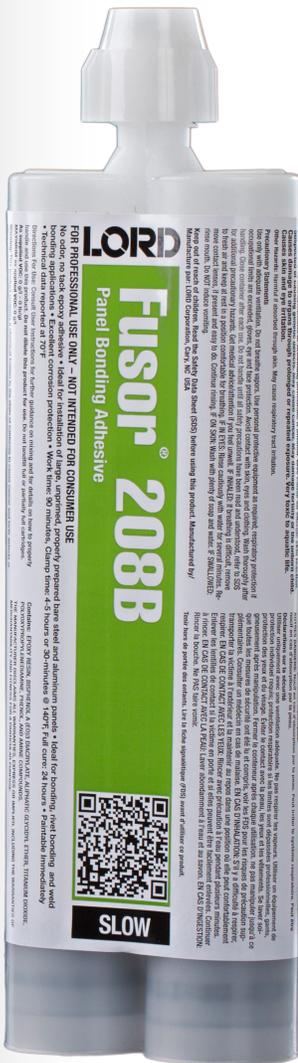


Fusor[®] 208B Panel Bonding Adhesive



Fusor[®] 208B Panel Bonding Adhesive is a versatile metal and plastic panel bonding adhesive offering no tack or odor at low cost!

Features & Benefits

OEM Recommended

- Use as an "equivalent" to competitive non-crash toughened epoxies

No odor

- User friendly

Versatile

- Bond metal and plastic in multiple applications

Excellent corrosion protection

- Improve customer satisfaction

No come backs

- Improves CSI

Weld through with squeeze type resistance spot welding

- Minimal burn back

Easy to finish

- Squeeze out can be tooled, wiped clean, sanded and/or painted

Easy to use

- Dispense manually with good sag resistance

Paint Immediately

- Improve cycle time

Applications

Installation of large steel, aluminum and SMC/FRP body panels such as:

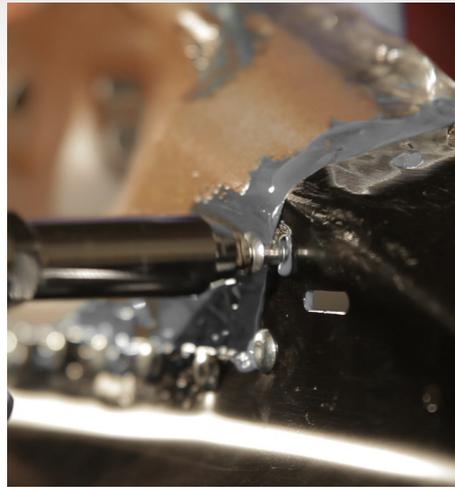
- Quarter Panels
- Floor Pans
- Rear Body Panels
- Roof Skins

Fusor 208B can be used for panel bonding, rivet bonding and weld bonding applications.

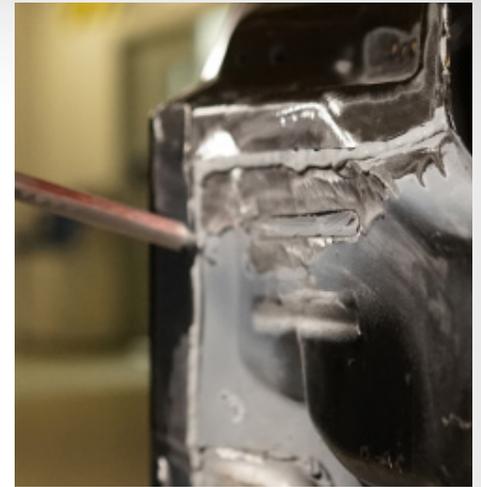
LORD



WELD BONDING



RIVET BONDING



BOND ONLY

TECHNICAL DATA*	
Paint Time	Immediately
Work Time	90 minutes
Clamp Time	4 hours / 30 min @ 140°F (60°C)
Full Cure	24 hours / 1 hour @ 140°F (60°C)
Lap Shear Strength (ASTM D1002)	
.032" Cold Rolled Steel	2400 psi (16.55 MPa)
.060" Cold Rolled Steel	3000 psi (20.68 MPa)
SMC to SMC	589 psi (4.06 MPa)
FRP to FRP	652.5 psi (4.50 MPa)
500 hour Salt Spray	
.032" Electro Galvanized Steel	1645 psi (11.34 MPa)

*Data is typical and not to be used for specification purposes.

*All data is at 70°F (21°C) unless otherwise noted.

Part #	Description	Cartridge Size	UPC #	Case Qty	Weight (lbs)	VOC lbs/gallon	DOT #
208B	Panel Bonding Adhesive	300 mL	808498101755	6	8.3 LB	0 lbs/gallon	UN1760, Corrosive liquids, n.o.s.(Amine Compounds), 8, PGIII

For more information visit us at Fusor.com or call +1 800 234 Fusor (3876) to speak with a customer representative.

