray	21064	1
3/32" Orbital	Black	21065	1





DYNABRADE® 8" ELECTRIC ROTARY BUFFER

- Rotary orbit for cutting, polishing and buffing
- Handle rotates 180°
- Variable speed trigger with adjustable RPM roller dial
- Rubberized side handle mounts in three positions

DESCRIPTION	RPM	616026-	CASE
120 V (AC), 11-amp	3,000	51580	1



DYNABRADE® AUTOFILE II – ABRASIVE BELT TOOL

- Includes 11203 contact arm for 1/2" W x 18" L abrasive belts
- Remove spot welds faster than using bits
- Easily remove door skins
- Grind, sand and de burr in tight areas
- .5 hp with rear exhaust; grinding head pivots 360°

DESCRIPTION	RPM	616026-	CASE
File Belt Tool	20,000	18100	1



DYNABRADE® ACCESSORIES



2" TR Back-up Pad



Red-Tred® Eraser Wheel

RED-TRED® eraser wheel erases with
NO PAINT DAMAGE!



**Red-Tred Eraser Wheel
with hub**

RED-TRED® eraser wheel erases with
NO PAINT DAMAGE!



Wire Wheel

Dynabrade DynaZip® Wire Wheels
work on sealants, rust and paint.

DESCRIPTION	616026-	CASE
2" TR Back-Up Pad	51345	1
Red-Tred® Eraser Wheel	92255	1
Red-Tred® Eraser w/hub	92257	1
DynaZip® Wire Wheel	92245	1





Ergonomic design
for comfort

Constructed of
durable materials

Designed for
automotive
applications

FEATURES

- High-quality, durable components
- Ergonomic design

BENEFITS

- Long lasting
- Cost effective
- Minimize fatigue



NORTON AUTOBODY UTILITY CABINET

Rugged, heavy gauge steel with two adjustable shelves and a security latch for locking doors. Store abrasives, tapes and chemicals, while keeping them clean, dry and secure. Sidewalls are pre-punched to mount six Norton disc roll/sheet roll dispensers. Weight: 54 pounds.

DESCRIPTION	SIZE	636425-
Automotive Utility Cabinet	32" x 13" x 25"	42770
CASE		1



ADHESIVES AND SEALERS CABINET

Heavy gauge steel – will hold all of the Norton Adhesive and Sealers keeping them dry, clean and secure.

DESCRIPTION	SIZE	636425-
Adhesives and Sealers Cabinet	30" x 10" x 26"	02532
CASE		1



NORTON DISC ROLL AND SHEET ROLL DISPENSERS

Norton Automotive Disc and Sheet Roll Dispensers feature heavy duty construction and a rubberized finish, designed to protect your product, as well as the finish on your workpiece. They are versatile, for use with any 5" or 6" disc roll or sheet roll.

DESCRIPTION	636425-
Single Disc Roll Dispenser	42772
Double Disc Roll Dispenser	02981
Sheet Roll Dispenser	42773
CASE	1

* Each rack can be attached to a wall, mounted on a Norton Utility Cabinet, or stacked upon other Norton dispensers.



ERGONOMIC SANDING BLOCKS

DESCRIPTION	2-3/4" x 5"	2-3/4" x 7-3/4"
	636425-	636425-
Soft – PSA	42090	–
Firm – PSA	42091	–
Soft – NorGrip	42092	–
Firm – NorGrip	42093	–
Firm – PSA	–	42094
Firm – NorGrip	–	42095
CASE	5	5

PSA – Soft

Constructed of flexible, yet tough, foam and shaped to fit comfortably in your hand. The design is good for both flat surfaces as well as contours. The embossed rubber face allows for good adhesion of PSA sheet rolls.

PSA – Firm

Constructed of durable material and shaped to fit comfortably in your hand. The firm design produces a true, flat surface. The embossed rubber face allows for good adhesion of PSA sheet rolls.

NorGrip – Soft

Constructed of flexible, yet tough, foam and shaped to fit comfortably in your hand. The design is good for both flat surfaces as well as contours. Works with standard hook and loop sheets.

NorGrip – Firm

Constructed of durable material and shaped to fit comfortably in your hand. The firm design produces a true, flat surface. Works with standard hook and loop sheets.



RUBBER HAND SANDING BLOCK

Ideal for uniform sanding. Can be used for dry or wet sanding. Uses a 2-3/4" x 9" sheet which is 1/4 of a standard 9" x 11" sheet. Slotted jaws securely hold sheets in place.

DESCRIPTION	076607-
Rubber Hand Sanding Block	01889
CASE	5



ERGONOMIC HAND SANDING BLOCK FOR 6" DISCS

The unique design quickly converts a 6" diameter PSA or NorGrip disc into a hand sander. The ergonomic design of the pad fits the user's fingers for added comfort and reduced fatigue.

DESCRIPTION	636425-
For 6" PSA Discs	03727
For 6" NorGrip Discs	03726
CASE	5



DISC HAND PADS

The 3/8" thick pad is composed of neoprene and foam, for excellent conformability. Each pad has an elastic hand strap to hold it firmly in place when used with a 6" NorGrip disc for scuff sanding flat or contoured surfaces.

The half moon pad uses a 6" NorGrip disc which adheres to the hooks on the pad face. The straight edge of the pad allows the technician to sand contours and narrow crevices.

DESCRIPTION	636425-
6" x 1/2" Thick Soft Foam NorGrip	00906
6" Half Moon NorGrip	00904
CASE	10



SANDING BLOCKS AND BOARDS



DUAL DENSITY WET SANDING BLOCK

Because of the “grabbing” power of these blocks, no adhesive is required, simply wrap the paper around the block. The dense side is for more aggressive blocking, while the soft side is for color sanding. These blocks come in a “point of purchase” display pack.

DESCRIPTION	636425-
Wet Sanding Block	03728
CASE	12



HOLEY BLOCK

A rugged, semi-rigid, multi-purpose sanding block engineered for flat to medium curved surfaces. A tactical hole pattern side provides numerous cutting edges to create a 30% faster cut rate. The plain side provides firmness and a comfortable, easy-to-hold surface. These blocks come in a “point of purchase” display pack.

DESCRIPTION	636425-
Holey Block	03729
CASE	8



PSA SANDING BOARD

The PSA Sanding Board has a cushioned surface. Slots at each end securely hold 2-3/4" x 17-1/2" abrasive sheets or may be used with 2-3/4" x 16-1/2" PSA sheets.

DESCRIPTION	636425-
PSA Body File Sanding Board	42724
CASE	6



NORTON NORGRIP SANDING BOARD

The NorGrip Sanding Board has a lightweight, rugged design. This Sanding Board is designed be used with 2-3/4" x 16-1/2" hook and loop sheets.

DESCRIPTION	636425-
NorGrip Body File Sanding Board	52836
CASE	5



NORTON NORGRIP AIR FILE SHOE

The NorGrip Air File Shoe eliminates the need for clips. The quick-change backing positively locks and unlocks every time, for fast, easy-to-manage use of hook and loop file sheets.

DESCRIPTION	636425-
NorGrip Air File Shoe	52835
CASE	5



DEFINE THE JOB, THEN PICK THE PAD

Two profiles and two densities give you all the options you need for any sanding job.

Durable polyurethane foam on a fiberglass backing plate provides a consistent surface for a consistent finish. All pads are individually spin-balanced for better control and performance on all tools.

Each pad is protected by a sturdy, clam shell package ready for pegboard display.

A cap protects the threaded spindle and two washers are included for proper fit and spacing on any D/A tool.



Low Profile, Soft Density

For Medium To Fine Grit Sanding
(Soft, thicker foam for contours)

12,000 rpm



Low Profile, Medium Density

For Coarse to Medium Grit Sanding
(Hard edge)

15,000 rpm



Tapered Edge, Medium Density

For Coarse to Medium Grit Sanding
(Flexible edge, easy to reach small contours)

15,000 rpm

SOFT / 320 AND FINER

PSA

636425-



NORGRIP

636425-

MEDIUM / 320 AND COARSER

PSA

636425-



NORGRIP

636425-

TAPERED / 320 AND COARSER

PSA

636425-



NORGRIP

636425-

	PSA	NORGRIP	PSA	NORGRIP	PSA	NORGRIP
5" Plain Face	06126	06129	06131	06135	06139	06143
6" Plain Face	06127	06130	06133	06137	06141	06145
5" Vacuum	—	—	06132	06136	06140	06144
6" Vacuum	—	—	06134	06138	06142	06146
CASE	5	5	5	5	5	5

BOLD PART NUMBERS DENOTE MOST POPULAR SKU'S.

PADS HAVE A RIVETED 5/16"-24 THREADED SPINDLE AND ARE MADE WITH POLYURETHANE FOAM WITH A FIBERGLASS BACK PLATE.

ALL PADS ARE PACKED 5 PER CASE.



NORTON MULTI-AIR/MULTI-AIR CYCLONIC BACK-UP PADS

Innovative design for optimal air flow and powerful dust extraction. Medium pad 06160 has been engineered with a durable, heat-resistant plastic, a molded-in 5/16"-24 spindle, and longer hooks. Soft pad 60505 is packed with Festo adapter, two threaded bolts: M8 and 5/16"-24 and three fiber ring spacers. The soft pad is only for use on extreme contours using NorGrip 320 grit and finer.

		5"	6"	6"	
DESCRIPTION	GRIT	666233-	636425-	636425-	RPM
Norton Multi-Air Back-Up pad	Medium	76000	06160	—	15,000
	Soft	—	—	60605	7,700
PKG/CASE		1/5	1/5	1	

DO NOT USE THE SOFT DENSITY PAD WITH SOFTTOUCH DISCS.

DESCRIPTION	636425-	076607-
Interface Pad	85864	19359
PKG/CASE	8/1	12/1



BACK-UP PADS

Designed for use with PSA and NorGrip discs.

DESCRIPTION	636425-	RPM
3" NorGrip	06128	20,000
8" PSA	43112	6,000
8" x 5/8"-11 NorGrip	43704	4,800
8" VAC/Non-VAC NorGrip 5 Screw	43712+	1,500
8" VAC/Non-VAC NorGrip 6 Screw	43714+	1,500
CASE	5	
+CASE	1	



FOAM INTERFACE PADS

Designed for use with fine grit NorGrip sanding discs. Improves both surface finish and cut rate. Use with NorGrip Disc Back-Up Pads.

DESCRIPTION	THICKNESS	636425-	636425-	636425-
3" Thin NorGrip Pad	1/2"	05457	—	—
6" Thin NorGrip Pad	1/2"	—	42089	—
5" Foam Interface Pad	3/4"	—	—	02161
6" Foam Interface Pad	3/4"	—	—	02162
PKG/CASE		10/1	5/1	2/10



NORTON AVOS SPEED-LOK BACK-UP PADS

Durable back-up pads designed for rugged use. Always follow safety procedures and never exceed the rpm.

DESCRIPTION	SIZE	5" SPEED-LOK BACK-UP PAD	RPM
		636425-	
For Pistol Grips	3/8" -24	03029	20,000
	7/16" -20	03030	20,000
Standard	5/8" -11	02517	13,000
CASE		5	



BACK-UP PADS FOR GRINDING DISCS

Discs are held in place by Retainer Nut # 636425-43463.

GRIT	5" x 7/8"	7" x 7/8"	9-1/8" x 7/8"
	636425-	636425-	636425-
Medium	43421	43422	43423
Firm	—	43425	—
CASE	1	1	1



PIN STRIPE REMOVAL WHEEL

This wheel is designed to remove pinstripes, decals and molding adhesive without damage to the underlying surface. Tan colored, it is 4" diameter, 5/8" thick with a 1/16" step and has a 5/16-24 attached threaded mandrel.

DESCRIPTION	636425-	RPM
4" x 5/8" x 5/16-24 Mandrel	05624	4,000
3/8" Drill Adapter for #05624	36135	—
PKG/CASE		1/5



NORTON TACK CLOTHS

A specially formulated soft cloth that effectively removes dust, dirt, and sanding residue. It contains no waxes or silicones, and is compatible with all paints. This cloth will not dry out and is always soft and tacky. It is spontaneous combustion proof, non-toxic and anti-static.

DESCRIPTION	076607-
Tack Cloth	49008
PKG/CASE	12/12

3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON
00344	06396	00978	31561	01190	31456	01382	31514	01637	31509	01990	89030
00367	25307	00979	31562	01191	06228	01383	31515	01638	31510	01991	89034
00368	25436	00980	31563	01194	31460	01396	62320	01639	31511	02000	39382
00371	23573	00981	31564	01195	31461	01397	62318	01640	31512	02001	39384
00373	23574	00982	31565	01196	31462	01398	38672	01641	31513	02002	39385
00374	23575	00983	31566	01197	31463	01406	62330	01642	31514	02004	39386
00377	23576	01050	31584	01198	31464	01407	62328	01643	31515	02006	39388
00379	23577	01055	31571	01202	31470	01408	38675	01661	23584	02007	39389
00380	23578	01057	31573	01203	31471	01417	31453	01667	23580	02019	39377
00391	23608	01059	31575	01205	31473	01419	31454	01677	34802	02020	39378
00393	23609	01062	31578	01206	31474	01420	31456	01678	34803	02021	39373
00394	23610	01063	31579	01208	31476	01421	31457	01679	06196	02022	39372
00512	23588	01064	31580	01209	31477	01422	31458	01680	06195	02023	39371
00515	23589	01067	31583	01210	31478	01423	31459	01681	06147	02032	39379
00516	23590	01068	31585	01211	31479	01424	31460	01682	06148	02033	39380
00521	23591	01069	31586	01212	31480	01425	31461	01684	06149	02034	39381
00524	23592	01070	31587	01213	31481	01426	31462	01685	06150	02035	39382
00525	23593	01071	31588	01218	06229	01427	31463	01686	06151	02036	39383
00539	23614	01072	31589	01219	06230	01428	31464	01687	06152	02037	39384
00542	23615	01073	31590	01221	06231	01429	03658	01688	06153	02038	39385
00543	23616	01075	31592	01222	06232	01430	03657	01728	25444	02040	39386
00621	23596	01076	31593	01223	06233	01431	03656	01729	25684	02042	39388
00624	23597	01077	31594	01224	06234	01432	31470	01743	23591	02043	39389
00625	23598	01078	31595	01225	06235	01434	31471	01744	23592	02044	39370
00639	23617	01079	31596	01251	06176	01435	31473	01745	23593	02045	39369
00642	23619	01080	31597	01252	06177	01436	31474	01791	23614	02085	06013
00907	06070	01081	31598	01253	06178	01437	31475	01793	23615	02087	06020
00908	06069	01082	31599	01254	06179	01438	31476	01794	23616	02088	06043
00909	06068	01083	31600	01260	06217	01439	31477	01810	07785	02090	06068
00910	31519	01100	06220	01261	06236	01440	31478	01811	07784	02103	84103
00911	36996	01101	06219	01262	34801	01441	31479	01812	07781	02104	84104
00912	31521	01105	06164	01318	31466	01442	31480	01813	07778	02112	84108
00913	36995	01106	40261	01319	31467	01443	31481	01814	07777	02113	84105
00914	31524	01107	06165	01320	31468	01485	31609	01815	07776	02114	84106
00915	31526	01108	83823	01321	31469	01488	31612	01816	07775	02115	84107
00916	31527	01109	83822	01323	31471	01489	31613	01817	07774	02138	30836
00917	31528	01110	83821	01325	31473	01490	31614	01818	07773	02139	30837
00918	40385	01111	83820	01326	31474	01491	31615	01819	31565	02220	23620
00919	28688	01112	83819	01327	31475	01493	31617	01820	07770	02221	23621
00920	44926	01113	83818	01328	31476	01506	40512	01840	31661	02222	23622
00921	31532	01114	83817	01329	31477	01545	25307	01842	31662	02230	23608
00922	31553	01115	83816	01330	31478	01546	25436	01850	23596	02231	23609
00923	31554	01116	06217	01331	31479	01547	23574	01852	23597	02232	23610
00950	06043	01117	06216	01332	31480	01548	23575	01853	23598	02258	23621
00951	31533	01136	34797	01333	31481	01549	23576	01860	52692	02260	23611
00953	31535	01137	34796	01343	62328	01550	23577	01862	31641	02261	23612
00954	31536	01138	34795	01344	62328	01551	23578	01863	31642	02262	23613
00955	31537	01139	34794	01345	62330	01569	23582	01864	31643	02469	31641
00956	31538	01140	34793	01346	62334	01602	83814	01865	31644	02470	31642
00957	31539	01141	34792	01352	31470	01603	83813	01913	38561	02472	31643
00959	31541	01142	34791	01353	31471	01605	83811	01914	38562	02473	31644
00961	31543	01143	34790	01355	31473	01606	83810	01915	38563	02536	31621
00962	31544	01144	34789	01356	31474	01607	83809	01921	38592	02537	31622
00963	31545	01145	34788	01357	31475	01608	83808	01922	38593	02538	31623
00964	31546	01146	34787	01358	31476	01609	83807	01923	38594	02539	31624
00965	31547	01147	34786	01359	31477	01610	83806	01927	38582	02541	31626
00966	31548	01178	06242	01360	31478	01619	31488	01928	38583	02542	31627
00967	31549	01179	06241	01361	31479	01620	31490	01929	38584	02543	31628
00968	06042	01180	06240	01362	31480	01622	31492	01943	41318	02544	31629
00969	06041	01181	06237	01363	31481	01623	31493	01944	41319	02545	31630
00970	31553	01182	34805	01373	31505	01624	31494	01945	41320	02546	31631
00971	31554	01184	06043	01375	31507	01625	31495	01951	41325	02547	31632
00972	31555	01185	06042	01377	31509	01626	31496	01952	41326	02548	31633
00973	31556	01186	06041	01378	31510	01628	31498	01953	41327	02549	31634
00975	31558	01187	06226	01379	31511	01634	31505	01987	89011	02590	31681
00976	31559	01188	31454	01380	31512	01635	31507	01988	89012	02591	31683
00977	31560	01189	06227	01381	31513	01636	31508	01989	89032	02593	31685

3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON
02594	31686	05756	06137	06408	72012	07471	09324	08881	82776	30569	31535
02595	31687	05759	05459	06409	06174	07476	31053	08883	82775	30667	06043
02596	31688	05775	06143	06506	00402	07480	09191	08889	82770	30668	06042
02597	31689	05776	06145	06512	00403	07481	09190	08984	82780	30669	06041
02598	31690	05777	42089	06518	00404	07485	09194	16001	21651	30670	31553
02599	31691	05791	00906	06537	00402	07486	09193	16006	21752	30671	31554
02600	03078	05792	00904	06538	00403	07498	58002	16022	21880	30684	23588
02601	03077	05855	06136	06539	00404	07499	05624	16023	21652	30686	23589
02602	03076	05860	21938	06540	00407	07500	55106	16115	21650	30687	23590
02604	03075	05861	21938	06541	00310	07521	06166	16440	82012	30701	29548
02606	03074	05865	06138	06541	06183	07522	06167	20356	06137	30702	29547
02621	39373	05885	04617	06542	00312	07745	58005	20427	06128	30703	29518
02622	39372	05887	06400	06542	06184	07747	58000	21210	82725	30705	06255
02623	39371	05907	04625	06543	00313	07748	58002	26332	00577	30708	06256
02624	39370	05917	82781	06543	06185	07777	58000	26332	00586	30709	06257
02625	39369	05973	97116	06544	00311	08001	82706	26334	00306	30710	06258
02700	23619	05974	06078	06545	00499	08008	82705	26334	00310	30711	06259
02701	23618	06013	05376	06545	88400	08061	82706	26334	06183	30713	06261
02702	23617	06016	04402	06547	00501	08090	82725	26336	00307	30715	23615
04240	04615	06018	04402	06547	88402	08115	06421	26336	00311	30716	23616
04247	04647	06020	04402	06548	00502	08116	06421	26338	00308	30760	07787
04901	04628	06061	06078	06548	88403	08193	04628	26338	00312	30761	07786
04904	04632	06064	06092	06646	00500	08194	04628	26338	06184	30767	31584
05440	42091	06065	06078	06646	88401	08217	04647	26340	00309	30768	31585
05441	42094	06068	97116	06652	00314	08219	04617	26340	00313	30769	31586
05442	42090	06069	06078	06652	06157	08223	04616	26340	06185	30770	31587
05450	02981	06070	97116	06653	00315	08227	04616	26341	00581	30771	31588
05539	55103	06085	97116	06654	00316	08235	04615	26344	00587	30784	81412
05540	55105	06086	06078	06654	06158	08237	04616	30260	06000	31361	05990
05546	06127	06293	70746	06656	00317	08239	04615	30261	05999	31362	05991
05551	06146	06297	70735	06656	06159	08243	04615	30272	05998	31366	07745
05555	06131	06298	70746	06657	00318	08271	04671	30273	05997	31367	07770
05556	06133	06300	72018	06706	00402	08272	04672	30275	05996	31371	07770
05575	06131	06301	72014	06712	00403	08273	04673	30277	05995	31372	07773
05576	06141	06334	06183	06718	00404	08274	04674	30278	05994	31801	69243
05579	43112	06338	06184	06723	06727	08275	04675	30279	05993	31804	69245
05655	06132	06340	06185	06724	06728	08277	04680	30280	05992	33279	42077
05656	06134	06345	06169	06727	03344	08307	97121	30281	05991	38350	42082
05707	42078	06347	06169	06728	03345	08308	97120	30282	44926	38983	82780
05708	42079	06348	06169	06732	00403	08310	06398	30283	05990	64659	06166
05711	42077	06349	06169	06736	00404	08323	97120	30460	07793	64660	06167
05717	42080	06377	05621	06738	00407	08329	97121	30461	07791		
05718	42080	06378	05622	06742	03723	08360	82751	30472	07768		
05719	42077	06380	05621	06975	78000	08361	82751	30473	07765		
05723	06379	06381	05622	07445	58001	08370	82751	30475	07763		
05725	06380	06382	05621	07447	58000	08374	06398	30477	07760		
05733	06381	06383	05622	07448	58002	08458	06399	30478	07757		
05740	42093	06384	05621	07450	55018	08463	04622	30479	07756		
05741	42095	06385	05620	07451	55019	08500	82750	30481	07753		
05742	42092	06386	05620	07460	09324	08505	82750	30482	31548		
05748	52835	06396	05623	07461	31053	08571	41400	30483	07745		
05753	42077	06404	72018	07466	31054	08609	82735	30567	31533		
05755	06135	06405	72014	07470	31054	08656	82746	30568	31534		

PART NUMBER			PAGE	PART NUMBER			PAGE	PART NUMBER			PAGE	PART NUMBER			PAGE
087143	00214	33		636425	04628	43		636425	06126	55		636425	06224	35	
087143	00216	33		636425	04632	43		636425	06127	55		636425	06225	10	
087143	00217	33		636425	04647	38		636425	06128	16/18/56		636425	06226	10	
087143	00218	33		636425	04671	42		636425	06129	55		636425	06227	10	
077922	00268	32		636425	04672	42		636425	06130	16/55		636425	06228	10	
087143	00306	30		636425	04673	42		636425	06131	55		636425	06229	10	
087143	00307	30		636425	04674	42		636425	06132	55		636425	06230	10	
087143	00308	30		076607	05376	14		636425	06133	55		636425	06231	10	
087143	00309	30		636425	05457	16/56		636425	06134	55		636425	06232	10	
087143	00310	30		636425	05459	18		636425	06135	55		636425	06233	10	
087143	00311	30		636425	05460	18		636425	06136	55		636425	06234	10	
087143	00312	30		076607	05479	35		636425	06137	55		636425	06235	10	
087143	00313	30		076607	05480	35		636425	06138	55		636425	06236	10	
087143	00314	30		076607	05481	35		636425	06139	55		636425	06237	11	
087143	00315	30		076607	05482	35		636425	06140	55		636425	06238	11	
087143	00316	30		666233	05608	5		636425	06141	55		636425	06239	11	
087143	00317	30		666233	05616	4		636425	06142	55		636425	06240	11	
636425	00402	35		636425	05620	47		636425	06143	55		636425	06241	11	
636425	00403	35		636425	05621	47		636425	06144	55		636425	06242	11	
636425	00404	35		636425	05622	47		636425	06145	55		636425	06255	5	
636425	00407	35		636425	05623	47		636425	06146	55		636425	06256	5	
087143	00499	31		636425	05624	56		636425	06147	10		636425	06257	5	
087143	00501	31		636425	05920	34		636425	06148	10		636425	06258	5	
087143	00502	31		636425	05921	34		636425	06149	10		636425	06259	5	
636425	00904	53		636425	05922	34		636425	06150	10		636425	06261	5	
636425	00906	53		636425	05923	34		636425	06151	10		636425	06375	4	
076607	01889	53		636425	05986	20		636425	06152	10		636425	06376	4	
636425	02161	56		636425	05990	4		636425	06153	10		636425	06377	4	
636425	02162	56		636425	05991	4		636425	06157	31		636425	06379	18	
636425	02517	56		636425	05992	4		636425	06158	31		636425	06380	18	
636425	02532	52		636425	05993	4		636425	06159	31		636425	06381	18	
636425	02981	2		636425	05994	4		636425	06160	55		636425	06396	43/49	
636425	02999	14		636425	05995	4		636425	06164	10		636425	06397	43	
636425	03009	14		636425	05996	4		636425	06165	10		636425	06398	40	
636425	03021	14		636425	05997	4		636425	06166	14		636425	06399	41	
636425	03023	14		636425	05998	4		636425	06167	14		636425	06400	39	
636425	03029	56		636425	05999	4		636425	06168	41		636425	06402	40	
636425	03030	56		636425	06000	4		636425	06169	32		636425	06403	40	
076607	03074	15		636425	06001	4		636425	06174	32		636425	06404	40	
076607	03075	15		636425	06002	4		636425	06176	10		636425	06412	39	
076607	03076	15		636425	06013	16		636425	06177	10		636425	06417	39	
076607	03077	15		636425	06014	16		636425	06178	10		636425	06418	39	
076607	03078	15		636425	06015	16		636425	06179	10		636425	06419	37	
636425	03344	33		636425	06020	16		636425	06182	10		636425	06420	37	
636425	03345	33		636425	06022	16		636425	06183	31		636425	06421	39	
636425	03656	26		636429	06032	49		636425	06184	31		636425	06727	33	
636425	03657	26		636427	06033	48		636425	06185	31		636425	06728	33	
636425	03658	26		636426	06034	48		636425	06194	11		776960	07745	4	
636425	03659	26		636425	06035	48		636425	06195	11		776960	07753	4	
636425	03660	26		636430	06036	49		636425	06196	11		776960	07755	4	
636425	03723	33		636431	06037	49		636425	06198	5		776960	07756	4	
636425	03726	53		636428	06038	49		636425	06199	5		776960	07757	4	
636425	03727	53		636425	06039	35		636425	06200	5		776960	07760	4	
636425	03728	53		636425	06040	35		636425	06202	4		776960	07762	4	
636425	03729	53		636425	06041	16		636425	06203	4		776960	07763	4	
636425	04402	17		636425	06042	16		636425	06204	4		776960	07765	4	
636425	04615	38		636425	06043	16		636425	06215	11		776960	07768	4	
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DISCS AND BODY FILES | FINE GRITS



	BEST				BETTER			GOOD		
	NORTON ICE NORGRIP	DRY ICE Q260 NORGRIP	DRY ICE A975 NORGRIP	DRY ICE A975 PSA	A275 NORGRIP	A275 PSA	A275 PLAIN	GOLD RESERVE NORGRIP	GOLD RESERVE PSA DISC ROLL	GOLD RESERVE PSA TAB DISC
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P1000	-	06068	636425-06001	-	35900	-	-	-	-	-
P800	-	-	636425-06000	-	31519	-	-	-	-	-
P600	-	-	636425-05999	-	36996	-	-	-	-	-
P500	-	-	636425-05998	-	31521	-	-	-	-	-
P400	-	-	636425-05997	-	36995	-	-	-	-	-
P320	-	-	636425-05996	-	31524	-	-	-	-	-
P240	-	-	636425-05995	-	31526	-	-	-	-	-
P220	-	-	636425-05994	-	31527	-	-	-	-	-
P180	-	-	636425-05993	-	31528	-	-	-	-	-
P150	-	-	636425-05992	-	40385	-	-	-	-	-
P120	-	-	636425-05991	-	28688	-	-	-	-	-
P100	-	-	-	-	44926	-	-	-	-	-
P80	-	-	636425-05990	-	31532	-	-	-	-	-
5" Disc										
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P1200	-	-	666233-73554*	-	31534	31449	-	-	-	-
P1000	-	-	666233-73553*	-	31535	31450	-	-	-	-
P800	-	-	662544-80232	662544-80230	31536	31451	-	-	-	-
P600	-	-	666233-05616	666233-05608	31537	31452	-	-	-	-
P500	-	-	662544-80233	662544-80231	31538	31453	-	-	-	-
P400	-	-	49537	55377	31539	31454	-	-	83814	-
P320	-	-	49538	55378	31541	31456	-	-	83813	-
P280	-	-	-	-	-	31457	-	-	-	-
P240	-	-	49540	55380	31543	31458	-	-	83812	-
P220	-	-	49541	42474	31544	31459	-	-	83811	-
P180	-	-	40518	40498	31545	31460	-	-	83810	-
P150	-	-	40519	40499	31546	31461	-	-	83809	-
P120	-	-	40520	40500	31547	31462	-	-	83808	-
P100	-	-	40521	40501	31548	31463	-	-	83807	-
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6" Disc										
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2000	06014	-	-	-	-	-	-	-	-	-
P1500	06015	06043	636425-06377	-	31550	31465	-	-	-	-
P1200	-	06042	636425-06376	-	31551	31466	-	-	-	-
P1000	-	06041	636425-06375	-	31552	31467	-	-	-	-
P800	-	-	636425-06204	636425-06200	31553	31468	-	06226	636425-06164	-
P600	-	-	636425-06203	636425-06199	31554	31469	-	06227	662610-40261	-
P500	-	-	636425-06202	636425-06198	31555	31470	-	06228	636425-06165	-
P400	-	-	49542	55373	31556	31471	-	06229	83823	83832
P320	-	-	49543	55374	31558	31473	-	06230	83822	83831
P280	-	-	49544	-	31559	31474	-	-	-	-
P240	-	-	49545	55376	31560	31475	-	06225	83821	83830
P220	-	-	49546	48340	31561	31476	-	06231	83820	83829
P180	-	-	40528	40508	31562	31477	-	06232	83819	83828
P150	-	-	40529	40509	31563	31478	-	06233	83818	83827
P120	-	-	40530	40510	31564	31479	-	06234	83817	83826
P100	-	-	40531	40511	31565	31480	-	06235	83816	83825
P80	-	-	40532	40512	31566	31481	-	06236	83815	83824
P60	-	-	-	-	-	-	-	-	-	-
Body File										
P400	-	-	-	-	33296	-	-	-	-	-
P320	-	-	-	-	52692	-	-	-	-	-
P220	-	-	-	-	31641	31635	31647	06242	-	-
P180	-	-	-	-	31642	31636	31648	06241	-	-
P150	-	-	-	-	31643	31637	31649	06240	-	-
P120	-	-	-	-	31644	31638	31650	06239	-	-
P100	-	-	-	-	31645	31639	31651	06238	-	-
P80	-	-	-	-	31646	31640	31652	06237	-	-
BACKING	Foam	Film	B & C weight latex hi-tear paper		B wt latex hi-tear paper			B & C weight latex paper		
GRAIN	A/O	A/O	SG Ceramic Alumina		Premium Heat Treated A/O			Aluminum Oxide		
WET/DRY	Moist	Dry	Dry or Moist		Dry or Moist			Dry		

*Non-Stock

DISCS AND BODY FILES | E-WEIGHT COARSE GRITS



	BEST					GOOD		
	NORTON BLUEFIRE NORGRIP	NORTON BLUEFIRE PSA	NORTON BLUEFIRE PLAIN	NORTON BLUEFIRE NORGRIP VAC	NORTON BLUEFIRE PSA VAC	GOLD RESERVE NORGRIP	GOLD RESERVE PSA	GOLD RESERVE NORGRIP VAC
DESCRIPTION	662611-	662611-	662611-	662611-	662611-	666233-	636425-	666233-
5" Disc								
80-E	25444	25244	-	-	-	-	-	-
40-E	25684	25307	-	-	-	-	-	-
36-E	-	25436	-	-	-	-	-	-
6" Disc								
80-E	23588	23573	-	-	-	34800	06217	34785
40-E	23589	23574	-	-	23580	34801	06216	-
36-E	23590	23575	-	-	-	-	06215	-
8" Disc								
80-E	23591	23576	-	23596	23582	34802	06220	-
40-E	23592	23577	-	-	-	34803	06219	-
36-E	23593	23578	-	23598	23584	-	06218	-
Body File								
180-E	-	-	26511	-	-	-	-	-
100-E	-	25595	26512	-	-	-	-	-
80-E	23614	23608	23620	23617	23611	34804	06196	-
40-E	23615	23609	23621	23618	23612*	34805	06195	-
36-E	23616	23610	23622	23619*	23613*	-	06194	-
BACKING	E wt. latex paper					E wt. paper		
GRAIN	Zirconia Alumina-NorZon					A/O		

* NON-STOCK ITEM

NORTON MULTI-AIR AND VACUUM FINE GRITS



	BEST		BETTER			GOOD
	A975 DRY ICE MULTI-AIR CYCLONIC	NORTON BLUEFIRE MULTI-AIR	A275 MULTI-AIR SOFTTOUCH	A275 NORGRIP VAC	A275 PSA VAC	GOLD RESERVE NORGRIP VAC
DESCRIPTION	776960-	662611-	636425-	662611-	662611-	666233-
5" Disc						
P1000	07795	-	-	-	-	-
P800	07793	-	-	-	-	-
P600	07791	-	-	31571	-	-
P500	07768	-	-	-	31487	-
P400	07765	-	-	31573	31488	-
P320	07763	-	-	31575	31490	-
P280	07762	-	-	-	-	-
P240	07760	-	-	31577	31492	-
P220	07757	-	-	31578	31493	-
P180	07756	-	-	31579	31494	-
P150	07755	-	-	31580	31495	-
P120	07753	-	-	31581	31496	-
P100	-	-	-	31582	31497	-
P80	07745	-	-	31583	31498	-
6" Disc						
P1500	-	-	60579	31584	-	-
P1200	-	-	-	31585	-	-
P1000	07788	-	60578	31586	-	-
P800	07787	-	60577	31587	-	34797
P600	07786	-	-	31588	31503	34796
P500	07785	-	-	31589	-	34795
P400	07784	-	-	31590	31505	34794
P320	07781	-	-	31592	31507	34793
P280	07778	-	-	31593	31508	-
P240	07777	-	-	31594	31509	34792
P220	07776	-	-	31595	31510	34791
P180	07775	-	-	31596	31511	34790
P150	07774	-	-	31597	31512	34789
P120	07773	-	-	31598	31513	34788
P100	-	-	-	31599	31514	34787
P80	07770	81412	-	31600	31515	34786
Body File						
P180	-	-	-	31654	-	-
P120	-	-	-	31656	-	-
P100	-	-	-	31657	-	-
BACKING	B-C wt latex paper	E wt	B wt/Foam	B wt latex paper		B wt paper
GRAIN	SG Ceramic Alumina NorZon		Heat Treated A/O Heat Treated A/O		A/O	

SHEETS



	BETTER		GOOD
	A275	BLACK ICE	MERIT PB273
DESCRIPTION	662611-	662611-	666233-
5-1/2 x 9 Sheet			-
2500A	-	39369	-
2000A	-	39370	-
1500A	-	39371	-
1200A	-	39372	-
1000A	-	39373	-
P800B	-	39374	-
P600B	-	39375	-
9 x 11 Sheet			-
2500A	-	39377	-
2000A	-	39378	-
1500	31618	39379	-
1200	31619	39380	-
1000	31620	39381	-
P800	31621	39382	-
P600	31622	39383	-
P500	31623	39384	11870
P400	31624	39385	11871
P320	31626	39386	-
P280	31627	-	11879
P240	31628	39388	11873
P220	31629	39389	11874
P180	31630	-	11875
P150	31631	-	11876
P120	31632	-	11877
P100	31633	-	11878
P80	31634	-	-
BACKING	B wt latex paper	B wt.	B wt.
GRAIN	Heat Treated A/O	A/O and S/C	A/O
WET/DRY	Dry or Moist	Wet	Dry

SHEET ROLLS



	BEST		BETTER	GOOD	
	A975 DRY ICE NORGRIP	A975 DRY ICE PSA	A275 PSA	GOLD RESERVE PSA	GOLD PSA
DESCRIPTION	636425-	662611-	662611-	636425-	662611-
2-3/4" Sheet Roll					
P600	666233-29548	-	31679	-	-
P500	666233-29547	-	-	-	-
P400	666233-29518	49557	31681	06147	-
P320	06255	49558	31683	06148	-
P240	-	-	31685	-	-
P220	06256	49561	31686	06149	-
P180	06257	49562	31687	06150	-
P150	06258	49563	31688	06151	-
P120	06259	49564	31689	-	-
P100	-	-	31690	06152	-
P80	06261	49566	31691	06153	60325
BACKING	B-C wt latex paper		B wt latex paper	B wt latex paper	C wt paper
GRAIN	SG ceramic alumina		Heat treated A/O	A/O	A/O

2"-3" GRINDING DISCS

		
	BEST	BETTER
	SG BLAZE	NORZON
DESCRIPTION	662611-	662611-
2" Speed-Lok TR		
80	62324	21049
60	62322	21048
50	62320	38670
36	62318	38671
24	-	38672
Back-Up Pad #55103		
3" Speed-Lok TR		
80	62334	21054
60	62332	21053
50	62330	38673
36	62328	38674
24	-	38675
Back-Up Pad #55105		
BACKING	Ceramic SG	Zirconia Alumina
GRAIN	Double Laminate	Cloth
		
	BETTER	
	NORZON	
DESCRIPTION	636425-	
3" NorKut		
50	03658	
36	03657	
24	03656	

NORTON RAPID PREP

		
	BEST	BETTER
	VORTEX	BEAR-TEX
DESCRIPTION	666233-	662610-
2" Speed-Lok TR		
Very Fine (320) Blue	90502	09189
Med (120) Maroon	90501	09190
Coarse (80) Brown	90500	09191
3" Speed-Lok TR		
Very Fine (320) Blue	35437	09192
Med (120) Maroon	35430	09193
Coarse (80) Brown	35417	09194

NORTON RAPID BLEND

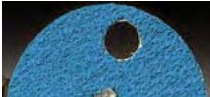
		
	BEST	
	VORTEX	SG BLAZE
DESCRIPTION	666233-	662610-
2" Speed-Lok TR	34782	38632
3" Speed-Lok TR	34783	38633

NORTON BLAZE RAPID STRIP DISCS

	
	BEST
	SG BLAZE
DESCRIPTION	666233-
2" Speed-Lok TR	
X-Coarse	31051
3" Speed-Lok TR	
X-Coarse	31053
4" x 1/2" TR+	
X-Coarse	31054
Back-Up Pad	636425-55106
DESCRIPTION	662610-
4" x 1/2" x 1/4"	
X-Coarse	09324
Mandrel	662610-09502
BACKING	Nylon Web
GRAIN	Ceramic Alumina

5"-9" GRINDING DISCS

			
	BEST		BETTER
	SG BLAZE	RED HEAT	NORZON
DESCRIPTION	699573-	776960-	662611-
5" Grinding Disc			
80	98009	08422	38600
60	-	08414	38601
50	98007	08413	38561
36	98006	08412	38562
24	98005	08407	38563
Back-Up Pad #43421			
7" Grinding Disc			
80	98014	08432	38590
60	-	08431	38591
50	98012	08430	38592
36	98011	08429	38593
24	98010	10018	38594
Back-Up Pad #43422			
9-1/8" Grinding Disc			
50	98017	-	38582
36	98016	08440	38583
24	98015	-	38584
Back-Up Pad #43423			
BACKING	Fiber	Fiber	Fiber
GRAIN	Ceramic SG	Ceramic SG	Zirconia Alumina

		
	BEST	BETTER
	RED HEAT	NORZON
DESCRIPTION	776960-	662611-
5" AVOS		
50	08475	26558
36	08474	26557
24	08471	26556
GRAIN	Ceramic SG	Zirconia Alumina
		
	BETTER	
	BEAR-TEX AVOS	
DESCRIPTION	666233-	
5" AVOS		
Very Fine (320) Blue	74824	
Med (120) Maroon	74819	
Coarse (80) Brown	74818	

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